

PUBLIC BID PACKAGE NEW PUBLIC WORKS GARAGE AND SALT SHED BID NO. 2025-010

AT

**2nd and Pennell Street
Chester, Pennsylvania**

FOR THE

**City of Chester
Department of Public Works
1 4th Street
Chester, PA 19013
(610) 447-7700**

PROJECT MANUAL Volume II

**Bidding Documents
Divisions 21 through 23**

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1500 JFK Blvd, 2 Penn Center Suite 700
Philadelphia, PA 19102**

SECTION 210517 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop.
- B. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, anticorrosion coated or galvanized, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
4. Pressure Plates: Carbon steel.
5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 633 of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.

3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.

- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves.
 - b. Piping NPS 6 and Larger: Cast-iron pipe sleeves.
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

- b. Piping NPS 6 and Larger: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Steel pipe sleeves.
- 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 210517

SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished, chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

- A. Split Floor Plates: Steel with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece cast brass with polished, chrome-plated finish.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stamped steel with polished, chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stamped steel with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 210518

SECTION 210523 - GENERAL-DUTY VALVES FOR WATER-BASED FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Iron butterfly valves with indicators.
2. Check valves.
3. Iron OS&Y gate valves.
4. NRS gate valves.
5. Trim and drain valves.

1.2 DEFINITIONS

- A. NRS: Nonrising stem.
- B. OS&Y: Outside screw and yoke.
- C. SBR: Styrene-butadiene rubber.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, and weld ends.
3. Set valves open to minimize exposure of functional surfaces.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

- D. Protect flanges and specialties from moisture and dirt.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single manufacturer.

2.2 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:

- 1. Main Level: HAMV - Fire Main Equipment.
 - a. Level 1: HCBZ - Indicator Posts, Gate Valve.
 - b. Level 1: HLOT - Valves.
 - 1) Level 3: HLUG - Ball Valves, System Control.
 - 2) Level 3: HLXS - Butterfly Valves.
 - 3) Level 3: HMER - Check Valves.
 - 4) Level 3: HMRZ - Gate Valves.
- 2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.
 - a. Level 1: VQGU - Valves, Trim and Drain.

- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:

- 1. Automated Sprinkler Systems:
 - a. Indicator posts.
 - b. Valves.
 - 1) Gate valves.
 - 2) Check valves.
 - a) Single check valves.
 - 3) Miscellaneous valves.

- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.

- D. ASME Compliance:

- 1. ASME B16.1 for flanges on iron valves.

2. ASME B1.20.1 for threads for threaded-end valves.
 3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
 2. Handwheel: For other than quarter-turn trim and drain valves.
 3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

2.3 IRON BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
1. Kennedy Valve Company; a division of McWane, Inc.
 2. NIBCO INC.
 3. Tyco Fire Products LP.
- B. Description:
1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
 2. Minimum Pressure Rating: 175 psig.
 3. Body Material: Cast or ductile iron with nylon, EPDM, epoxy, or polyamide coating.
 4. Seat Material: EPDM.
 5. Stem: Stainless steel.
 6. Disc: Ductile iron, nickel plated.
 7. Actuator: Worm gear or traveling nut.
 8. Supervisory Switch: Internal or external.
 9. Body Design: Lug or wafer Grooved-end connections.

2.4 CHECK VALVES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
1. Kennedy Valve Company; a division of McWane, Inc.

2. [Mueller Co.](#)
3. [NIBCO INC.](#)

B. Description:

1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
2. Minimum Pressure Rating: 175 psiga.
3. Type: Single swing check.
4. Body Material: Cast iron, ductile iron, or bronze.
5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
6. Clapper Seat: Brass, bronze, or stainless steel.
7. Hinge Shaft: Bronze or stainless steel.
8. Hinge Spring: Stainless steel.
9. End Connections: Flanged, grooved, or threaded.

2.5 IRON OS&Y GATE VALVES

- A. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. [Kennedy Valve Company; a division of McWane, Inc.](#)
2. [Mueller Co.](#)
3. [NIBCO INC.](#)

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged or grooved.

2.6 NRS GATE VALVES

- A. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. [Kennedy Valve Company; a division of McWane, Inc.](#)
2. [Mueller Co.](#)
3. [NIBCO INC.](#)

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged or grooved.

2.7 TRIM AND DRAIN VALVES

A. Angle Valves:

1. Description:
 - a. Pressure Rating: 175 psig.
 - b. Body Material: Brass or bronze.
 - c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:
 1. Section 211100 "Facility Fire-Suppression Water-Service Piping" for application of valves in fire-suppression water-service piping outside the building.
 2. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
 3. Section 211316 "Dry-Pipe Sprinkler Systems" for application of valves in dry-pipe, fire-suppression sprinkler systems.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.

- D. Install valves in horizontal piping with stem at or above the pipe center.
- E. Install valves in position to allow full stem movement.
- F. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.
- G. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- H. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523

SECTION 210529 - HANGERS AND SUPPORTS FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fastener systems.
4. Equipment supports.

- B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 210516 "Expansion Fittings and Loops for Fire-Suppression Piping" for pipe guides and anchors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Equipment supports.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for fire-suppression piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- B. NFPA Compliance: Comply with NFPA 13.
- C. UL Compliance: Comply with UL 203.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: Factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot-dip galvanized.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: Copper-coated-steel, factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with NFPA-approved, UL-listed, or FM-approved carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: NFPA-approved, UL-listed, or FM-approved threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: NFPA-approved, UL-listed, or FM-approved, insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated or Stainless steel.
 - 2. Outdoor Applications: Stainless steel.

2.5 EQUIPMENT SUPPORTS

- A. Description: NFPA-approved, UL-listed, or FM-approved, welded, shop- or field-fabricated equipment support, made from structural-carbon-steel shapes.

2.6 MATERIALS

- A. Aluminum: ASTM B 221.
- B. Carbon Steel: ASTM A 1011/A 1011M.
- C. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A 240/A 240M.
- E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout, suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with installation requirements of approvals and listings. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Install in accordance with approvals and listings.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Install in accordance with approvals and listings.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099123 "Interior Painting."
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A 780/A 780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with NFPA requirements for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Horizontal-Piping Hangers and Supports: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Steel Pipe Clamps (MSS Type 4): For suspension of NPS 1/2 to NPS 24 if little or no insulation is required.
 - 3. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 4. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 5. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 6. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 7. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 8. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 9. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- I. Hanger-Rod Attachments: Comply with NFPA requirements.
- J. Building Attachments: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. C-Clamps (MSS Type 23): For structural shapes.
 - 3. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.

- K. Comply with NFPA requirements for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- L. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 210529

SECTION 210533 - HEAT TRACING FOR FIRE-SUPPRESSION PIPING (ONLY WHEN ALT
OPTION #6 IS SELECTED)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes heat tracing for fire-suppression piping with the following electric heating cables:
 - 1. Plastic insulated, series resistance.
 - 2. Self-regulating, parallel resistance.
- B. Related Requirements:
 - 1. Section 220533 "Heat Tracing for Plumbing Piping."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, and furnished specialties and accessories.
 - 2. Schedule heating capacity, length of cable, spacing, and electrical power requirement for each electric heating cable required.
- B. Shop Drawings: For electric heating cable.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For electric heating cables to include in operation and maintenance manuals.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace electric heating cable that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PLASTIC-INSULATED, SERIES-RESISTANCE HEATING CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Chromalox, Inc.
 - 2. Delta-Therm Corporation.
 - 3. Thermon, Inc.
- B. Comply with IEEE 515.1.
- C. Heating Element: Single- or dual-stranded resistor wire. Terminate with waterproof, factory-assembled non-heating leads with connectors at both ends.
- D. Electrical Insulating Jacket: Minimum 4.0-mil Kapton with silicone, Tefzel, or polyolefin.
- E. Maximum Operating Temperature (Power On): 150 deg F.
- F. Maximum Exposure Temperature (Power Off): 185 deg F.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70 and NFPA 13, by a qualified testing agency, and marked for intended location and application.
- H. Capacities and Characteristics:
 - 1. Maximum Heat Output: 5 W/ft.
 - 2. Piping Diameter: See fire protection piping plans
 - 3. Electrical Characteristics for Single-Circuit Connection: See electrical plans.

2.2 CONTROLS

- A. Remote bulb unit with adjustable temperature range from 30 to 50 deg F.

- B. Snap action; open-on-rise, single-pole switch with minimum current rating adequate for connected cable.
- C. Remote bulb on capillary, resistance temperature device, or thermistor for directly sensing pipe-wall temperature.
- D. Corrosion-resistant, waterproof control enclosure.

2.3 ACCESSORIES

- A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer or as recommended in writing by manufacturer.
- B. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 3 mils thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.
 - 1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches: 3/4 inch minimum.
 - 2. Width for Markers on Pipes with OD, Including Insulation, 6 Inches or Larger: 1-1/2 inches minimum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and substrates to receive electric heating cables for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install electric heating cable where indicated and according to NFPA 70 and NFPA 13.
- B. Install electric heating cable across expansion joints according to manufacturer's written instructions; use cable to allow movement without damage to cable.
- C. Install electric heating cables after piping has been tested and before insulation is installed.
- D. Install electric heating cables according to IEEE 515.1.

- E. Install insulation over piping with electric cables according to Section 210700 "Fire-Suppression Systems Insulation."
- F. Install warning tape on piping insulation where piping is equipped with electric heating cables.
- G. Set field-adjustable switches and circuit-breaker trip ranges.

3.3 CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Connect heat-tracing controls to fire-alarm system according to NFPA 13. Comply with requirements in **Section 284621.11 "Addressable Fire-Alarm Systems."**

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
 - 2. Test cables for electrical continuity and insulation integrity before energizing.
 - 3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.
- B. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.
- C. Cables will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.5 PROTECTION

- A. Protect installed heating cables, including non-heating leads, from damage during construction.
- B. Remove and replace damaged heat-tracing cables.

END OF SECTION 210533

SECTION 210553 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.
2. Material and Thickness: Brass, 0.032 inch thick, with predrilled holes for attachment hardware.
3. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
4. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
5. Fasteners: Stainless-steel rivets or self-tapping screws.
6. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.
2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.
3. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Seton Identification Products.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.

C. Letter Color: Black.

D. Background Color: Red.

E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction.
- C. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 LABEL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install or permanently fasten labels on each major item of mechanical equipment.
- D. Locate equipment labels where accessible and visible.
- E. Piping: Painting of piping is specified in Section 099123 "Interior Painting."
- F. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

END OF SECTION 210553

SECTION 211119 – FIRE DEPARTMENT CONNECTIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exposed-type fire-department connections.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each fire-department connection.

PART 2 - PRODUCTS

2.1 EXPOSED-TYPE FIRE-DEPARTMENT CONNECTION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Elkhart Brass Mfg. Co., Inc.
 - 2. Fire-End & Croker Corporation.
 - 3. Guardian Fire Equipment, Inc.
- B. Standard: UL 405.
- C. Type: Exposed, projecting, for wall mounting.
- D. Pressure Rating: 175 psig minimum.
- E. Body Material: Corrosion-resistant metal.

- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.
- H. Escutcheon Plate: Round, brass, wall type.
- I. Outlet: Back, with pipe threads.
- J. Number of Inlets: Two.
- K. Size of inlets: 2-1/2"
- L. Finish: Polished chrome plated.
- M. Outlet Size: NPS 4.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wall-type fire-department connections.
- B. Install automatic (ball-drip) drain valve at each check valve for fire-department connection.

END OF SECTION 211119

SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipes, fittings, and specialties.
2. Specialty valves.
3. Sprinklers.
4. Manual control stations.
5. Pressure gages.

B. Related Requirements:

1. Section 211119 "Fire Department Connections" for exposed-, flush-, and yard-type fire department connections.
2. Section 230523 "General-Duty Valves for Water-Based Fire-Suppression Piping" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.
3. Section 331415 "Site Water Distribution Piping" for fire water-service backflow prevention devices.

1.2 DEFINITIONS

- A. High-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure higher than standard 175 psig, but not higher than 250 psig.
- B. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: For wet-pipe sprinkler systems.

1. Include plans, elevations, sections, and attachment details.
2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, or BIM model, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved.
- B. Qualification Data: For qualified Installer.
- C. Design Data:
 - 1. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Welding certificates.
- E. Field Test Reports:
 - 1. Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
 - 2. Fire-hydrant flow test report.
- F. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.

- B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13.
- B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- C. Delegated Design: Engage a qualified professional engineer to design wet-pipe sprinkler systems.
 - 1. Sprinkler system design shall be approved by authorities having jurisdiction.
 - a. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 - b. See drawings for design criteria.

2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Black-Steel Pipe: ASTM A 135/A 135M; ASTM A 795/A 795M, Type E; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- D. Uncoated-Steel Couplings: ASTM A 865/A 865M, threaded.
- E. Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- F. Malleable- or Ductile-Iron Unions: UL 860.
- G. Cast-Iron Flanges: ASME 16.1, Class 125.
- H. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
 - 1. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or EPDM rubber gasket.

- a. Class 125 and Class 250, Cast-Iron, Flat-Face Flanges: Full-face gaskets.
- b. Class 150 and Class 300, Ductile-Iron or -Steel, Raised-Face Flanges: Ring-type gaskets.

I. Grooved-Joint, Steel-Pipe Appurtenances:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Anvil International.
 - b. Tyco Fire Products LP.
 - c. Victaulic Company.
- 2. Pressure Rating: 175-psig minimum.
- 3. Uncoated Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
- 4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.3 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Specialty Valves Pressure Rating: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.
- F. Alarm Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Tyco Fire Products LP.
 - b. Victaulic Company.
 - c. Viking Corporation.
 - 2. Standard: UL 193.
 - 3. Design: For horizontal or vertical installation.
 - 4. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, retarding chamber, and fill-line attachment with strainer.
 - 5. Drip Cup Assembly: Pipe drain without valves and separate from main drain piping.

- G. Automatic (Ball Drip) Drain Valves:
1. Standard: UL 1726.
 2. Pressure Rating: 175-psig minimum.
 3. Type: Automatic draining, ball check.
 4. Size: NPS 3/4.
 5. End Connections: Threaded.

2.4 SPRINKLER PIPING SPECIALTIES

A. Branch Outlet Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Anvil International.
 - b. Tyco Fire Products LP.
 - c. Victaulic Company.
2. Standard: UL 213.
3. Pressure Rating: 175-psig minimum.
4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
5. Type: Mechanical-tee and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

B. Flow Detection and Test Assemblies:

1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
2. Pressure Rating: 175-psig minimum.
3. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
4. Size: Same as connected piping.
5. Inlet and Outlet: Threaded or grooved.

C. Branch Line Testers:

1. Standard: UL 199.
2. Pressure Rating: 175 psig.
3. Body Material: Brass.
4. Size: Same as connected piping.
5. Inlet: Threaded.
6. Drain Outlet: Threaded and capped.
7. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
2. Pressure Rating: 175-psig minimum.
3. Body Material: Cast- or ductile-iron housing with sight glass.
4. Size: Same as connected piping.
5. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Standard: UL 1474.
2. Pressure Rating: 250-psig minimum.
3. Body Material: Steel pipe with EPDM-rubber O-ring seals.
4. Size: Same as connected piping.
5. Length: Adjustable.
6. Inlet and Outlet: Threaded.

F. Flexible Sprinkler Hose Fittings:

1. Standard: UL 1474.
2. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
3. Pressure Rating: 175-psig minimum.
4. Size: Same as connected piping, for sprinkler.

2.5 SPRINKLERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. Reliable Automatic Sprinkler Co., Inc. (The).
2. Tyco Fire Products LP.
3. Viking Corporation.

B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."

C. Pressure Rating for Automatic Sprinklers: 175-psig minimum.

D. Automatic Sprinklers with Heat-Responsive Element:

1. Nonresidential Applications: UL 199.
2. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.

E. Sprinkler Finishes: Chrome plated bronze.

F. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.

1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
2. Sidewall Mounting: Chrome-plated steel, one piece, flat.

- G. Sprinkler Guards:
 - 1. Standard: UL 199.
 - 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.6 MANUAL CONTROL STATIONS

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide" for hydraulic operation, with union, NPS 1/2 pipe nipple, and bronze ball valve.
- B. Include metal enclosure labeled "MANUAL CONTROL STATION," with operating instructions and cover held closed by breakable strut to prevent accidental opening.

2.7 PRESSURE GAGES

- A. Standard: UL 393.
- B. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- C. Pressure Gage Range: 0- to 250-psig minimum.
- D. Label: Include "WATER" label on dial face.

PART 3 - EXECUTION

3.1 SERVICE-ENTRANCE PIPING

- A. Connect sprinkler piping to water-service piping for service entrance to building.
- B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories as indicated on drawings at connection to water-service piping.

3.2 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
 - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.

- C. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- D. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- E. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- F. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- G. Install sprinkler piping with drains for complete system drainage.
- H. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- I. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- J. Install alarm devices in piping systems.
- K. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.
- L. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.
- M. Pressurize and check preaction sprinkler system piping and air compressors.
- N. Fill sprinkler system piping with water.
- O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."

3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- I. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- J. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.4 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.

- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. Install valves in vertical position for proper direction of flow, in main supply to system.
 - 2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.

3.5 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of narrow dimension of acoustical ceiling panels.
- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

3.6 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Coordinate with fire-pump tests. Operate as required.
 - 7. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.8 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.9 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with grooved ends, grooved-end fittings, grooved-end-pipe couplings, and grooved joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:
 - 1. Standard-weight or Schedule 30, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight or Schedule 30, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 6, shall be one of the following:
 - 1. Standard-weight or Schedule 30, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight or Schedule 30, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.

3.10 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers.
 - 2. Rooms with Suspended Ceilings: Recessed sprinklers.
 - 3. Wall Mounting: Sidewall sprinklers.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Recessed Sprinklers: Bright chrome, with bright chrome escutcheon.
 - 2. Upright, Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view.

END OF SECTION 211313

SECTION 220516 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Packless expansion joints.
 - 2. Grooved-joint expansion joints.
 - 3. Alignment guides and anchors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

2.2 PACKLESS EXPANSION JOINTS

A. Rubber Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flex-Hose Co., Inc.
 - b. Mason Industries, Inc.
 - c. Metraflex Company (The).
2. Standards: ASTM F1123 and FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
3. Material: Fabric-reinforced rubber complying with FSA-PSJ-703.
4. Arch Type: Single arches.
5. Spherical Type: Single spheres.
6. Minimum Pressure Rating for NPS 1-1/2 to NPS 12: 225 psig at 170 deg F (77 deg C).
7. Material for Fluids Containing Gas, Hydrocarbons, or Oil: Buna-N.
8. Material for Water: Butyl rubber.
9. End Connections: Full-faced, integral steel flanges with steel retaining rings.

2.3 GROOVED-JOINT EXPANSION JOINTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. ASC Engineered Solutions.
 2. Shurjoint; a part of Aalberts Integrated Piping Systems.
 3. Victaulic Company.
- B. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.
- C. Standard: AWWA C606, for grooved joints.
- D. Nipples: Galvanized, ASTM A53/A53M, Schedule 40, Type E or S, steel pipe with grooved ends.

- E. Couplings: Five, flexible type for steel-pipe dimensions. Include ferrous housing sections, Buna-N gasket suitable for diluted acid, alkaline fluids, and cold and hot water, and bolts and nuts.

2.4 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advanced Thermal Systems, Inc.
 - b. Flex-Hose Co., Inc.
 - c. Mason Industries, Inc.
2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A36/A36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A183, steel hex head.
3. Washers: ASTM F844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C881/C881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 INSTALLATION OF EXPANSION JOINTS

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.

- B. Install rubber packless expansion joints according to FSA-PSJ-703.
- C. Install grooved-joint expansion joints to grooved-end steel piping.

3.2 INSTALLATION OF PIPE LOOP AND SWING CONNECTIONS

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

3.3 INSTALLATION OF ALIGNMENT-GUIDES AND ANCHORS

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 22016

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, with plain ends and integral welded waterstop collar.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - 1. Advance Products & Systems, Inc.

2. CALPICO, Inc.
3. Metraflex Company (The).

B. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
4. Pressure Plates: Carbon steel.
5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B633 of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.

- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
- a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves.
2. Exterior Concrete Walls below Grade:
- a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.
- 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 2) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 2) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. BrassCraft Manufacturing Co.; a Masco company.
 - 2. Jones Stephens Corp.
 - 3. Keeney Manufacturing Company (The).

2.2 ESCUTCHEONS

- A. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-plated finish and spring-clip fasteners.
- B. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- C. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

2.3 FLOOR PLATES

- A. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece cast brass with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - f. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Light-activated thermometers.
2. Thermowells.
3. Pressure gages.
4. Gage attachments.
5. Sight flow indicators.

B. Related Requirements:

1. Section 221119 "Domestic Water Piping Specialties" for water meters.
2. Section 221513 "General-Service Compressed-Air Piping" for compressed air gages.
3. Section 331415 "Site Water Distribution Piping" for domestic water meters and combined domestic and fire-protection water-service meters outside the building.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIGHT-ACTIVATED THERMOMETERS

A. Direct-Mounted, Light-Activated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Terice, H. O. Co.
 - b. Weiss Instruments, Inc.

- c. WIKA Instrument Corporation.
- 2. Case: Metal; 9-inch nominal size unless otherwise indicated.
- 3. Scale(s): Deg F and deg C.
- 4. Case Form: Adjustable angle.
- 5. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
- 6. Stem: Aluminum and of length to suit installation.

a. Design for Thermowell Installation: Bare stem.

- 7. Display: Digital.
- 8. Accuracy: Plus or minus 2 deg F.

2.2 THERMOWELLS

A. Thermowells:

- 1. Standard: ASME B40.200.
- 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
- 3. Material for Use with Copper Tubing: CNR or CUNI.
- 4. Material for Use with Steel Piping: CRES.
- 5. Type: Stepped shank unless straight or tapered shank is indicated.
- 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
- 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
- 8. Bore: Diameter required to match thermometer bulb or stem.
- 9. Insertion Length: Length required to match thermometer bulb or stem.
- 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
- 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Terice, H. O. Co.
 - b. Weiss Instruments, Inc.
 - c. WIKA Instrument Corporation.
- 2. Standard: ASME B40.100.
- 3. Case: Liquid-filled type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
- 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
- 5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
- 6. Movement: Mechanical, with link to pressure element and connection to pointer.

7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
8. Pointer: Dark-colored metal.
9. Window: Glass or plastic.
10. Ring: Metal.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install thermometers in the following locations:
 1. Inlet and outlet of each water heater.
 2. Inlets and outlets of each domestic water heat exchanger.
 3. Inlet and outlet of each domestic hot-water storage tank.
- K. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping:
 1. 0 to 100 deg F.
- B. Scale Range for Domestic Hot-Water Piping:
 1. 0 to 250 deg F.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping:
 1. 0 to 160 psi
- B. Scale Range for Domestic Water Piping:
 1. 0 to 160 psi.

END OF SECTION 220519

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:
 - 1. Domestic water valves intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and

NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B16.18 for cast copper solder-joint connections.
4. ASME B16.34 for flanged and threaded end connections
5. ASME B31.9 for building services piping valves.

C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Actuator Type:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Hand Lever: For quarter-turn valves smaller than NPS 4.

G. Valves in Insulated Piping:

1. Provide 2-inch extended neck stems.
2. Extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

H. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO INC.
 - c. WATTS.
2. Standard: MSS SP-110; MSS SP-145.

3. CWP Rating: 600 psig.
4. Body Design: Two piece.
5. Body Material: Bronze.
6. Ends: Threaded or soldered.
7. Seats: PTFE.
8. Stem: Bronze or brass.
9. Ball: Chrome-plated brass.
10. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support to piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. For valves in horizontal piping, install valves with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

- G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, provide the same types of valves with higher CWP ratings.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE - 150 PSIG OR LESS

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Bronze ball valves, two-piece with full port and bronze or brass trim.

3.6 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE - 150 TO 200 PSIG

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Bronze ball valve, one piece with [stainless steel] trim.

3.7 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.

2. Bronze ball valves, two-piece with full port and bronze or brass trim.
- B. Pipe NPS 2-1/2 and Larger:
1. Steel ball valves, Class 150 with full port.

END OF SECTION 220523.12

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze swing check valves.
2. Iron swing check valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1.3 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, press connections, and weld ends.
3. Set check valves in either closed or open position.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use stems or other components as lifting or rigging points unless specifically indicated for this purpose in manufacturer's instructions.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.

2. ASME B16.1 for flanges on iron valves.
 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 4. ASME B16.18 for solder joint.
 5. ASME B31.9 for building services piping valves.
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

- A. Bronze Swing Check Valves with Bronze Disc, Class 125:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. NIBCO INC.
 2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: Bronze.
- B. Bronze Swing Check Valves with Nonmetallic Disc, Class 125:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. NIBCO INC.
 2. Description:
 - a. Standard: MSS SP-80, Type 4.

- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded or soldered. See valve schedule articles.
- f. Disc: PTFE.

2.3 IRON SWING CHECK VALVES

A. Iron Swing Check Valves with Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. NIBCO INC.

2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.

B. Iron Swing Check Valves with Nonmetallic-to-Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Composition.
 - g. Seat Ring: Bronze.
 - h. Disc Holder: Bronze.
 - i. Disc: PTFE.
 - j. Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded or soldered.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.
 - 3. For Steel Piping, NPS 2 and Smaller: Threaded.
 - 4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded.

3.4 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)

- A. Pipe NPS 2 and Smaller:
 - 1. Horizontal and Vertical Applications: Bronze swing check valves with bronze disc, Class 150, with soldered or threaded end connections.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze swing check valves bronze nonmetallic disc, Class 125, with soldered or threaded end connections.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron swing check valves with metal seats, Class 125, with threaded or flanged end connections.
 - 2. END OF SECTION 220523.14

SECTION 220523.15 - GATE VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze gate valves.
2. Iron gate valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1.3 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, press connections, and weld ends.
3. Set gate valves closed to prevent rattling.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels, stems, or other components as lifting or rigging points unless specifically indicated for this purpose in manufacturer's instructions.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.

2. ASME B16.1 for flanges on iron valves.
 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 4. ASME B16.18 for solder joint.
 5. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. RS Valves in Insulated Piping: With 2-inch stem extensions.
- H. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE GATE VALVES

- A. Bronze Gate Valves, RS, Class 125:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Crane; Crane Energy Flow Solutions.
 - b. NIBCO INC.
 - c. WATTS.
 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Material: Bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

2.3 IRON GATE VALVES

- A. Iron Gate Valves, OS&Y, Class 125:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Crane; Crane Energy Flow Solutions.

- b. NIBCO INC.
- c. WATTS.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: Gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. Use gate valves for shutoff service only.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

3.4 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)

- A. Pipe NPS 2 and Smaller: Bronze gate valves, RS, Class 125 with threaded ends.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze gate valves, NRS, Class 125 with threaded ends.

B. Pipe NPS 2-1/2 and Larger: Iron gate valves, OS&Y, Class 125 with flanged ends.

END OF SECTION 220523.15

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal hanger-shield inserts.
7. Fastener systems.
8. Pipe stands.
9. Pipe-positioning systems.
10. Equipment supports.

- B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 220516 "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.

1.3 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication and installation details and include calculations.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.

- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pre-galvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL HANGER-SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C 533, Type I calcium silicate with 100-psig or ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated steel.

2.5 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.6 MATERIALS

- A. Aluminum: ASTM B 221.
- B. Carbon Steel: ASTM A 1011/A 1011M.
- C. Structural Steel: ASTM A 36/A 36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A 240/A 240M.
- E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:

1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099123 "Interior Painting."
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A 780/A 780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.

2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.

- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220533 - HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes plumbing piping heat tracing for freeze prevention, domestic hot-water-temperature maintenance, and snow and ice melting on roofs and in gutters and downspouts with the following electric heating cables:
 - 1. Self-regulating, parallel resistance.
- B. Related Requirements:
 - 1. Section 210533 "Heat Tracing for Fire-Suppression Piping."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, and furnished specialties and accessories.
 - 2. Schedule heating capacity, length of cable, spacing, and electrical power requirement for each electric heating cable required.
- B. Shop Drawings: For electric heating cable.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For electric heating cables to include in operation and maintenance manuals.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace electric heating cable that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PLASTIC-INSULATED, SERIES-RESISTANCE HEATING CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Chromalox, Inc.
 - 2. Delta-Therm Corporation.
 - 3. Thermon, Inc.
- B. Comply with IEEE 515.1.
- C. Heating Element: Single- or dual-stranded resistor wire. Terminate with waterproof, factory-assembled, non-heating leads with connectors at both ends.
- D. Electrical Insulating Jacket: Minimum 4.0-mil Kapton with silicone, Tefzel, or polyolefin.
- E. Maximum Operating Temperature (Power On): 150 deg F.
- F. Maximum Exposure Temperature (Power Off): 185 deg F.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- H. Capacities and Characteristics:
 - 1. Maximum Heat Output: 5 W/ft.
 - 2. Piping Diameter: See plumbing plans
 - 3. Electrical Characteristics for Single-Circuit Connection: See electrical plans.

2.2 CONTROLS

- A. Pipe-Mounted Thermostats for Freeze Protection:
 - 1. Remote bulb unit with adjustable temperature range from 30 to 50 deg F.
 - 2. Snap action; open-on-rise, single-pole switch with minimum current rating adequate for connected cable.
 - 3. Remote bulb on capillary, resistance temperature device, or thermistor for directly sensing pipe-wall temperature.

4. Corrosion-resistant, waterproof control enclosure.

2.3 ACCESSORIES

- A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.
- B. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 3 mils thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.
 1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches: 3/4 inch minimum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and substrates to receive electric heating cables for compliance with requirements for installation tolerances and other conditions affecting performance.
 1. Ensure surfaces and pipes in contact with electric heating cables are free of burrs and sharp protrusions.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Install the following types of electric heating cable for the applications described:
 1. Domestic Cold Water Piping: Self-regulating, series-resistance heating cable.

3.3 INSTALLATION

- A. Install electric heating cable across expansion, construction, and control joints according to manufacturer's written instructions; use cable-protection conduit and slack cable to allow movement without damage to cable.
- B. Electric Heating-Cable Installation for Freeze Protection for Piping:
 1. Install electric heating cables after piping has been tested and before insulation is installed.
 2. Install electric heating cables according to IEEE 515.1.
 3. Install insulation over piping with electric cables according to Section 220719 "Plumbing Piping Insulation."

4. Install warning tape on piping insulation where piping is equipped with electric heating cables.
- C. Set field-adjustable switches and circuit-breaker trip ranges.

3.4 CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
 2. Test cables for electrical continuity and insulation integrity before energizing.
 3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.
- B. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.
- C. Cables will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 PROTECTION

- A. Protect installed heating cables, including non-heating leads, from damage during construction.
- B. Remove and replace damaged heat-tracing cables.

END OF SECTION 220533

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- A. Equipment labels.
- B. Warning signs and labels.
- C. Pipe labels.
- D. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.
- B. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: Blue.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.

- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brimar Industries, Inc.
 - b. Seton Identification Products.
 - c. Brady Corporation.
 - B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - C. Letter Color: Black.
 - D. Background Color: Blue.
 - E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - H. Fasteners: Stainless-steel rivets or self-tapping screws.
 - I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.

- D. Background Color: Red.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - A. Brady Corporation.
 - B. Brimar Industries, Inc.
 - C. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to **[partially cover]** **[cover full]** circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - A. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - B. Lettering Size: Size letters according to ASME A13.1 for piping.

2.4 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - A. Brady Corporation.
 - B. Carlton Industries, LP.
 - C. Seton Identification Products; a Brady Corporation company.
- B. Description: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - A. Tag Material: Brass, 0.04-inch or stainless steel, 0.024-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
 - B. Fasteners: Brass link chain or beaded chain or S-hook.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - A. Include valve-tag schedule in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - A. Near each valve and control device.

- B. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - C. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - D. At access doors, manholes, and similar access points that permit view of concealed piping.
 - E. Near major equipment items and other points of origination and termination.
 - F. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - G. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- B. Pipe Label Color Schedule:
- A. Low-Pressure Compressed Air Piping:
 - a. Background: Safety blue.
 - b. Letter Colors: White.
 - B. Domestic Water Piping
 - a. Background: Safety green.
 - b. Letter Colors: White.
 - C. Sanitary Waste Piping:
 - a. Background Color: Safety black.
 - b. Letter Color: White.

3.4 INSTALLATION OF VALVE TAGS

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - A. Valve-Tag Size and Shape:
 - a. Domestic Cold Water: 2-1/2 inches, round.
 - b. Domestic Hot Water: 1-1/2 inches, round.
 - c. Domestic Hot-Water Return: 3/4 inches, round.
 - d. Low-Pressure Compressed Air: 1 inches, round.
 - e. High-Pressure Compressed Air: 1 inches, round.
 - B. Valve-Tag Colors:

- a. For each piping system, use the same lettering and background coloring system on valve tags as used in the piping system labels and background.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Sanitary waste piping exposed to freezing conditions.
 - 5. Supplies and drains for handicap-accessible lavatories and sinks.
- B. Related Sections:
 - 1. Section 220716 "Plumbing Equipment Insulation" for equipment insulation.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- B. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 - 2. Jacket Materials for Pipe: 12 inches long by NPS 2.
 - 3. Sheet Jacket Materials: 12 inches square.
 - 4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of the manufacturer, fabricator, type, description, and size.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
- G. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- H. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

- A. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 - 4. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: 60 percent by volume and 66 percent by weight.
 - 4. Color: White.

2.5 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color: White.
 - 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Width: 3 inches.

2. Thickness: 11.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Width: 2 inches.
2. Thickness: 6 mils.
3. Adhesion: 64 ounces force/inch in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch in width.

2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- C. Wire: 0.080-inch nickel-copper alloy.

2.11 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers,:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. McGuire Manufacturing.
 - b. Truebro.
 - c. Zurn Industries, LLC.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures,:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Truebro.
 - b. Zurn Industries, LLC.

2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 1. Install insulation continuously through hangers and around anchor attachments.

2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- D. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.

4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe

- insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.9 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1/2 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - 3. Polyolefin: 1/2 inch thick.
- B. Domestic Hot and Recirculated Hot Water: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1 inch thick.
 - 2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 3. Polyolefin: 1 inch thick.
- C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities: Insulation shall be one of the following:
 - 1. Flexible Elastomeric: 1/2 inch thick.

2. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
3. Polyolefin: 1/2 inch thick.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 1. None.
- D. Piping, Exposed and up to 10'-0" AFF:
 1. None.
 2. PVC: 20 mils thick.

END OF SECTION 220719

SECTION 221113 - FACILITY WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for combined water service and fire-service mains.
- B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

1.3 DEFINITIONS

- A. EPDM: Ethylene propylene diene terpolymer rubber.
- B. LLDPE: Linear, low-density polyethylene plastic.
- C. PA: Polyamide (nylon) plastic.
- D. PE: Polyethylene plastic.
- E. PP: Polypropylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. RTRF: Reinforced thermosetting resin (fiberglass) fittings.
- H. RTRP: Reinforced thermosetting resin (fiberglass) pipe.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
 - 1. Wiring Diagrams: Power, signal, and control wiring for alarms.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.
- B. Field quality-control test reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For water valves and specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
 - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with ASTM F645 for selection, design, and installation of thermoplastic water piping.
- E. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- F. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
 - 1. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372..

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:
 - 1. Ensure that valves are dry and internally protected against rust and corrosion.
 - 2. Protect valves against damage to threaded ends and flange faces.
 - 3. Set valves in best position for handling. Set valves closed to prevent rattling.

- B. During Storage: Use precautions for valves, including fire hydrants, according to the following:
 - 1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
 - 2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.
- C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.
- F. Protect flanges, fittings, and specialties from moisture and dirt.
- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.9 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type K, water tube, drawn temper.
 - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- B. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- C. Copper Unions:
 - 1. MSS SP-123.

2. Cast-copper-alloy, hexagonal-stock body.
3. Ball-and-socket, metal-to-metal seating surfaces.
4. Solder-joint or threaded ends.

D. Copper, Brass or Bronze, Pressure-Seal-Joint Fittings:

1. Fittings: Cast-brass, cast-bronze, or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
2. Minimum 200-psig working-pressure rating at 250 deg F.

2.3 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.

1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.

1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Gaskets: AWWA C111, rubber.

C. Flanges: ASME 16.1, Class 125, cast iron.

2.4 PVC, AWWA Pipe:

A. AWWA C900, Class 150 and Class 200, with bell end with gasket, and with spigot end.

1. Comply with UL 1285 for fire-service mains if indicated.
2. PVC Fabricated Fittings: AWWA C900, Class 150 and Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Gaskets: AWWA C111, rubber.
5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.5 PE PIPE AND FITTINGS

- A. PE, AWWA Pipe: AWWA C906, DR No. 7.3, 9, or 9.3; with PE compound number required to give pressure rating not less than 200 psig.
 - 1. PE, AWWA Fittings: AWWA C906, socket- or butt-fusion type, with DR number matching pipe and PE compound number required to give pressure rating not less than 200 psig.
- B. PE, Fire-Service Pipe: ASTM F 714, AWWA C906, or equivalent for PE water pipe; FMG approved, with minimum thickness equivalent to FMG Class 150 and Class 200.
 - 1. Molded PE Fittings: ASTM D 3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.

2.6 JOINING MATERIALS

- A. Use joining materials compatible with pipe.
- B. Brazing Filler Metals: AWS A5.8, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.
- D. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

2.7 CORROSION-PROTECTION PIPING ENCASEMENT

- A. Encasement for Underground Metal Piping:
 - 1. Standards: ASTM A 674 or AWWA C105.
 - 2. Form: Sheet.
 - 3. Material: LLDPE film of 0.008-inch minimum thickness.
 - 4. Material: LLDPE film of 0.008-inch minimum thickness, or high-density, crosslaminated PE film of 0.004-inch minimum thickness.
 - 5. Material: High-density, crosslaminated PE film of 0.004-inch minimum thickness.
 - 6. Color: Black.

2.8 GATE VALVES

- A. AWWA, Cast-Iron Gate Valves:
 - 1. Nonrising-Stem, Metal-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
 - 1) Standard: AWWA C500.

- 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
2. Nonrising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
3. Nonrising-Stem, High-Pressure, Resilient-Seated Gate Valves:
 - a. Description: Ductile-iron body and bonnet; with bronze or ductile-iron gate, resilient seats, bronze stem, and stem nut.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 250 psig.
 - 3) End Connections: Push on or mechanical joint.
 - 4) Interior Coating: Complying with AWWA C550.
4. OS&Y, Rising-Stem, Metal-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with cast-iron double disc, bronze disc and seat rings, and bronze stem.
 - 1) Standard: AWWA C500.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
5. OS&Y, Rising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet, with bronze or gray- or ductile-iron gate, resilient seats, and bronze stem.
 - 1) Standard: AWWA C509.
 - 2) Minimum Pressure Rating: 200 psig.
 - 3) End Connections: Flanged.
- B. UL/FMG, Cast-Iron Gate Valves:
 1. UL/FMG, Nonrising-Stem Gate Valves:
 - a. Description: Iron body and bonnet with flange for indicator post, bronze seating material, and inside screw.
 - 1) Standards: UL 262 and FMG approved.

- 2) Minimum Pressure Rating: 175 psig.
- 3) End Connections: Flanged.

2. OS&Y, Rising-Stem Gate Valves:

- a. Description: Iron body and bonnet and bronze seating material.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Flanged.

C. Bronze Gate Valves:

1. OS&Y, Rising-Stem Gate Valves:

- a. Description: Bronze body and bonnet and bronze stem.
 - 1) Standards: UL 262 and FMG approved.
 - 2) Minimum Pressure Rating: 175 psig.
 - 3) End Connections: Threaded.

2. Nonrising-Stem Gate Valves:

- a. Description: Class 125, Type 1, bronze with solid wedge, threaded ends, and malleable-iron handwheel.
 - 1) Standard: MSS SP-80.

2.9 GATE VALVE ACCESSORIES AND SPECIALTIES

A. Tapping-Sleeve Assemblies:

1. As required by the water supplier.

B. Valve Boxes: Comply with AWWA M44 for cast-iron valve boxes. Include top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel approximately 5 inches in diameter.

1. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.

C. Indicator Posts: UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.

2.10 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers: As shown on the approved drawings.

2.11 ALARM DEVICES

- A. Alarm Devices, General: UL 753 and FMG approved, of types and sizes to mate and match piping and equipment.
- B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psig working pressure; designed for horizontal or vertical installation; with 2 single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
- C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
- D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING SCHEDULE

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.
- D. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 12 shall be the following:
 - 1. Ductile-iron, joints.
 - 2. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC fabricated or molded fittings of same class as pipe; and gasketed joints.

3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG,

nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.

- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, resilient-seated gate valves with valve box.
 2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.
 3. Use the following for valves in vaults and aboveground:
 - a. Gate Valves, NPS 2 and Smaller: Bronze, nonrising stem.
 - b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.

3.4 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
1. Install tapping sleeve and tapping valve according to MSS SP-60.
 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following:
1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
 2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
 3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
 4. Install corporation valves into service-saddle assemblies.
 5. Install manifold for multiple taps in water main.
 6. Install curb valve in water-service piping with head pointing up and with service box.
- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.

2. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
 - F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
 1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.
 - G. Install PE pipe according to ASTM D 2774 and ASTM F 645.
 - H. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
 - I. Install fiberglass AWWA pipe according to AWWA M45.
 - J. Bury piping with depth of cover over top at least 60 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
 1. Under Driveways: With at least 36 inches cover over top.
 - K. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
 - L. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
 1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
 - M. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
 - N. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
 - O. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.
 - P. See Section 211200 "Fire-Suppression Standpipes," Section 211313 "Wet-Pipe Sprinkler Systems," and Section 211316 "Dry-Pipe Sprinkler Systems" for fire-suppression-water piping inside the building.
 - Q. See Section 221116 "Domestic Water Piping" for potable-water piping inside the building.
 - R. For all PVC water piping, install trace wire consisting of plastic coated 10 ga. single strand copper per Uniform Design and Construction Standards.
- 3.5 JOINT CONSTRUCTION
- A. See Section 330500 "Common Work Results for Utilities" for basic piping joint construction.
 - B. Make pipe joints according to the following:

1. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and pressure-seal fittings with tools and procedures recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.
2. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
3. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
4. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.
5. PE Piping Insert-Fitting Joints: Use plastic insert fittings and fasteners according to fitting manufacturer's written instructions.
6. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.
7. Fiberglass Piping Bonded Joints: Use adhesive and procedure recommended by piping manufacturer.

3.6 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 1. Concrete thrust blocks.
 2. Locking mechanical joints.
 3. Set-screw mechanical retainer glands.
 4. Bolted flanged joints.
 5. Heat-fused joints.
 6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 3. Bonded-Joint Fiberglass, Water-Service Piping: According to AWWA M45.
 4. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.7 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. AWWA Valves Other Than Gate Valves: Comply with AWWA C600 and AWWA M44.

- C. UL/FMG, Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- D. UL/FMG, Valves Other Than Gate Valves: Comply with NFPA 24.
- E. MSS Valves: Install as component of connected piping system.
- F. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- G. Install water meters, piping, and specialties according to utility company's written instructions.

3.8 VACUUM BREAKER ASSEMBLY INSTALLATION

- A. Do not install pressure vacuum breaker assemblies in vault or other space subject to flooding.

3.9 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.
- D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

3.10 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test in accordance with the local requirements or at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.11 IDENTIFICATION

- A. Install continuous underground warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."
- B. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. See Section 330500 "Common Work Results for Utilities" for identifying devices.

3.12 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
 - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
 - 3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
 - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.
- C. END OF SECTION 221113

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Ductile-iron pipe and fittings.
3. Galvanized steel pipe and fittings.
4. PVC pipe and fittings.
5. Piping joining materials.
6. Transition fittings.
7. Dielectric fittings.

B. Related Requirements:

1. Section 331415 "Site Water Distribution Piping" for water-service piping outside the building from source to the point where water-service piping enters the building.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Pipe and tube.
2. Fittings.
3. Joining materials.
4. Transition fittings.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L (ASTM B 88M, Type B) water tube, drawn temper.
- B. Tube in "Soft Copper Tube" Paragraph below is available in NPS 1/8 to NPS 12 (DN 6 to DN 300).
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.

2.3 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe:
 - 1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Standard-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C110/A21.10, ductile or gray iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- C. Compact-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C153/A21.53, ductile iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.4 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Standard Weight, seamless steel pipe with threaded ends.
- B. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.

C. Malleable-Iron Unions:

1. ASME B16.39, Class 150.
2. Hexagonal-stock body.
3. Ball-and-socket, metal-to-metal, bronze seating surface.
4. Threaded ends.

D. Flanges: ASME B16.1, Class 125, cast iron.

2.5 PVC PIPE AND FITTINGS

- A. PVC Pipe: ASTM D 1785, Schedule 40.
- B. PVC Socket Fittings: ASTM D 2466 for Schedule 40.
- C. PVC Schedule 80 Threaded Fittings: ASTM D 2464.

2.6 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

F. Solvent Cements for Joining PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.

1. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
2. Solvent cement shall have a VOC content of 510 g/L or less.
3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

- G. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.7 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Plastic-to-Metal Transition Fittings:

1. Description:
 - a. PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
 - b. One end with threaded brass insert and one solvent-cement-socket end.

D. Plastic-to-Metal Transition Unions:

1. Description:
 - a. PVC four-part union.
 - b. Brass or stainless-steel threaded end.
 - c. Solvent-cement-joint plastic end.
 - d. Rubber O-ring.
 - e. Union nut.

2.8 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Standard: ASSE 1079.
2. Pressure Rating: 125 psig minimum at 180 deg F
3. End Connections: Solder-joint copper alloy and threaded ferrous.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level and plumb.
- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping to permit valve servicing.
- N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.

- Q. Install PEX tubing with loop at each change of direction of more than 90 degrees.
- R. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- S. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- T. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."
- U. Install thermometers on outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."
- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.

- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 3. PVC Piping: Join according to ASTM D 2855.
- I. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and smaller: use dielectric couplings.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: use dielectric flanges.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer than 100 Feet if indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3 and NPS 3-1/2: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
 - 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install vinyl-coated hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 2 and Smaller: 48 inches with 3/8-inch rod.
 - 2. NPS 2-1/2 to NPS 3-1/2: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6: 48 inches with 3/4-inch rod.
 - 5. NPS 8: 48 inches with 7/8-inch rod.
- J. Install supports for vertical PVC piping every 48 inches.
- K. Support piping and tubing not listed in this article according to MSS SP-58 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - 2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 ADJUSTING

- A. Perform the following adjustments before operation:
1. Close drain valves, hydrants, and hose bibbs.
 2. Open shutoff valves to fully open position.
 3. Open throttling valves to proper setting.
 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.

2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building-service piping, shall not be permitted.
- E. Aboveground domestic water piping, all sizes, shall be:
 1. Hard copper tube, ASTM B 88, Type L cast- or wrought-copper, solder-joint fittings; and soldered joints.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated, water mixing valves.
6. Strainers for domestic water piping.
7. Outlet boxes.
8. Wall hydrants.
9. Drain valves.
10. Water-hammer arresters.
11. Trap-seal primer device.
12. Flexible connectors.

B. Related Requirements:

1. Section 220519 "Meters and Gauges for Plumbing Piping" for thermometers, pressure gauges, and flow meters in domestic water piping.
2. Section 221116 "Domestic Water Piping" for water meters.
3. Section 224500 "Emergency Plumbing Fixtures" for water tempering equipment.

1.2 DEFINITIONS

- A. AMI: Advanced Metering Infrastructure.
- B. AMR: Automatic Meter Reading.
- C. FKM: A family of fluoroelastomer materials defined by ASTM D1418.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Test and inspection reports.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1011.
3. Body: Bronze, nonremovable, with manual drain.
4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
5. Finish: Chrome or nickel plated.

C. Pressure Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1020.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.
5. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

2.4 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1012.
3. Operation: Continuous-pressure applications.
4. Size: NPS 3/4.
5. Body: Bronze.
6. End Connections: Union, solder joint.
7. Finish: Chrome Plated.

B. Reduced-Pressure-Zone Assembly Backflow Preventers : BFP-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
 2. See plumbing drawings for information.
- C. Reduced-Pressure-Detector Assembly Backflow Preventers : BFP-1
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
 2. See fire protection drawings for information.
- D. Beverage-Dispensing-Equipment Backflow Preventers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
 2. Standard: ASSE 1022.
 3. Operation: Continuous-pressure applications.
 4. Size: NPS 1/4 or NPS 3/8.
 5. Body: Stainless steel or non-metallic.
 6. End Connections: Threaded or flare.
- E. Hose-Connection Backflow Preventers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
 2. Standard: ASSE 1052.
 3. Operation: Up to 10-foot head of water back pressure.
 4. Inlet Size: NPS 3/4.
 5. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
 6. Capacity: At least 3-gpm flow.
- F. Backflow-Preventer Test Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Description: Factory calibrated, with gauges, fittings, hoses, and carrying case with test-procedure instructions.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Design Outlet Pressure Setting: 60 psig.
5. Body: Bronze with chrome-plated finish for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
6. Valves for Booster Heater Water Supply: Include integral bypass.
7. End Connections: Threaded or solder for NPS 2 and smaller; flanged or solder for NPS 2-1/2 and NPS 3.

2.6 BALANCING VALVES

A. Memory-Stop Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. Crane Fluid Systems; Crane Co.
 - c. NIBCO INC.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.

7. Ball: Chrome-plated brass or stainless steel.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1070.
3. Pressure Rating: 125 psig.
4. Type: Thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded inlets and outlet.
7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Finish: Chrome plated.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Caleffi North America.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Pressure Rating: 125 psig minimum unless otherwise indicated.
3. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
4. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
5. Screen: Stainless steel with round perforations unless otherwise indicated.
6. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.033 inch.
 - b. Strainers NPS 2-1/2 to NPS 4: 0.062 inch.
 - c. Strainers NPS 5 and Larger: 0.125 inch.

7. Drain: Factory-installed, hose-end drain valve.

2.9 OUTLET BOXES

A. Clothes Washer Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Guy Gray, IPS Corporation.
 - b. Oatey Co.
 - c. Sioux Chief Manufacturing Company, Inc.
2. Mounting: Recessed.
3. Material and Finish: Plastic box and faceplate.
4. Faucet: Combination valved fitting or separate hot- and cold-water valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
5. Drain Outlet Connection: NPS 2.
6. Accessory: Water hammer arresters.
7. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.

B. Icemaker Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Guy Gray, IPS Corporation.
 - b. Oatey Co.
 - c. Sioux Chief Manufacturing Company, Inc.
2. Mounting: Recessed.
3. Material and Finish: Plastic box and faceplate.
4. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
5. Accessory: Water hammer arrestor.
6. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.10 WALL HYDRANTS

A. Non-freeze Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
 3. Pressure Rating: 125 psig.
 4. Operation: Two with each wall hydrant.
 5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
 6. Inlet: NPS 3/4.
 7. Outlet, Concealed: With integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
 8. Box: Deep, flush mounted with cover.
 9. Box and Cover Finish: Rough bronze.

2.11 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4.
4. Body: ASTM B62 bronze.
5. Inlet: NPS 3/4 threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Stop-and-Waste Drain Valves:

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig minimum CWP or Class 125.
3. Size: NPS 3/4.
4. Body: Copper alloy or ASTM B62 bronze.
5. Drain: NPS 1/8 side outlet with cap.

2.12 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.13 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. Sioux Chief Manufacturing Company, Inc.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.14 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flex-Hose Co., Inc.
2. Mason Industries, Inc.
3. Metraflex Company (The).

B. Stainless Steel-Hose Flexible Connectors: Corrugated-stainless steel tubing with stainless steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.

2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

2.15 AIR VENTS

A. Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating and Temperature: 125-psig minimum pressure rating at 140 deg F.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 1/2 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING SPECIALTIES

- A. Backflow Preventers: Install in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- B. Water Regulators: Install with inlet and outlet shutoff valves. Install pressure gauges on inlet and outlet.
- C. Balancing Valves: Install in locations where they can easily be adjusted. Set at indicated design flow rates.
- D. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.
1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Y-Pattern Strainers: For water, install on supply side of each water pressure-reducing valve.
- F. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install 1-1/2-by-3-1/2-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."

- G. Water-Hammer Arresters: Install in water piping in accordance with PDI-WH 201.
- H. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

3.4 CONTROL CONNECTIONS

- A. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.5 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Automatic water shutoff valve systems.
 - 5. Balancing valves.
 - 6. Temperature-actuated, water mixing valves.
 - 7. Outlet boxes.
 - 8. Wall hydrants.
 - 9. Trap-seal primer device.

- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.6 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections.
 - 1. Test each pressure vacuum breaker reduced-pressure-detector assembly and reduced pressure zone assembly backflow preventers according to authorities having jurisdiction and the device's reference standard.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 221119

SECTION 221123.13 - DOMESTIC-WATER PACKAGED BOOSTER PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Simplex, variable-speed booster pumps.
- B. Related Requirements:
 - 1. Section 221123 "Domestic Water Pumps" for domestic-water circulation pumps.

1.3 DEFINITIONS

- A. PID: Proportional Integral Derivative.
- B. VFC: Variable-frequency controller.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, and dimensions of individual components and profiles.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For booster pumps.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For booster pumps to include in emergency, operation, and maintenance manuals.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Retain protective coatings and flange's protective covers during storage.

1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

2.2 SIMPLEX, VARIABLE-SPEED BOOSTER PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - 1. Advanced Mechanical Technologies.
 - 2. GRUNDFOS CBS Inc.
 - 3. TIGERFLOW Systems, Inc.
- B. Description: Factory-assembled and -tested, fluid-handling system for domestic water, with pump with integrated frequency converter, five-way valve, expansion tank and pressure gauge.
- C. Pump:
 - 1. Housing: Stainless steel
 - 2. Impeller: Closed, stainless steel; statically and dynamically balanced and keyed to shaft.
 - 3. Orientation: Mounted horizontally.
- D. Motor: Variable speed, with grease-lubricated, ball-bearings, and directly mounted to pump casing. Select motor that will not overload through full range of pump performance curve.
- E. Piping: Copper tube and copper fittings.
- F. Valves:
 - 1. Shutoff Valves NPS 2 and Smaller: Gate valve, in pump suction and discharge piping.

2. Shutoff Valves NPS 2-1/2 and Larger: Gate valve, in pump suction and discharge piping.
3. Check Valve NPS 2 and Smaller: swing type in pump discharge piping.
4. Check Valve NPS 2-1/2 and Larger: Silent type in pump discharge piping.
5. Thermal-Relief Valve: Temperature-and-pressure relief type in pump discharge piping.

G. Dielectric Fittings: With insulating material to isolate joined dissimilar metals.

H. VFC: Comply with Section 262923 "Variable-Frequency Motor Controllers."

I. Capacities and Characteristics:

1. Booster-Pump Capacity: 5 gpm.
2. Total Dynamic Head: 49 feet.
3. Speed: 2440 rpm.
4. Maximum Operating Pressure: 145 psig.
5. Inlet Size: 2-1/2 NPS.
6. Outlet Size: 2-1/2 NPS.
7. Shaft seal: Carbon with resin/ceramic
8. Pump Sleeve: Stainless steel
9. Maximum suction life: 3.28 feet
10. Electrical Characteristics:
 - a. Motor Horsepower: 0.75.
 - b. Volts: 208 V.
 - c. Phases: Single.
 - d. Hertz: 60 Hz.
11. Expansion Tank:
 - a. Minimum Water Volume Capacity: 0.52 gal..

2.3 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors.

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in NFPA 70.

2.4 SOURCE QUALITY CONTROL

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

B. ASME Compliance: Comply with ASME B31.9 for piping.

C. UL Compliance for Packaged Pumping Systems:

1. UL 508, "Industrial Control Equipment."
2. UL 508A, "Industrial Control Panels."
3. UL 778, "Motor-Operated Water Pumps."
4. UL 1995, "Heating and Cooling Equipment."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for booster pumps to verify actual locations of piping connections before booster-pump installation.

3.2 INSTALLATION

A. Booster-Pump Mounting:

1. Install booster pumps on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."

- B. Support connected domestic-water piping so weight of piping is not supported by booster pumps.

3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Booster-Pump Piping Connections: Connect domestic-water piping to booster pumps. Install suction and discharge pipe equal to or greater than size of system suction and discharge piping.

1. Install shutoff valves on piping connections to booster-pump suction and discharge piping. Install ball, butterfly, or gate valves same size as suction and discharge piping. Comply with requirements for general-duty valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
2. Install union, flanged, or grooved-joint connections on suction and discharge piping at connection to domestic-water piping. Comply with requirements for unions and flanges specified in Section 221116 "Domestic Water Piping."
3. Install valved bypass, same size as and between piping, at connections to booster-pump suction and discharge piping. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."

4. Install flexible connectors, same size as piping, on piping connections to booster-pump suction and discharge piping. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."
5. Where installing piping adjacent to booster pumps, allow space for service and maintenance.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.6 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 1. Perform visual and mechanical inspection.
 2. Leak Test: After installation, charge booster pump and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start booster pumps to confirm proper motor rotation and booster-pump operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- B. Pumps and controls will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.8 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.9 ADJUSTING

- A. Adjust booster pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust pressure set points.
- C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting booster pump to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.10 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain booster pumps.

END OF SECTION 221123.13

SECTION 221313 - FACILITY SANITARY SEWERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. PVC pipe and fittings.
 - 2. Nonpressure-type transition couplings.
 - 3. Cleanouts.
 - 4. Encasement for piping.
 - 5. Concrete.

1.3 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Pipe and fittings.
 - 2. Non-pressure and pressure couplings
 - 3. Expansion joints and deflection fittings.
 - 4. Backwater valves.
 - 5. Cleanouts.
- B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of pipe and fitting.
- B. Field quality-control reports.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle manholes according to manufacturer's written rigging instructions.

PART 2 - PRODUCTS

2.1 PVC PIPE AND FITTINGS

- A. PVC Type PSM Sewer Piping:
 - 1. Pipe: ASTM D 3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
 - 2. Fittings: ASTM D 3034, PVC with bell ends.
 - 3. Gaskets: ASTM F 477, elastomeric seals.
- B. PVC Gravity Sewer Piping:
 - 1. Pipe and Fittings: ASTM F 679, [T-1] [T-2] wall thickness, PVC gravity sewer pipe with bell-and-spigot ends and with integral ASTM F 477, elastomeric seals for gasketed joints.

2.2 NONPRESSURE-TYPE TRANSITION COUPLINGS

- A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling; for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and include corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials:
 - 1. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2. For Concrete Pipes: ASTM C 443, rubber.
 - 3. For Fiberglass Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 4. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 5. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- C. HDPE:
 - 1. High Density Polyethylene Pipe (HDPE): AWWA C901 and C906, ASTM D3035, SDR 11 for 160 psi pressure rating.
 - a. Fitting: Molded, AWWA C901 or C906.
 - b. Joints: Butt fusion, per pipe manufacturer requirements or ASTM D2657, flanged gasket joints at interface.

D. Unshielded, Flexible Couplings:

1. Description: Elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Shielded, Flexible Couplings:

1. Description: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

F. Ring-Type, Flexible Couplings:

1. Description: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

G. Nonpressure-Type, Rigid Couplings:

1. Description: ASTM C 1461, sleeve-type, reducing- or transition-type mechanical coupling; molded from ASTM C 1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.3 CLEANOUTS

A. Cast-Iron Cleanouts:

1. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
2. Top-Loading Classification(s): Heavy Duty.
3. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

2.4 CONCRETE

A. General: Cast-in-place concrete complying with ACI 318, ACI 350, and the following:

1. Cement: ASTM C 150/C 150M, Type II.
2. Fine Aggregate: ASTM C 33/C 33M, sand.
3. Coarse Aggregate: ASTM C 33/C 33M, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4,000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 1064/A 1064M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 deformed steel.

- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4,000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
 - 1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 2 percent through manhole.
 - 2. Benches: Concrete, sloped to drain into channel.
- D. Ballast and Pipe Supports: Portland cement design mix, 3,000 psi minimum, with 0.58 maximum water/cementitious materials ratio.
 - 1. Reinforcing Fabric: ASTM A1064/A 1064M, steel, welded wire fabric, plain.
 - 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 deformed steel.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details to indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure, drainage piping according to the following:

1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
2. Install PVC cellular-core sewer piping according to ASTM D 2321 and ASTM F 1668.
3. Install PVC corrugated sewer piping according to ASTM D 2321 and ASTM F 1668.
4. Install PVC profile sewer piping according to ASTM D 2321 and ASTM F 1668.
5. Install PVC Type PSM sewer piping according to ASTM D 2321 and ASTM F 1668.
6. Install PVC gravity sewer piping according to ASTM D 2321 and ASTM F 1668.
7. Install fiberglass sewer piping according to ASTM D 3839 and ASTM F 1668.

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure, drainage piping according to the following:
 1. Join PVC cellular-core sewer piping according to ASTM D 2321 and ASTM F 891 for solvent-cemented joints.
 2. Join PVC corrugated sewer piping according to ASTM D 2321.
 3. Join PVC profile sewer piping according to ASTM D 2321 for elastomeric-seal joints or ASTM F 794 for gasketed joints.
 4. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
 5. Join PVC gravity sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
- B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Shielded flexible or rigid couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible[or rigid] couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 2. Use pressure pipe couplings for force-main joints.

3.4 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.5 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.

- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.6 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."
- B. Connect force-main piping to building's sanitary force mains specified in Section 221316 "Sanitary Waste and Vent Piping." Terminate piping where indicated.
- C. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch overlap with not less than 6 inches of concrete with 28-day compressive strength of 3,000 psi.
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
 - 3. Make branch connections from side into existing piping, NPS 21 or larger, or to underground manholes by cutting opening into existing unit large enough to allow 3 inches of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of, and be flush with, inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in 6 inches of concrete for minimum length of 12 inches to provide additional support of collar from connection to undisturbed ground.
 - a. Use concrete that will attain a minimum 28-day compressive strength of 3,000 psi unless otherwise indicated.
 - b. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.
 - 4. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- D. Connect to oil interceptors specified in Section 221323 "Sanitary Waste Interceptors."

3.7 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate report for each system inspection.

2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
2. Test completed piping systems according to requirements of authorities having jurisdiction.
3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
4. Submit separate report for each test.
5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 - a. Fill sewer piping with water. Test with pressure of at least 10-foot head of water, and maintain such pressure without leakage for at least 15 minutes.
 - b. Close openings in system and fill with water.
 - c. Purge air and refill with water.
 - d. Disconnect water supply.
 - e. Test and inspect joints for leaks.
6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Test plastic gravity sewer piping according to ASTM F 1417.
 - b. Test concrete gravity sewer piping according to ASTM C 1628.

C. Leaks and loss in test pressure constitute defects that must be repaired.

D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.8 CLEANING

A. Clean dirt and superfluous material from interior of piping. Flush with potable water.

END OF SECTION 221313

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Hub-and-spigot, cast-iron soil pipe and fittings.
 - 2. Hubless, cast-iron soil pipe and fittings.
 - 3. Copper tube and fittings.
 - 4. PVC pipe and fittings.
 - 5. Specialty pipe fittings.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service class.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.4 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.
 - g. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.5 COPPER TUBE AND FITTINGS

- A. Copper Type DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Copper Pressure Fittings:
 - 1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- D. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.

1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- E. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.6 PVC PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- C. Cellular-Core PVC Pipe: ASTM F 891, Schedule 40.
- D. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- E. Adhesive Primer: ASTM F 656.
- F. Solvent Cement: ASTM D 2564.

2.7 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 1. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 2. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
 3. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

- c. End Connections: Same size as and compatible with pipes to be joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earthwork."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.

3. Do not change direction of flow more than 90 degrees.
 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
1. Building Sanitary Waste: 2 percent downward in direction of flow for piping NPS 2-1/2 and smaller; 1 percent downward in direction of flow for piping NPS 3 and larger.
 2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- O. Install aboveground PVC piping according to ASTM D 2665.
- P. Install underground PVC piping according to ASTM D 2321.
- Q. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 2. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs.
 1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- C. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 appendixes.
 3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 1. Install transition couplings at joints of piping with small differences in ODs.
 2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.

3. Vertical Piping: MSS Type 8 or Type 42, clamps.
 4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 5. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 6. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 2. NPS 3: 60 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 3. NPS 2: 10 feet with 3/8-inch rod.
 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 5. NPS 3: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 7. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
 8. NPS 10 and NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 2: 84 inches with 3/8-inch rod.
 2. NPS 3: 96 inches with 1/2-inch rod.

3. NPS 4: 108 inches with 1/2-inch rod.
 4. NPS 6: 10 feet with 5/8-inch rod.
- J. Install supports for vertical stainless-steel piping every 10 feet.
- K. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
 5. NPS 6: 10 feet with 5/8-inch rod.
 6. NPS 8: 10 feet with 3/4-inch rod.
- L. Install supports for vertical copper tubing every 10 feet.
- M. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 2. NPS 3: 48 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
 5. NPS 10 and NPS 12: 48 inches with 7/8-inch rod.
- N. Install supports for vertical PVC piping every 48 inches.
- O. Support piping and tubing not listed above according to MSS SP-58 and manufacturer's written instructions.
- 3.6 CONNECTIONS
- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.

5. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
6. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.

2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:

1. Hubless, cast-iron soil pipe and fittings heavy-duty hubless-piping couplings; and coupled joints.
 2. Copper Type DWV tube, copper drainage fittings, and soldered joints.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 3. Copper Type DWV tube, copper drainage fittings, and soldered joints.
 - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
- D. Underground, soil, waste (including oil waste), and vent piping NPS 4 and smaller shall be any of the following:
1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 2. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- E. Underground, soil and waste (including oil waste) piping NPS 5 and larger shall be any of the following:
1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 2. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Air-admittance valves.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For sanitary waste piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

2.2 Cast-Iron Floor Cleanouts:

- 1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following or an approved equal:

- a. [Jay R. Smith Mfg. Co.](#)
- b. [Josam Company.](#)
- c. [Zurn Industries, LLC.](#)
2. See drawings.

C. Cast-Iron Wall Cleanouts:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. [Jay R. Smith Mfg. Co.](#)
 - b. [Josam Company.](#)
 - c. [Zurn Industries, LLC.](#)
2. See drawings.

2.2 AIR-ADMITTANCE VALVES

A. Fixture Air-Admittance Valves:

1. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
2. Housing: Plastic.
3. Operation: Mechanical sealing diaphragm.
4. Size: Same as connected fixture or branch vent piping.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 2. Locate at each change in direction of piping greater than 45 degrees.
 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install fixture air-admittance valves on fixture drain piping.

- E. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- F. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.
- G. Install vent caps on each vent pipe passing through roof.
- H. Install frost-resistant vent terminals on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- I. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- J. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- K. Install wood-blocking reinforcement for wall-mounting-type specialties.
- L. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Floor drains.
- 2. Trench drains.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene styrene.
- B. FRP: Fiberglass-reinforced plastic.
- C. HDPE: High-density polyethylene.
- D. PE: Polyethylene.
- E. PP: Polypropylene.
- F. PVC: Polyvinyl chloride.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains: FD-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Cast iron.
5. Seepage Flange: Not required.
6. Anchor Flange: Not required.
7. Clamping Device: Not required.
8. Outlet: Bottom.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: Not required.
11. Sediment Bucket: Not required.
12. Top or Strainer Material: Stainless steel .
13. Top of Body and Strainer Finish: Stainless steel.
14. Top Shape: Round.
15. Top Loading Classification: Light Duty.
16. Funnel: Not required.
17. Trap Pattern: Standard P-trap.
18. Trap Features: Trap-seal primer valve drain connection.

B. Cast-Iron Floor Drains: FD-2

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Cast iron.
5. Seepage Flange: Not required.
6. Anchor Flange: Not required.
7. Clamping Device: Not required.
8. Outlet: Bottom.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: Not required.
11. Sediment Bucket: Not required.
12. Top or Strainer Material: Polished Nickel Bronze Top

13. Top of Body and Strainer Finish: Polished Nickel Bronze Top
14. Top Shape: Round.
15. Top Loading Classification: Heavy Duty.
16. Funnel: Not required.
17. Trap Pattern: Standard P-trap.
18. Trap Features: Trap-seal primer valve drain connection.

2.3 TRENCH DRAINS

A. Trench Drains: TD-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.6.3 for trench drains.
3. Material: High Density Polyethylene.
4. Clamping Device: Not required.
5. Outlet: End.
6. Grate Material: Ductile iron.
7. Top Loading Classification: Class E
8. Trap Material: Cast iron.
9. Trap Pattern: Standard P-trap.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.
 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
 3. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.

- a. Maintain integrity of waterproof membranes where penetrated.
- 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- B. Install trench drains at low points of surface areas to be drained.
 - 1. Set grates of drains flush with finished surface, unless otherwise indicated.
- C. Install FRP channel drainage system components on support devices, so that top will be flush with adjacent surface.
- D. Install plastic channel drainage system components on support devices, so that top will be flush with adjacent surface.
- E. Install open drain fittings with top of hub 1 inch above floor.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Comply with requirements in Section 221323 "Sanitary Waste Interceptors" for grease interceptors, grease-removal devices, oil interceptors, sand interceptors, and solid interceptors.
- D. Install piping adjacent to equipment to allow service and maintenance.
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 221323 - SANITARY WASTE INTERCEPTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Oil interceptors.

1.3 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.
- B. PP: Polypropylene.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of interceptor, include materials of fabrication, dimensions, rated capacities, retention capacities, operating characteristics, size and location of each pipe connection, furnished specialties, and accessories.
- B. Shop Drawings: For each type and size of precast-concrete interceptor indicated.
 - 1. Include materials of construction, dimensions, rated capacities, retention capacities, location and size of each pipe connection, furnished specialties, and accessories.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Interceptors, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Piping connections. Include size, location, and elevation of each.
 - 2. Interface with underground structures and utility services.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For sanitary waste interceptors to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 OIL INTERCEPTORS

- A. Plastic Oil Interceptors: Removable sediment bucket or strainer, baffles, vents, and flow-control fitting on inlet.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. MIFAB, Inc.
 - b. Striem.
 - c. Zurn Industries, LLC.
 - 2. Inlet, Outlet, Vent, and Waste-Oil Outlet Piping Connections: Hub, hubless, or threaded, unless otherwise indicated.
 - 3. Cover: cast iron.
 - 4. Waste-oil storage tank and piping are specified in Section 231113 "Facility Fuel-Oil Piping."
 - 5. Capacities and Characteristics:
 - a. Capacity: 562 gal.
 - b. Overall Dimensions: 103 inches X 59 inches X 43 inches
 - c. Flow Rate: 314 GPM
 - d. Inlet and Outlet Pipe Size: 4"
 - e. End Connections: **[Flanged]** **[Hub]** **[Threaded]**.
 - f. Cleanout: Integral or field installed on outlet.
 - g. Vent Pipe Size: 3 inches
 - 6. Oil Level Monitoring System

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 INSTALLATION

- A. Equipment Mounting:
- B. Set interceptors level and plumb.
- C. Install manhole risers from top of underground concrete interceptors to manholes and gratings at finished grade.
- D. Set tops of manhole frames and covers flush with finished surface in pavements.
 - 1. Set tops 3 inches above finish surface elsewhere unless otherwise indicated.
- E. Set tops of grating frames and grates flush with finished surface.
- F. Set plastic interceptors level and plumb.
- G. Set tops of metal interceptor covers flush with finished surface in pavements.
 - 1. Set tops 3 inches above finish surface elsewhere unless otherwise indicated.
- H. Install piping and oil storage tanks according to Section 231113 "Facility Fuel-Oil Piping."
- I. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Above-Floor Installation: Set unit with bottom resting on floor unless otherwise indicated.
 - 2. Flush with Floor Installation: Set unit and extension, if required, with cover flush with finished floor.
 - 3. Recessed Floor Installation: Set unit in receiver housing having bottom or cradle supports, with receiver housing cover flush with finished floor.
 - 4. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.
- J. Install grease-removal devices on floor. Install trap, vent, and flow-control fitting according to authorities having jurisdiction.
 - 1. Install control panel adjacent to unit unless otherwise indicated.
- K. Install oil interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Coordinate oil-interceptor storage tank and gravity drain with Section 231113 "Facility Fuel-Oil Piping."
 - 2. Install trap on interceptors that do not have integral trap and are connected to sanitary drainage and vent systems.

3.3 PIPING CONNECTIONS

- A. Piping installation requirements are specified in Section 221316 "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make piping connections between interceptors and piping systems.

3.4 IDENTIFICATION

- A. Identification materials and installation are specified in Section 312000 "Earth Moving."
 - 1. Arrange for installation of green warning tapes directly over piping and at outside edges of underground interceptors.
 - 2. Use warning tapes or detectable warning tape over ferrous piping.
 - 3. Use detectable warning tape over nonferrous piping and over edges of underground structures.
- B. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Oil interceptors.

3.5 PROTECTION

- A. Protect sanitary waste interceptors from damage during construction period.
- B. Repair damage to adjacent materials caused by sanitary waste interceptor installation.

END OF SECTION 221323

SECTION 221513 - GENERAL-SERVICE COMPRESSED-AIR PIPING

PART 1 - GENERAL

1.1 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. HDPE: High-density polyethylene plastic.
- D. High-Pressure, Compressed-Air Piping: System of compressed-air piping and specialties operating at pressures between 150 and 200 psig.
- E. Low-Pressure, Compressed-Air Piping: System of compressed-air piping and specialties operating at pressures of 150 psig or less.
- F. NBR: Nitrile butadiene rubber.
- G. PE: Polyethylene plastic.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. Pressure regulators. Include rated capacities and operating characteristics.
 - 2. Automatic drain valves.
 - 3. Filters. Include rated capacities and operating characteristics.
 - 4. Lubricators. Include rated capacities and operating characteristics.

1.3 INFORMATIONAL SUBMITTALS

- A. Certificates:
 - 1. Brazing certificates.
- B. Field Quality-Control Submittals:
 - 1. Field quality-control reports.
- C. Qualification Statements: For Installer.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For general-service compressed-air piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Brazing: Qualify processes and operators in accordance with ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications," or with AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."

PART 2 - PRODUCTS

2.1 PIPING APPLICATIONS

- A. Compressed-Air Piping between Air Compressors and Receivers: Use the following piping materials for each size range:
 - 1. NPS 2 and Smaller: Type K or L, copper tube; wrought-copper fittings; and brazed joints.
- B. Low-Pressure Compressed-Air Distribution Piping: Use the following piping materials for each size range:
 - 1. NPS 2 and Smaller: Type K or L, copper tube; wrought-copper fittings; and brazed or soldered joints.
- C. Drain Piping: Use the following piping materials:
 - 1. NPS 2 and Smaller: Type M copper tube; wrought-copper fittings; and brazed or soldered joints.

2.2 VALVE APPLICATIONS

- A. Comply with requirements in "Valve Applications" Article in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- B. Equipment Isolation Valves: Safety-exhaust, copper-alloy ball valve with exhaust vent and pressure rating at least as great as piping system operating pressure.

2.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of compressed-air piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, air-compressor sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- B. Install piping concealed from view and protected from physical contact by building occupants, unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and to coordinate with other services occupying that space.
- E. Install piping adjacent to equipment and machines to allow service and maintenance.
- F. Install air and drain piping with 1 percent slope downward in direction of flow.
- G. Install nipples, flanges, unions, transition and special fittings, and valves with pressure ratings same as or higher than system pressure rating, unless otherwise indicated.
- H. Equipment and Specialty Flanged Connections:
 - 1. Use steel companion flange with gasket for connection to steel pipe.
 - 2. Use cast-copper-alloy companion flange with gasket and brazed or soldered joint for connection to copper tube. Do not use soldered joints for connection to air compressors or to equipment or machines producing shock or vibration.
- I. Install branch connections to compressed-air mains from top of main. Provide drain leg and drain trap at end of each main and branch and at low points.
- J. Install thermometer and pressure gage on discharge piping from each air compressor and on each receiver. Comply with requirements in Section 220519 "Meters and Gages for Plumbing Piping."
- K. Install piping to permit valve servicing.
- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.
- N. Install unions, adjacent to each valve and at final connection to each piece of equipment and machine.
- O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

2.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Apply appropriate tape or thread compound to external pipe threads.
- D. Brazed Joints for Copper Tubing: Join according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Join according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Flanged Joints: Use asbestos-free, nonmetallic gasket suitable for compressed air. Join flanges with gasket and bolts according to ASME B31.9 for bolting procedure.
- G. Dissimilar Metal Piping Material Joints: Use dielectric fittings.

2.5 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- B. Install shutoff valves and unions or flanged joints at compressed-air piping to air compressors.
- C. Install shutoff valve at inlet to each automatic drain valve, filter, lubricator, and pressure regulator.
- D. Install check valves to maintain correct direction of compressed-air flow to and from compressed-air piping specialties and equipment.

2.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric unions in piping at connections of dissimilar metal piping and tubing.

2.7 FLEXIBLE PIPE CONNECTOR INSTALLATION

- A. Install flexible pipe connectors in discharge piping of each air compressor.
- B. Install bronze-hose flexible pipe connectors in copper compressed-air tubing.
- C. Install stainless-steel-hose flexible pipe connectors in steel compressed-air piping.

2.8 SPECIALTY INSTALLATION

- A. Install safety valves on receivers in quantity and size to relieve at least the capacity of connected air compressors.
- B. Install air-main pressure regulators in compressed-air piping at or near air compressors.
- C. Install air-line pressure regulators in branch piping to equipment.
- D. Install automatic drain valves on aftercoolers, receivers, and dryers. Discharge condensate onto nearest floor drain.
- E. Install coalescing filters in compressed-air piping at or near air compressors and upstream from mechanical filters.
- F. Install quick couplings at piping terminals for hose connections.
- G. Install hose assemblies at hose connections.

2.9 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices.
- B. Vertical Piping: MSS Type 8 or 42, clamps.
- C. Individual, Straight, Horizontal Piping Runs:
 - 1. 100 Feet or Less: MSS Type 1, adjustable, steel clevis hangers.
 - 2. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
- D. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- E. Base of Vertical Piping: MSS Type 52, spring hangers.
- F. Support horizontal piping within 12 inches of each fitting and coupling.
- G. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1/4: 60 inches with 3/8-inch rod.
 - 2. NPS 3/8 and NPS 1/2: 72 inches with 3/8-inch rod.
 - 3. NPS 3/4: 84 inches with 3/8-inch rod.
 - 4. NPS 1: 96 inches with 3/8-inch rod.
 - 5. NPS 1-1/4: 108 inches with 3/8-inch rod.
 - 6. NPS 1-1/2: 10 feet with 3/8-inch rod.

7. NPS 2: 11 feet with 3/8-inch rod.

I. Install supports for vertical copper tubing every 10 feet.

2.10 LABELING AND IDENTIFICATION

A. Install identifying labels and devices for general-service compressed-air piping, valves, and specialties. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment."

2.11 FIELD QUALITY CONTROL

A. Perform field tests and inspections.

B. Tests and Inspections:

1. Piping Leak Tests: Test new and modified parts of existing piping. Cap and fill general-service compressed-air piping with oil-free dry air or gaseous nitrogen to pressure of 50 psig above system operating pressure, but not less than 150 psig. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
2. Repair leaks and retest until no leaks exist.
3. Inspect filters and pressure regulators for proper operation.

END OF SECTION 221513

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Manual gas shutoff valves.
5. Motorized gas valves.
6. Pressure regulators.
7. Dielectric unions.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- C. Protect stored PE pipes and valves from direct sunlight.

1.7 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
 - 2. Service Regulators: 65 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressure within Buildings: More than 0.5 psig but not more than 2 psig.
- C. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

2.2 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.

3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.

B. PE Pipe: ASTM D 2513, SDR 11.

1. PE Fittings: ASTM D 2683, socket-fusion type or ASTM D 3261, butt-fusion type with dimensions matching PE pipe.
2. PE Transition Fittings: Factory-fabricated fittings with PE pipe complying with ASTM D 2513, SDR 11; and steel pipe complying with ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
3. Anodeless Service-Line Risers: Factory fabricated and leak tested.
 - a. Underground Portion: PE pipe complying with ASTM D 2513, SDR 11 inlet.
 - b. Casing: Steel pipe complying with ASTM A 53/A 53M, Schedule 40, black steel, Type E or S, Grade B, with corrosion-protective coating covering.
 - c. Aboveground Portion: PE transition fitting.
 - d. Outlet shall be threaded or suitable for welded connection.
 - e. Tracer wire connection.
 - f. Ultraviolet shield.
 - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.

2.3 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
4. Corrugated stainless-steel tubing with polymer coating.
5. Operating-Pressure Rating: 0.5 psig.
6. End Fittings: Zinc-coated steel.
7. Threaded Ends: Comply with ASME B1.20.1.
8. Maximum Length: 72 inches

B. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

C. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.4 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for natural gas.

- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.5 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. Bronze Plug Valves: MSS SP-78.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. A.Y. McDonald Mfg. Co.
 - b. Lee Brass Company.
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Plug: Bronze.
 - 4. Ends: Threaded, socket, as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Operator: Square head or lug type with tamperproof feature where indicated.
 - 6. Pressure Class: 125 psig.
 - 7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- D. Cast-Iron, Nonlubricated Plug Valves: MSS SP-78.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. McDonald, A. Y. Mfg. Co.

- b. Mueller Co.; Gas Products Div.
 - c. Xomox Corporation; a Crane company.
- 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig.
 - 9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- E. Cast-Iron, Lubricated Plug Valves: MSS SP-78.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or na approved equal:
 - a. Flowserve.
 - b. McDonald, A. Y. Mfg. Co.
 - c. Mueller Co.; Gas Products Div.
 - 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig.
 - 9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- F. Valve Boxes:
- 1. Cast-iron, two-section box.
 - 2. Top section with cover with "GAS" lettering.
 - 3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
 - 4. Adjustable cast-iron extensions of length required for depth of bury.
 - 5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.6 PRESSURE REGULATORS

A. General Requirements:

- 1. Single stage and suitable for natural gas.

2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller.

B. Service Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Pietro Fiorentine
 - b. Equimeter Inc.
2. Body and Cover: Aluminum alloy.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Pan: Aluminum steel.
5. Diaphragm, O-Rings & Valve: Nitrile rubber.
6. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
7. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
8. Overpressure Protection Device: Factory mounted on pressure regulator.
9. Atmospheric Vent: External vent limiter – no vent required.
10. Maximum Emergency Inlet Pressure: 80 psig.
11. Inlet and outlet test ports.

2.7 DIELECTRIC UNIONS

A. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Central Plastics Company.
 - b. WATTS.
 - c. Wilkins.
2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 180 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

2.8 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Inspect natural-gas piping according to NFPA 54 to determine that natural-gas utilization devices are turned off in piping section affected.
- B. Comply with NFPA 54 requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.
 - 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Install fittings for changes in direction and branch connections.
- E. Install pressure gage upstream and downstream from each service regulator. Pressure gages are specified in Section 230519 "Meters and Gages for HVAC Piping."

3.4 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- Q. Connect branch piping from top or side of horizontal piping.
- R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment.
- S. Do not use natural-gas piping as grounding electrode.
- T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- U. Install pressure gage upstream and downstream from each line regulator. Pressure gages are specified in Section 230519 "Meters and Gages for HVAC Piping."

- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install anode for metallic valves in underground PE piping.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
 - 2. Bevel plain ends of steel pipe.
 - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.

- F. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.

- 1. Plain-End Pipe and Fittings: Use butt fusion.
- 2. Plain-End Pipe and Socket Fittings: Use socket fusion.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 FIELD QUALITY CONTROL

- A. Test, inspect, and purge natural gas according to NFPA 54 and authorities having jurisdiction.
- B. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.11 OUTDOOR PIPING SCHEDULE

- A. Underground natural-gas piping shall be the following:
 - 1. PE pipe and fittings joined by heat fusion; service-line risers with tracer wire terminated in an accessible location.
- B. Aboveground natural-gas piping shall be the following:
 - 1. Steel pipe with wrought-steel fittings and welded joints.

3.12 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 1 PSIG

- A. Aboveground, branch and distribution piping NPS 1-1/2 and smaller shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, branch and distribution piping NPS 2 and larger shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.

3.13 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES MORE THAN 1 PSIG

- A. Aboveground piping maximum operating pressure not greater than 2 psig.
- B. Aboveground, branch and distribution piping: Steel pipe with steel welding fittings and welded joints.

3.14 UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Underground: Bronze plug valves.

3.15 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Distribution piping valves for pipe sizes NPS 2 and smaller shall be the following:
 - 1. Bronze plug valve.
- B. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be the following:
 - 1. Cast-iron, lubricated plug valve.
 - 2. Valves in branch piping for single appliance shall be the following:
 - 3. Bronze plug valve.

END OF SECTION 231123

SECTION 223400 - FUEL-FIRED, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Commercial, direct-vent, gas-fired, storage, domestic-water heater.
 - 2. Domestic-water heater accessories.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Equipment room drawing or BIM model, drawn to scale, on which the items described in this Section are shown and coordinated with all building trades.
- B. Product Certificates: For each type of commercial, gas-fired, domestic-water heater.
- C. Source quality-control reports.
- D. Field quality-control reports.
- E. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuel-fired, domestic-water heaters to include in emergency, operation, and maintenance manuals.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Gas-Fired, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Three years.
 - 2) Controls and Other Components: One year(s).
 - b. Expansion Tanks: Five years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. ASHRAE/IES Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IES 90.1.
- C. ASME Compliance:
 - 1. Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
 - 2. Where ASME-code construction is indicated, fabricate and label commercial, finned-tube, domestic-water heaters to comply with ASME Boiler and Pressure Vessel Code: Section IV.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

2.2 COMMERCIAL, GAS-FIRED, STORAGE, DOMESTIC-WATER HEATERS

A. Commercial, Direct-Vent, Gas-Fired, Storage, Domestic-Water Heaters:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Bradford White Corporation.
 - b. Rheem Manufacturing Company.
 - c. State Water Heaters.
2. Source Limitations: Obtain domestic-water heaters from single source from single manufacturer.
3. Standard: ANSI Z21.10.1/CSA 4.1.
4. Storage-Tank Construction: Steel.
 - a. Tappings: ASME B1.20.1 pipe thread.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending lining material into tappings.
5. Factory-Installed Storage-Tank Appurtenances:
 - a. Anode Rod: Replaceable magnesium.
 - b. Dip Tube: Required unless cold-water inlet is near bottom of tank.
 - c. Drain Valve: Corrosion-resistant metal with hose-end connection.
 - d. Insulation: Comply with ASHRAE/IES 90.1.
 - e. Jacket: Steel with enameled finish.
 - f. Heat-Trap Fittings: Inlet type in cold-water inlet and outlet type in hot-water outlet.
 - g. Burner: For use with direct-vent, gas-fired, domestic-water heaters and natural-gas fuel.
 - h. Ignition: Standing pilot or ANSI Z21.20/CSA C22.2 No. 60730-2-5, electric, automatic, gas-ignition system.
 - i. Temperature Control: Adjustable thermostat.
 - j. Combination Temperature-and-Pressure Relief Valve: ANSI Z21.22/CSA 4.4. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valve with sensing element that extends into storage tank.
6. Direct-Vent System: Through-wall, coaxial- or double-channel vent assembly with domestic-water heater manufacturers' outside intake/exhaust screen.

B. Capacity and Characteristics:

1. Capacity: 75 gal. .
2. Recovery: 123 gph at 60 deg F temperature rise.
3. Temperature Setting: 110 deg F.

4. Fuel Gas Input: 76,000 Btu/h.
5. Electrical Characteristics:
 - a. Volts: 120 V.
 - b. Phase: Single.
 - c. Hertz: 60 Hz.
6. Minimum Vent Diameter: 4 inches.

2.3 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. A. O. Smith Corporation.
 - b. AMTROL, Inc.
 - c. State Industries.
2. Source Limitations: Obtain domestic-water expansion tanks from single source from single manufacturer.
3. Description: Stainless Steel pressure-rated tank constructed with welded joints and factory-installed, heavy duty butyl diaphragm. Include air precharge to minimum system-operating pressure at tank.
4. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
5. Capacity and Characteristics:
 - a. Working-Pressure Rating: 150 psig.
 - b. Capacity Acceptable: 6.4 gal. minimum.
 - c. Air Precharge Pressure: 55 psig.

- ### B. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.

- C. Piping-Type Heat Traps: Field-fabricated piping arrangement in accordance with ASHRAE/IES 90.1.
 - D. Heat-Trap Fittings: ASHRAE 90.2.
 - E. Comply with requirements for ball-, butterfly-, or gate-type shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
 - 1. Comply with requirements for balancing valves specified in Section 221119 "Domestic Water Piping Specialties."
 - F. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1, manually operated. Furnish for installation in piping.
 - G. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. See manufacturer for required pressure rating to match gas supply.
 - H. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.
 - I. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.
 - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4.
 - J. Pressure Relief Valves: Include pressure setting less than working-pressure rating of domestic-water heater.
 - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4.
 - K. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
 - L. Domestic-Water Heater Stands: Manufacturer's factory-fabricated steel stand for floor mounting, capable of supporting domestic-water heater and water. Provide dimension that will support bottom of domestic-water heater minimum of [18 inches] <Insert dimension> above the floor.
- 2.4 SOURCE QUALITY CONTROL
- A. Hydrostatically test commercial domestic-water heaters and storage tanks to minimum of one and one-half times pressure rating before shipment.
 - B. Domestic-water heaters will be considered defective if they do not pass tests and inspections.
 - C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Domestic-Water Heater Mounting: Install commercial domestic-water heaters on concrete base. Comply with requirements for concrete base specified in Section 033000 "Cast-in-Place Concrete."
1. Exception: Omit concrete bases for commercial domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
 2. Maintain manufacturer's recommended clearances.
 3. Arrange units so controls and devices that require servicing are accessible.
 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 7. Install anchor bolts to elevations required for proper attachment to supported equipment.
 8. Anchor domestic-water heaters to substrate.
- B. Install domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- C. Install gas-fired, domestic-water heaters in accordance with NFPA 54.
1. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
 2. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
 3. Install automatic gas valves on gas supplies to gas-fired, domestic-water heaters if required for operation of safety control.
 4. Comply with requirements for gas shutoff valves, gas pressure regulators, and automatic gas valves specified in Section 221623 "Natural-Gas Piping."
- D. Install commercial domestic-water heaters with seismic-restraint devices. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" and Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."

- E. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend domestic-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- F. Install combination temperature-and-pressure relief valves in water piping for domestic-water heaters without storage. Extend domestic-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- G. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- H. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- I. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.
- J. Fill domestic-water heaters with water.
- K. Charge domestic-water expansion tanks with air to required system pressure.
- L. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water shall contain less than 0.25 percent of lead by weight.

3.2 PIPING CONNECTIONS

- A. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."
- B. Comply with requirements for gas piping specified in Section 221623 "Natural-Gas Piping."
- C. Drawings indicate general arrangement of piping, fittings, and specialties.
- D. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Domestic-water heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain commercial, gas-fired, storage, domestic-water heaters. Training shall be a minimum of one hour(s).

END OF SECTION 223400

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wall-mounted water closets.
 - 2. Flushometer valves.
 - 3. Toilet seats.
 - 4. Supports.

1.2 DEFINITIONS

- A. High-Efficiency Flush Volume: 1.28 gal. or less per flush.
- B. WaterSense Fixture: Water closet and/or flushometer valve/tank certified by the EPA to meet the WaterSense performance criteria.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Materials: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than one of each type.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Comply with ASME A112.19.2/CSA B45.1 for water closets.
2. Comply with ASME A112.19.5/CSA B45.15 for flush valves and spuds for water closets and tanks.
3. Comply with ASSE 1037/ASME A112.1037/CSA B125.37 for flush valves.
4. Comply with IAMPO/ANSI Z124.5 for water-closet (toilet) seats.
5. Comply with ASME A112.6.1M for water-closet supports.
6. Comply with ICC A117.1 for ADA-compliant water closets.
7. Comply with ASTM A1045 for flexible PVC gaskets used in connection of vitreous china water closets to sanitary drainage systems.
8. Comply with ASME A112.4.3 for plastic fittings used in connection of vitreous china water closets to sanitary drainage systems.

2.2 WALL-MOUNTED WATER CLOSETS

A. Water Closets - Wall Mounted, Top Spud: P-1A

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Gerber Plumbing Fixtures LLC.
 - c. Kohler Co.
2. Source Limitations: Obtain water closets from single source from single manufacturer.
3. Bowl:
 - a. Material: Vitreous china.
 - b. Type: Siphon jet.
 - c. Style: Flushometer valve.
 - d. Mounting Height: ADA compliant.
 - e. Rim Contour: Elongated.
 - f. Water Consumption: 1.28 gal. per flush.
 - g. Spud Size and Location: NPS 1-1/2; top.
 - h. Color: White.
4. Flushometer Valve: P-1A
5. Toilet Seat: P-1A
6. Support: Water-closet carrier.

B. Water Closets - Wall Mounted, Top Spud: P-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Gerber Plumbing Fixtures LLC.
 - c. Kohler Co.
2. Source Limitations: Obtain water closets from single source from single manufacturer.
3. Bowl:
 - a. Material: Vitreous china.
 - b. Type: Siphon jet.
 - c. Style: Flushometer valve.
 - d. Mounting Height: Standard
 - e. Rim Contour: Elongated.
 - f. Water Consumption: 1.28 gal. per flush.
 - g. Spud Size and Location: NPS 1-1/2; top.
 - h. Color: White.
4. Flushometer Valve: P-1
5. Toilet Seat: P-1
6. Support: Water-closet carrier.

2.3 FLUSHOMETER VALVES

A. Flushometer Valves – Hardwired, Diaphragm, Solenoid Actuated: P-1A, P-1

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Delany Products.
 - b. Sloan Valve Company.
 - c. Zurn Industries, LLC.
2. Source Limitations: Obtain flushometer valve from single source from single manufacturer.
3. Operating Pressure Range: 15 - 80 psig.
4. Features: Include integral check stop and backflow-prevention device.
5. Material: Brass body with corrosion-resistant components.
6. Style: Exposed.
7. Exposed Flushometer-Valve Finish: Chrome-plated.
8. Panel Finish: Chrome-plated or stainless steel.
9. Actuator: Side or top mounted; listed and labeled as defined in NFPA 70, by qualified testing agency, and marked for intended location and application.
10. Trip Mechanism: Hard-wired, control-voltage electronic sensor; listed and labeled as defined in NFPA 70, by qualified testing agency, and marked for intended location and application.
11. Consumption: 1.28 gal. per flush.

12. Minimum Inlet: NPS 1.

2.4 TOILET SEATS

A. Toilet Seats: P-1 & P-1A

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Church Seats; Bemis Manufacturing Company.
 - c. Kohler Co.
2. Source Limitations: Obtain toilet seat from single source from single manufacturer.
3. Material: Plastic.
4. Type: Commercial (Heavy duty).
5. Shape: Elongated rim, open front.
6. Hinge: Non Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: White.
10. Surface Treatment: Not required.

2.5 SUPPORTS

A. Water-Closet Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. WATTS; A Watts Water Technologies Company.
 - c. Josam Company.
2. Source Limitations: Obtain water-closet carrier from single source from single manufacturer.
3. Description: Waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Water-Closet Installation:

- 1. Install level and plumb.
- 2. Install accessible, wall-mounted water closets at mounting height in accordance with ICC A117.1.

B. Support Installation:

- 1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
- 2. Use carrier supports with waste-fitting assembly and seal.
- 3. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
- 4. Measure support height installation from finished floor, not structural floor.

C. Flushometer-Valve Installation:

- 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
- 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
- 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
- 4. Install actuators in locations easily reachable for people with disabilities.
- 5. Install new batteries in battery-powered, electronic-sensor mechanisms.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:

- 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
- 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
- 3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 1. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.7 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224213.16 - COMMERCIAL URINALS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Wall-hung urinals.
 - 2. Urinal flushometer valves.
 - 3. Supports.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for urinals.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than one of each type.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

A. Urinals - Wall Hung, Back Outlet, Washout: ADA Accessible (P-2A)

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Kohler Co.
 - c. Mansfield Plumbing Products LLC.
2. Fixture:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5/CSA B45.15.
 - b. Material: Vitreous china.
 - c. Type: Washout with extended shields.
 - d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
 - e. Water Consumption: 0.5 gpf.
 - f. Spud Size and Location: NPS 3/4, top.
 - g. Outlet Size and Location: NPS 2, back.
 - h. Color: White.
3. Flushometer Valve: P-2A
4. Waste Fitting:
 - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
 - b. Size: NPS 2.
5. Support: Type I urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture.
6. Urinal Mounting Height: Handicapped/elderly according to ICC A117.1.

B. Urinals - Wall Hung, Back Outlet, Washout: P-2

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Kohler Co.
 - c. Mansfield Plumbing Products LLC.
2. Fixture:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5/CSA B45.15.
 - b. Material: Vitreous china.
 - c. Type: Washout with extended shields.

- d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
 - e. Water Consumption: 0.5 gpf.
 - f. Spud Size and Location: NPS 3/4, top.
 - g. Outlet Size and Location: NPS 2, back.
 - h. Color: White.
- 3. Flushometer Valve: P-2
 - 4. Waste Fitting:
 - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
 - b. Size: NPS 2.
 - 5. Support: Type I urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture.
 - 6. Urinal Mounting Height: Standard.

2.2 URINAL FLUSHOMETER VALVES

A. Hardwire, Solenoid-Actuator, Diaphragm Flushometer Valves: P-2, P-2A

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Sloan Valve Company.
 - b. Stern Engineering Ltd.
 - c. Zurn Industries, LLC.
- 2. Standard: ASSE 1037/ASME 112.1037/CSA B125.37.
- 3. Valve Operating Pressure Range: 15 - 80 psig.
- 4. Features: Include integral check stop and backflow-prevention device.
- 5. Material: Brass body with corrosion-resistant components.
- 6. Exposed Flushometer-Valve Finish: Chrome plated.
- 7. Panel Finish: Chrome plated or stainless steel.
- 8. Style: Exposed.
- 9. Actuator: Solenoid complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
- 10. Trip Mechanism: Hard-wired electronic sensor complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
- 11. Consumption: 0.5 gal. per flush.
- 12. Minimum Inlet: NPS 3/4.

2.3 SUPPORTS

A. Type I Urinal Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. Josam Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.
- B. Examine walls and floors for suitable conditions where urinals will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Urinal Installation:

1. Install urinals level and plumb according to rough-in drawings.
2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
3. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC A117.1.
4. Install trap-seal liquid in waterless urinals.

B. Support Installation:

1. Install supports, affixed to building substrate, for wall-hung urinals.
2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
3. Use carriers without waste fitting for urinals with tubular waste piping.
4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:

1. Install flushometer-valve water-supply fitting on each supply to each urinal.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
4. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.
- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.16

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vitreous-china, counter-mounted lavatories.
 - 2. Automatically operated lavatory faucets.
 - 3. Supply fittings.
 - 4. Waste fittings.
 - 5. Lavatory supports.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring of automatic faucets.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Servicing and adjustments of automatic faucets.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 - 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, COUNTER-MOUNTED LAVATORIES

- A. Lavatory - Vitreous China, Undercounter Mounted P-3A:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. American Standard.
 - b. Kohler Co.
 - c. Mansfield Plumbing Products LLC.
 - 2. Fixture:
 - a. Standard: ASME A112.19.2/CSA B45.1.
 - b. Type: For undercounter mounting.
 - c. Nominal Size: Oval, See architectural drawings for size
 - d. Faucet-Hole Punching: No holes.
 - e. Faucet-Hole Location: On countertop.
 - f. Color: White.
 - g. Mounting Material: Sealant and undercounter mounting kit.
 - 3. Faucet: P-3A

2.2 AUTOMATICALLY OPERATED LAVATORY FAUCETS

- A. Lavatory faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61/NSF 372, or be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI) accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Lavatory Faucets - Automatic Type: Hardwired Electronic Sensor Operated, Mixing,P-3A:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. American Standard.
 - b. Kohler Co.
 - c. Sloan
2. Standards: ASME A112.18.1/CSA B125.1 and UL 1951.
3. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
4. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
5. Body Type: Single hole.
6. Body Material: Commercial, solid-brass, or die-cast housing with brazed copper and brass waterway.
7. Finish: Polished chrome plate.
8. Maximum Flow Rate: 0.5 gpm.
9. Mounting Type: Deck, concealed.
10. Spout: pedestal type.
11. Spout Outlet: Multi-laminar
12. Drain: Not part of faucet.

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated-brass, full-turn brass stem, ball-type or compression stop valve with inlet connection matching supply piping.
- E. Operation: Loose key.
- F. Risers:
 1. NPS 1/2.
 2. Chrome-plated brass supply with 12" chrome plated riser and brass flange.

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.

C. Trap:

1. Size: NPS 1-1/2 by NPS 1-1/4.
2. Material:
 - a. Chrome-plated cast brass body with cleanout, with 17 gauge seamless tubular wall bend and chrome-plated, brass or steel wall flange.

2.5 LAVATORY SUPPORTS

A. Lavatory Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. Josam Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.
- B. Examine counters and walls for suitable conditions where lavatories will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lavatories level and plumb in accordance with roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, in accordance with ICC A117.1.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

- E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.
- B. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.6 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.

- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Service sinks.
 - 2. Breakroom sinks.
 - 3. Manually operated sink faucets.
 - 4. Supply fittings.
 - 5. Waste fittings.
 - 6. Sink supports.
 - 7. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted sinks.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For sinks and faucets to include in operation and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Servicing and adjustments for automatic faucets.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

PART 2 - PRODUCTS

2.1 SERVICE SINKS

- A. Service Sinks - Terrazzo, Floor Mounted: P-5
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Acorn Engineering Company; a Division of Morris Group International.
 - b. Fiat Products.
 - c. Florestone Products Co., Inc.
 2. Source Limitations: Obtain sinks from single source from single manufacturer.
 3. Fixture:
 - a. Material: Marble chips cast in portland cement to produce a compressive strength of not less than 3000 psi, seven days after casting.
 - b. Shape: Square.
 - c. Nominal Size: 24 by 24 inches.
 - d. Height: 12 inches.
 - e. Tiling Flange: Not required.
 - f. Color: Not applicable.
 - g. Drain: Grid with NPS 3 outlet.
 4. Mounting: On floor and flush to wall.
 5. Faucet: P-5
- B. Service Sinks - Molded Stone, Floor Mounted: P-6.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Ferguson.
 - b. Fiat Products.
 - c. Florestone Products Co., Inc.

2. Source Limitations: Obtain sinks from single source from single manufacturer.
3. Fixture:
 - a. Standard: ASME A112.18.2/CSA B125.2.
 - b. Shape: Rectangular.
 - c. Nominal Size: 40 inches x24 inches.
 - d. Height: 33-3/4 inches
 - e. Rim Guard: On front top surfaces.
 - f. Color: Not applicable.
 - g. Drain: with strainer and drain plugs.
4. Mounting: On floor and flush to wall.
5. Faucet: P-6

2.2 BREAKROOM SINKS

A. Breakroom Sinks - Stainless Steel, Counter Mounted: P-4

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. **Elkay.**
 - c. Kohler.
2. Source Limitations: Obtain sinks from single source from single manufacturer.
3. Fixture:
 - a. Standard: ASME A112.19.3/CSA B45.4.
 - b. Type: Stainless steel, bottom sound deadening pads with undercoating
 - c. Number of Compartments: One.
 - d. Overall Dimensions: 25 inches x 22 inches x 6 inches.
 - e. Material: 20 gauge, stainless steel.
 - f. Compartment:
 - 1) Drain: Grid with NPS 1-1/2 tailpiece with stopper .
 - 2) Drain Location: Centered in compartment.
 - 3) Depth: Wheelchair accessible.
4. Faucet(s): P-4
 - a. Number Required: One.
 - b. Mounting: Deck.
5. Supply Fittings:
 - a. Standard: ASME A112.18.1/CSA B125.1.
 - b. Supplies: Chrome-plated brass compression stop with inlet connection matching water-supply piping type and size.

- 1) Operation: Loose key.
 - 2) Risers: NPS 1/2, chrome-plated riser with brass flange
6. Waste Fittings:
- a. Standard: ASME A112.18.2/CSA B125.2.
 - b. Trap(s):
 - 1) Size: NPS 1-1/2.
 - 2) Material:
 - a) Chrome-plated cast brass body with cleanout, with 17 gauge seamless tubular wall bend, cast brass slip nuts; brass flange.
7. Mounting: On counter with sealant.
8. ADA Compliant

2.3 MANUALLY OPERATED SINK FAUCETS

- A. Sink faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Commercial Sink Faucets - Manual Type: Single-control mixing, P-4.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. American Standard.
 - b. Chicago Faucets; Geberit Group.
 - c. Delta Faucets.
 2. Source Limitations: Obtain sink faucets from single source from single manufacturer.
 3. Standard: ASME A112.18.1/CSA B125.1.
 4. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
 5. Body Type: Single hole.
 6. Body Material: Commercial, solid brass, or die-cast housing with brazed copper and brass waterway.
 7. Finish: Chrome plated.
 8. Maximum Flow Rate: 1.8 gpm.
 9. Mounting Type: Deck, concealed.
 10. Valve Handle(s): Lever.
 11. Spout Type: Swivel gooseneck.
 12. Vacuum Breaker: Required for hose outlet.

13. Spout Outlet: Aerator.
14. ADA Compliant

C. Commercial Service Sink Faucets - Manual Type: P-5

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Chicago Faucets; Geberit Group.
 - b. Fiat Products.
 - c. Zurn Industries, LLC.
2. Source Limitations: Obtain sink faucets from single source from single manufacturer.
3. Description: Wall/back mounted, brass body, with integral service stops, checks, spout with bucket/pail hook, 3/4-inch hose thread end, integral vacuum breaker, inlets 8 inches o.c., and two-handle mixing.
4. Faucet:
 - a. Standards:
 - 1) ASME A112.18.1/CSA B125.1.
 - 2) NSF 61 and NSF 372.
 - 3) ICC A117.1.
 - 4) ASSE 1001 (VB).
 - b. Finish: Polished chrome plated.
 - c. Handles: 4 arms.
 - d. Cartridges: One-fourth turn compression.
 - e. Brace: Adjustable wall brace.

D. Commercial Service Sink Faucets - Manual Type: P-6

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Chicago Faucets; Geberit Group.
 - b. Fiat Products.
 - c. Zurn Industries, LLC.
2. Source Limitations: Obtain sink faucets from single source from single manufacturer.
3. Description: Deck mounted, brass body, inlets 4 inches o.c., and two-handle mixing.
4. Faucet:
 - a. Standards:
 - 1) ASME A112.18.1/CSA B125.1.
 - 2) NSF 61 and NSF 372.
 - 3) ICC A117.1.
 - 4) ASSE 1001 (VB).

- b. Finish: Polished chrome plated.
- c. Handles: Wrist blade handles.

2.4 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key.
- F. Risers:
 - 1. NPS 1/2.
 - 2. ASME A112.18.6/CSA B125.6, braided or corrugated stainless steel flexible hose.

2.5 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.
- C. Trap:
 - 1. Size: NPS 1-1/2.
 - 2. Material:
 - a. Chrome-plated, one-piece, cast-brass trap with swivel 17-gauge tubular brass wall bend; and chrome-plated brass or steel wall flange.

2.6 SINK SUPPORTS

- A. Sink Carrier:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Jay R. Smith Mfg Co; a division of Morris Group International.
 - b. Josam Company.
 - c. WATTS; A Watts Water Technologies Company.

2. Source Limitations: Obtain sink supports from single source from single manufacturer.
3. Standard: ASME A112.6.1M.

2.7 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb in accordance with rough-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install wall-mounted sinks at accessible mounting height in accordance with ICC A117.1.
- D. Set floor-mounted sinks in leveling bed of cement grout.
- E. Install water-supply piping with stop on each supply to each sink faucet.
 1. Exception: Use ball or gate valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
 2. Install stops in locations where they can be easily reached for operation.
- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

- G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.
- B. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224500 - EMERGENCY PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Eye/face wash equipment.
 - 2. Water-tempering equipment.

1.2 DEFINITIONS

- A. Plumbed Emergency Plumbing Fixture: Fixture with fixed, potable-water supply.
- B. Tepid: Between 60 and 100 deg F.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include flow rates and capacities, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Plans, elevations, sections, and mounting details.
 - 2. Details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.4 INFORMATIONAL SUBMITTALS

- A. Field Quality-Control Submittals:
 - 1. Field quality-control reports.
- B. Emergency fixture third-party certification documentation.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For emergency plumbing fixtures.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Material: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushing-Fluid Solution: Separate lot and equal to at least 200 percent of amount of solution installed for each self-contained unit.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with ANSI/ISEA Z358.1 for emergency plumbing fixtures including third-party certification of fixtures.
- B. Comply with ASSE 1071 for temperature-actuated mixing valves for plumbed emergency fixtures.
- C. Comply with ASME A112.18.1/CSA B125.1 for water-supply fittings.
- D. Comply with ASME A112.18.2/CSA B125.2 for plumbing waste fittings.
- E. Comply with NSF 61 and NSF 372 for fixture materials that will be in contact with potable water.

2.2 EYE/FACE WASH EQUIPMENT

- A. Eye/Face Wash Units - Standard, Wall Mounted, Plumbed: P-10.
 - 1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Guardian Equipment Co.
 - b. Haws Corporation.
 - c. Safety Manufacturing.
 - 2. Source Limitations: Obtain eye/face wash units, standard, wall mounted, plumbed, from single manufacturer.
 - 3. Capacity: Not less than 3.0 gpm (11.4 L/min.) for at least 15 minutes.
 - 4. Supply Piping: NPS 1/2 (DN 15) chrome-plated brass or stainless steel with flow regulator and stay-open control valve.
 - 5. Control-Valve Actuator: Paddle or Handle.
 - 6. Spray-Head Assembly: Two or four receptor-mounted spray heads.
 - 7. Receptor: Chrome-plated brass or stainless steel bowl.
 - 8. Drain Piping:

- a. Size: NPS 1-1/4 (DN 32) minimum.
 - b. Finish: Chrome-plated brass.
 - c. Fittings: Receptor drain, P-trap, waste to wall, and wall flange complying with ASME A112.18.2/CSA B125.2.
9. Freeze-resistant
10. Mounting: Wall bracket.
11. Accessories:
- a. Thermostatic mixing valve assembly including ball valve shutoffs and outlet temperature gauge.
 - b. Flow switch; single pole.
 - c. Dust covers.
 - d. Magnetically actuated proximity switch.
 - e. stainless steel ball valve.

2.3 WATER-TEMPERING EQUIPMENT

A. Water-Tempering Equipment - Hot and Cold Water:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
 - a. Acron Safety.
 - b. Haws Corporation.
 - c. Safety Manufacturing.
2. Source Limitations: Obtain water-tempering equipment, hot and cold water, from single manufacturer.
3. Description: Factory-fabricated equipment with thermostatic mixing valve.
 - a. Thermostatic Mixing Valve: Designed to provide maximum 90 deg F tepid, potable water at emergency plumbing fixtures, to maintain temperature at plus or minus 5 deg F throughout required 15-minute test period, and in case of unit failure to continue cold-water flow, with union connections, controls, metal piping, and corrosion-resistant enclosure.
 - b. Supply Connections: For hot and cold water.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water and waste piping systems to verify actual locations of piping connections before plumbed emergency plumbing fixture installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF EMERGENCY PLUMBING FIXTURE

- A. Assemble emergency plumbing fixture piping, fittings, control valves, and other components.
- B. Install fixtures level and plumb.
- C. Fasten fixtures to substrate.
- D. Install shutoff valves in water-supply piping to fixtures, to facilitate maintenance of equipment. Use ball or gate valve if specific type valve is not indicated. Install valves chained or locked in open position if permitted. Install valves in locations where they can easily be reached for operation. Comply with requirements for valves specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
- E. Install dielectric fitting in supply piping to emergency equipment if piping and equipment connections are made of different metals. Comply with requirements for dielectric fittings specified in Section 221116 "Domestic Water Piping."
- F. Install thermometers in supply and outlet piping connections to water-tempering equipment. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- G. Install trap and waste piping on drain outlet of emergency equipment receptors that are indicated to be directly connected to drainage system. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- H. Install escutcheons on piping wall and ceiling penetrations in exposed, finished locations. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- I. Fill self-contained fixtures with flushing fluid.

3.3 PIPING CONNECTIONS

- A. Connect hot- and cold-water-supply piping to hot- and cold-water, water-tempering equipment. Connect output from water-tempering equipment to emergency plumbing fixtures. Comply with requirements for hot- and cold-water piping specified in Section 221116 "Domestic Water Piping."
- B. Directly connect emergency plumbing fixture receptors with trapped drain outlet to sanitary waste and vent piping. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- C. Where installing piping adjacent to emergency plumbing fixtures, allow space for service and maintenance of fixtures.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted in accordance with NFPA 70.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 IDENTIFICATION

- A. Install equipment nameplates or equipment markers on emergency plumbing fixtures and equipment and equipment signs on water-tempering equipment. Comply with requirements for identification materials specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.6 FIELD QUALITY CONTROL

- A. Mechanical-Component Testing: After plumbing connections have been made, test for compliance with requirements. Verify ability to achieve indicated capacities.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 5. Emergency plumbing fixtures and water-tempering equipment will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.7 ADJUSTING

- A. Operate and adjust emergency plumbing fixtures and controls. Replace damaged and malfunctioning fixtures and controls.
- B. Adjust or replace fixture flow regulators for proper flow.
- C. Adjust equipment temperature settings.

3.8 CLEANING AND PROTECTION

- A. Clean emergency plumbing fixtures with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed emergency plumbing fixtures and fittings.
- C. Do not allow use of emergency plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224500

SECTION 224713 - DRINKING FOUNTAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Drinking fountains.
 - 2. Bottle filling stations.
 - 3. Supports.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of drinking fountain and bottle filling station.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include diagrams for power wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For bottle filling stations to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filter Cartridges: Equal to 100 percent of quantity installed for each type and size indicated, but no fewer than 1 of each.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Drinking fountains and bottle filling stations intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 or NSF 372, or be certified in compliance with NSF 61 or NSF 372 by an ANSI-accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
2. Comply with ASME A112.19.3/CSA B45.4 for stainless steel drinking fountains and bottle filling stations.
3. Comply with NSF 42 and NSF 53 for water filters for drinking fountains and bottle filling stations.
4. Comply with ICC A117.1 for accessible drinking fountains and bottle filling stations.

B. Drinking Fountains - Surface Wall-Mounted, Stainless Steel: P-9

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Elkay.
 - b. Halsey Taylor.
 - c. Haws Corporation.
2. Source Limitations: Obtain surface wall-mounted, stainless steel drinking fountains from single source from single manufacturer.
3. Receptor(s):
 - a. Type: On horizontal support.
 - b. Shape: Rectangular.
 - c. Bubblers: One for each receptor, with adjustable stream regulator, located on deck.
 - d. Drain: Grid type with NPS 1-1/4 tailpiece.
4. Maximum Water Flow: 1.1 gpm.
5. Control: Push bar.
6. Supply: NPS 3/8 with shutoff valve.
7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 chrome-plated brass P-trap and waste.
8. Filter: One or more water filters with capacity sized for unit peak flow rate.
9. Electrical Characteristics:
 - a. Volts: 120 V ac.
 - b. Phase: Single.
 - c. Hertz: 60 Hz.

10. Support: Provide manufacturer's mounting plate and drinking fountain carrier.
11. Drinking Fountain Mounting Height: Accessible in accordance with ICC A117.1.

2.2 BOTTLE FILLING STATIONS

A. Bottle Filling Station - Surface Wall-Mounted, Stainless Steel: <Insert drawing designation>.

1. **Manufacturers:** Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. [Elkay.](#)
 - b. [Halsey Taylor.](#)
 - c. Oasis International.
2. Source Limitations: Obtain surface wall-mounted, stainless steel, bottle filling stations from single source from single manufacturer.
3. Cabinet: Stainless steel.
4. Bottle Filler: Sensor activation, with 20-second automatic shutoff timer. Fill rate 1.1 gpm.
5. Drain: Grid type with NPS 1-1/4 tailpiece.
6. Supply: NPS 3/8 with shutoff valve.
7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
8. Filter: One or more water filters complying with NSF 42 and NSF 53 and with capacity sized for peak flow rate.
9. Support: Provide manufacturer's mounting plate and drinking fountain carrier.
10. Bottle Filling Station Mounting Height: Accessible in accordance with ICC A117.1.
11. Electrical Characteristics:
 - a. Volts: 120 V ac.
 - b. Phase: Single.
 - c. Hertz: 60 Hz.

2.3 SUPPORTS

A. Drinking Fountain Carrier:

1. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. [Josam Company.](#)
 - b. [MIFAB, Inc.](#)
 - c. [Elkay.](#)
2. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- B. Set drinking fountains and bottle filling stations on flat surface in accordance with manufacturer's written installation instructions.
- C. Install recessed, drinking fountains and bottle filling stations secured to wood blocking in wall construction.
- D. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- E. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping".
- F. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- G. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- H. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Install ball shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping".
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ELECTRICAL CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- C. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplates to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.

3.6 CLEANING

- A. After installing fixtures, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224713

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor..
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: **Class F**.
- I. Code Letter Designation:
 - 1. Motors Smaller Than **15 HP**: Manufacturer's standard starting characteristic.

2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers: **Ratings, characteristics, and features coordinated with and approved by controller manufacturer.**
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.
 - 2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.

- 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Flexible-hose packless expansion joints.
 - 2. Alignment guides and anchors.
 - 3. Pipe loops and swing connections.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

2.2 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide product by one of the following or approved equal:
 - a. Flex-Hose Co., Inc.
 - b. Mason Industries, Inc.
 - c. Metraflex Company (The).
2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
4. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.

2.3 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

1. Manufacturers: Subject to compliance with requirements, provide product by one of the following or approved equal:
 - a. Flex-Hose Co., Inc.
 - b. Mason Industries, Inc.
 - c. Metraflex Company (The).
2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.

- a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
- b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
- c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 230516

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Grout.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends and integral welded waterstop collar.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equal:
1. Advance Products & Systems, Inc.
 2. CALPICO, Inc.
 3. Metraflex Company (The).
- B. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20-psig.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
4. Pressure Plates: Stainless steel.
5. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, recommended for interior and exterior sealing openings in nonfire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use sealants appropriate for size, depth, and location of joint.

- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal-system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls Above Grade:
 - a. Piping Smaller Than NPS 6: Steel-pipe sleeves.
 - 2. Exterior Concrete Walls Below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.

- 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.

END OF SECTION 230517

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Escutcheons.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-plated finish and spring-clip fasteners.
- B. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- C. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece deep pattern.
 - b. Insulated Piping: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 230518

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230516 "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
3. Section 230548.13 "Vibration Controls for HVAC" for vibration isolation devices.
4. Section 233113 "Metal Ducts" for duct hangers and supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Trapeze pipe hangers.
2. Equipment supports.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
 - 3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-plated steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C 533, Type I calcium silicate with 100-psi ASTM C 552, Type II cellular glass with 100-psi or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psi minimum compressive strength.
- B. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- C. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

- D. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MATERIALS

- A. Aluminum: ASTM B 221.
- B. Carbon Steel: ASTM A 1011/A 1011M.
- C. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A 240/A 240M.
- E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
 - 1. Attach clamps and spacers to piping.

- a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 3. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 4. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Comply with requirements in Section 099123 "Interior Painting" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780/A 780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.

7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is unnecessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is unnecessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.

4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Elastomeric hangers.
 - 2. Spring hangers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:
 - 1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.2 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression: Provide for MAU-1 & AHU-1 (Minimum 0.75" Deflection), EF-1, 2 (Minimum Deflection 0.75") and EF-5 (Minimum Deflection 1.5")
 - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 - 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 - 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

PART 3 - EXECUTION

3.1 VIBRATION CONTROL DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

END OF SECTION 230548.13

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Duct labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.
2. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
3. Letter Color: Black.
4. Background Color: Blue.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Brady Corporation.

- b. Brimar Industries, Inc.
 - c. Seton Identification Products.
- 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - 3. Letter Color: Black.
 - 4. Background Color: Blue.
 - 5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 8. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
 - D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: Red.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater

viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.4 DUCT LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: Blue.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.

6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

B. Pipe Label Color Schedule:

1. Heating Water Piping: Black letters on a safety-orange background.
2. Refrigerant Piping: White letters on a safety-purple background.

3.4 DUCT LABEL INSTALLATION

A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:

1. Blue: For cold-air supply ducts.
2. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.

B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
- 2. Testing, Adjusting, and Balancing of Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
- 3. Testing, adjusting, and balancing of equipment.
- 4. Testing, adjusting, and balancing of existing HVAC systems and equipment.
- 5. Duct leakage tests verification.
- 6. Pipe leakage tests verification.
- 7. HVAC-control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.4 INFORMATIONAL SUBMITTALS

- A. Certified TAB reports.
- B. Sample report forms.
- C. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."
- D. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.

- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums used for HVAC to verify that they are properly separated from adjacent areas and sealed.
- F. Examine equipment performance data, including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.
- L. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- M. Examine operating safety interlocks and controls on HVAC equipment.
- N. Examine control dampers for proper installation for their intended function of isolating, throttling, diverting, or mixing air flows.
- O. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.

4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.
 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.
 - c. Water treatment is complete.
 - d. Systems are flushed, filled, and air purged.
 - e. Strainers are pulled and cleaned.
 - f. Control valves are functioning in accordance with the sequence of operation.
 - g. Shutoff and balance valves have been verified to be 100 percent open.
 - h. Pumps are started and proper rotation is verified.
 - i. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
 - j. Variable-frequency controllers' startup is complete and safeties are verified.
 - k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "**National Standards for Total System Balance**" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 1. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 2. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation,"

Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in [**inch-pound (IP)**] [**and**] [**metric (SI)**] units.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Motors.
 - 2. Pumps.
 - 3. Fans and ventilators.
 - 4. Terminal units.
 - 5. Furnaces.
 - 6. Radiant heaters.
 - 7. Unit heaters.
 - 8. Heat exchangers.
 - 9. Condensing units.
 - 10. Condensers.
 - 11. Air-handling units.
 - 12. Heating and ventilating units.
 - 13. Rooftop air-conditioning units.
 - 14. Heating-only makeup air units.
 - 15. Split-system air conditioners.
 - 16. Heat pumps.
 - 17. Coils.
 - 18. Humidifiers.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' Record drawings duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Contractor-prepared shop drawings and Record drawings to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from **Architect** for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets and outlets airflow.
3. Adjust each inlet and outlet for specified airflow.
4. Re-measure each inlet and outlet after they have been adjusted.

D. Verify final system conditions.

1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
4. Mark all final settings.
5. Test system in economizer mode. Verify proper operation and adjust if necessary.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

A. Adjust the variable-air-volume systems as follows:

1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.
2. Verify that the system is under static pressure control.
3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:
 - a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
 - b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
 - c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
 - d. Adjust controls so that terminal is calling for minimum airflow.
 - e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.

- f. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.
5. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow, so that connected total matches fan selection and simulates actual load in the building.
 - c. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - d. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
6. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report any artificial loading of filters at the time static pressures are measured.
7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Balance the return-air ducts and inlets.
 - b. Verify that terminal units are meeting design airflow under system maximum flow.
8. Re-measure the inlet static pressure at the most critical terminal unit, and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls Contractor.
9. Verify final system conditions as follows:
 - a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 - b. Re-measure and confirm that total airflow is within design.
 - c. Re-measure final fan operating data, speed, volts, amps, and static profile.
 - d. Mark final settings.
 - e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
 - f. Verify tracking between supply and return fans.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and equipment flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.
 - 2. Check highest vent for adequate pressure.
 - 3. Check flow-control valves for proper position.
 - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 5. Verify that motor controllers are equipped with properly sized thermal protection.
 - 6. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of each piece of equipment.
- E. Measure and record upstream and downstream pressure of pressure-reducing valves.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
 - 1. Check settings and operation of each safety valve. Record settings.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Adjust pumps to deliver total design flow.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gauge heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.

- e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.
 1. Measure flow in main and branch pipes.
 2. Adjust main and branch balance valves for design flow.
 3. Re-measure each main and branch after all have been adjusted.
- C. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 1. Measure flow at terminals.
 2. Adjust each terminal to design flow.
 3. Re-measure each terminal after it is adjusted.
 4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 5. Perform temperature tests after flows have been balanced.
- D. For systems with pressure-independent valves at terminals:
 1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- E. For systems without pressure-independent valves or flow-measuring devices at terminals:
 1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- F. Verify final system conditions as follows:
 1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- G. Verify that memory stops have been set.

3.10 PROCEDURES FOR MOTORS

- A. Motors [1/2] <Insert value> HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Phase and hertz.

5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter size and thermal-protection-element rating.
8. Service factor and frame size.

- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

3.11 PROCEDURES FOR AIR-COOLED CONDENSING UNITS

- A. Verify proper rotation of fan(s).
- B. Measure and record entering- and leaving-air temperatures.
- C. Measure and record entering and leaving refrigerant pressures.
- D. Measure and record operating data of compressor(s), fan(s), and motors.

3.12 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each hydronic coil:
 1. Entering- and leaving-water temperature.
 2. Water flow rate.
 3. Water pressure drop.
 4. Dry-bulb temperature of entering and leaving air.
 5. Wet-bulb temperature of entering and leaving air for cooling coils.
 6. Airflow.
 7. Air pressure drop.
- B. Measure, adjust, and record the following data for each electric heating coil:
 1. Nameplate data.
 2. Airflow.
 3. Entering- and leaving-air temperature at full load.
 4. Air pressure drop.
 5. Voltage and amperage input of each phase at full load.
 6. Calculated kilowatt at full load.
 7. Fuse or circuit-breaker rating for overload protection.
- C. Measure, adjust, and record the following data for each steam coil:
 1. Dry-bulb temperature of entering and leaving air.
 2. Airflow.
 3. Inlet steam pressure.
- D. Measure, adjust, and record the following data for each refrigerant coil:
 1. Dry-bulb temperature of entering and leaving air.

2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Entering and leaving refrigerant pressure and temperatures.

3.13 DUCT LEAKAGE TESTS

- A. Witness the duct leakage testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified limits.
- C. Report deficiencies observed.

3.14 PIPE LEAKAGE TESTS

- A. Witness the pipe pressure testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified limits.
- C. Report deficiencies observed.

3.15 HVAC CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 1. Verify HVAC control system is operating within the design limitations.
 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 3. Verify that controllers are calibrated and function as intended.
 4. Verify that controller set points are as indicated.
 5. Verify the operation of lockout or interlock systems.
 6. Verify the operation of valve and damper actuators.
 7. Verify that controlled devices are properly installed and connected to correct controller.
 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.16 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 1. Supply, Return, and Exhaust Fans and Equipment with Fans: **Plus or minus 10 percent.** If design value is less than 100 cfm, within 10 cfm.

2. Air Outlets and Inlets: **Plus or minus 10 percent.** If design value is less than 100 cfm, within 10 cfm.

- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.17 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.

3.18 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.
 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents, including the following:

- a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans performance forms, including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Heating coil, dry-bulb conditions.
 - e. Face and bypass damper settings at coils.
 - f. Fan drive settings, including settings and percentage of maximum pitch diameter.
 - g. **Variable-frequency controller** settings for variable-air-volume systems.
 - h. Settings for pressure controller(s).
 - i. Other system operating conditions that affect performance.
 16. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units, include the following:
1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.

- j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
2. Motor Data:
- a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
3. Test Data (Indicated and Actual Values):
- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Inlet and discharge static pressure in inches wg.
 - e. For each filter bank, filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Heating-coil static-pressure differential in inches wg.
 - i. List for each internal component with pressure-drop, static-pressure differential in inches wg.
 - j. Outdoor airflow in cfm.
 - k. Return airflow in cfm.
 - l. Outdoor-air damper position.
 - m. Return-air damper position.
 - n. **[Vortex damper position]**.
- F. Apparatus-Coil Test Reports:
1. Coil Data:
- a. System identification.
 - b. Location.
 - c. Coil type.
 - d. Number of rows.
 - e. Fin spacing in fins per inch o.c.
 - f. Make and model number.
 - g. Face area in sq. ft..
 - h. Tube size in NPS.
 - i. Tube and fin materials.
 - j. Circuiting arrangement.
2. Test Data (Indicated and Actual Values):
- a. Airflow rate in cfm.
 - b. Average face velocity in fpm.
 - c. Air pressure drop in inches wg.

- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
 - e. Return-air, wet- and dry-bulb temperatures in deg F.
 - f. Entering-air, wet- and dry-bulb temperatures in deg F.
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F.
 - h. Refrigerant expansion valve and refrigerant types.
 - i. Refrigerant suction pressure in psig.
 - j. Refrigerant suction temperature in deg F.
- G. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
- 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btu/h.
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and speed.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches, and bore.
 - n. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg.
 - f. Leaving-air static pressure in inches wg.
 - g. Air static-pressure differential in inches wg.
 - h. Low-fire fuel input in Btu/h.
 - i. High-fire fuel input in Btu/h.
 - j. Manifold pressure in psig.
 - k. High-temperature-limit setting in deg F.
 - l. Operating set point in Btu/h.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.
 - o. Heating value of fuel in Btu/h.
- H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
- 1. Unit Data:

- a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Airflow rate in cfm.
 - i. Face area in sq. ft..
 - j. Minimum face velocity in fpm.
 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Airflow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Discharge static pressure in inches wg.

- e. Suction static pressure in inches wg.
- J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System fan and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- K. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:
 - 1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.

- e. Flowmeter type.
- 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- M. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.19 ADDITIONAL TESTS

- A. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following duct services:

1. Indoor, concealed supply air.
2. Outdoor, exposed supply and return.

B. Related Sections:

1. Section 230719 "HVAC Piping Insulation."
2. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. Knauf Insulation.
 - c. Owens Corning.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: 60 percent by volume and 66 percent by weight.
 - 4. Color: White.

2.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for ducts.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white stucco-embossed aluminum-foil facing.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Polyguard Products, Inc.

2.8 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.9 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- B. Insulation Pins and Hangers:
 - 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.

2.10 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

3.4 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

- a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.

- b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.5 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

- 1. Draw jacket material smooth and tight.
- 2. Install lap or joint strips with same material as jacket.
- 3. Secure jacket to insulation with manufacturer's recommended adhesive.
- 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
- 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 FINISHES

- A. Do not field paint aluminum or stainless-steel jackets.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.8 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply air.
 - 2. Outdoor, exposed supply and return.
- B. Items Not Insulated:
 - 1. Fibrous-glass ducts.
 - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
 - 3. Factory-insulated flexible ducts.
 - 4. Factory-insulated plenums and casings.
 - 5. Flexible connectors.
 - 6. Vibration-control devices.
 - 7. Factory-insulated access panels and doors.

3.9 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches thick and 0.75-lb/cu. ft. nominal density, equal to R-6.

3.10 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Exposed, supply-air duct and return-air duct insulation shall be the following:

1. Polyisocyanurate: (2) Layers of 1 ½" thick with staggered seams, adhesive attachment, with aluminum banding, aluminum corner angles and a field applied jacket over the entire assembly, equal to R-12.

3.11 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 1. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white stucco-embossed aluminum-foil facing.

END OF SECTION 230713

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Heating hot-water piping, indoors.
 - 2. Refrigerant suction and hot-gas piping, indoors and outdoors.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Block Insulation: ASTM C 552, Type I.
 - 2. Special-Shaped Insulation: ASTM C 552, Type III.
 - 3. Board Insulation: ASTM C 552, Type IV.
 - 4. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C 552, Type II, Class 2.
 - 5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
- G. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

- E. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1.
 - 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: 60 percent by volume and 66 percent by weight.
 - 5. Color: White.

2.5 SEALANTS

- A. Joint Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Permanently flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 4. Color: White or gray.
- B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Width: 3 inches.
2. Thickness: 11.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

2.9 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- C. Wire: 0.062-inch soft-annealed, stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Manholes.
5. Handholes.
6. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- D. Insulation Installation at Floor Penetrations:
 1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular

surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.

3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.

3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FINISHES

A. Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.9 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

- A. Heating-Hot-Water Supply and Return, 200 Deg F and Below: Insulation shall be one of the following:
 1. Cellular Glass: 1 inch thick.
 2. Mineral-Fiber, Preformed Pipe, Type I: 1 inch thick.
- B. Refrigerant Suction and Hot-Gas Piping: Flexible elastomeric, 1 inch thick.

3.12 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping: Insulation shall be [**one of**] the following:
 1. Flexible Elastomeric: 1 inch thick.

END OF SECTION 230719

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. DDC system for monitoring and controlling of HVAC systems.

B. Related Requirements:

1. Section 230993.11 "Sequence of Operations for HVAC DDC" for control sequences in DDC systems.
2. Raceways:
 - a. Section 260533 "Raceways and Boxes for Electrical Systems" for raceways for low-voltage control cable.

1.2 DESCRIPTION

- A. General: The control system shall consist of a high-speed, peer-to-peer network of DDC controllers, a control system server, and a web-based operator interface.
- B. System software shall be based on a server/thin-client architecture, designed around the open standards of web technology. The control system server shall be accessed using a Web browser over the control system network, the owner's local area network and (at the owner's discretion) over the Internet. The server shall also act as a "workstation" when running as a server/client platform. Additional clients shall have concurrent access to the "workstation" in this mode.
- C. The intent of the thin-client architecture is to provide operators complete access to the control system via a Web browser. No special software other than a Web browser shall be required to access graphics, point displays, and trends, configure trends, configure points and controllers, or to download programming into the controllers.
- D. System shall use BACnet protocol for communication between the control modules and web server. Communication between the web server and the user's browser shall be HTTP or HTTPS protocol utilizing HTML5. Use of Adobe Flash technology is not acceptable. I/O points, schedules, setpoints, trends, and alarms specified in 23 09 93 – "Sequence of Operations for HVAC Controls" shall be BACnet objects.
- E. New DDC system for the Public Works Facility shall fully interface with the Town's existing DDC system.

1.3 APPROVED CONTROL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 1. Automated Logic Corporation (ALC), WebCTRL.
 2. Johnson Controls Inc.
 3. Delta Controls.

1.4 ABBREVIATIONS

- A. The following abbreviations are utilized within this section and the sequences of operations. Refer to mechanical drawings for additional abbreviations.

1. AC: Air Conditioning
2. ACU: Air Conditioning Unit
3. AHU: Air Handling Unit
4. AI: Analog Input
5. AO: Analog Output
6. ATC: Automatic Temperature Control.
7. AUTO: Automatic
8. AUX: Auxiliary
9. AV: Analog Value
10. BAS: Building Automation System.
11. BI: Binary Input
12. BO: Binary Output
13. BV: Binary Value
14. C: Common
15. CFM: Cubic Feet per Minute.
16. CV: Constant Volume
17. DA: Discharge Air
18. DDC: Direct-digital controls.
19. DI: Digital Input.
20. DO: Digital Output.
21. EA: Exhaust Air
22. EF: Exhaust Fan
23. FAS: Fire Alarm System.
24. HOA: Hand / Off / Auto
25. HVAC: Heating, Ventilating and Air Conditioning.
26. HW Hot Water

- 27. HWP Hot Water Pump
- 28. HWR Hot Water Return
- 29. HWS Hot Water Supply
- 30. LAN: Local area network.
- 31. MER: Mechanical Equipment Room.
- 32. NC: Normally Closed
- 33. NO: Normally Open
- 34. OA: Outdoor Air
- 35. PID: Proportional Integral Derivative.
- 36. POT: Portable Operators Terminal.
- 37. RA: Return Air
- 38. RF: Return Fan
- 39. RH: Relative Humidity
- 40. RTU: Roof-top Unit
- 41. SA: Supply Air
- 42. SF: Supply Fan
- 43. SP: Static Pressure
- 44. TEMP: Temperature
- 45. UH: Unit Heater
- 46. VAV: Variable Air Volume
- 47. VFD: Variable Frequency Drive.

1.5 DEFINITIONS

- A. Adjustable (adj.): Adjustable by the end user, through the supplied user interface.
- B. Advanced Application Controllers (AACs): A fully programmable control module. This control module may be capable of some of the advanced features found in Building Controllers (storing trends, initiating read & write requests, etc.) but it does not serve as a master controller. Advanced Application Controllers may reside on either the Ethernet/IP backbone or on a subnet.
- C. Alarm: The control system shall be configured to generate an alarm when this object exceeds user definable limits, as described in the Sequence of Controls.

- D. Analog Value: An intermediate (software) point that may be editable or read-only. Editable AVs are typically used to allow the user to set a fixed control parameter, such as a setpoint. Read Only AVs are typically used to display the status of a control operation.
- E. Application Specific Controllers (ASCs): A pre-programmed control module which is intended for use in a specific application. ASCs may be configurable, in that the user can chose between various pre-programmed options, but it does not support full custom programming. ASCs are often used on terminal equipment such as VAV boxes or fan coil units. In many vendors' architectures ASCs do not store trends or schedules but instead rely upon a Building Controller to provide those functions.
- F. BACnet Interoperability Building Blocks (BIBB): A BIBB defines a small portion of BACnet functionality that is needed to perform a particular task. BIBBS are combined to build the BACnet functional requirements for a device in a specification.
- G. BACnet/BACnet Standard: BACnet communication requirements as defined by the latest version of ASHRAE/ANSI 135 and approved addenda.
- H. Binary Value: An intermediate (software) point that may be editable or read-only. Editable BVs are typically used to allow the user to set a fixed control parameter, such as a setpoint. Read Only BVs are typically used to display the status of a control operation.
- I. Building Controllers (BCs): A fully programmable control module which is capable of storing trends and schedules, serving as a router to devices on a subnet, and initiating read and write requests to other controllers. Typically this controller is located on the Ethernet/IP backbone of the BAS. In many vendors' architectures a Building Controller will serve as a master controller, storing schedules and trends for controllers on a subnet underneath the Building Controller.
- J. Control Systems Server: A computer(s) that maintain(s) the systems configuration and programming database.
- K. Controller: Intelligent stand-alone control device. Controller is a generic reference to building controllers, custom application controllers, and application specific controllers.
- L. Direct Digital Control: Microprocessor-based control including Analog/Digital conversion and program logic.
- M. Furnished or Provided: The act of supplying a device or piece of equipment as required meeting the scope of work specified and making that device or equipment operational. All costs required to furnish the specified device or equipment and make it operational are borne by the division specified to be responsible for providing the device or equipment.
- N. Gateway: Bi-directional protocol translator connecting control systems that use different communication protocols.
- O. Install or Installed: The physical act of mounting, piping or wiring a device or piece of equipment in accordance with the manufacturer's instructions and the scope of work as specified. All costs required to complete the installation are borne by the division specified to include labor and any ancillary materials.

- P. Integrate: The physical connections from a control system to all specified equipment through an interface as required to allow the specified control and monitoring functions of the equipment to be performed via the control system.
- Q. Interface: The physical device required to provide integration capabilities from an equipment vendor's product to the control system. The equipment vendor most normally furnishes the interface device. An example of an interface is the chilled water temperature reset interface card provided by the chiller manufacturer in order to allow the control system to integrate the chilled water temperature reset function into the control system.
- R. Local Area Network: Computer or control system communications network limited to local building or campus.
- S. Loop or control loop: Most commonly a PID control loop. Typically a control loop will include a setpoint, an input which is compared to the setpoint, and an output which controls some action based upon the difference between the input and the setpoint. A PID control loop will also include gains for the proportional, integral, and derivative response as well as an interval which controls how frequently the control loop updates its output. These gains may be adjustable by the end user for control loop "tuning," but in self-tuning control loops or loops which have been optimized for a specific application the gains may not be adjustable.
- T. Master-Slave/Token Passing (MS/TP): Data link protocol as defined by the BACnet standard.
- U. Point-to-Point: Serial communication as defined in the BACnet standard.
- V. Primary Controlling LAN: High speed, peer-to-peer controller LAN connecting BCs and optionally AACs and ASCs. Refer to System Architecture below.
- W. Protocol Implementation Conformance Statement (PICS): A written document that identifies the particular options specified by BACnet that are implemented in a device.
- X. Router: A device that connects two or more networks at the network layer.
- Y. Schedule: The control algorithm for this equipment shall include a user editable schedule.
- Z. Trend: The control system shall be configured to collect and display a trend log of this object. The trending interval shall be no less than one sample every 5 minutes. (Change of Value trending, where a sample is taken every time the value changes by more than a user-defined minimum, is an acceptable alternative.)
- AA. Web Services: Web services are a standard method of exchanging data between computer systems using the XML (extensible markup language) and SOAP (simple object access protocol) standards. Web services can be used at any level within a Building Automation System (BAS), but most commonly they are used to transfer data between BAS using different protocols or between a BAS and a non-BAS system such as a tenant billing system or a utility management system.
- BB. Wiring: Raceway, fittings, wire, boxes and related items.

1.6 QUALITY ASSURANCE

- A. DDC System Manufacturer Qualifications:
 - 1. Nationally recognized manufacturer of DDC systems and products.
 - 2. DDC systems with similar requirements to those indicated for a continuous period of five years within time of bid.
 - 3. Having complete published catalog literature, installation, operation and maintenance manuals for all products intended for use.
- B. DDC System Provider Qualifications:
 - 1. Authorized representative of, and trained by, DDC system manufacturer.
 - 2. Demonstrated past experience with installation of DDC system products being installed for period within five consecutive years before time of bid.
 - 3. Demonstrated past experience on five projects of similar complexity, scope and value.
 - 4. Each person assigned to Project shall have demonstrated past experience.
- C. Compliance with ANSI/ASHRAE Standard 135, BACnet – A Data Communication Protocol for Building Automation and Control Systems.

1.7 SYSTEM PERFORMANCE

- A. Performance Standards. System shall conform to the following minimum standards over network connections. Systems shall be tested using manufacturer's recommended hardware and software for display through the user's web browser.
 - 1. Graphic Display. A graphic with 20 dynamic points shall display with current data within 10 sec.
 - 2. Graphic Refresh. A graphic with 20 dynamic points shall update with current data within 8 sec. and shall automatically refresh every 15 sec.
 - 3. Configuration and Tuning Screens. Screens used for configuring, calibrating, or tuning points, PID loops, and similar control logic shall automatically refresh within 6 sec.
 - 4. Object Command. Devices shall react to command of a binary object within 2 sec. Devices shall begin reacting to command of an analog object within 2 sec.
 - 5. Alarm Response Time. An object that goes into alarm shall be annunciated at the browser within 45 sec.
 - 6. Program Execution Frequency. Custom and standard applications shall be capable of running as often as once every 5 sec.
 - 7. Performance. Programmable controllers shall be able to completely execute DDC PID control loops at a frequency adjustable down to once per sec. Select execution times consistent with the mechanical process under control.
 - 8. Multiple Alarm Annunciation. Each user, connected to network accessing the system through their browser (workstation), shall receive alarms within 5 seconds of one another.

9. Reporting Accuracy. System shall report values with minimum end-to-end accuracy listed in Table 1.

a. Table 1: Reporting Accuracy

- 1) Note 1: Accuracy applies to 10%–100% of scale
- 2) Note 2: For both absolute and differential pressure
- 3) Note 3: Not including utility-supplied meters

MEASURED VARIABLE	REPORTED ACCURACY
SPACE TEMPERATURE	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
DUCTED AIR	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
OUTSIDE AIR	$\pm 1.0^{\circ}\text{C}$ ($\pm 2^{\circ}\text{F}$)
DEW POINT	$\pm 1.5^{\circ}\text{C}$ ($\pm 3^{\circ}\text{F}$)
WATER TEMPERATURE	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
DELTA-T	$\pm 0.15^{\circ}$ ($\pm 0.25^{\circ}\text{F}$)
RELATIVE HUMIDITY	$\pm 5\%$ RH
WATER FLOW	$\pm 2\%$ OF FULL SCALE
AIRFLOW (TERMINAL)	$\pm 10\%$ OF FULL SCALE (<i>SEE NOTE 1</i>)
AIRFLOW (MEASURING STATIONS)	$\pm 5\%$ OF FULL SCALE
AIRFLOW (PRESSURIZED SPACES)	$\pm 3\%$ OF FULL SCALE
AIR PRESSURE (DUCTS)	± 25 PA (± 0.1 IN. W.G.)
AIR PRESSURE (SPACE)	± 3 PA (± 0.01 IN. W.G.)
WATER PRESSURE	$\pm 2\%$ OF FULL SCALE (<i>SEE NOTE 2</i>)
ELECTRICAL (A, V, W, POWER FACTOR)	$\pm 1\%$ OF READING (<i>SEE NOTE 3</i>)
CARBON MONOXIDE (CO)	$\pm 5\%$ OF READING
CARBON DIOXIDE (CO ₂)	± 50 PPM

10. Control Stability and Accuracy. Control loops shall maintain measured variable at setpoint within tolerances listed in Table 2.

a. Table 2: Control Stability and Accuracy

CONTROLLED VARIABLE	CONTROL ACCURACY	RANGE OF MEDIUM
AIR PRESSURE	± 50 PA (± 0.2 IN. W.G.) ± 3 PA (± 0.01 IN. W.G.)	0–1.5 KPA (0–6 IN. W.G.) –25 TO 25 PA (–0.1 TO 0.1 IN. W.G.)
AIRFLOW	$\pm 10\%$ OF FULL SCALE	
SPACE TEMPERATURE	$\pm 1.0^{\circ}\text{C}$ ($\pm 2.0^{\circ}\text{F}$)	
DUCT TEMPERATURE	$\pm 1.5^{\circ}\text{C}$ ($\pm 3^{\circ}\text{F}$)	
HUMIDITY	$\pm 5\%$ RH	
FLUID PRESSURE	± 10 KPA (± 1.5 PSI) ± 250 PA (± 1.0 IN. W.G.)	MPA (1–150 PSI) 0–12.5 KPA (0–50 IN. W.G.) DIFFERENTIAL

1.8 ACTION SUBMITTALS

A. Product Data: For each type of product include the following:

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation, operation and maintenance instructions including factors effecting performance.
5. Bill of materials of indicating quantity, manufacturer, and extended model number for each unique product for DDC System Hardware, Central System Hardware and Software, and Controlled Systems.
 - a. Schematic diagrams for all control, communication, and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show interface wiring to control system.
 - b. Network riser diagrams of wiring between central control unit and control panels.
 - c. Riser diagrams showing control network layout, communication protocol, and wire types.
 - d. A schematic diagram of each controlled system. The schematics shall have all control points labeled with point names shown or listed. The schematics shall graphically show the location of all control elements in the system.
 - e. A schematic wiring diagram of each controlled system. Label control elements and terminals. Where a control element is also shown on control system schematic, use the same name.

- f. A mounting, wiring, and routing plan-view drawing. The design shall take into account HVAC, electrical and other systems' design and elevation requirements. The drawing shall show the specific location of all concrete pads and bases and any special wall bracing for panels to accommodate this work.
- g. A complete description of the operation of the control system, including sequences of operation. The description shall include and reference a schematic diagram of the controlled system.
- h. A point list for each control system. List I/O points and software points specified in Section 23 09 93. Indicate alarmed and trended points.

1.9 CLOSEOUT SUBMITTALS

- A. Project Record Documents. Upon completion of installation, submit three copies of record (as-built) documents of the documents shall be submitted for approval prior to final completion and shall include:
 - 1. Project Record Drawings. As-built versions of submittal shop drawings provided as AutoCAD compatible files on suitable solid state media(file format: .DWG, .DXF, .VSD, or comparable) and as 11" x 17" prints.
 - 2. Testing and Commissioning Reports and Checklists. Completed versions of reports, checklists, and trend logs used to meet requirements of Section 23 09 23 Article 3.17 (Control System Demonstration and Acceptance).
 - 3. Operation and Maintenance (O&M) Manual.
 - 4. As-built versions of submittal product data.
 - 5. Names, addresses, and telephone numbers of installing contractors and service representatives for equipment and control systems.
 - 6. Operator's manual with procedures for operating control systems: logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing setpoints and variables.
 - 7. Programming manual or set of manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
 - 8. Engineering, installation, and maintenance manual or set of manuals that explains how to design and install new points, panels, and other hardware; how to perform preventive maintenance and calibration; how to debug hardware problems; and how to repair or replace hardware.
 - 9. Documentation of programs created using custom programming language including setpoints, tuning parameters, and object database. Electronic copies of programs shall meet this requirement if control logic, setpoints, tuning parameters, and objects can be viewed using furnished programming tools.
 - 10. Graphic files, programs, and database on suitable solid-state media.

11. List of recommended spare parts with part numbers and suppliers.
12. Complete original-issue documentation, installation, and maintenance information for furnished third-party hardware including computer equipment and sensors.
13. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation or web server software, and graphics software.
14. Licenses, guarantees, and warranty documents for equipment and systems.
15. Recommended preventive maintenance procedures for system components, including schedule of tasks such as inspection, cleaning, and calibration; time between tasks; and task descriptions.

1.10 WARRANTY

A. Warrant work as follows:

1. Warrant labor and materials for specified control system free from defects for a period of 12 months after final acceptance. Control system failures during warranty period shall be adjusted, repaired, or replaced at no additional cost or reduction in service to Owner. Respond during normal business hours within 24 hours of Owner's warranty service request.
2. Work shall have a single warranty date, even if Owner receives beneficial use due to early system start-up. If specified work is split into multiple contracts or a multi-phase contract, each contract or phase shall have a separate warranty start date and period.
3. If the engineer determines that equipment and systems operate satisfactorily at the end of final start-up, testing, and commissioning phase, the engineer will certify in writing that control system operation has been tested and accepted in accordance with the terms of this specification. Date of acceptance shall begin warranty period.
4. Provide updates to web server software, project-specific software, graphic software, database software, and firmware that resolve the contractor-identified software deficiencies at no charge during warranty period. If available, Owner can purchase in-warranty service agreement to receive upgrades for functional enhancements associated with above-mentioned items. Do not install updates or upgrades without Owner's written authorization.
5. Exception: Contractor shall not be required to warrant reused devices except those that have been rebuilt or repaired and factory recertified. Installation labor and materials shall be warranted. Demonstrate operable condition of reused devices at time of Engineer's acceptance.

1.11 PRODUCTS NOT FURNISHED OR INSTALLED UNDER BUT INTEGRATED WITH THE WORK OF THIS SECTION

- ##### A. General:
- The Installer furnishing the DDC network shall meet with the Installer(s) furnishing each of the following products to coordinate details of the interface between these products and the DDC network. The Owner or his designated representative shall be present at this meeting. Each Installer shall provide the Owner and all other Installers with details of the proposed

interface including PICS for BACnet equipment, hardware and software identifiers for the interface points, network identifiers, wiring requirements, communication speeds, and required network accessories. The purpose of this meeting shall be to insure there are no unresolved issues regarding the integration of these products into the DDC network. Submittals for these products shall not be approved prior to the completion of this meeting.

B. Section 23 70 00 Central HVAC Equipment

1. Unit shall be furnished configured to accept control inputs from an external building automation system controller as specified in 23 09 93. Factory mounted safeties and other controls shall not interfere with this controller.

C. Section 23 80 00 – Decentralized HVAC Equipment:

1. Unit ventilators, unit heaters, fan coils, cabinet heaters, convective or fin tube heaters, zone reheat, and similar terminal units: These units shall be furnished configured to accept control inputs from an external building automation system controller as specified in 23 09 03. Factory mounted safeties and other controls shall not interfere with this controller.

D. Section 23 36 00 - Air terminal unit:

1. VAV boxes: VAV Terminal Units shall be furnished configured to accept control inputs from an external building automation system controller as specified in 23 09 03. Factory mounted safeties and other controls shall not interfere with this controller.

E. Section 26 29 00 – Low-Voltage Controllers:

1. The variable frequency drive (VFD) vendor shall furnish VFDs with an interface to the control and monitoring points specified in Section 23 09 93. These specified points shall be the minimum acceptable interface to the VFD. The connection to these points shall be by one of the following methods:
2. Hardwired connection such as relay, 0-10VDC, or 4-20mA.
3. BACnet/IP network connection.
4. BACnet over ARCNET network connection.
5. BACnet MS/TP network connection.
6. Modbus MS/TP or IP is an acceptable alternative.
7. Communications with Third Party Equipment:

- F. Any additional integral control systems included with the products integrated with the work of this section shall be furnished with a BACnet interface for integration into the Direct Digital Control System described in this specification.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products the manufacturer is currently manufacturing and selling for use in new installations. Do not use this installation as a product test site unless explicitly approved in writing by Owner. Spare parts shall be available for at least five years after completion of this contract.

2.2 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.
- B. Install new wiring and network devices as required to provide a complete and workable control network.
- C. Use existing Ethernet backbone for network segments marked “existing” on project drawings.
- D. Each controller shall have a communication port for temporary connection to a laptop computer or other operator interface. Connection shall support memory downloads and other commissioning and troubleshooting operations.
- E. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 - 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, and control algorithms shall be viewable and editable from each internetwork controller.
 - 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute control strategies specified in Section 23 09 93. An authorized operator shall be able to edit cross-controller links by typing a standard object address or by using a point-and-click interface.
- F. Building Control Panels and Controllers with real-time clocks shall use the BACnet Time Synchronization service. System shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight saving and standard time as applicable.
- G. System shall automatically adjust for daylight saving and standard time as applicable.
- H. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring.
- I. System shall support Web services data exchange with any other system that complies with XML (extensible markup language) and SOAP (simple object access protocol) standards. Web services support shall as a minimum be provided at the workstation or web server level and shall enable data to be read from or written to the system.

1. System shall support Web services read data requests by retrieving requested trend data or point values (I/O hardware points, analog value software points, or binary value software points) from any system controller or from the trend history database.
2. oints) from any system controller or from the trend history database.
3. System shall support Web services write data request to each analog and binary object that can be edited through the system operator interface by downloading a numeric value to the specified object.
4. For read or write requests, the system shall require user name and password authentication and shall support SSL (Secure Socket Layer) or equivalent data encryption.
5. System shall support discovery through a Web services connection or shall provide a tool available through the Operator Interface that will reveal the path/identifier needed to allow a third-party Web services device to read data from or write data to any object in the system which supports this service.
6. Direct access to trend data shall be provided in order to facilitate historical information stored by the system.

2.3 OPERATOR INTERFACE

- A. Operator Interface. The web server shall reside on a high-speed network with the building controllers. Web pages generated by this server shall be compatible with the latest versions of Microsoft Internet Explorer or Edge, Google Chrome, Mozilla Firefox, and Apple Safari browsers. Any of these supported browsers connected to the server shall be able to access all system information. Mobile devices shall be recognized by the web server and shall supply the appropriate system content as needed. The Operator Interface (web server with client devices) shall conform to the BACnet Operator Workstation (B-OWS) or BACnet Advanced Workstation (B-AWS) device profile as specified in ASHRAE/ANSI 135 BACnet Annex L. This includes the ability to configure and/or reconfigure the system from the client device (change programs, graphics, labels, etc.).
- B. Interface (web server with client devices) shall conform to the BACnet Operator Workstation (B-OWS) or BACnet Advanced Workstation (B-AWS) device profile as specified in ASHRAE/ANSI 135 BACnet Annex L. This includes the ability to configure and/or reconfigure the system from the client device (change programs, graphics, labels, etc.).
- C. Communication. Web server and controllers shall communicate using BACnet protocol. Web server and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ANSI/ASHRAE 135, BACnet Annex J. Communication between the web server and client (workstation) shall be HTTP or HTTPS protocol utilizing HTML5 language. Use of Adobe Flash in any part of the communication infrastructure is not acceptable.
- D. Hardware.
 1. Web server and/or workstation. Industry-standard hardware shall meet or exceed DDC system manufacturer's recommended specifications and shall meet response times specified elsewhere in this document. The web server may also be configured in

client/server fashion to accommodate a “workstation” definition. In “workstation” configuration, the workstation will also perform as a server supplying additional clients as needed. The following hardware requirements apply:

- a. System storage shall have sufficient memory to accommodate:
- b. to accommodate:
 - 1) All required system software.
 - 2) A DDC database to accommodate, as a minimum, twice the size of the delivered system database.
 - 3) One year of archival trend data based on the points specified to be trended at their specified trend intervals.
- c. Provide additional hardware (communication ports, video drivers, network interface cards, cabling, etc.) to facilitate all control functions and software requirements specified for the DDC system.
- d. Minimum hardware configuration shall include the following:
 - 1) Dual or Quad Core Processor
 - 2) 2- 6 GB RAM
 - 3) 500 GB hard disk providing data at 3.0 Gb/sec (size dependent on historical data storage requirements)
 - 4) 16x DVD+/-RW drive
 - 5) [Operator Workstation Only – Not for Browser Option] Keyboard
 - 6) [Workstation Only] Mouse
 - 7) [Workstation Only] 22-inch 24-bit color monitor with at least 1024 x 768 resolution
 - 8) Serial (USB) and network communication ports, with cables as required for proper DDC system operation

E. System Software.

- 1. Operating System. Web server shall have an industry-standard professional-grade operating system. Operating system shall meet or exceed the DDC System manufacturer’s minimum requirements for their software. Acceptable systems include Microsoft Windows 7, 8 or 10, Microsoft Vista, Windows Server 2008 or 2012, Red Hat Enterprise Linux, or Ubuntu Desktop 12.04.
- 2. Security. The web server application shall support Transport Layer Security (TLS) with a capability of 256-bit encryption for transmitting private information over the Internet using HTTPS. Additionally, the web server shall have SHA-2 certificate support.

3. Database. System shall support any JDBC (Java Database Connectivity) compliant engine. This includes: MS SQL, My SQL, PostgreSQL and Oracle.
 4. System Graphics. The operator interface software shall be graphically based and shall include at least one graphic per piece of equipment or occupied zone, graphics for each chilled water and hot water system, and graphics that summarize conditions on each floor of each building included in this contract. Indicate thermal comfort on floor plan summary graphics using dynamic colors to represent zone temperature relative to zone setpoint.
 5. ve to zone setpoint.
 - a. Minimum graphics resolution shall be 1920 x1080 for display of detailed system graphics.
 - b. Functionality. Graphics shall allow operator to monitor system status, to view a summary of the most important data for each controlled zone or piece of equipment, to use point-and-click navigation between zones or equipment, and to edit setpoints and other specified parameters.
 - c. Animation. Graphics shall be able to animate by displaying different image files for changed object status.
 - d. Alarm Indication. Indicate areas or equipment in an alarm condition using color or other visual indicator.
 - e. Format. Graphics shall be saved in an industry-standard format such as BMP, JPEG, PNG, or GIF. Web-based system graphics shall be viewable on browsers compatible with World Wide Web Consortium browser standards. Web graphic format shall require no plug-in) or shall only require widely available no-cost plug-ins (such as Active-X or Adobe Flash).
 6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system to create and modify graphics that are saved in the same formats as are used for system graphics.
 7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
- F. System Applications. System shall provide the following functionality to authorized operators as an integral part of the operator interface or as stand-alone software programs. If furnished as part of the interface, the tool shall be available from each workstation or web browser interface. If furnished as a stand-alone program, software shall be installable on standard IBM-compatible PCs with no limit on the number of copies that can be installed under the system license.
1. Automatic System Database Configuration. Each workstation or web server shall store on its hard disk a copy of the current system database, including controller firmware and

software. Stored database shall be automatically updated with each system configuration or controller firmware or software change.

2. **uration.** Each workstation or web server shall store on its hard disk a copy of the current system database, including controller firmware and software. Stored database shall be automatically updated with each system configuration or controller firmware or software change.
3. **Manual Controller Memory Download.** Operators shall be able to download memory from the system database to each controller.
4. **System Configuration.** The workstation software shall provide a method of configuring the system. This shall allow for future system changes or additions by users under proper password.
5. **On-Line Help.** Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
6. **Video Training.** Provide on-line video support to supplement on-line help assistance. Video content shall be relevant and support existing system documentation.
7. **Security.** Each operator shall be required to log on to the system with a user name and password in order to view, edit, add, or delete data.
 - a. **Operator Access.** The user name and password combination shall define accessible viewing, editing, adding, and deleting privileges for that operator. Users with system administrator rights shall be able to create new users and edit the privileges of all existing users. System Administrators shall also be able to vary and deny each operator's privileges based on the geographic location, such as the ability to edit operating parameters in Building A, to view but not edit parameters in Building B, and to not even see equipment in Building C.
 - b. **t even see equipment in Building C.**
 - c. **Password Policy Rules.** System administrator shall invoke policies for minimum password strength, including number of characters, special characters and numbers, upper and lower case, etc.
 - d. **Automatic Log Out.** Automatically log out each operator if no keyboard or mouse activity is detected. This auto logoff time shall be user adjustable.
 - e. **Encrypted Security Data.** Store system security data including operator passwords in an encrypted format. System shall not display operator passwords.
8. **System Diagnostics.** The system shall automatically monitor the operation of all building management panels and controllers. The failure of any device shall be annunciated to the operator
9. **Alarm Processing.** System input and status objects shall be configurable to alarm on departing from and on returning to normal state. Operator shall be able to enable or disable each alarm and to configure alarm limits, alarm limit differentials, alarm states,

and alarm reactions for each system object. Configure and enable alarm points as specified in Section 23 09 93 (Sequences of Operation). Alarms shall be BACnet alarm objects and shall use BACnet alarm services.

10. alarm points as specified in Section 23 09 93 (Sequences of Operation). Alarms shall be BACnet alarm objects and shall use BACnet alarm services.
11. Alarm Messages. Alarm messages shall use the English language descriptor for the object in alarm in such a way that the operator will be able to recognize the source, location, and nature of the alarm without relying on acronyms or mnemonics.
12. Alarm Reactions. Operator shall be able to configure (by object) what, if any actions are to be taken during an alarm. As a minimum, the workstation or web server shall be able to log, print, start programs, display messages, send e-mail, send SMS text, and audibly annunciate.
13. unciate.
14. Alarm and Event log. Operators shall be able to view all system alarms and changes of state from any location in the system. Events shall be listed chronologically. An operator with the proper security level may acknowledge and delete alarms and archive closed alarms to the workstation or web server hard.
15. Trend Logs. The operator shall be able to configure trend sample or change of value (COV) interval, start time, and stop time for each system data object and shall be able to retrieve data for use in spreadsheets and standard database programs. Controller shall sample and store trend data and shall be able to archive data to the hard disk. Configure trends as specified in Section 23 09 93 (Sequences of Operation). Trends shall be BACnet trend objects. As a minimum, all physical points in the system shall be trended within the local controller (AAC, ASC, BC) for at least 277 samples per point. Selected points, as desired, shall be available for historical archiving within the server. The historical archiving capability cannot be less than 2 years.
16. e trended within the local controller (AAC, ASC, BC) for at least 277 samples per point. Selected points, as desired, shall be available for historical archiving within the server. The historical archiving capability cannot be less than 2 years.
17. Object and Property Status and Control. Provide a method for the operator to view, and edit if applicable, the status of any object or property in the system. The status shall be available by menu, on graphics, or through custom programs.
18. Reports and Logs. Operator shall be able to select, to modify, to create, and to print reports and logs. Operator shall be able to store report data in a format accessible by standard spreadsheet and word processing programs.
19. Audit and Security Detail. All users accessing the system shall have their actions recorded. Information recorded shall include: login/logout time and date; system modifications – with before and after values; ability to report user activity based on individual and/or date and time.
20. Standard Reports. Furnish the following standard system reports:

- a. Objects. System objects and current values filtered by object type, by status (in alarm, locked, normal), by equipment, by geographic location, or by combination of filter criteria.
 - b. Alarm Summary. Current alarms and closed alarms. System shall retain closed alarms for an adjustable period.
 - c. Logs. System shall log the following to a database or text file and shall retain data for an adjustable period:
 - 1) Alarm History.
 - 2) Trend Data. Operator shall be able to select trends to be logged.
21. Environmental Index. System shall monitor all occupied zones and compile an index that provides a numerical indication of the environmental comfort within the zone. As a minimum, this indication shall be based upon the deviation of the zone temperature from the heating or cooling setpoint. If humidity is being measured within the zone then the environmental index shall be adjusted to reflect a lower comfort level for high or low humidity levels. Similarly, if carbon dioxide levels are being measured as an indication of ventilation effectiveness then the environmental index shall be adjusted to indicate degraded comfort at high carbon dioxide levels. Other adjustments may be made to the environmental index based upon additional measurements. The system shall maintain a trend of the environmental index for each zone in the trend log. The system shall also compute an average comfort index for every building included in this contract and maintain trend logs of these building environmental indices. Similarly, the system shall compute the percentage of occupied time that comfortable conditions were maintained within the zones. Through the UI the user shall be able to add a weighting factor to adjust the contribution of each zone to the average index based upon the floor area of the zone, importance of the zone, or other static criteria.
22. ly, the system shall compute the percentage of occupied time that comfortable conditions were maintained within the zones. Through the UI the user shall be able to add a weighting factor to adjust the contribution of each zone to the average index based upon the floor area of the zone, importance of the zone, or other static criteria.
23. Custom Reports. Operator shall be able to create custom reports that retrieve data, including archived trend data, from the system, that analyze data using common algebraic calculations, and that present results in tabular or graphical format. Reports shall be launched from the operator interface.
24. aic calculations, and that present results in tabular or graphical format. Reports shall be launched from the operator interface.
25. Time Lapse Graphic Replay. Operator shall be able to “replay” any graphic in the system to see how key values changed over an operator-selected period of time. Operator shall be able to select the starting date/time for this display and the end date/time or the display period. System shall then display the graphic as it would have looked at the beginning of that period, displaying key data, dynamic colors, etc. based upon values recorded at the start time. When the operator starts the replay the graphics and key values shall dynamically change to produce the effect of “fast forwarding” through the designated period of time. Once the system has been operational for at least 30 days, the contractor

shall demonstrate that up to 24 hours of data from within the last 30 days can be replayed on any graphic page. Owner's representative shall choose the graphic pages for this demonstration at the time of the demonstration.

26. ration at the time of the demonstration.

- G. Workstation Application Editors. Each PC or browser workstation shall support editing of all system applications. The applications shall be downloaded and executed at one or more of the controller panels
1. Controller. Provide a full-screen editor for each type of application that shall allow the operator to view and change the configuration, name, control parameters, and set points for all controllers.
 2. Scheduling. An editor for the scheduling application shall be provided at each workstation. Provide a method of selecting the desired schedule and schedule type. Exception schedules and holidays shall be shown clearly on the calendar. The start and stop times for each object shall be adjustable from this interface.
 3. ace.
 4. Custom Application Programming. Provide the tools to create, edit, debug, and download custom programs. System shall be fully operable while custom programs are edited, compiled, and downloaded. Programming language shall have the following features:
 - a. Language. Language shall be graphically based and shall use function blocks arranged in a logic diagram that clearly shows control logic flow. Function blocks shall directly provide functions listed below, and operators shall be able to create custom or compound function blocks.
 - b. d function blocks.
 - c. Programming Environment. Tool shall provide a full-screen, cursor-and-mouse-driven programming environment that incorporates word processing features such as cut and paste. Operators shall be able to insert, add, modify, and delete custom programming code, and to copy blocks of code to a file library for reuse in other control programs.
 - d. Independent Program Modules. Operator shall be able to develop independently executing program modules that can disable, enable and exchange data with other program modules.
 - e. Debugging and Simulation. Operator shall be able to step through the program observing intermediate values and results. Operator shall be able to adjust input variables to simulate actual operating conditions. Operator shall be able to adjust each step's time increment to observe operation of delays, integrators, and other time-sensitive control logic. Debugger shall provide error messages for syntax and for execution errors.
 - f. e control logic. Debugger shall provide error messages for syntax and for execution errors.

- g. Conditional Statements. Operator shall be able to program conditional logic using compound Boolean (AND, OR, and NOT) and relational (EQUAL, LESS THAN, GREATER THAN, NOT EQUAL) comparisons.
- h. Mathematical Functions. Language shall support floating-point addition, subtraction, multiplication, division, and square root operations, as well as absolute value calculation and programmatic selection of minimum and maximum values from a list of values.
- i. Variables. Operator shall be able to use variable values in program conditional statements and mathematical functions.
 - 1) Time Variables. Operator shall be able to use predefined variables to represent time of day, day of the week, month of the year, and date. Other predefined variables or simple control logic shall provide elapsed time in seconds, minutes, hours, and days. Operator shall be able to start, stop, and reset elapsed time variables using the program language.
- H. System Variables. Operator shall be able to use predefined variables to represent status and results of Controller Software and shall be able to enable, disable, and change setpoints of Controller Software as described in Controller Software section.

2.4 CONTROLLER SOFTWARE

- A. Furnish the following applications for building and energy management. All software applications shall reside and operate in the system controllers. Applications shall be editable through operator workstation, web browser interface, or workstation.
- B. System Security. See Paragraph 2.3.E.5 (Security) and Paragraph 2.3.E.14.c (Operator Activity).
- C. Scheduling. Provide the capability to execute control functions according to a user created or edited schedule. Each schedule shall provide the following schedule options as a minimum:
 - 1. Weekly Schedule. Provide separate schedules for each day of the week. Each schedule shall be able to include up to 5 occupied periods (5 start-stop pairs or 10 events).
 - 2. Exception Schedules. Provide the ability for the operator to designate any day of the year as an exception schedule. Exception schedules may be defined up to a year in advance. Once an exception schedule has executed, the system shall discard and replace the exception schedule with the standard schedule for that day of the week.
- D. Holiday Schedules. Provide the capability for the operator to define up to 24 special or holiday schedules. These schedules will be repeated each year. The operator shall be able to define the length of each holiday period. System Coordination. Operator shall be able to group related equipment based on function and location and to use these groups for scheduling and other applications.
- E. to define the length of each holiday period. System Coordination. Operator shall be able to group related equipment based on function and location and to use these groups for scheduling and other applications.

- F. Binary Alarms. Each binary object shall have the capability to be configured to alarm based on the operator-specified state. Provide the capability to automatically and manually disable alarming.
- G. Analog Alarms. Each analog object shall have both high and low alarm limits. The operator shall be able to enable or disable these alarms.
- H. Alarm Reporting. The operator shall be able to determine the action to be taken in the event of an alarm. An alarm shall be able to start programs, print, be logged in the event log, generate custom messages, and display on graphics.
- I. Fault Detection Diagnostics (FDD). The system shall provide the ability to follow NIST and ASHRAE standards for enhanced monitoring and alarming. The capability of FDD shall reside in the controller and integral to the programming. Overlay software for primary FDD reporting is not acceptable. FDD capabilities shall include diagnostics for: Simultaneous Heating and Cooling; Continuous Operation; Fraction of Outdoor Air; Analog Output Cycling; Discrete Output Cycling; Sensor Failures; and Run Requests Analytics. Equipment using these FDD capabilities, as a minimum, shall include: Single Zone Units (SZU), VAV Air Handlers, VAV Terminal Units, Fan Coils, Air Source Heat Pumps.
- J. Remote Communication. System shall automatically contact operator workstation or server on receipt of critical alarms. If no network connection is available, system shall use a modem connection.
- K. Maintenance Management. The system shall be capable of generating maintenance alarms when equipment exceeds adjustable runtime, equipment starts, or performance limits. Configure and enable maintenance alarms as specified in 23 09 93 (Sequences of Operation).
- L. PID Control. System shall provide direct- and reverse-acting PID (proportional-integral-derivative) algorithms. Each algorithm shall have anti-windup and selectable controlled variable, setpoint, and PID gains. Each algorithm shall calculate a time-varying analog value that can be used to position an output or to stage a series of outputs. The calculation interval, PID gains, and other tuning parameters shall be adjustable by a user with the correct security level.
- M. Staggered Start. System shall stagger controlled equipment restart after power outage. Operator shall be able to adjust equipment restart order and time delay between equipment restarts.
- N. rolled equipment restart after power outage. Operator shall be able to adjust equipment restart order and time delay between equipment restarts.
- O. Anti-Short Cycling. All binary output objects shall be protected from short cycling by means of adjustable minimum on-time and off-time settings.
- P. On and Off Control with Differential. Provide an algorithm that allows a binary output to be cycled based on a controlled variable and a setpoint. The algorithm shall be direct-acting or reverse-acting.
- Q. Runtime Totalization. Provide software to totalize runtime for each binary input and output. Operator shall be able to enable runtime alarm based on exceeded adjustable runtime limit. Configure and enable runtime totalization and alarms as specified in Section 23 09 93 (Sequence of Operations).

2.5 CONTROLLERS

- A. General. Provide an adequate number of Building Controllers (BC), Advanced Application Controllers (AAC), Application Specific Controllers (ASC), Smart Actuators (SA), and Smart Sensors (SS) as required to achieve performance specified in Section 23 09 23 Article 1.9 (System Performance). Every device in the system which executes control logic and directly controls HVAC equipment must conform to a standard BACnet Device profile as specified in ANSI/ASHRAE 135, BACnet Annex L. Unless otherwise specified, hardwired actuators and sensors may be used in lieu of BACnet Smart Actuators and Smart Sensors
- B. Hardwired actuators and sensors may be used in lieu of BACnet Smart Actuators and Smart Sensors
- C. BACnet.
 - 1. Building Controllers (BCs): Each BC shall conform to BACnet Building Controller (B-BC) device profile as specified in ANSI/ASHRAE 135, BACnet Annex L, and shall be listed as a certified B-BC in the BACnet Testing Laboratories (BTL) Product Listing.
 - 2. Advanced Application Controllers (AACs): Each AAC shall conform to BACnet Advanced Application Controller (B-AAC) device profile as specified in ANSI/ASHRAE 135, BACnet Annex L and shall be listed as a certified B-AAC in the BACnet Testing Laboratories (BTL) Product Listing.
 - 3. Application Specific Controllers (ASCs): Each ASC shall conform to BACnet Application Specific Controller (B-ASC) device profile as specified in ANSI/ASHRAE 135, BACnet Annex L and shall be listed as a certified B-ASC in the BACnet Testing Laboratories (BTL) Product Listing.
 - 4. Smart Actuators (SAs): An actuator which is controlled by a network connection rather than a binary or analog signal (0-10v, 4-20mA, relay, etc.). Each SA shall conform to BACnet Smart Actuator (B-SA) device profile as specified in ANSI/ASHRAE 135, BACnet Annex L and shall be listed as a certified B-SA in the BACnet Testing Laboratories (BTL) Product Listing.
 - 5. Smart Sensors (SSs): A sensor which provides information to the BAS via network connection rather than a binary or analog signal (0-10000 ohm, 4-20mA, dry contact, etc.). Each SS shall conform to BACnet Smart Sensor (B-SS) device profile as specified in ANSI/ASHRAE 135, BACnet Annex L and shall be listed as a certified B-SS in the BACnet Testing Laboratories (BTL) Product Listing.
 - 6. BACnet Communication.
 - a. Each BC shall reside on or be connected to a BACnet network using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing.
 - b. BACnet routing shall be performed by BCs or other BACnet device routers as necessary to connect BCs to networks of AACs and ASCs.
 - c. Each AAC shall reside on a BACnet network using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol with BACnet/IP addressing, or it shall reside on a BACnet network using the ARCNET or MS/TP Data Link/Physical layer protocol.

- d. Each ASC shall reside on a BACnet network using the ARCNET or MS/TP Data Link/Physical layer protocol.
- e. Each SA shall reside on a BACnet network using the ARCNET or MS/TP Data Link/Physical layer protocol.
- f. Each SS shall reside on a BACnet network using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol with BACnet/IP addressing, or it shall reside on a BACnet network using ARCNET or MS/TP Data Link/Physical layer protocol.

D. Security.

- 1. Provide BACnet firewall capability, as defined in the BACnet standard, for controllers that are IP capable.

E. Communication.

- 1. Service Port. Each controller shall provide a service communication port for connection to a Portable Operator's Terminal. Connection shall be extended to space temperature sensor ports where shown on drawings.
- 2. Signal Management. BC and ASC operating systems shall manage input and output communication signals to allow distributed controllers to share real and virtual object information and to allow for central monitoring and alarms.
- 3. Data Sharing. Each BC and AAC shall share data as required with each networked BC and AAC.
- 4. Stand-Alone Operation. Each piece of equipment specified in Section 23 09 93 shall be controlled by a single controller to provide stand-alone control in the event of communication failure. All I/O points specified for a piece of equipment shall be integral to its controller. Provide stable and reliable stand-alone control using default values or other method for values normally read over the network such as outdoor air conditions, supply air or water temperature coming from source equipment, etc.
- 5. r air conditions, supply air or water temperature coming from source equipment, etc.

F. Environment. Controller hardware shall be suitable for anticipated ambient conditions.

- 1. Controllers used outdoors or in wet ambient conditions shall be mounted in waterproof enclosures and shall be rated for operation at 20°F to 140°F.
- 2. Controllers used in conditioned space shall be mounted in dust-protective enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).

G. Local graphical keypad and display (where applicable). Provide a local graphical keypad and display for each BC and AAC. Operator shall be able to use keypad to view and edit data. The local interface shall be customizable with graphics particular the equipment and function. Real-Time Clock. Controllers that perform scheduling shall have a real-time clock.

H. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to a field-removable modular terminal strip or to a termination card connected by a ribbon cable. Each BC and AAC shall continually check its processor and

memory circuit status and shall generate an alarm on abnormal operation. System shall continuously check controller network and generate alarm for each controller that fails to respond.

- I. o a termination card connected by a ribbon cable. Each BC and AAC shall continually check its processor and memory circuit status and shall generate an alarm on abnormal operation. System shall continuously check controller network and generate alarm for each controller that fails to respond.
- J. Memory.
 - 1. Controller memory shall support operating system, database, and programming requirements.
 - 2. Each BC and AAC shall retain BIOS and application programming for at least 72 hours in the event of power loss.
 - 3. Each ASC and SA shall use nonvolatile memory and shall retain BIOS and application programming in the event of power loss. System shall automatically download dynamic control parameters following power loss.
- K. Immunity to Power and Noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- L. Transformer. ASC power supply shall be fused or current limiting and shall be rated at a minimum of 125% of ASC power consumption.

2.6 INPUT AND OUTPUT INTERFACE

- A. General. Hard-wire input and output points to BCs, AACs, ASCs, or SAs.
- B. Protection. All input points and output points shall be protected such that shorting of the point to itself, to another point, or to ground shall cause no damage to the controller. All input and output points shall be protected from voltage up to 24 V of any duration, such that contact with this voltage will cause no controller damage.
- C. Binary Inputs. Binary inputs shall allow the monitoring of ON/OFF signals from remote devices. The binary inputs shall provide a wetting current of at least 12 mA to be compatible with commonly available control devices and shall be protected against contact bounce and noise. Binary inputs shall sense dry contact closure without application of power external to the controller.
- D. Pulse Accumulation Inputs. Pulse accumulation inputs shall conform to binary input requirements and shall also accumulate up to 10 pulses per second.
- E. ulses per second.
- F. Analog Inputs. Analog inputs shall monitor low-voltage (0–10 Vdc), current (4–20 mA), or resistance (thermistor or RTD) signals. Analog inputs shall be compatible with and field configurable to commonly available sensing devices.

- G. Binary Outputs. Binary outputs shall provide for ON/OFF operation or a pulsed low-voltage signal for pulse width modulation control. Binary outputs on Building Controllers have three-position (on-off-auto) override switches and status lights. Outputs shall be selectable for normally open or normally closed operation.
- H. Analog Outputs. Analog outputs shall provide a modulating signal for the control of end devices. Outputs shall provide either a 0–10 Vdc or a 4–20 mA signal as required to properly control output devices. Each Building Controller analog output shall have a two-position (auto-manual) switch, a manually adjustable potentiometer, and status lights. Analog outputs shall not drift more than 0.4% of range annually.
- I. Tri-State Outputs. Control three-point floating electronic actuators without feedback with tri-state outputs (two coordinated binary outputs). Tri-State outputs may be used to provide analog output control in zone control and terminal unit control applications such as VAV terminal units, duct-mounted heating coils, and zone dampers.
- J. duct-mounted heating coils, and zone dampers.
- K. Universal Inputs and Outputs. Inputs and outputs that can be designated as either binary or analog in software shall conform to the provisions of this section that are appropriate for their designated use.
- L. System Object Capacity. The system size shall be expandable to at least twice the number of input/ output objects required for this project. Additional controllers (along with associated devices and wiring) shall be all that is necessary to achieve this capacity requirement. The operator interfaces installed for this project shall not require any hardware additions or software revisions in order to expand the system

2.7 POWER SUPPLIES AND LINE FILTERING

- A. Power Supplies. Control transformers shall be UL listed. Furnish Class 2 current-limiting type or furnish over-current protection in primary and secondary circuits for Class 2 service in accordance with NEC requirements. Limit connected loads to 80% of rated capacity.
 - 1. DC power supply output shall match output current and voltage requirements. Unit shall be full-wave rectifier type with output ripple of 5.0 mV maximum peak-to-peak. Regulation shall be 1.0% line and load combined, with 100-microsecond response time for 50% load changes. Unit shall have built-in over-voltage and over-current protection and shall be able to withstand 150% current overload for at least three seconds without trip-out or failure.
 - a. Unit shall operate between 0°C and 50°C (32°F and 120°F). EM/RF shall meet FCC Class B and VDE 0871 for Class B and MILSTD 810C for shock and vibration.
 - b. shall meet FCC Class B and VDE 0871 for Class B and MILSTD 810C for shock and vibration.
 - c. Line voltage units shall be UL recognized and CSA listed.
- B. Power Line Filtering.

1. Provide internal or external transient voltage and surge suppression for workstations and controllers. Surge protection shall have:
 - a. Dielectric strength of 1000 V minimum
 - b. Response time of 10 nanoseconds or less
 - c. Transverse mode noise attenuation of 65 dB or greater
 - d. Common mode noise attenuation of 150 dB or greater at 40–100 Hz

2.8 AUXILIARY CONTROL DEVICES

A. Automatic control dampers: low leakage airfoil blade types.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Ruskin.
 - b. Tamco.
2. Construction:
 - a. Frames: Extruded aluminum hat channel, 0.125" minimum thickness.
 - b. Blades: Extruded aluminum airfoil type, 6" maximum blade width.
 - c. Hardware: Molded synthetic bearings. Zinc plated steel axles, linkage brackets, connecting rods, and mounting bolts.
 - d. Seals: Flexible metal compression seals on frame at blade end; extruded vinyl inflatable blade edge seals.
3. Leakage: Not more than 6 CFM per square foot damper area at differential pressure of 4 inches with applied torque at damper of 50 inch-pounds.
4. Operating Limits:
5. Temperature: -20 to 200 F
Pressure: 6 inches WG differential
Velocity: Up to 4000 FPM
6. Select opposed blade dampers for proportional service. Parallel blade dampers may be used for two-position service, or in mixed air application which promotes air mixing.
7. Damper sizes shall be provided as indicated or defined in specifications. Damper sizes may be provided different from those indicated on the drawings if improved performance can be demonstrated with calculations.
8. Dampers at exterior walls shall be Tamco 9000 or approved equal.

B. Electric Damper and Valve Actuators.

1. Stall Protection. Mechanical or electronic stall protection shall prevent actuator damage throughout the actuator's rotation.

2. Spring-return Mechanism. Actuators used for power-failure and safety applications shall have an internal mechanical spring-return mechanism or an uninterruptible power supply (UPS).
3. Signal and Range. Proportional actuators shall accept a 0–10 Vdc or a 0–20 mA control signal and shall have a 2–10 Vdc or 4–20 mA operating range. (Floating motor actuators may be substituted for proportional actuators in terminal unit applications as described in paragraph 2.6H.)
4. Wiring. 24 Vac and 24 Vdc actuators shall operate on Class 2 wiring.
5. Manual Positioning. Operators shall be able to manually position each actuator when the actuator is not powered. Non-spring-return actuators shall have an external manual gear release. Spring-return actuators with more than 7 N·m (60 in.-lb) torque capacity shall have a manual crank.

C. Temperature Sensors.

1. Type. Temperature sensors shall be thermistor (10k Type2).
2. Duct Sensors. Duct sensors shall be single point or averaging as shown. Averaging sensors shall be a minimum of 1.5 m (5 ft) in length per 1 m² (10 ft²) of duct cross-section.
3. Immersion Sensors. Provide immersion sensors with a separable stainless steel well. Well pressure rating shall be consistent with system pressure it will be immersed in. Well shall withstand pipe design flow velocities.
4. Space Sensors. Space sensors shall have setpoint adjustment, override switch, display, and communication port as shown.
5. Differential Sensors. Provide matched sensors for differential temperature measurement.

D. Humidity Sensors.

1. Duct and room sensors shall have a sensing range of 20%–80%.
2. Duct sensors shall have a sampling chamber.
3. Outdoor air humidity sensors shall have a sensing range of 20%–95% RH and shall be suitable for ambient conditions of 40°F–170°F.
4. Humidity sensors shall not drift more than 1% of full scale annually.

E. Relays.

1. Control Relays. Control relays shall be plug-in type, UL listed, and shall have dust cover and LED “energized” indicator. Contact rating, configuration, and coil voltage shall be suitable for application.
2. Time Delay Relays. Time delay relays shall be solid-state plug-in type, UL listed, and shall have adjustable time delay. Delay shall be adjustable $\pm 100\%$ from setpoint shown. Contact rating, configuration, and coil voltage shall be suitable for application. Provide NEMA 1 enclosure for relays not installed in local control panel.
3. in local control panel.

F. HOA (Hand-Off-Auto) Relay with Current Switch:

1. Provide for equipment with ECM motors, including but not limited to exhaust fans.
2. Manufacturers: Subject to compliance with requirement, provide products by one of the following:
 - a. Veris Hawkeye H540
 - b. Functional Devices
 - c. Substitutions are permitted.
3. Provide with indicating nameplates. Manual operation, 3 position type with SPDT contacts or DPDT as required for the application and rated for application.
4. HOA with current switch (HOA) shall be used for monitoring motor operation and motor control. Switch shall be adjustable so that a contact closure is made any time the motor is operating within a “normal” range (0.25-15 amps). Low motor amps resulting from low loading or belt failure shall indicate “OFF”. HOA shall be equipped with an onboard command relay and Hand-Off-Auto Switch for motor starter start/stop control. Induced current from the motor shall power the HOA. The HOA shall provide visual indication (LED’s) for output status and sensor power; shall have an adjustable trip setpoint to $\pm 1\%$ of its range from -15 to 60 degrees C; shall be isolated to 600 VAC rms; shall have an adjustable mounting bracket for installation flexibility. Output shall be N.O., Solid State, 1 A @ 30 VAC/DC.

G. POSITION LIMIT SWITCHES

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Allen-Bradley.
 - b. AROMAT/NAIS.
 - c. Cutler-Hammer.
 - d. Square D.
2. Description: Momentary type, adjustable limit switch for monitoring motion of damper at a prescribed arc of rotation. Switch shall have oil tight contacts that operate by way of trip lever. Switch shall have DPDT contact arrangement that exceeds load requirements for voltage and current. Submit installation detail on how trip lever mechanism will be actuated for approval prior to installation. The use of ball bearings or mercury is unacceptable.

H. Override Timers.

1. Unless implemented in control software, override timers shall be spring-wound line voltage, UL Listed, with contact rating and configuration required by application. Provide 0–6 hour calibrated dial unless otherwise specified. Flush mount timer on local control panel face or where shown.

I. Current Transmitters.

1. AC current transmitters shall be self-powered, combination split-core current transformer type with built-in rectifier and high-gain servo amplifier with 4–20 mA two-wire output. Full-scale unit ranges shall be 10 A, 20 A, 50 A, 100 A, 150 A, and 200 A, with internal zero and span adjustment. Unit accuracy shall be $\pm 1\%$ full-scale at 500 ohm maximum burden.
2. Transmitter shall meet or exceed ANSI/ISA S50.1 requirements and shall be UL/CSA recognized.
3. Unit shall be split-core type for clamp-on installation on existing wiring.

J. Current Transformers.

1. AC current transformers shall be UL/CSA recognized and shall be completely encased (except for terminals) in approved plastic material.
2. Transformers shall be available in various current ratios and shall be selected for $\pm 1\%$ accuracy at 5 A full-scale output.
3. Use fixed-core transformers for new wiring installation and split-core transformers for existing wiring installation.

K. Voltage Transmitters.

1. AC voltage transmitters shall be self-powered single-loop (two-wire) type, 4–20 mA output with zero and span adjustment.
2. Adjustable full-scale unit ranges shall be 100–130 Vac, 200–250 Vac, 250–330 Vac, and 400–600 Vac. Unit accuracy shall be $\pm 1\%$ full-scale at 500 ohm maximum burden.
3. Transmitters shall meet or exceed ANSI/ISA S50.1 requirements and shall be UL/CSA recognized at 600 Vac rating.

L. Voltage Transformers.

1. AC voltage transformers shall be UL/CSA recognized, 600 Vac rated, and shall have built-in fuse protection.
2. Transformers shall be suitable for ambient temperatures of 4°C–55°C (40°F–130°F) and shall provide $\pm 0.5\%$ accuracy at 24 Vac and 5 VA load.
3. Windings (except for terminals) shall be completely enclosed with metal or plastic.

M. Power Monitors.

1. Selectable rate pulse output for kWh reading, 4–20 mA output for kW reading, N.O. alarm contact, and ability to operate with 5.0 amp current inputs or 0–0.33 volt inputs.
2. 1.0% full-scale true RMS power accuracy, +0.5 Hz, voltage input range 120–600 V, and auto range select.
3. Under voltage/phase monitor circuitry.
4. NEMA 1 enclosure.
5. Current transformers having a 0.5% FS accuracy, 600 VAC isolation voltage with 0–0.33 V output. If 0–5 A current transformers are provided, a three-phase disconnect/shorting switch assembly is required.

N. Current Switches.

1. Current-operated switches shall be self-powered, solid-state with adjustable trip current. Select switches to match application current and DDC system output requirements.

O. Pressure Transducers.

1. Transducers shall have linear output signal and field-adjustable zero and span.
2. Transducer sensing elements shall withstand continuous operating conditions of positive or negative pressure 50% greater than calibrated span without damage.
3. Water pressure transducer diaphragm shall be stainless steel with minimum proof pressure of 1000 kPa (150 psi). Transducer shall have 4–20 mA output, suitable mounting provisions, and block and bleed valves.
4. Water differential pressure transducer diaphragm shall be stainless steel with minimum proof pressure of 1000 kPa (150 psi). Over-range limit (differential pressure) and maximum static pressure shall be 2000 kPa (300 psi.) Transducer shall have 4–20 mA output, suitable mounting provisions, and 5-valve manifold.
5. manifold.

P. Differential Pressure Switches. Differential pressure switches (air or water service) shall be UL listed, SPDT snap-acting, pilot duty rated (125 VA minimum) and shall have scale range and differential suitable for intended application and NEMA 1 enclosure unless otherwise specified.

Q. Pressure-Electric (PE) Switches.

1. Shall be metal or neoprene diaphragm actuated, operating pressure rated for 0–175 kPa (0–25 psig), with calibrated scale minimum setpoint range of 14–125 kPa (2–18 psig) minimum, UL listed.
2. Provide one- or two-stage switch action (SPDT, DPST, or DPDT) as required by application. Electrically rated for pilot duty service (125 VA minimum) and /or for motor control.
3. Switches shall be open type (panel-mounted) or enclosed type for remote installation. Enclosed type shall be NEMA 1 unless otherwise specified.

4. Each pneumatic signal line to PE switches shall have permanent indicating gauge.
- R. Differential Pressure Transmitter - Air Media:
1. Design Standard Manufacturers:
 - a. Setra.
 - b. Other Substitutions are permitted.
 2. Range as required for application. Accuracy not less than plus/minus 0.25 percent full scale. Output signal 4 to 20 mA. Transmitter shall have 1/4 inch barbed pressure connections and separate zero and span adjustment knobs.
 3. Velocity Pressure For Terminal Units: 0 to 1.0 inches w.c.
 4. Velocity Pressure For Air Flow Measuring Stations: Refer to Manufacturer's literature for range.
 5. Space Differential Pressure: plus/minus 0.5 inches w.c.
 6. Duct Static Pressure: Bidirectional at plus/minus 5.0 inches w.c.
 7. Discharge Static Pressure: Bidirectional at 150 percent of duct classification.
 8. Relief Static Pressure: plus/minus 2.0 inches w.c.
 9. Filter Monitoring: 0 to 2.5 inches w.c.
- S. Occupancy Sensors. Occupancy sensors shall utilize Passive Infrared (PIR) and/or Microphonic Passive technology to detect the presence of people within a room. Sensors shall be mounted as indicated on the approved drawings. The sensor output shall be accessible by any lighting and/or HVAC controller in the system. Occupancy sensors shall be capable of being powered from the lighting or HVAC control panel, as shown on the drawings. Occupancy sensor delay shall be software adjustable through the user interface and shall not require manual adjustment at the sensor.
- T. HVAC Air Flow Stations: Provide airflow/temperature measurement devices (ATMD) where indicated on the plans. Fan inlet measurement devices shall not be substituted for duct or plenum measurement devices indicated on the plans.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Ebtron (GTA-116P + Gold or HTA-104PE series).
 - b. Sierra
 - c. Kurtz
 1. Each ATMD shall consist of one or more sensor probes and a single, remotely mounted, microprocessor-based transmitter capable of independently processing up to 16 independently wired sensor assemblies.
 2. Each sensor assembly shall contain two individually wired, hermetically sealed bead-in-glass thermistors.

3. Each transmitter shall have a 16-character alpha-numeric display capable of displaying airflow, temperature, system status, configuration settings and diagnostics.
4. Duct Mounted Probes and Transmitter
 - a. Each sensor assembly shall independently determine velocity and temperature at each measurement point.
 - b. Airflow accuracy shall be $\pm 2\%$ of reading over the entire operating airflow range.
 - c. Devices whose accuracy is the combined accuracy of the transmitter and sensor probes must demonstrate that the total accuracy meets the performance requirements of this specification throughout the measurement range.
 - d. Each sensor probe shall have an integral, U.L. listed, plenum rated cable and terminal plug for connection to the remotely mounted transmitter. All terminal plug interconnecting pins shall be gold plated.
 - e. The operating airflow range shall be 0 to 5,000 FPM unless otherwise indicated on the plans.
5. The transmitter shall be provided with a Bluetooth low energy interface card capable of transmitting all transmitter setup parameters, diagnostics, average airflow and temperature of the device and the airflow and temperature of each sensor node. Software capable of capturing and displaying this transmission will be available via download to Android or iOS phone or tablet. The software shall allow for setup parameters, airflow, temperature and diagnostic data to be saved on the phone or be emailed.
6. The transmitter shall be capable of communicating with other devices using all of the following interface options:
 - a. Linear analog output signals for airflow and temperature: Field selectable, fuse protected and isolated, 0-10VDC/4-20mA (4-wire)
 - b. RS-485: Field selectable BACnet-ARCNET, BACnet-MS/TP, Modbus-RTU.
7. Probe
 - a. Probe Performance Requirements: The sensor accuracy for airflow shall be at least $\pm 2\%$ of reading over the sensor probe operating ranges. The installed total accuracy for airflow shall be better than $\pm 3\%$ of reading over the sensor probe operating ranges when installed in accordance with manufacturers' guidelines. The sensor accuracy for temperature shall be better than $\pm 0.15^\circ \text{F}$ over the entire operating range.
 - b. Probe Sensor Density: The number of independent sensing points shall be as indicated below.

Area (ft ²)	Area (m ²)	Sensors
≤ 1	≤ 0.093	2

>1 to <4	>0.093 to < 0.372	4
4 to <8	0.372 to < 0.743	6
8 to <12	0.743 to < 1.115	8
12 to <16	1.115 to < 1.486	12
>=16	>= 1.486	16

- c. Provide a 3-year manufacturer's warranty.

2.9 LOCAL CONTROL PANELS.

- A. All indoor control cabinets shall be fully enclosed NEMA 1 construction with (hinged door) key-lock latch and removable subpanels. A single key shall be common to all field panels and subpanels.
- B. Interconnections between internal and face-mounted devices shall be prewired with color-coded stranded conductors neatly installed in plastic troughs and/or tie-wrapped. Terminals for field connections shall be UL listed for 600 volt service, individually identified per control/ interlock drawings, with adequate clearance for field wiring. Control terminations for field connection shall be individually identified per control drawings.
- C. Clearance for field wiring. Control terminations for field connection shall be individually identified per control drawings.
- D. Provide ON/OFF power switch with overcurrent protection for control power sources to each local panel.

2.10 WIRING AND RACEWAYS

- A. Wire: Single conductor control wiring above 24 V.
 - 1. Wire Size: Minimum 14 AWG.
 - 2. Conductors: 7/24 soft annealed copper strand with 2- to 2.5-inch lay.
 - 3. Conductor Insulation: 600 V, Type THWN or Type THHN, and 90 deg C in accordance with UL 83.
 - 4. Conductor Insulation Colors: Black (hot), white (neutral), and green (ground).
 - 5. Furnish on spools.
- B. Single, Twisted-Shielded, Instrumentation Cable above 24 V:
 - 1. Wire Size: Minimum 18 AWG.
 - 2. Conductors: Twisted, 7/24 soft annealed copper strand with a 2- to 2.5-inch lay.
 - 3. Conductor Insulation: Type THHN/THWN or Type TFN rating.
 - 4. Conductor Insulation Colors:
 - a. Twisted Pair: Black and white.
 - b. Twisted Triad: Black, red, and white.
 - 5. Shielding: 100 percent type, 0.35/0.5-mil aluminum/Mylar tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
 - 6. Outer Jacket Insulation: 600 V, 90 deg C rating, and Type TC cable.
 - 7. Furnish on spools.

C. Single, Twisted-Shielded, Instrumentation Cable 24 V and Less:

1. Wire Size: Minimum 18 AWG.
2. Conductors: Twisted, 7/24 soft annealed copper stranding with a 2- to 2.5-inch lay.
3. Conductor Insulation: Nominal 15-mil thickness, constructed from flame-retardant PVC.
4. Conductor Insulation Colors:
 - a. Twisted Pair: Black and white.
 - b. Twisted Triad: Black, red, and white.
5. Shielding: 100 percent type, 1.35-mil aluminum/polymer tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
6. Outer Jacket Insulation: 300 V, 105 deg C rating, and Type PLTC cable.
7. Furnish on spools.

D. General. Provide copper wiring, plenum cable, and raceways as specified in applicable sections of Division 26.

E. Insulated wire shall use copper conductors and shall be UL listed for 90°C (200°F) minimum service.

F. Low voltage wiring above accessible ceilings shall be plenum rated, open run, utilizing bridal rings every 3 feet.

2.11 FIBER OPTIC CABLE SYSTEM

- A. Optical Cable. Optical cables shall be duplex 900 mm tight-buffer construction designed for intra-building environments. Sheath shall be UL listed OFNP in accordance with NEC Article 770. Optical fiber shall meet the requirements of FDDI, ANSI X3T9.5 PMD for 62.5/125mm.
- B. Connectors. Field terminate optical fibers with ST type connectors. Connectors shall have ceramic ferrules and metal bayonet latching bodies.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. The project plans shall be thoroughly examined for control device and equipment locations. Any discrepancies, conflicts, or omissions shall be reported to the architect/engineer for resolution before rough-in work is started.
- B. The contractor shall inspect the site to verify that equipment may be installed as shown. Any discrepancies, conflicts, or omissions shall be reported to the engineer for resolution before rough-in work is started.
- C. The contractor shall examine the drawings and specifications for other parts of the work. If head room or space conditions appear inadequate—or if any discrepancies occur between the plans and the contractor's work and the plans and the work of others—the contractor shall report these discrepancies to the engineer and shall obtain written instructions for any changes necessary to accommodate the contractor's work with the work of others. Any changes in the

work covered by this specification made necessary by the failure or neglect of the contractor to report such discrepancies shall be made by—and at the expense of—this contractor

3.2 PROTECTION

- A. The contractor shall protect all work and material from damage by his/her work or employees and shall be liable for all damage thus caused.
- B. The contractor shall be responsible for his/her work and equipment until finally inspected, tested, and accepted. The contractor shall protect any material that is not immediately installed. The contractor shall close all open ends of work with temporary covers or plugs during storage and construction to prevent entry of foreign objects

3.3 COORDINATION

- A. Site.
 - 1. Where the mechanical work will be installed in close proximity to, or will interfere with, work of other trades, the contractor shall assist in working out space conditions to make a satisfactory adjustment. If the contractor installs his/her work before coordinating with other trades, so as to cause any interference with work of other trades, the contractor shall make the necessary changes in his/her work to correct the condition without extra charge.
 - 2. Coordinate and schedule work with other work in the same area and with work dependent upon other work to facilitate mutual progress.
 - 3. e area and with work dependent upon other work to facilitate mutual progress.
- B. Test and Balance.
 - 1. The contractor shall furnish a single set of all tools necessary to interface to the control system for test and balance purposes.
 - 2. The contractor shall provide training in the use of these tools. This training will be planned for a minimum of 4 hours.
 - 3. In addition, the contractor shall provide a qualified technician to assist in the test and balance process, until the first 20 terminal units are balanced.
 - 4. The tools used during the test and balance process will be returned at the completion of the testing and balancing
- C. Life Safety.
 - 1. Duct smoke detectors required for air handler shutdown are provided under Division 28. Interlock smoke detectors to air handlers for shutdown as specified in Section 23 09 93 (Sequences of Operation).
 - 2. Smoke dampers and actuators required for duct smoke isolation are provided under Division 15. Interlock smoke dampers to air handlers as specified in Section 23 09 93 (Sequences of Operation).

3. Fire and smoke dampers and actuators required for fire-rated walls are provided under Division 23. Fire and smoke damper control is provided under Division 28.

D. Coordination with controls specified in other sections or divisions. Other sections and/or divisions of this specification include controls and control devices that are to be part of or interfaced to the control system specified in this section. These controls shall be integrated into the system and coordinated by the contractor as follows:

1. All communication media and equipment shall be provided as specified in Section 23 09 23 Article 2.2 (Communication).
2. Each supplier of a controls product is responsible for the configuration, programming, start up, and testing of that product to meet the sequences of operation described in Section 23 09 93
3. The contractor shall coordinate and resolve any incompatibility issues that arise between control products provided under this section and those provided under other sections or divisions of this specification.
4. The contractor is responsible for providing all controls described in the contract documents regardless of where within the contract documents these controls are described
5. The contractor is responsible for the interface of control products provided by multiple suppliers regardless of where this interface is described within the contract documents.

3.4 GENERAL WORKMANSHIP

- A. Install equipment, piping, and wiring/raceway parallel to building lines (i.e. horizontal, vertical, and parallel to walls) wherever possible.
- B. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
- C. Install equipment in readily accessible locations as defined by Chapter 1 Article 100 Part A of the National Electrical Code (NEC).
- D. Verify integrity of all wiring to ensure continuity and freedom from shorts and grounds.
- E. All equipment, installation, and wiring shall comply with industry specifications and standards for performance, reliability, and compatibility and be executed in strict adherence to local codes and standard practices.

3.5 FIELD QUALITY CONTROL

- A. All work, materials, and equipment shall comply with rules and regulations of applicable local, state, and federal codes and ordinances.
- B. Contractor shall continually monitor the field installation for code compliance and quality of workmanship.
- C. Contractor shall have work inspection by local and/or state authorities having jurisdiction over the work.

3.6 WIRING

- A. All control and interlock wiring shall comply with national and local electrical codes, and Division 26 of this specification. Where the requirements of this section differ from Division 26, the requirements of this section shall take precedence.
- B. All NEC Class 1 (line voltage) wiring shall be UL listed in approved raceway according to NEC and Division 26 requirements.
- C. All low-voltage wiring shall meet NEC Class 2 requirements. Low-voltage power circuits shall be subfused when required to meet Class 2 current limit.
- D. Where NEC Class 2 (current-limited) wires are in concealed and accessible locations, including ceiling return air plenums, approved cables not in raceway may be used provided that cables are UL listed for the intended application.
- E. All wiring in mechanical, electrical, or service rooms – or where subject to mechanical damage – shall be installed in raceway at levels below 3 m (10ft).
- F. Do not install Class 2 wiring in raceways containing Class 1 wiring. Boxes and panels containing high-voltage wiring and equipment may not be used for low-voltage wiring except for the purpose of interfacing the two (e.g. relays and transformers).
- G. Do not install wiring in raceway containing tubing.
- H. Where Class 2 wiring is run exposed, wiring is to be run parallel along a surface or perpendicular to it and neatly tied at 3 m (10 ft) intervals.
- I. Where plenum cables are used without raceway, they shall be supported from or anchored to structural members. Cables shall not be supported by or anchored to ductwork, electrical raceways, piping, or ceiling suspension systems.
- J. All wire-to-device connections shall be made at a terminal block or terminal strip. All wire-to-wire connections shall be at a terminal block.
- K. All wiring within enclosures shall be neatly bundled and anchored to permit access and prevent restriction to devices and terminals.
- L. Maximum allowable voltage for control wiring shall be 120 V. If only higher voltages are available, the contractor shall provide step-down transformers.
- M. All wiring shall be installed as continuous lengths, with no splices permitted between termination points.
- N. Install plenum wiring in sleeves where it passes through walls and floors. Maintain fire rating at all penetrations.
- O. Size of raceway and size and type of wire shall be the responsibility of the contractor in keeping with the manufacturer's recommendations and NEC requirements, except as noted elsewhere.
- P. Include one pull string in each raceway 2.5 cm (1 in.) or larger.
- Q. Use color-coded conductors throughout with conductors of different colors.

- R. Control and status relays are to be located in designated enclosures only. These enclosures include packaged equipment control panel enclosures unless they also contain Class 1 starters.
- S. Conceal all raceways except within mechanical, electrical, or service rooms. Install raceway to maintain a minimum clearance of 15 cm (6 in.) from high-temperature equipment (e.g. steam pipes or flues).
- T. Secure raceways with raceway clamps fastened to the structure and spaced according to code requirements. Raceways and pull boxes may not be hung on flexible duct strap or tie rods. Raceways may not be run on or attached to ductwork.
- U. Adhere to this specification's Division 26 requirements where raceway crosses building expansion joints.
- V. Install insulated bushings on all raceway ends and openings to enclosures. Seal top end of vertical raceways.
- W. The contractor shall terminate all control and/or interlock wiring and shall maintain updated (as-built) wiring diagrams with terminations identified at the job site.
- X. Flexible metal raceways and liquid-tight flexible metal raceways shall not exceed 1 m (3 ft) in length and shall be supported at each end. Flexible metal raceway less than ½ in. electrical trade size shall not be used. In areas exposed to moisture, including chiller and boiler rooms, liquid-tight, flexible metal raceways shall be used.
- Y. Raceway must be rigidly installed, adequately supported, properly reamed at both ends, and left clean and free of obstructions. Raceway sections shall be joined with couplings (according to code). Terminations must be made with fittings at boxes and ends not terminating in boxes shall have bushings installed.

3.7 COMMUNICATION WIRING

- A. The contractor shall adhere to the items listed in the Wiring" article in Part 3 of the specification.
- B. All cabling shall be installed in a neat and workmanlike manner. Follow manufacturer's installation recommendations for all communication cabling.
- C. Do not install communication wiring in raceways and enclosures containing Class 1 or other Class 2 wiring.
- D. Maximum pulling, tension, and bend radius for the cable installation, as specified by the cable manufacturer, shall not be exceeded during installation.
- E. Contractor shall verify the integrity of the entire network following cable installation. Use appropriate test measures for each particular cable.
- F. When a cable enters or exits a building, a lightning arrestor must be installed between the lines and ground. The lightning arrestor shall be installed according to manufacturer's instructions.
- G. All runs of communication wiring shall be unspliced length when that length is commercially available.

- H. All communication wiring shall be labeled to indicate origination and destination data.
- I. Grounding of coaxial cable shall be in accordance with NEC regulations article on “Communications Circuits, Cable, and Protector Grounding.”
- J. BACnet Arcnet or MS/TP communications wiring shall be installed in accordance with ASHRAE/ANSI Standard 135. This includes but is not limited to:
 - 1. Arcnet
 - a. The network shall use shielded, twisted-pair cable with characteristic impedance between 100 nominal. Distributed capacitance between conductors shall be less than 12.5 pF per foot (41 pF per meter.)
 - b. The maximum length of an Arcnet segment is 610 meters (2000 ft) with AWG 22 cable.
 - c. The maximum number of nodes per segment shall be 32, as specified in the EIA 485 standard. Additional nodes may be accommodated by the use of repeaters.
 - d. An Arcnet network shall have no T connections.
 - 2. MS/TP
 - a. The network shall use shielded, twisted-pair cable with characteristic impedance between 100 and 120 ohms. Distributed capacitance between conductors shall be less than 100 pF per meter (30 pF per foot.)
 - b. The maximum length of an MS/TP segment is 1200 meters (4000 ft) with AWG 18 cable. The use of greater distances and/or different wire gauges shall comply with the electrical specifications of EIA-485
 - c. The maximum number of nodes per segment shall be 32, as specified in the EIA 485 standard. Additional nodes may be accommodated by the use of repeaters.
 - d. An MS/TP EIA-485 network shall have no T connections.

3.8 FIBER OPTIC CABLE

- A. Maximum pulling tensions as specified by the cable manufacturer shall not be exceeded during installation. Post-installation residual cable tension shall be within cable manufacturer’s specifications.
- B. All cabling and associated components shall be installed in accordance with manufacturers’ instructions. Minimum cable and unjacketed fiber bend radii, as specified by cable manufacturer, shall be maintained.

3.9 INSTALLATION OF SENSORS

- A. Install sensors in accordance with the manufacturer's recommendations.
- B. Mount sensors rigidly and adequately for environment within which the sensor operates.
- C. Room temperature sensors shall be installed on concealed junction boxes properly supported by wall framing.
- D. All wires attached to sensors shall be sealed in their raceways or in the wall to stop air transmitted from other areas from affecting sensor readings.
- E. Sensors used in mixing plenums and hot and cold decks shall be of the averaging type. Averaging sensors shall be installed in a serpentine manner vertically across the duct. Each bend shall be supported with a capillary clip.
- F. Low-limit sensors used in mixing plenums shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip. Provide 3 m (1 ft) of sensing element for each 1 m² (1 ft²) of coil area.
- G. All pipe-mounted temperature sensors shall be installed in wells. Install liquid temperature sensors with heat-conducting fluid in thermal wells.
- H. Install outdoor air temperature sensors on north wall, complete with sun shield at designated location.
- I. Differential Air Static Pressure.
 - 1. Supply Duct Static Pressure. Pipe the high-pressure tap to the duct using a pitot tube. Pipe the low-pressure port to a tee in the high-pressure tap tubing of the corresponding building static pressure sensor (if applicable) or to the location of the duct high-pressure tap and leave open to the plenum.
 - 2. Return Duct Static Pressure. Pipe high-pressure tap to duct using a pitot tube. Pipe the low-pressure port to a tee in the low-pressure tap tubing of the corresponding building static pressure sensor.
 - 3. Building Static Pressure. Pipe the low-pressure port of the pressure sensor to the static pressure port located on the outside of the building through a high-volume accumulator. Pipe the high-pressure port to a location behind a thermostat cover.
 - 4. The piping to the pressure ports on all pressure transducers shall contain a capped test port located adjacent to the transducer.
 - 5. All pressure transducers, other than those controlling VAV boxes, shall be located in field device panels, not on the equipment monitored or on ductwork. Mount transducers in a location accessible for service without use of ladders or special equipment.
 - 6. All air and water differential pressure sensors shall have gauge tees mounted adjacent to the taps. Water gauges shall also have shut-off valves installed before the tee.

- J. Smoke detectors, freezestats, high-pressure cut-offs, and other safety switches shall be hard-wired to de-energize equipment as described in the sequence of operation. Switches shall require manual reset. Provide contacts that allow DDC software to monitor safety switch status.
- K. Install humidity sensors for duct mounted humidifiers at least 3 m (10 ft) downstream of the humidifier. Do not install filters between the humidifier and the sensor.

3.10 ACTUATORS

- A. General. Mount and link control damper actuators according to manufacturer's instructions.
 - 1. To compress seals when spring-return actuators are used on normally closed dampers, power actuator to approximately 5° open position, manually close the damper, and then tighten the linkage.
 - 2. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed positions.
 - 3. Provide all mounting hardware and linkages for actuator installation.
- B. Electric/ Electronic
 - 1. Dampers: Actuators shall be direct mounted on damper shaft or jackshaft unless shown as a linkage installation. For low-leakage dampers with seals, the actuator shall be mounted with a minimum 5° travel available for tightening the damper seal. Actuators shall be mounted following manufacturer's recommendations.
 - 2. Valves: Actuators shall be connected to valves with adapters approved by the actuator manufacturer. Actuators and adapters shall be mounted following the actuator manufacturer's recommendations.

3.11 WARNING LABELS

- A. Permanent warning labels shall be affixed to all equipment that can be automatically started by the control system.
 - 1. Labels shall use white lettering (12-point type or larger) on a red background.
 - 2. Warning labels shall read as follows.
 - a. C A U T I O N: This equipment is operating under automatic control and may start or stop at any time without warning. Switch disconnect to "Off" position before servicing.
- B. Permanent warning labels shall be affixed to all motor starters and control panels that are connected to multiple power sources utilizing separate disconnects.
 - 1. Labels shall use white lettering (12-point type or larger) on a red background.
 - 2. Warning labels shall read as follows.
 - a. C A U T I O N: This equipment is fed from more than one power source with separate disconnects. Disconnect all power sources before servicing.

3.12 IDENTIFICATION OF HARDWARE AND WIRING

- A. All wiring and cabling, including that within factory-fabricated panels, shall be labeled at each end within 5 cm (2 in.) of termination with control system address or termination number.
- B. All pneumatic tubing shall be labeled at each end within 5 cm (2 in.) of termination with a descriptive identifier.
- C. Permanently label or code each point of field terminal strips to show the instrument or item served.
- D. Identify control panels with minimum 1 cm (½ in.) letters on laminated plastic nameplates.
- E. Identify all other control components with permanent labels. All plug-in components shall be labeled such that removal of the component does not remove the label.
- F. Identify room sensors related to terminal boxes or valves with nameplates.
- G. Manufacturers' nameplates and UL or CSA labels shall be visible and legible after equipment is installed.
- H. Identifiers shall match record documents.

3.13 CONTROLLERS

- A. Provide a separate controller for each AHU or other HVAC system. A DDC controller may control more than one system provided that all points associated with the system are assigned to the same DDC controller. Points used for control loop reset, such as outside air or space temperature, are exempt from this requirement.
- B. Building Controllers and Custom Application Controllers shall be selected to provide the required I/O point capacity required to monitor all of the hardware points listed in Section 230993.11 "Sequence of Operations for HVAC DDC".

3.14 PROGRAMMING

- A. Provide sufficient internal memory for the specified sequences of operation and trend logging
- B. Point Naming. Name points as shown on the equipment points list provided with each sequence of operation. If character limitations or space restrictions make it advisable to shorten the name, the abbreviations may be used. Where multiple points with the same name reside in the same controller, each point name may be customized with its associated Program Object number. For example, "Zone Temp 1" for Zone 1, "Zone Temp 2" for Zone 2.
- C. Software Programming.
 - 1. Provide programming for the system and adhere to the sequences of operation provided. All other system programming necessary for the operation of the system, but not specified in this document, also shall be provided by the contractor. Imbed into the control program sufficient comment statements to clearly describe each section of the program. The comment statements shall reflect the language used in the sequences of operation. Use the appropriate technique based on the following programming types:

2. programming types:
 - a. Text-based:
 - 1) Must provide actions for all possible situations
 - 2) Must be modular and structured
 - 3) Must be commented
 - b. Graphic-based:
 - 1) Must provide actions for all possible situations
 - 2) Must be documented
 - c. Parameter-based:
 - 1) Must provide actions for all possible situations
 - 2) Must be documented.

D. Operator Interface.

1. Standard Graphics. Provide graphics for all mechanical systems and floor plans of the building. This includes each boiler, air handler, and all terminal equipment. Point information on the graphic displays shall dynamically update. Show on each graphic all input and output points for the system. Also show relevant calculated points such as setpoints. As a minimum, show on each equipment graphic the input and output points and relevant calculated point.
2. The contractor shall provide all the labor necessary to install, initialize, start up, and troubleshoot all operator interface software and its functions as described in this section. This includes any operating system software, the operator interface database, and any third-party software installation and integration required for successful operation of the operator interface.

3.15 CONTROL SYSTEM CHECKOUT AND TESTING

- A. Startup Testing. All testing listed in this article shall be performed by the contractor and shall make up part of the necessary verification of an operating control system. This testing shall be completed before the owner's representative is notified of the system demonstration
1. The contractor shall furnish all labor and test apparatus required to calibrate and prepare for service of all instruments, controls, and accessory equipment furnished under this specification.
 2. Verify that all control wiring is properly connected and free of all shorts and ground faults. Verify that terminations are tight.
 3. Enable the control systems and verify calibration of all input devices individually. Perform calibration procedures according to manufacturers' recommendations.
 4. Verify that all binary output devices (relays, solenoid valves, two-position actuators and control valves, magnetic starters, etc.) operate properly and that the normal positions are correct.
 5. Verify that all analog output devices (I/Ps, actuators, etc.) are functional, that start and span are correct, and that direction and normal positions are correct. The contractor shall check all control valves and automatic dampers to ensure proper action and closure. The contractor shall make any necessary adjustments to valve stem and damper blade travel.

6. Verify that the system operation adheres to the sequences of operation. Simulate and observe all modes of operation by overriding and varying inputs and schedules. Tune all DDC loops.

7. Alarms and Interlocks:
 - a. Check each alarm separately by including an appropriate signal at a value that will trip the alarm.
 - b. Interlocks shall be tripped using field contacts to check the logic, as well as to ensure that the fail-safe condition for all actuators is in the proper direction.
 - c. Interlock actions shall be tested by simulating alarm conditions to check the initiating value of the variable and interlock action.

3.16 CONTROL SYSTEM DEMONSTRATION AND ACCEPTANCE

A. Demonstration.

1. Prior to acceptance, the control system shall undergo a series of performance tests to verify operation and compliance with this specification. These tests shall occur after the Contractor has completed the installation, started up the system, and performed his/her own tests.
2. The tests described in this section are to be performed in addition to the tests that the contractor performs as a necessary part of the installation, start-up, and debugging process and as specified in the "Control System Checkout and Testing" article in Part 3 of this specification. The engineer will be present to observe and review these tests. The engineer shall be notified at least 10 days in advance of the start of the testing procedures.
3. d Testing" article in Part 3 of this specification. The engineer will be present to observe and review these tests. The engineer shall be notified at least 10 days in advance of the start of the testing procedures.
4. The demonstration process shall follow that approved in Part 1, "Submittals." The approved checklists and forms shall be completed for all systems as part of the demonstration.
5. The contractor shall provide at least two persons equipped with two-way communication and shall demonstrate actual field operation of each control and sensing point for all modes of operation including day, night, occupied, unoccupied, fire/smoke alarm, seasonal changeover, and power failure modes. The purpose is to demonstrate the calibration, response, and action of every point and system. Any test equipment required to prove the proper operation shall be provided by and operated by the contractor.
6. alibration, response, and action of every point and system. Any test equipment required to prove the proper operation shall be provided by and operated by the contractor.
7. As each control input and output is checked, a log shall be completed showing the date, technician's initials, and any corrective action taken or needed.
8. Demonstrate compliance with Part 1, "System Performance."
9. Demonstrate compliance with sequences of operation through all modes of operation.
10. Demonstrate complete operation of operator interface.

11. Additionally, the following items shall be demonstrated:
 - a. DDC loop response. The contractor shall supply trend data output in a graphical form showing the step response of each DDC loop. The test shall show the loop's response to a change in set point, which represents a change of actuator position of at least 25% of its full range. The sampling rate of the trend shall be from 10 seconds to 3 minutes, depending on the speed of the loop. The trend data shall show for each sample the set point, actuator position, and controlled variable values. Any loop that yields unreasonably under-damped or over-damped control shall require further tuning by the Contractor.
 - b. Demand limiting. The contractor shall supply a trend data output showing the action of the demand limiting algorithm. The data shall document the action on a minute-by-minute basis over at least a 30-minute period. Included in the trend shall be building kW, demand limiting set point, and the status of sheddable equipment outputs.
 - c. action on a minute-by-minute basis over at least a 30-minute period. Included in the trend shall be building kW, demand limiting set point, and the status of sheddable equipment outputs.
 - d. Optimum start/stop. The contractor shall supply a trend data output showing the capability of the algorithm. The change-of-value or change-of-state trends shall include the output status of all optimally started and stopped equipment, as well as temperature sensor inputs of affected areas.
 - e. Interface to the building fire alarm system.
 - f. Operational logs for each system that indicate all set points, operating points, valve positions, mode, and equipment status shall be submitted to the architect/engineer. These logs shall cover three 48-hour periods and have a sample frequency of not more than 10 minutes. The logs shall be provided in both printed and disk formats.
12. Any tests that fail to demonstrate the operation of the system shall be repeated at a later date. The contractor shall be responsible for any necessary repairs or revisions to the hardware or software to successfully complete all tests
13. he hardware or software to successfully complete all tests

B. Acceptance.

1. All tests described in this specification shall have been performed to the satisfaction of both the engineer and owner prior to the acceptance of the control system as meeting the requirements of completion. Any tests that cannot be performed due to circumstances beyond the control of the contractor may be exempt from the completion requirements if stated as such in writing by the engineer. Such tests shall then be performed as part of the warranty.
2. The system shall not be accepted until all forms and checklists completed as part of the demonstration are submitted and approved as required in Part 1, "Submittals."

3.17 CLEANING

- A. The contractor shall clean up all debris resulting from his/her activities daily. The contractor shall remove all cartons, containers, crates, etc., under his/her control as soon as their contents have been removed. Waste shall be collected and placed in a designated location.
- B. At the completion of work in any area, the contractor shall clean all work, equipment, etc., keeping it free from dust, dirt, and debris, etc.
- C. At the completion of work, all equipment furnished under this section shall be checked for paint damage, and any factory-finished paint that has been damaged shall be repaired to match the adjacent areas. Any cabinet or enclosure that has been deformed shall be replaced with new material and repainted to match the adjacent areas.

3.18 TRAINING

- A. Provide training for a designated staff of Owner's representatives. Training shall be provided via self-paced training, web-based or computer-based training, classroom training, or a combination of training methods.
- B. Training shall enable students to accomplish the following objectives.
 - 1. Day-to-day Operators:
 - a. Proficiently operate the system
 - b. Understand control system architecture and configuration
 - c. Understand DDC system components
 - d. Understand system operation, including DDC system control and optimizing routines (algorithms)
 - e. Operate the workstation and peripherals
 - f. Log on and off the system
 - g. Access graphics, point reports, and logs
 - h. Adjust and change system set points, time schedules, and holiday schedules
 - i. Recognize malfunctions of the system by observation of the printed copy and graphical visual signals
 - j. Understand system drawings and Operation and Maintenance manual
 - k. Understand the job layout and location of control components
 - l. Access data from DDC controllers and ASCs
 - m. Operate portable operator's terminals
 - 2. Advanced Operators:
 - a. Make and change graphics on the workstation

- b. Create, delete, and modify alarms, including annunciation and routing of these
 - c. Create, delete, and modify point trend logs and graph or print these both on an ad-hoc basis and at user-definable time intervals
 - d. Create, delete, and modify reports
 - e. Add, remove, and modify system's physical points
 - f. Create, modify, and delete programming
 - g. Add panels when required
 - h. Add operator interface stations
 - i. Create, delete, and modify system displays, both graphical and others
 - j. Perform DDC system field checkout procedures
 - k. Perform DDC controller unit operation and maintenance procedures
 - l. Perform workstation and peripheral operation and maintenance procedures
 - m. Perform DDC system diagnostic procedures
 - n. Configure hardware including PC boards, switches, communication, and I/O points
 - o. Maintain, calibrate, troubleshoot, diagnose, and repair hardware
 - p. Adjust, calibrate, and replace system components
3. System Managers/Administrators:
- a. Maintain software and prepare backups
 - b. Interface with job-specific, third-party operator software
 - c. Add new users and understand password security procedures
- C. Organize the training into sessions or modules for the three levels of operators listed above. (Day-to-Day Operators, Advanced Operators, System Managers and Administrators). Students will receive one or more of the training packages, depending on knowledge level required.
- D. The instructor(s) shall be factory-trained and experienced in presenting this material.
- E. Classroom training shall be done using a network of working controllers representative of installed hardware.
- 3.19 CONTROL DAMPER INSTALLATION
- A. Damper submittals shall be coordinated for type, quantity, and size to ensure compatibility with sheet metal design.

- B. Duct openings shall be free of any obstruction or irregularities that might interfere with blade or linkage rotation or actuator mounting. Duct openings shall measure $\frac{1}{4}$ in. larger than damper dimensions and shall be square, straight, and level.
- C. Individual damper sections, as well as entire multiple section assemblies, must be completely square and free from racking, twisting, or bending. Measure diagonally from upper corners to opposite lower corners of each damper section. Both dimensions must be within 0.3 cm (1/8 in.) of each other.
- D. .3 cm (1/8 in.) of each other.
- E. Follow the manufacturer's instructions for field installation of control dampers. Unless specifically designed for vertical blade application, dampers must be mounted with blade axis horizontal.
- F. Install extended shaft or jackshaft according to manufacturer's instructions. (Typically, a sticker on the damper face shows recommended extended shaft location. Attach shaft on labeled side of damper to that blade.)
- G. Damper blades, axles, and linkage must operate without binding. Before system operation, cycle damper after installation to ensure proper operation. On multiple section assemblies, all sections must open and close simultaneously.
- H. Provide a visible and accessible indication of damper position on the drive shaft end.
- I. Support ductwork in area of damper when required to prevent sagging due to damper weight.
- J. After installation of low-leakage dampers with seals, caulk between frame and duct or opening to prevent leakage around perimeter of damper.

3.20 DUCT SMOKE DETECTION

- A. This Contractor shall provide a dry-contact alarm output in the same room as the HVAC equipment to be controlled.

3.21 PACKAGED EQUIPMENT CONTROLS

- A. General. The electronic controls packaged with any equipment furnished under this contract shall communicate with the building direct digital control (DDC) system. The DDC system shall communicate with these controls to read the information and change the control setpoints as shown in the points list, sequences of operation, and control schematics. The information to be communicated between the DDC system and these controls shall be in the standard object format as defined in ANSI/ASHRAE Standard 135 (BACnet). Controllers shall communicate with other BACnet objects on the internetwork using the Read (Execute) Property service as defined in Clause 15.5 of Standard 135.
- B. t). Controllers shall communicate with other BACnet objects on the internetwork using the Read (Execute) Property service as defined in Clause 15.5 of Standard 135.
- C. Distributed Processing. The controller shall be capable of stand-alone operation and shall continue to provide control functions if the network connection is lost.
- D. I/O Capacity. The controller shall contain sufficient I/ O capacity to control the target system.

- E. The Controller shall have a physical connection for a laptop computer or a portable operator's tool.
- F. Environment. The hardware shall be suitable for the anticipated ambient conditions.
 - 1. Controllers used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at -29°C to 60°C (-20°F to 140°F).
 - 2. Controllers used in conditioned space shall be mounted in dust-proof enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).
- G. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field removable, modular terminal strips or to a termination card connected by a ribbon cable.
- H. Memory. The Controller shall maintain all BIOS and programming information in the event of a power loss for at least 30 days.
- I. Power. Controller shall be able to operate at 90% to 110% of nominal voltage rating .
- J. Transformer. Power supply for the Controller must be rated at minimum of 125% of ASC power consumption and shall be fused or current limiting type.

3.22 START-UP AND CHECKOUT PROCEDURES

- A. Start up, check out, and test all hardware and software and verify communication between all components.
 - 1. Verify that all control wiring is properly connected and free of all shorts and ground faults. Verify that terminations are tight.
 - 2. Verify that all analog and binary input/output points read properly.
 - 3. Verify alarms and interlocks.
 - 4. Verify operation of the integrated system.

END OF SECTION 230923

SECTION 230923.16 - GAS INSTRUMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes the Following Gas Instruments:
 - 1. Combination carbon-monoxide and nitrogen dioxide sensors and transmitters.
- B. Related Requirements:
 - 1. Section 230923 "Direct-Digital Control System for HVAC" for control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.
 - 2. Section 230993 "Sequence of Operations for HVAC Controls" for requirements that relate to Section 230923.16.

1.3 DEFINITIONS

- A. NDIR: Nondispersive infrared.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 - 1. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
 - 2. Installation instructions, including factor affecting performance.
 - 3. Product description with complete technical data, performance curves, product specification sheets.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and **mounting** details.
 - 2. Include diagrams for power, signal, and control wiring.

3. Number-coded identification system for unique identification of wiring, cable, and tubing ends.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For gas instruments to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 COMBINATION CARBON-MONOXIDE AND NITROGEN DIOXIDE SENSORS AND TRANSMITTERS

- A. Provide a product by one of the following manufacturers:
 1. Macurco, model CX-6 (basis of design).
 2. Honeywell.
 3. MSA.
 4. Armstrong.
- B. Description:
 1. Sensor shall sense carbon monoxide and nitrogen dioxide.
 2. Alarm levels shall be field adjustable.
- C. Output Signal: 4-20 mA, 5 A fan relay, 0.5A alarm relay.
- D. Performance:
 1. Carbon-Monoxide Range: Zero to 200 ppm.
 2. Carbon-Dioxide Accuracy: Within 50 ppm, plus 2 percent measured value.
 3. Nitrogen Dioxide Range: Zero to 20 ppm.
 4. Nitrogen Dioxide Sensitivity Range: Field selectable, low, normal, high.
 5. Ambient Temperature: -4 to 122 degrees F.
 6. Ambient Relative Humidity: 10 to 90 percent non-condensing.
 7. Minimum Sensor life: 4-5 years.
 8. Sensor shall have end of life notification.
 9. ETL Listed.
- E. Enclosure: NEMA 1, White plastic.
- F. Power required: 12 to 24 VAC.
- G. Horn/Strobes: Provide quantity of combination horn/strobes necessary to be seen and heard from any location within the garage. Horn/strobes shall trigger upon an alarm condition. Strobe color shall be amber. Adjustable candela: 15, 30, 75 or 110cd. Minimum horn output volume shall be 87 dBa.

- H. Sensor Coverage: Provide quantity of sensors required for full coverage of garage area. Coordinate quantity with manufacturer.
- I. Warranty: 2 years

2.2 CENTRAL GAS MONITORING CONTROL PANEL

- A. Provide Macurco Model DVP-120 or approved equal.
- B. Input power: 120 VAC.
- C. Enclosure: NEMA 1 Type.
- D. Operating Temperature: 32 – 104 F.
- E. Operating humidity: 0 – 95% RH, non-condensing.
- F. The panel shall provide automatic controls for gas detection system shall be capable of controlling up to 12 gas sensors (minimum) in any combination.
- G. External LCD Display: Showing the status of each transducer and relay.
- H. Externally visible alarm and relay status indicators.
- I. Relays: Minimum (3) SPDT, 120/240 VAC, 10 A resistive.
- J. Alarm Buzzer: 90 dBA at 1 ft.
- K. Panel shall include pushbutton to silence alarms.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.
- C. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.
- D. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Furnish and install products required to satisfy more stringent of all requirements indicated.
- B. Install products level, plumb, parallel, and perpendicular with building construction.
- C. Properly support instruments, tubing, piping, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to seismic loads.
- D. Fastening Hardware:
 - 1. Stillson wrenches, pliers, and other tools that cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening nuts.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by using excessive force or oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- E. Install products in locations that are accessible and that permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

3.3 ELECTRICAL POWER

- A. Furnish and install electrical power to products requiring electrical connections.
- B. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."
- C. Furnish and install power wiring. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- D. Furnish and install raceways. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems."

3.4 INSTRUMENTS, GENERAL INSTALLATION REQUIREMENTS

- A. Mounting Location:
 - 1. Install transmitters for gas associated with individual air-handling units and associated connected ductwork and piping near air-handlings units co-located in air-handling unit system control panel, to provide service personnel a single and convenient location for inspection and service.
 - 2. Install gas switches and transmitters for indoor applications in mechanical equipment rooms. Do not locate in user-occupied space unless indicated specifically on Drawings.
 - 3. Mount switches and transmitters not required to be mounted within system control panels on walls, floor-supported freestanding pipe stands, or floor-supported structural support frames. Use manufacturer's mounting brackets to accommodate field mounting. Securely support and brace products to prevent vibration and movement.

4. Install instruments in dry gas and non-condensable vapor piped services above their process connection point. Slope process connection lines up to instrument with a minimum slope of [2] [3] <Insert number> percent.

B. Mounting Height:

1. Mount instruments in user-occupied space to match mounting height of light switches unless otherwise indicated on Drawings. Mounting height shall comply with codes and accessibility requirements.
2. Mount switches and transmitters located in mechanical equipment rooms and other similar space not subject to code, state, and federal accessibility requirements within a range of 42 to 72 inches above the adjacent floor, grade, or service catwalk or platform.
 - a. Make every effort to mount at 60 inches.

- C. Seal penetrations to ductwork, plenums, and air-moving equipment to comply with duct static-pressure class and leakage and seal classes indicated, using neoprene gaskets or grommets.

3.5 CARBON-MONOXIDE MONITORING SYSTEM

- A. Install sample points in monitored area to provide accurate measurement of gas concentration.
- B. Install exposed sampling points with a finished appearance consistent with other materials in space. Submit proposed products to be installed for review and approval.
- C. Individually install each sample point to the carbon-monoxide monitoring system.
- D. Install tubing in a minimum size of NPS 3/8.
- E. Use compression fittings at connections to equipment.
- F. If not indicated on Drawings, locate carbon-monoxide monitoring system in a secured and serviceable location accessible to authorized personnel.
- G. Support carbon-monoxide monitoring system from floor or wall. Support floor-mounted systems using a structural channel frame. Provide mounting brackets.

3.6 OXYGEN MONITORING SYSTEM

- A. Install monitor in space to provide an accurate measurement of gas concentration.
- B. Support oxygen monitoring system from wall.

3.7 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing shall have the same designation at each end for operators to determine continuity at

points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

- B. Install engraved phenolic nameplate with instrument identification on face.

3.8 CHECKOUT PROCEDURES

- A. Check out installed products before continuity tests, leak tests, and calibration.
- B. Check instruments for proper location and accessibility.
- C. Check instruments for proper installation on direction of flow, elevation, orientation, insertion depth, or other applicable considerations that impact performance.
- D. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.

3.9 ADJUSTMENT, CALIBRATION, AND TESTING

A. Description:

1. Calibrate each instrument installed that is not factory calibrated and provided with calibration documentation.
2. Provide a written description of proposed field procedures and equipment for calibrating each type of instrument. Submit procedures before calibration and adjustment.
3. For each analog instrument, perform a three-point calibration test for both linearity and accuracy.
4. Equipment and procedures used for calibration shall comply with instrument manufacturer's written recommendations.
5. Provide diagnostic and test equipment for calibration and adjustment.
6. Field instruments and equipment used to test and calibrate installed instruments shall have an accuracy of at least twice the instrument accuracy being calibrated. For example, an installed instrument with an accuracy of 1 percent shall be checked by an instrument with an accuracy of 0.5 percent.
7. Calibrate each instrument according to instrument instruction manual supplied by manufacturer.
8. If, after calibration, indicated performance cannot be achieved, replace out-of-tolerance instruments.
9. Comply with field-testing requirements and procedures in ASHRAE Guideline 11, "Field Testing of HVAC Control Components," in the absence of specific requirements, and to supplement requirements indicated.

B. Analog Signals:

1. Check analog voltage signals using a precision voltage meter at zero, 50, and 100 percent.
2. Check analog current signals using a precision current meter at zero, 50, and 100 percent.
3. Check resistance signals for temperature sensors at zero, 50, and 100 percent of operating span using a precision-resistant source.

- C. Digital Signals:
 - 1. Check digital signals using a jumper wire.
 - 2. Check digital signals using an ohmmeter to test for contact.
- D. Meters: Check sensors at zero, 50, and 100 percent of Project design values.
- E. Sensors: Check sensors at zero, 50, and 100 percent of Project design values.
- F. Switches: Calibrate switches to make or break contact at set points indicated.
- G. Transmitters:
 - 1. Check and calibrate transmitters at zero, 50, and 100 percent of Project design values.
 - 2. Calibrate resistance temperature transmitters at zero, 50, and 100 percent of span using a precision-resistance source.

3.10 MAINTENANCE SERVICE

- A. Maintenance Service: Beginning at Substantial Completion, maintenance service shall include **[three] [six] [nine] [12] months' full maintenance by [skilled employees of gas system and equipment Installer] [manufacturer's authorized service representative].** Include **[monthly] [quarterly] [semiannual] [annual]** preventive maintenance, repair or replacement of worn or defective components, cleaning, and adjusting as required for proper operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.

3.11 DEMONSTRATION

- A. **[Engage a factory-authorized service representative to train] [Train]** Owner's maintenance personnel to adjust, operate, and maintain instrumentation and control devices.
- B. Coordinate gas instrument demonstration video with operation and maintenance manuals and classroom instruction for use by Owner in operating, maintaining, and troubleshooting.
- C. Record videos on DVD disks.
- D. Owner shall have right to make additional copies of video for internal use without paying royalties.

END OF SECTION 230923.16

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes control sequences for DDC for HVAC systems, subsystems, and equipment.
- B. Related Requirements:
 - 1. Section 230923.11 "Direct Digital Control (DDC) System for HVAC" for control equipment.

1.2 AIR-HANDLING-UNIT CONTROL SEQUENCES

- A. Outdoor, Central-Station Air-Handling Units, VAV: AHU-1
 - 1. Run Conditions - Scheduled: The unit shall run based upon an operator adjustable schedule. NOTE: During heating season unoccupied mode, AHU shall maintain 55 F in the spaces to provide freeze protection.
 - 2. Emergency Shutdown: The unit shall shut down and generate an alarm upon receiving an emergency shutdown signal.
 - 3. Freeze Protection: The unit shall shut down and generate an alarm upon receiving a freezestat status.
 - 4. High Static Shutdown: The unit shall shut down and generate an alarm upon receiving a high static shutdown signal.
 - 5. Return Air Smoke Detection: The unit shall shut down and generate an alarm upon receiving a return air smoke detector status.
 - 6. Supply Air Smoke Detection: The unit shall shut down and generate an alarm upon receiving a supply air smoke detector status.
 - 7. AHU Optimal Start: The unit shall start prior to scheduled occupancy based on the time necessary for the zones to reach their occupied setpoints. The start time shall automatically adjust based on changes in outside air temperature and zone temperatures.
 - 8. Supply Fan: The supply fan shall run anytime the unit is commanded to run, unless shutdown on safeties. To prevent short cycling, the supply fan shall have a user definable (adj.) minimum runtime.
 - 9. Alarms shall be provided as follows:
 - a. Supply Fan Failure: Commanded on, but the status is off.
 - b. Supply Fan in Hand: Commanded off, but the status is on.
 - c. Supply Fan Runtime Exceeded: Status runtime exceeds a user definable limit (adj.).
 - 10. Supply Air Duct Static Pressure Control: The controller shall measure duct static pressure and modulate the supply fan VFD speed to maintain a duct static pressure setpoint. The speed shall not drop below 30% (adj.). The static pressure setpoint shall be reset based upon the position of the zone dampers, with a goal of reducing the static pressure until at least one zone damper is nearly wide open.
 - a. The initial duct static pressure setpoint shall be 1.0in H2O (adj.).
 - b. If no zone damper is nearly wide open, the setpoint shall incrementally reset down to a minimum of 0.75in H2O (adj.).
 - c. As one or more dampers nears the wide open position, the setpoint shall incrementally reset up to a maximum of 1.2in H2O (adj.).

11. Alarms shall be provided as follows:
 - a. High Supply Air Static Pressure: If the supply air static pressure is 25% (adj.) greater than setpoint.
 - b. Low Supply Air Static Pressure: If the supply air static pressure is 25% (adj.) less than setpoint.
 - c. Supply Fan VFD Fault.
12. Supply Air Temperature Setpoint - Optimized: The controller shall monitor the supply air temperature and shall maintain a supply air temperature setpoint reset based on zone cooling and heating requirements. The supply air temperature setpoint shall be reset for cooling based on zone cooling requirements as follows:
 - a. The initial supply air temperature setpoint shall be 55°F (adj.).
 - b. As cooling demand increases, the setpoint shall incrementally reset down to a minimum of 53°F (adj.).
 - c. As cooling demand decreases, the setpoint shall incrementally reset up to a maximum of 65°F (adj.).
13. Cooling Stages: The controller shall measure the supply air temperature and modulate the DX cooling to maintain its cooling setpoint. To prevent short cycling, there shall be a user definable (adj.) minimum compressor runtime. The cooling shall be enabled whenever:
 - a. Outside air temperature is greater than 60°F (adj.).
 - b. AND the economizer (if present) is disabled or fully open.
 - c. AND the supply fan status is on.
 - d. AND the heating (if present) is not active.
14. Alarms shall be provided as follows:
 - a. High Supply Air Temp: If the supply air temperature is 5°F (adj.) greater than setpoint.
15. Heat pump heating: When the outside air temperature is 35 F (adj.) or greater, the controller shall measure the supply air temperature and modulate the heat pump to maintain supply air temperature at setpoint.
16. Gas Heating Stages: When the outside air temperature is less than 35 F, the controller shall measure the supply air temperature and stage the heating to maintain its heating setpoint. To prevent short cycling, there shall be a user definable (adj.) delay between stages, and each stage shall have a user definable (adj.) minimum runtime.
17. Heating shall be enabled whenever:
 - a. Outside air temperature is less than 65°F (adj.).
 - b. AND the supply fan status is on.
 - c. AND the cooling (if present) is not active.The heating stages shall run for freeze protection whenever:
 - a. Supply air temperature drops from 40°F to 35°F (adj.).
 - b. AND the supply fan status is on.
18. Alarms shall be provided as follows:
 - a. Low Supply Air Temp: If the supply air temperature is 5°F (adj.) less than setpoint.
19. Economizer: The controller shall measure the mixed air temperature and modulate the economizer dampers in sequence to maintain a setpoint 2°F (adj.) less than the supply air temperature setpoint. The outside air dampers shall maintain a minimum adjustable position of 20% (adj.) open whenever occupied. The economizer shall be enabled whenever:
 - a. Outside air temperature is less than 65°F (adj.).
 - b. AND the outside air temperature is less than the return air temperature.

- c. AND the supply fan status is on.
The economizer shall close whenever:
 - a. Mixed air temperature drops from 40°F to 35°F (adj.).
 - b. OR the freezestat (if present) is on.
 - c. OR on loss of supply fan status.The outside and exhaust air dampers shall close and the return air damper shall open when the unit is off. If Optimal Start Up is available the mixed air damper shall operate as described in the occupied mode except that the outside air damper shall modulate to fully closed.
- 20. Minimum Outside Air Ventilation: When in the occupied mode, the controller will modulate the outside air dampers to maintain the minimum outside air ventilation at setpoint as scheduled.
- 21. Mixed Air Temperature: The controller shall monitor the mixed air temperature and use as required for economizer control (if present) or preheating control (if present).
- 22. Alarms shall be provided as follows:
 - a. High Mixed Air Temp: If the mixed air temperature is greater than 90°F (adj.).
 - b. Low Mixed Air Temp: If the mixed air temperature is less than 45°F (adj.).
- 23. Return Air Carbon Dioxide (CO₂) Concentration Monitoring: The controller shall measure the return air CO₂ concentration.
- 24. Alarms shall be provided as follows:
 - a. High Return Air Carbon Dioxide Concentration: If the return air CO₂ concentration is greater than 1000ppm (adj.) when in the unit is running.
- 25. Return Air Temperature: The controller shall monitor the return air temperature and use as required for setpoint control or economizer control.
- 26. Alarms shall be provided as follows:
 - a. High Return Air Temp: If the return air temperature is greater than 90°F (adj.).
 - b. Low Return Air Temp: If the return air temperature is less than 45°F (adj.).
- 27. Supply Air Temperature: The controller shall monitor the supply air temperature.
- 28. Alarms shall be provided as follows:
 - a. High Supply Air Temp: If the supply air temperature is greater than 120°F (adj.).
 - b. Low Supply Air Temp: If the supply air temperature is less than 45°F (adj.).

1.3 RELIEF FAN OPERATING SEQUENCE

A. Relief Fan: EF-5.

- 1. Refer to the Contract Drawings for a diagram of this system.
- 2. BAS shall monitor building differential pressure with respect to outside via pressure sensor located in relief air plenum (see mechanical plan drawings) and modulate relief fan speed as needed to maintain pressure at setpoint.
- 3. When the exhaust fan is enabled through the through the BAS, the following sequence shall occur: When the fan is commanded "on" the associated isolation damper shall open. Once the damper proves open via its associated limit switch, the fan shall start. If at any point during operation, the limit switch indicates the damper is closing, the fan shall be shut down and commanded "OFF" by the BAS.
- 4. The relief fan shall accept an analog signal from the BAS system for speed control. The BAS shall modulate fan speed to maintain building pressurization at setpoint. As building pressure rises above setpoint, relief fan speed shall ramp up. Upon a decrease in building pressurization below setpoint, the reverse shall occur. If fan is operating at minimum speed and building pressurization is at or below setpoint, BAS shall command fan off.

5. Building differential pressure setpoint shall be + 0.05 inches w.c. initially (adjustable).
6. A high static pressure condition upstream of the exhaust fan shall cause the fan to be de-energized and an alarm shall be annunciated in the BAS. The switch shall be automatic reset type.
7. Exhaust Air Smoke Detection: The unit shall shut down and generate an alarm upon receiving a exhaust air smoke detector status.

1.4 TERMINAL UNIT OPERATING SEQUENCE

A. Cabinet Unit Heater, Electric: CUH-1.

1. Run Conditions: The unit shall run according to a user definable time schedule in the following modes:
 - a. Occupied Mode: The unit shall maintain a heating setpoint of 60°F (adj.) when outside air temperature is 45°F or lower.
 - b. Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 45°F (adj.).
 - c. When outside air temperature is above 45 F, unit heater shall be disabled.
2. Alarms shall be provided as follows:
 - a. Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).

B. Cabinet Unit Heater, Electric: EUH-1.

1. Run Conditions: The unit shall run according to a user definable time schedule in the following modes:
 - a. Occupied Mode: The unit shall maintain a heating setpoint of 55°F (adj.).
 - b. Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 55°F (adj.).
2. Alarms shall be provided as follows:
 - a. Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).

C. Unit Heaters, Gas: UH-1 thru UH-8

1. Run Conditions: The unit shall run according to a user definable time schedule in the following modes:
 - a. Occupied Mode: The unit shall maintain a heating setpoint of 70°F (adj.).
 - b. Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 65°F (adj.).
2. Alarms shall be provided as follows:
 - a. Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).
3. Fan: The fan shall run anytime the zone temperature drops below heating setpoint, unless shutdown on safeties.
4. Gas Heating Stage: The controller shall measure the zone temperature and stage the heating to maintain its heating setpoint. To prevent short cycling, the stage shall have a user definable (adj.) minimum runtime.

- a. The heating shall be enabled whenever:
 - 1) Outside air temperature is less than 65°F (adj.).
 - 2) AND the zone temperature is below heating setpoint.
 - 3) AND the fan is on.
 - 5. Fan Status: The controller shall monitor the fan status.
 - 6. Alarms shall be provided as follows:
 - a. Fan Failure: Commanded on, but the status is off.
 - b. Fan in Hand: Commanded off, but the status is on.
 - c. Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).
- D. Infrared Heaters, Gas: IH-1 thru IH-2
- 1. Run Conditions: The unit shall run according to a user definable time schedule in the following modes:
 - a. Occupied Mode: The unit shall maintain a heating setpoint of 70°F (adj.).
 - b. Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 65°F (adj.).
 - 2. Alarms shall be provided as follows:
 - a. Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).
 - 3. Gas Heating Stage: The controller shall measure the zone temperature and stage the heating to maintain its heating setpoint. To prevent short cycling, the stage shall have a user definable (adj.) minimum runtime.
 - a. The heating shall be enabled whenever:
 - 1) Outside air temperature is less than 65°F (adj.).
 - 2) AND the zone temperature is below heating setpoint.
- E. Variable-Air-Volume Terminal Air Units with Electric Reheat Coils: VAV-1 thru VAV-11
- 1. Run Conditions: The unit shall run according to a user definable time schedule in the following modes:
 - a. Occupied Mode: The unit shall maintain
 - 1) A 75°F (adj.) cooling setpoint
 - 2) A 70°F (adj.) heating setpoint.
 - b. Unoccupied Mode (night setback): The unit shall maintain
 - 1) A 85°F (adj.) cooling setpoint.
 - 2) A 55°F (adj.) heating setpoint.
 - 2. Alarms shall be provided as follows:
 - a. High Zone Temp: If the zone temperature is greater than the cooling setpoint by a user definable amount (adj.).
 - b. Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).
 - 3. Zone Setpoint Adjust: The occupant shall be able to adjust the zone temperature heating and cooling setpoints at the zone sensor.
 - 4.
 - Zone Optimal Start: The unit shall use an optimal start algorithm for morning start-up. This algorithm shall minimize the unoccupied warm-up or cool-down period while still achieving comfort conditions by the start of scheduled occupied period.
 - 5.
 - Zone Unoccupied Override: A timed local override control shall allow an occupant to override the schedule and place the unit into an occupied mode for an adjustable period

of time. At the expiration of this time, control of the unit shall automatically return to the schedule.

6.

Reversing Variable Volume Terminal Unit - Flow Control: The unit shall maintain zone setpoints by controlling the airflow through one of the following:

a. Occupied:

- 1) When zone temperature is greater than its cooling setpoint, the zone damper shall modulate between the minimum occupied airflow (adj.) and the maximum cooling airflow (adj.) until the zone is satisfied.
- 2) When the zone temperature is between the cooling setpoint and the heating setpoint, the zone damper shall maintain the minimum required zone ventilation (adj.).
- 3) When zone temperature is less than its heating setpoint, the controller shall enable heating to maintain the zone temperature at its heating setpoint. Additionally, if warm air is available from the AHU, the zone damper shall modulate between the minimum occupied airflow (adj.) and the maximum heating airflow (adj.) until the zone is satisfied.

b. Unoccupied:

- 1) When the zone is unoccupied the zone damper shall control to its minimum unoccupied airflow (adj.).
- 2) When the zone temperature is greater than its cooling setpoint, the zone damper shall modulate between the minimum unoccupied airflow (adj.) and the maximum cooling airflow (adj.) until the zone is satisfied.
- 3) When zone temperature is less than its unoccupied heating setpoint, the controller shall enable heating to maintain the zone temperature at the setpoint. Additionally, if warm air is available from the AHU, the zone damper shall modulate between the minimum unoccupied airflow (adj.) and the auxiliary heating airflow (adj.) until the zone is satisfied.

7. Electric Reheating Control: The controller shall measure the zone temperature and modulate the reheat coil SCR to maintain its setpoint. The reheating shall be enabled whenever:

- a. Outside air temperature is less than 65°F (adj.).
- b. AND the zone temperature is below setpoint.
- c. AND sufficient airflow is provided.
- d. AHU airflow is proven via Airflow switch.

8. Reheating - High Discharge Air Temperature Limit: The controller shall measure the discharge air temperature and limit reheating if the discharge air temperature is more than 95°F (adj.).

9. Discharge Air Temperature: The controller shall monitor the discharge air temperature.

10. Alarms shall be provided as follows:

- a. High Discharge Air Temp: If the discharge air temperature is greater than 120°F (adj.).
- b. Low Discharge Air Temp: If the discharge air temperature is less than 40°F (adj.).

1.5 VENTILATION SEQUENCES

A. Makeup Air Unit Control – Emergency Exhaust: MAU-1

1. Run Conditions: The unit shall be interlocked to run in low speed or high speed whenever the associated exhaust fan(s) run unless shutdown on safeties. If one of exhaust fans EF-

- 3 or 4 is running, the MAU shall run at low speed. If both exhaust fans EF-3 and 4 are running, MAU shall run at high speed.
2. Smoke Detection: The unit shall shut down and generate an alarm upon receiving a smoke detector status.
 3. Outside Air Damper: The outside air damper shall open anytime the unit runs and shall close anytime the unit stops. The supply fan shall start only after the damper status has proven the damper is open. The outside air damper shall close 4sec (adj.) after the supply fan stops.
 4. Alarms shall be provided as follows:
 - a. Outside Air Damper Failure: Commanded open, but the status is closed.
 - b. Outside Air Damper in Hand: Commanded closed, but the status is open.
 5. Supply Fan: The supply fan shall run anytime the unit is commanded to run. To prevent short cycling, the supply fan shall have a user definable (adj.) minimum runtime, unless shutdown on safeties.
 6. Alarms shall be provided as follows:
 - a. Supply Fan Failure: Commanded on, but the status is off.
 - b. Supply Fan in Hand: Commanded off, but the status is on.
 - c. Supply Fan Runtime Exceeded: Status runtime exceeds a user definable limit (adj.).
 7. Supply Air Temperature Setpoint: The controller shall monitor the space temperature and reset the supply air temperature setpoint to maintain space temperature at 70 F (adj.) setpoint.
 8. Gas Heating Stages: The controller shall measure the supply air temperature and stage the heating to maintain its heating setpoint. To prevent short cycling, there shall be a user definable (adj.) delay between stages, and each stage shall have a user definable (adj.) minimum runtime.
 9. The heating shall be enabled whenever:
 - a. Outside air temperature is less than 65°F (adj.).
 - b. AND the supply air temperature is below heating setpoint.
 - c. AND the fan status is on.
 10. Supply Air Temperature: The controller shall monitor and reset the supply air temperature as indicated above.
 11. Alarms shall be provided as follows:
 - a. High Supply Air Temp: If the supply air temperature is greater than 120°F (adj.).
 - b. Low Supply Air Temp: If the supply air temperature is less than 45°F (adj.).
- B. Exhaust Fan - Scheduled: EF-1,2
1. Run Conditions: The fan shall run according to a user definable schedule. NOTE: EF-2 shall run continuously whenever garage is in use.
 2. Fan: The fan shall have a user definable (adj.) minimum runtime.
 3. Fan Status: The controller shall monitor the fan status.
 4. Alarms shall be provided as follows:
 - a. Fan Failure: Commanded on, but the status is off.
 - b. Fan in Hand: Commanded off, but the status is on.
 - c. Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).
- C. Exhaust Fan - Interlocked: EF-3/EF-4
1. Run Conditions: The fan shall run anytime the respective zone CO or NO2 level exceeds the allowable setpoints as follows:

Exhaust Fan	Make up Air Unit	MAU speed	MAU volume (CFM)
Low level CO2 10 ppm (adj) and low level NO2 0.5 ppm (adj)			
EF-3	MAU-1	Low	4135
High level CO2 20 ppm (adj) and high level NO2 1 ppm (adj)			
EF-4	MAU-1	High	8265

Refer to M701.

2. Fan: The fan shall have a user definable (adj.) minimum runtime.
3. If the CO and NO2 levels continue to rise after the ventilation and exhaust have been activated, high level alarms shall be provided both on the BMS and as a supervisory alarm on the fire alarm system via a set of contacts. alarms shall be provided as follows:
 - a. High level CO: CO level exceeds 100 ppm (adj)
 - b. High level NO2: NO2 level exceeds 5 ppm (adj)
4. Fan Status: The controller shall monitor the fan status.
5. Alarms shall be provided as follows:
 - a. Fan Failure: Commanded on, but the status is off.
 - b. Fan in Hand: Commanded off, but the status is on.
 - c. Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230993.11

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings.
 - 2. Steel pipe and fittings.
 - 3. Valves and specialties.
 - 4. Refrigerants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve, refrigerant piping, and piping specialty.
 - 1. Include pressure drop, based on manufacturer's test data, for the following:
 - a. Thermostatic expansion valves.
 - b. Solenoid valves.
 - c. Hot-gas bypass valves.
 - d. Filter dryers.
 - e. Strainers.
 - f. Pressure-regulating valves.
- B. Shop Drawings:
 - 1. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
 - 2. Show interface and spatial relationships between piping and equipment.
 - 3. Shop Drawing Scale: **1/4 inch equals 1 foot.**

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to 2010 ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A and R-454B:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: **ASTM B 280, Type ACR.**
- B. Wrought-Copper Fittings, Solder-Joint: ASME B16.22.
- C. Wrought-Copper Fittings, Brazed-Joint: ASME B16.50.
- D. Wrought-Copper Unions: ASME B16.22.
- E. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- F. Brazing Filler Metals: AWS A5.8/A5.8M.
- G. Flexible Connectors:

1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Working Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

H. Copper-Tube, Pressure-Seal-Joint Fittings for Refrigerant Piping:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conex Banninger - USA.
 - b. Mueller Streamline Co.; a company of Mueller Industries.
 - c. Parker Hannifin; Sporlan Division.
2. Standard: UL 207; certified by UL for field installation. Certification as a UL-recognized component alone is unacceptable.
3. Housing: Copper.
4. O-Rings: HNBR or compatible with specific refrigerant.
5. Tools: Manufacturer's approved special tools.
6. Minimum Rated Pressure: 700 psig.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; type, grade, and wall thickness as selected in piping application articles.
- B. Wrought-Steel Fittings: ASTM A 234/A 234M, for welded joints.
- C. Steel Flanges and Flanged Fittings: ASME B16.5, steel, including bolts, nuts, and gaskets, bevel-welded end connection, and raised face.
- D. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- E. Flanged Unions:
 1. Body: Forged-steel flanges for NPS 1 to NPS 1-1/2 and ductile iron for NPS 2 to NPS 3. Apply rust-resistant finish at factory.
 2. Gasket: Fiber asbestos free.
 3. Fasteners: Four plated-steel bolts, with silicon bronze nuts. Apply rust-resistant finish at factory.
 4. End Connections: Brass tailpiece adapters for solder-end connections to copper tubing.
 5. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
 6. Pressure Rating: Factory test at minimum 400 psig.
 7. Maximum Operating Temperature: 330 deg F.

F. Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, stainless-steel-wire-reinforced protective jacket.
2. End Connections:
 - a. NPS 2 and Smaller: With threaded-end connections.
 - b. NPS 2-1/2 and Larger: With flanged-end connections.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

2.4 VALVES AND SPECIALTIES

A. Diaphragm Packless Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
3. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
4. Operator: Rising stem and hand wheel.
5. Seat: Nylon.
6. End Connections: Socket, union, or flanged.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body and Bonnet: Forged brass or cast bronze.
3. Packing: Molded stem, back seating, and replaceable under pressure.
4. Operator: Rising stem.
5. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
6. Seal Cap: Forged-brass or valox hex cap.
7. End Connections: Socket, union, threaded, or flanged.
8. Working Pressure Rating: 500 psig.

9. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
3. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
4. Piston: Removable polytetrafluoroethylene seat.
5. Closing Spring: Stainless steel.
6. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
7. End Connections: Socket, union, threaded, or flanged.
8. Maximum Opening Pressure: 0.50 psig.
9. Working Pressure Rating: 500 psig.
10. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body: Forged brass with brass cap including key end to remove core.
3. Core: Removable ball-type check valve with stainless-steel spring.
4. Seat: Polytetrafluoroethylene.
5. End Connections: Copper spring.
6. Working Pressure Rating: 500 psig.

E. Refrigerant Locking Caps:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. JB Industries.
 - b. RectorSeal HVAC; a CSW Industrials Company.
 - c. Refrigeration Sales, Inc.
2. Description: Locking-type, tamper-resistant, threaded caps to protect refrigerant charging ports from unauthorized refrigerant access and leakage.
3. Material: Brass, with protective shroud or sleeve.
4. Refrigerant Identification: **Color-coded, refrigerant specific or Universal** design.
5. Special Tool: For installing and unlocking.

- F. Solenoid Valves: Comply with AHRI 760 and UL 429; listed and labeled by a National Recognized Testing Laboratory (NRTL).
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
 2. Body and Bonnet: Plated steel.
 3. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 4. Seat: Polytetrafluoroethylene.
 5. End Connections: Threaded.
 6. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and **24-V** ac coil.
 7. Working Pressure Rating: 400 psig.
 8. Maximum Operating Temperature: 240 deg F.
- G. Safety Relief Valves: Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
 2. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
 3. Piston, Closing Spring, and Seat Insert: Stainless steel.
 4. Seat: Polytetrafluoroethylene.
 5. End Connections: Threaded.
 6. Working Pressure Rating: 400 psig.
 7. Maximum Operating Temperature: 240 deg F.
- H. Thermostatic Expansion Valves: Comply with AHRI 750.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker Hannifin; Sporlan Division.
 2. Body, Bonnet, and Seal Cap: Forged brass or steel.
 3. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 4. Packing and Gaskets: Non-asbestos.
 5. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 6. Suction Temperature: **40 deg F.**
 7. Superheat: **Adjustable.**

8. Reverse-flow option (for heat-pump applications).
9. End Connections: Socket, flare, or threaded union.
10. Working Pressure Rating: **700 psig**.

I. Hot-Gas Bypass Valves: Comply with UL 429; listed and labeled by an NRTL.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body, Bonnet, and Seal Cap: Ductile iron or steel.
3. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
4. Packing and Gaskets: Non-asbestos.
5. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
6. Seat: Polytetrafluoroethylene.
7. Equalizer: **External**.
8. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter and **24-V** ac coil.
9. End Connections: Socket.
10. Set Pressure: Coordinate with manufacturer.
11. Throttling Range: Maximum 5 psig.
12. Working Pressure Rating: 500 psig.
13. Maximum Operating Temperature: 240 deg F.

J. Straight-Type Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body: Welded steel with corrosion-resistant coating.
3. Screen: 100-mesh stainless steel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

K. Angle-Type Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).

2. Body: Forged brass or cast bronze.
3. Drain Plug: Brass hex plug.
4. Screen: 100-mesh monel.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

L. Moisture/Liquid Indicators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body: Forged brass.
3. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
4. Indicator: Color coded to show moisture content in parts per million (ppm).
5. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
6. End Connections: Socket or flare.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 240 deg F.

M. Replaceable-Core Filter Dryers: Comply with AHRI 730.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
3. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
4. Desiccant Media: Activated **alumina**.
5. Designed for reverse flow (for heat-pump applications).
6. End Connections: Socket.
7. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
8. Maximum Pressure Loss: **2 psig**.
9. Rated Flow: cooling tons as scheduled.
10. Working Pressure Rating: 500 psig.
11. Maximum Operating Temperature: 240 deg F.

N. Permanent Filter Dryers: Comply with AHRI 730.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body and Cover: Painted-steel shell.
3. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
4. Desiccant Media: Activated [**alumina**] [**charcoal**].
5. Designed for reverse flow (for heat-pump applications).
6. End Connections: Socket.
7. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
8. Maximum Pressure Loss: **2 psig**.
9. Rated Flow: Cooling tons as scheduled.
10. Working Pressure Rating: 500 psig.
11. Maximum Operating Temperature: 240 deg F.

O. Mufflers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss, Inc.
 - b. Emerson Climate Technologies; Emerson Electric Co.
 - c. Henry Technologies Inc.; The Henry Group.
2. Body: Welded steel with corrosion-resistant coating.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

P. Receivers: Comply with AHRI 495.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Henry Technologies Inc.; The Henry Group.
 - b. Parker Hannifin; Sporlan Division.
2. Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
3. Comply with UL 207; listed and labeled by an NRTL.
4. Body: Welded steel with corrosion-resistant coating.
5. Tappings: Inlet, outlet, liquid level indicator, and safety relief valve.
6. End Connections: Socket or threaded.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

Q. Liquid Accumulators: Comply with AHRI 495.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Emerson Climate Technologies; Emerson Electric Co.
 - b. Henry Technologies Inc.; The Henry Group.
 - c. Parker (Parker Hannifin).
2. Body: Welded steel with corrosion-resistant coating.
3. End Connections: Socket or threaded.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

2.5 REFRIGERANTS

- A. ASHRAE 34, R-454B: Opteon XL41.
- B. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Arkema Inc.
 - b. Honeywell International Inc.
 - c. Mexichem Fluor, Inc. (Koura).

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-454B

- A. Suction Lines **NPS 1-1/2 and Smaller** for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with **brazed** joints.
- B. Suction Lines **NPS 4 and Smaller** for Conventional Air-Conditioning Applications: Copper, **Type ACR**, drawn-temper tubing and wrought-copper fittings with **brazed** joints.
- C. Hot-Gas and Liquid Lines, **and Suction Lines for Heat-Pump Applications:**
 1. Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with **brazed** joints.
 2. Copper, **Type ACR**, drawn-temper tubing and wrought-copper fittings with soldered joints.
- D. Hot-Gas and Liquid Lines, **and Suction Lines for Heat-Pump Applications**, Multiple Tube Types and Joining Methods:
 1. **NPS 1-1/2 and Smaller**, Type ACR, Annealed Temper: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with **brazed** joints.

- E. Safety-Relief-Valve Discharge Piping, Copper: Copper, **Type ACR**, drawn-temper tubing and wrought-copper fittings with soldered joints.
 - 1. **NPS 1-1/2 and Smaller**, Type ACR, Annealed Temper: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with **brazed** joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install **diaphragm packless** valves in suction and discharge lines of compressor.
- B. Install service valves for gauge taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install **diaphragm packless** valves on inlet and outlet side of filter dryers.
- E. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.
- F. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- G. Install safety relief valves where required by 2010 ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- H. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- I. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Hot-gas bypass valves.
 - 4. Compressor.
- J. Install filter dryers in liquid line between compressor and thermostatic expansion valve, **and in the suction line at the compressor**.
- K. Install receivers sized to accommodate pump-down charge.
- L. Install flexible connectors at compressors.

- M. Provide refrigerant locking caps on refrigerant charging ports that are located outdoors unless otherwise protected from unauthorized access by a means acceptable to the authority having jurisdiction.

3.3 INSTALLATION OF PIPING, GENERAL

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC" for solenoid valve controllers, control wiring, and sequence of operation.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:

1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 2. Install horizontal suction lines with a uniform slope downward to compressor.
 3. Install traps and double risers to entrain oil in vertical runs.
 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
1. Shot blast the interior of piping.
 2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
 3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
 4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
 5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
 6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- R. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- S. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."
- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."
- 3.4 PIPE JOINT CONSTRUCTION
- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.

- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.
- F. Threaded Joints: Thread steel pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and to restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Steel pipe can be threaded, but threaded joints must be seal brazed or seal welded.
- H. Welded Joints: Construct joints according to AWS D10.12M/D10.12.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic restraints in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Comply with Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.
- C. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- D. Install hangers for **copper tubing and steel piping**, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Support horizontal piping within **12 inches** of each fitting.

- F. Support vertical runs of **copper tubing and steel piping** to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Comply with ASME B31.5, Chapter VI.
 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.
- B. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
1. Open shutoff valves in condenser water circuit.

2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 232300

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.

- B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

- B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top and bottom of ducts.
5. Dimensions of all duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.

12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -

Metal and Flexible." All longitudinal seams shall be Pittsburgh lock seams unless otherwise specified for specific application.

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- D. Tie Rods: Galvanized steel, 1/4-inch-minimum diameter for lengths 36 inches or less; 3/8-inch-minimum diameter for lengths longer than 36 inches.

2.5 DUCT LINER

- A. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534/C 534M, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC.
 - c. K-Flex USA.
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- B. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place, but not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.

5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
8. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.6 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 4 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.

8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
10. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
11. Service: Indoor or outdoor.
12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.7 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.
- B. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- C. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- D. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports:
 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- L. Elbows: Use long-radius elbows wherever they fit.
 - 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 - 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- M. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCTWORK EXPOSED TO WEATHER

- A. All external joints are to have secure watertight mechanical connections. Seal all openings to provide weatherproof construction.
- B. Construct ductwork to resist external loads of wind, snow, ice, and other effects of weather. Provide necessary supporting structures.
- C. Single Wall:
 - 1. Ductwork shall be galvanized steel.
 - 2. Where ducts have external insulation, provide weatherproof aluminum jacket. See Section 230713 "Duct Insulation."

3.4 DUCT SEALING

- A. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
 - 7. Unconditioned Space, Exhaust Ducts: Seal Class C.
 - 8. Unconditioned Space, Return-Air Ducts: Seal Class B.
 - 9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.

10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- G. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- H. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099123 "Interior Painting."

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Duct system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.8 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. Use duct cleaning methodology as indicated in NADCA ACR.
- C. Use service openings for entry and inspection.
 - 1. Provide openings with access panels appropriate for duct static-pressure and leakage class at dampers, coils, and any other locations where required for inspection and cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- D. Particulate Collection and Odor Control:
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- E. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems.

F. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans in accordance with NADCA ACR. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents in accordance with manufacturer's written instructions after removal of surface deposits and debris.

3.9 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as indicated below. Maximum duct leakage shall be 1% of total air volume.

Duct System	Material	Pressure Class
AHU Ductwork		
AHU-1 Supply ductwork from AHU to VAV Box	Galvanized Duct	Pos 3"
AHU-1 VAV Boxes to Terminals	Galvanized Duct	Pos 2"
MAU Ductwork	Galvanized Duct	Pos 2"
Boiler/Water Heater Make-Up Combustion Air Ductwork	Galvanized Duct	Neg 3"
Exhaust Ductwork		
EF-X	Galvanized Duct	Neg 2"

- B. Liner: Where noted on drawings, provide 1-1/2" thick
- C. Elbow Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

END OF SECTION 233113

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Flange connectors.
4. Turning vanes.
5. Duct-mounted access doors.
6. Flexible connectors.
7. Duct accessory hardware.

B. Related Requirements:

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: **G90**.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a **No. 2** finish for concealed ducts and No. 2 finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Description: Gravity balanced.
- B. Maximum Air Velocity: 2000 fpm.
- C. Maximum System Pressure: 2-inch wg.
- D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded corners or mechanically attached.
- E. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, 0.050-inch-thick aluminum sheet with sealed edges.
- F. Blade Action: Parallel.
- G. Blade Seals: Neoprene, mechanically locked.
- H. Blade Axles:
 - 1. Material: Galvanized steel.
 - 2. Diameter: 0.20 inch.
- I. Tie Bars and Brackets: Galvanized steel.
- J. Return Spring: Adjustable tension.
- K. Bearings: Steel ball or synthetic pivot bushings.

L. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Electric actuators.
4. Chain pulls.
5. Screen Mounting: Rear mounted.
6. Screen Material: Aluminum.
7. Screen Type: Bird.
8. 90-degree stops.

2.4 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Standard leakage rating, with linkage outside airstream.
2. Suitable for horizontal or vertical applications.
3. Frames:
 - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
5. Blade Axles: Galvanized steel.
6. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
7. Tie Bars and Brackets: Galvanized steel.

B. Jackshaft:

1. Size: 0.5-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.5 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gage and Shape: Match connecting ductwork.

2.6 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- C. Vane Construction: Double wall.

2.7 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches.

- d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.8 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- D. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.9 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream and downstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Control devices requiring inspection.
 - 7. Elsewhere as indicated.
- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- J. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. Connect diffusers to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- M. Connect flexible ducts to metal ducts with adhesive plus sheet metal screws.
- N. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.

2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - Verify that Section titles referenced GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Insulated flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For flexible ducts.
 - 1. Include plans showing locations and mounting and attachment details.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."
- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 INSULATED FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Anco-Flex Systems.

2. Clevaflex.
3. Flexmaster USA.
4. [Thermaflex; a Flex-Tek Group company.](#)

- B. Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; **aluminized** vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
 4. Insulation R-Value: **R6**.

2.3 FLEXIBLE DUCT CONNECTORS

- A. Clamps: **Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action** in sizes 3 through 18 inches, to suit duct size. Use minimum 3 sheet metal screws to secure helical metal spring to duct.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.
- C. Connect terminal units to supply ducts with maximum **12-inch** lengths of flexible duct. Do not use flexible ducts to change directions.
- D. Connect diffusers or light troffer boots to ducts with maximum **60-inch** lengths of flexible duct clamped or strapped in place.
- E. Connect flexible ducts to metal ducts with stainless steel clamps and **adhesive plus sheet metal screws**.
- F. Install duct test holes where required for testing and balancing purposes.
- G. Installation:
1. Install ducts fully extended.
 2. Do not bend ducts across sharp corners.
 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- H. Supporting Flexible Ducts:

1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

END OF SECTION 233346

SECTION 233413 - AXIAL HVAC FANS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Propeller fans.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, and base weights.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of unit components.

- C. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. Capacities and Characteristics:
 - 1. See drawings.
 - a. Motor Enclosure: [**Open, dripproof**] [**Totally enclosed, fan cooled**] [**Totally enclosed, air over**] [**Totally enclosed, nonventilated**] [**Explosion proof**].
 - b. Enclosure Materials: [**Cast iron**] [**Cast aluminum**] [**Rolled steel**].
 - c. Motor Bearings: <**Insert requirements**>.
 - d. Efficiency: Premium efficiency.
 - e. NEMA Design: <**Insert designation**>.
 - f. Service Factor: <**Insert number**>.
 - g. 1st Octave: <**Insert dB**>.
 - h. 2nd Octave: <**Insert dB**>.
 - i. 3rd Octave: <**Insert dB**>.
 - j. 4th Octave: <**Insert dB**>.
 - k. 5th Octave: <**Insert dB**>.
 - l. 6th Octave: <**Insert dB**>.
 - m. 7th Octave: <**Insert dB**>.
 - n. 8th Octave: <**Insert dB**>.
 - 2. Vibration Isolators: [**Spring**] [**Restrained spring**] <**Insert type**> isolators with a static deflection of [**1 inch**] <**Insert deflection**>.
 - 3. Spark Resistance Class: Classified in accordance with AMCA 99, Section 8, [**Type A**] [**Type B**] [**Type C**].
- F. Service Conditions:
 - 1. Ambient Temperature: <**Insert number**> deg F.
 - 2. Altitude: <**Insert number**> feet above sea level.
 - 3. Humidity: <**Insert number**> deg F wet bulb.

2.2 PROPELLER FANS

- A. Regulatory Requirements:
 - 1. The entire fan assembly shall be NRTL-certified and built pursuant to the construction guidelines set forth by UL standard 507 and CSA standards 22.2 No. 60335-1 and 22.2 No. 113.
 - 2. Air circulating fans with input power greater than or equal to 125 W shall be tested and performance data determined in accordance with 10 CFR Part 431 Subpart J – Fans and Blowers or AMCA 230-2023.
 - 3. Use of AMCA 230-99 for testing and rating of air circulating fans is not allowed.
- B. Function: The fan shall be designed for portable use or adaptable mounting in tight industrial spaces requiring localized air movement.

- C. Air Velocity: The fan shall be capable of delivering up to 627 fpm (191 mpm).
- D. Quality: Good workmanship shall be evident in all aspects of construction. Field balancing of the airfoils shall not be necessary.
- E. Sizes: The fan shall be available in four sizes: 20 inches (508 mm), 24 inches (610 mm), 30 inches (762 mm), and 36 inches (914 mm).
- F. Color:
 - 1. Midnight Black: The fan cage, motor, and blades shall be Midnight Black applied using a two-coat painting process of E-coat primer followed by industrial-grade powder coat.

2.2 Motor

- A. Motor Size
 - 1. 36-inch (914-mm) fans
 - a. The fan motor shall be a 2/3 hp electronically commutated motor with electrical input of 110–120 VAC, 50/60 Hz, 1 Φ or 208–240 VAC, 50/60 Hz, 1 Φ .
- B. The motor shall be rated IP65 for washdown cleaning.
- C. The motor shall be equipped with an 18 ft (5.5 m) cord.

2.3 Blades and Cage Assembly

- A. The cage shall be available in four sizes: 25.8 inches (655 mm), 32 inches (813 mm), 38.2 inches (970 mm), and 43.2 inches (1097 mm).
- B. The blades and cage assembly shall be of washdown construction.
- C. The cage shall be OSHA-compliant and shall consist of two sections that are removable for cleaning and servicing.
- D. The fan shall be equipped with three steel blades available in four size options to correspond with the cage sizing: 20.5 inches (521 mm), 24.5 inches (622 mm), 30.5 inches (775 mm), and 36.5 inches (927 mm).

PART 3 - Mounting System

- A. The fan shall allow for multiple mounting methods to accommodate a wide variety of airflow needs and building structures.
- B. All mounts shall be made from steel.
- C. Hardware used to mount the fan must be of sufficient strength and quantity to support the weight of the fan and its method of attachment. Consult the installation guide for details.

1. Wall Mount: The Wall Mount kit shall be suitable for mounting the fan to a wall using the provided hardware and customer-supplied mechanical anchors. The kit shall be equipped with a wall mount, swivel bracket, hardware, and a safety cable kit.

3.2 Controller

A. Automation and Multi-Fan Kit

1. The Automation and Multi-Fan Kit shall include a wiring connections box for connecting the fan to a building automation system, BAFCon controller, or both.
2. The kit shall provide multi-fan control of up to eight fans per BAFCon controller.
3. One connections box shall be provided for each fan that will be connected to the system.
4. The connections box cable shall be attached to the motor cable with a cord retainer to ensure a secure connection.
5. Each connections box shall be wired into the system using installer-supplied 18–22 AWG two-conductor shielded cable.
6. Zip ties and an adhesive strip shall be provided for securing each connections box to a flat surface.

PART 4 - EXECUTION

4.1 INSTALLATION, GENERAL

- A. Install axial fans level and plumb.
- B. The fan location shall meet the electrical requirements listed in the product installation guide.
- C. The fan locations shall be free from obstacles such as lights, cables and other building components.
- D. Disassemble and reassemble units, as required for moving to the final location, in accordance with manufacturer's written instructions.
- E. Lift and support units with manufacturer's designated lifting or supporting points.
- F. Equipment Mounting:
 1. Support duct-mounted and other hanging axial fans directly from the building structure, using suitable hanging systems as specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- G. Install units with adequate clearances for service and maintenance.
- H. Label fans in accordance with requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

4.2 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

4.3 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

4.4 STARTUP SERVICE:

- A. **Perform** startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 4. Verify that cleaning and adjusting are complete.
 - 5. For direct-drive fans, verify proper motor rotation direction and verify fan wheel free rotation and smooth bearing operation.
 - 6. Verify lubrication for bearings and other moving parts.
 - 7. Disable automatic temperature-control operators, energize motor and confirm proper motor rotation and unit operation, adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 8. Shut unit down and reconnect automatic temperature-control operators.
 - 9. Remove and replace malfunctioning units and retest as specified above.

4.5 ADJUSTING

- A. Lubricate bearings.
- B. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

4.6 CLEANING

- A. After completing system installation and testing, adjusting, and balancing and after completing startup service, clean fans internally to remove foreign material and construction dirt and dust.

4.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties.
 - 3. Fans and components will be considered defective if they do not pass tests and inspections.
 - 4. Prepare test and inspection reports.

4.8 DEMONSTRATION

- A. **Train** Owner's maintenance personnel to adjust, operate, and maintain axial HVAC fans.

END OF SECTION 233413

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ceiling-mounted ventilators.
2. In-line centrifugal fans.
3. Propeller fans.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
2. Wiring Diagrams: For power, signal, and control wiring.
3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. Greenheck Fan Corporation.
2. Loren Cook Company.
3. PennBarry.

- B. Housing: Steel, lined with acoustical insulation.
- C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- D. Grille: Aluminum, louvered grille with flange on intake and thumbscrew attachment to fan housing.
- E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- F. Accessories: See drawings.
- G. Capacities and Characteristics: See drawings.

2.2 IN-LINE CENTRIFUGAL FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 1. Greenheck Fan Corporation.
 2. Loren Cook Company.
 3. PennBarry.
- B. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- C. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.
- D. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.
- E. Accessories: See drawings.
- F. Capacities and Characteristics: See drawings.

2.3 PROPELLER FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 1. Greenheck Fan Corporation.
 2. Loren Cook Company.
 3. PennBarry.

- B. Housing: Galvanized-steel sheet with flanged edges and integral orifice ring with baked-enamel finish coat applied after assembly.
- C. Fan Wheel: Replaceable, cast-aluminum, airfoil blades fastened to cast-aluminum hub; factory set pitch angle of blades.
- D. Fan Drive: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.
- E. Accessories: See drawings.
- F. Capacities and Characteristics: See drawings.

2.4 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.5 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Mounting:
 - 1. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- C. Support suspended units from structure using threaded steel rods and elastomeric hangers having a static deflection of 1 inch. Vibration-control devices are specified in Section 230548.13 "Vibration Controls for HVAC."

- D. Install units with clearances for service and maintenance.
- E. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust damper linkages for proper damper operation.
 - 6. Verify lubrication for bearings and other moving parts.
 - 7. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 8. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 9. Shut unit down and reconnect automatic temperature-control operators.
 - 10. Remove and replace malfunctioning units and retest as specified above.
- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 233423

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes high-volume, low-speed fans.

1.2 DEFINITIONS

- A. HVLS - High volume, low speed.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Show dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and details, drawn to scale and coordinated with each other, using input from installers of the items involved.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of fans that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Motor, Including Controls: Five year(s) from date of Substantial Completion.
 - b. For Parts, Including Blades and Hub: Five year(s) from date of Substantial Completion.
 - c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Listed and labeled to UL 507.
- C. CSA Compliance: Listed and labeled to CSA C22.2, No. 113.
- D. Comply with NFPA 13 requirements for HVLS fans.
- E. AMCA Compliance:
 - 1. Test HVLS fans according to AMCA 230.
 - 2. Certify HVLS fan performance according to AMCA 211.
- F. Performance Data: Comply with ANSI 230 test procedure standard, based on five rating points: 20-, 40-, 60-, 80-, and 100-percent of maximum speed. Comply with AMCA 211 for publication of performance data.

2.2 CAPACITIES AND CHARACTERISTICS

- A. Fan: See drawings.
- B. Motor: See drawings.

2.3 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Big Ass Fans.
 - 2. MacroAir.
 - 3. Rupp Air.
- B. Source Limitations: Obtain HVLS fans from single source from single manufacturer.

2.4 HIGH-VOLUME, LOW-SPEED FANS

- A. Description: Factory-assembled and -tested horizontal, non-ducted fan unit, consisting of large-diameter blade set, direct-drive electric motor, with variable-speed motor controller.
 - 1. Provide fan designed to circulate large air volume, vertically, at low velocity.
 - 2. Maximum Operating Temperature: 140 deg F.
 - 3. Frame:

- a. Material: Aluminum.
 - 1) Finish: Powdercoat.
- 4. Diameter: See drawings.
- 5. Blades: Airfoil type.
 - a. Quantity: 6.
 - b. Material: Aluminum.
 - 1) Blade Finish: Mill finish.
- 6. Motor: Squirrel cage, integral to fan frame.
- 7. Wiring and Controls Enclosure:
 - a. NEMA 250, Class 1.
 - b. Material: Aluminum.
 - 1) Enclosure Finish: Powdercoat.
 - c. Grounded.
- 8. Controls: Provide wall-mounted keypad.
 - a. Provide variable speed motor controller speed control.
- 9. Standard Mounting Bracket: Steel beam/steel angle.
- 10. Accessories: See drawings.

PART 3 - EXECUTION

3.1 INSTALLATION OF HIGH-VOLUME LOW-SPEED FANS

- A. Examine conditions for compliance with requirements for installation tolerances and other conditions affecting HVLS fan performance, maintenance, and operations.
- B. Fan locations indicated on Drawings are approximate. Determine exact locations before roughing-in for mounting, control, and electrical connections.
- C. Install fan according to manufacturer's published instructions.
- D. Comply with NECA 1 and NFPA 70.
- E. Comply with NFPA 13 for installation of HVLS fans and maximum allowable fan diameter. Center HVLS fans between four adjacent sprinklers. Minimum vertical clearance from HVLS fan to sprinkler deflector is 3 feet.
- F. Comply with NFPA 72 and interlock HVLS fans to shut down upon receiving an alarm from fire alarm system.

G. Equipment Mounting:

1. Anchor fan to building structure with manufacturer's recommended mounting bracket for
2. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

H. Install unit to permit access for maintenance.

I. Install parts and accessories shipped loose.

J. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Verify that fan is secure on mountings and supporting devices and that connections to electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers, and switches.
3. Verify proper motor rotation direction and free fan rotation.
4. Check bearing and gearbox lubrication.
5. Verify proper fan rotation. Set rotation selector to blow vertically downward during heating season and vertically upward during cooling season.

3.2 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
- E. Install power wiring to field-mounted electrical devices, furnished by fan manufacturer, but not factory mounted.

3.3 CONTROL CONNECTIONS

- A. Connect control wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

- C. Connect control interlock wiring between HVLS fan and other equipment to provide a complete and functioning system.
- D. Connect control wiring between fan unit control interface and control system to provide remote control and monitoring.
- E. Install control devices furnished by manufacturer, but not factory mounted.
- F. Install control wiring to field-mounted control devices, furnished by fan manufacturer, but not factory mounted.
- G. Protect installed units from damage caused by other work.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Fan or components will be considered defective if fan or components do not pass tests and inspections.
- C. Prepare and submit test and inspection reports.

3.5 ADJUSTING

- A. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.

3.6 CLEANING

- A. Clean equipment externally; remove coatings applied for protection during shipping and storage, foreign material, and oily residue according to manufacturer's written instructions. Following manufacturer's cleaning procedures, and clean with manufacturer-recommended cleaning products.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain HVLS fans.

END OF SECTION 233439

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.
 - 2. Casing liner.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
- B. Shop Drawings: For air terminal units.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
 - 4. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
- B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 - Heating, Ventilating, and Air Conditioning."

2.2 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Titus.
 - 2. Johnson Controls.
 - 3. Price Industries.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 22 gauge steel, single wall.
 - 1. Casing Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass duct liner.
 - 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 - 3. Air Outlet: S-slip and drive connections.
 - 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
- D. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
- E. Attenuator Section: 0.034-inch steel sheet.
 - 1. Attenuator Section Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass duct liner.
- F. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with primary automatic, and secondary manual, reset thermal cutouts. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware.
 - 1. SCR controlled.
 - 2. Access door interlocked disconnect switch.
 - 3. Downstream air temperature sensor with local connection to override discharge-air temperature to not exceed a maximum temperature set point (adjustable).
 - 4. Nickel chrome 80/20 heating elements.
 - 5. Airflow switch for proof of airflow.
 - 6. Fan interlock contacts.
 - 7. Fuses in terminal box for overcurrent protection (for coils more than 48 A).
 - 8. Mercury contactors.
 - 9. Pneumatic-electric switches and relays.
 - 10. Magnetic contactor for each step of control (for three-phase coils).
- G. Controls:
 - 1. Suitable for operation with duct pressures between 0.25- and 3.0-inch wg inlet static pressure.
 - 2. System-powered, wall-mounted thermostat.

2.3 CASING LINER

- A. Casing Liner: Fibrous-glass duct liner, foil-faced, complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Minimum Thickness: 1/2 inch.
 - a. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

2.4 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to AHRI 880.
 - 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and AHRI certification seal.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 5, "Hangers and Supports" and with Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.2 TERMINAL UNIT INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- C. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.
- D. Comply with requirements in Section 233113 "Metal Ducts" for connecting ducts to air terminal units.
- E. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Duct Accessories."
- F. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Air terminal unit will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION 233600

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
 - 2. Fixed face grilles.
- B. Related Sections:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- A. See drawings for performance requirements.

2.2 REGISTERS AND GRILLES

- A. See drawings for performance requirements.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.

- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Listed double-wall vents.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For vents.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Detail fabrication and assembly of hangers and seismic restraints.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Sample Warranty: For special warranty.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for shop and field welding of joints and seams in vents.
- B. Certified Sizing Calculations: Manufacturer shall certify venting system sizing calculations.

PART 2 - PRODUCTS

2.1 LISTED TYPE B AND BW VENTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Heatfab Saf-T Vent.
 - 2. Metal-Fab, Inc.
 - 3. Selkirk Corporation.

- B. Description: Double-wall metal vents tested according to UL 441 and rated for 480 deg F continuously for Type B or 550 deg F continuously for Type BW; with neutral or negative flue pressure complying with NFPA 211.
- C. Construction: Inner shell and outer jacket separated by at least a 1/4-inch airspace.
- D. Inner Shell: ASTM B 209, Type 1100 aluminum or ASTM B 209, Type 3003 aluminum.
- E. Outer Jacket: Galvanized steel.
- F. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
 - 1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.

2.2 LISTED SPECIAL GAS VENTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Heatfab Saf-T Vent.
 - 2. Metal-Fab, Inc.
 - 3. Selkirk Corporation.
- B. Description: Double-wall metal vents tested according to UL 1738 and rated for 480 deg F continuously, with positive or negative flue pressure complying with NFPA 211.
- C. Construction: Inner shell and outer jacket separated by at least a 1/2-inch airspace.
- D. Inner Shell: ASTM A 959, Type 29-4C stainless steel.
- E. Outer Jacket: Aluminized steel.
- F. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.
 - 1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Listed Type B and BW Vents: Vents for certified gas appliances.
- B. Listed Special Gas Vent: Condensing gas appliances.

3.2 INSTALLATION OF LISTED VENTS

- A. Comply with minimum clearances from combustibles and minimum termination heights according to product listing or NFPA 211, whichever is most stringent.
- B. Seal between sections of positive-pressure vents according to manufacturer's written installation instructions, using sealants recommended by manufacturer.
- C. Support vents at intervals recommended by manufacturer to support weight of vents and all accessories, without exceeding appliance loading.
- D. Lap joints in direction of flow.
- E. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes.

END OF SECTION 235123

SECTION 235513.16 - GAS-FIRED DUCT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes gas-fired duct heaters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of gas-fired duct heater.
 - 1. Include rated capacities, operating characteristics, and accessories.
- B. Shop Drawings: For gas-fired duct heaters. Include plans, elevations, sections, and attachment details.
 - 1. Prepare by or under the supervision of a qualified professional engineer detailing fabrication and assembly of gas-fired duct heaters, as well as procedures and diagrams.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.
 - 3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 4. Include diagrams for signal and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which equipment will be attached.
 - 2. Items penetrating roof and the following:
 - a. Duct, vent, and gas piping rough-ins and connections.
- B. Field quality-control reports.
- C. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace heat exchanger of gas-fired duct heater that fails in materials or workmanship within specified warranty period.
1. Warranty Period: **[Two]** **[Five]** **<Insert number>** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Heatco.
 2. Modine Manufacturing Company.
 3. REZNOR, a brand of Nortek Global HVAC.
 4. Sterling HVAC Products; a Mestek company.

2.2 PERFORMANCE REQUIREMENTS

- A. Capacities and Characteristics:
1. Heat Exchanger: **[Aluminized]** **[Stainless]** steel.
 2. Burner Material: **[Aluminized steel with stainless-steel inserts]** **[Stainless steel]**.
 3. Venting: **[Gravity]** **[Power]** vented.
 4. Venting: Indoor, separated combustion, power vented.
 - a. Concentric, Terminal Vent Assembly: Combined combustion-air inlet and power-vent outlet with wall or roof caps. Include adapter assembly for connection to inlet and outlet pipes, and flashing for wall or roof penetration.
 5. Flue Outlet: **<Insert inches>** in diameter.
 6. Gas Input: **<Insert Btu/h>**.
 7. Gas Output: **<Insert Btu/h>**.
 8. Gas Control Valve: **[Single stage]** **[Two stage]** **[Modulating]**.
 9. Annual Fuel Utilization Efficiency: **[80]** **<Insert number>** percent.
 10. Minimum Airflow: **<Insert cfm>**.
 11. External Static Pressure: **<Insert inches wg>**.

2.3 MANUFACTURED UNITS

- A. Description: Factory assembled, piped, and wired; and complying with ANSI Z83.8/CSA 2.6.
- B. Fuel Type: Design burner for **natural** gas having characteristics same as those of gas available at Project site.
- C. Indoor External Housing: Steel cabinet with integral support inserts and removable bottom arranged to serve as drain pan.
 - 1. External Casings and Cabinets: [**Baked enamel**] [**Powder coating**] over corrosion-resistant-treated surface.
- D. Provide Heatco Inc. indirect gas-fired HD Duct Furnace models listed by Intertek Testing Services (ITS / ETL), a Nationally Recognized Testing Laboratory (NRTL), to the current edition of ANSI Z83.8 / CSA 2.6 Standard for Gas-Fired Duct Furnaces for installation on the positive pressure side of the circulating air blower only and provide a minimum combustion efficiency of 81%.
- E. Duct Furnaces shall be listed for either outdoor installation (or) for indoor installation in accordance with Category I and Category III venting systems without need for additional power venting.
- F. Gas-fired duct furnace(s) provided shall have a tubular heat exchanger constructed of (Type 409 Stainless Steel (.044 Min. Wall thickness) produced to ASTM A268); (Type 304L stainless tubes (.047 Min. Wall thickness) produced to ASTM A249). (*Select One*) Heat exchanger tubes shall be mechanically secured to vestibule panels and design shall be suitable to withstand 3.0" w.c. total external static pressure.
- G. Duct Furnaces shall be Listed for application downstream of refrigeration and cooling systems and shall provide means for removal of condensate that occurs in the heat exchanger tubes during cooling operation. Heat exchanger tubes shall have (integral formed dimpled restrictors; formed turbulators) to provide for an unobstructed drainage path and tubes shall be formed to provide a positive pitch to promote condensate drainage. Drainage shall be configured so that burners are not exposed to condensate.
- H. The Duct Furnace shall include:
 - 1. A 20 gauge galvanized steel cabinet
 - 2. 1 inch thick, minimum 1 ½ lb./ft.³ density thermal insulation for exterior cabinets
 - 3. Patented inshot gas burners, with integral carryovers, capable of operation at 5:1 turndown with modulating controls
 - 4. An induced-draft combustion air blower to provide for positive venting of flue gases
 - 5. Provision for attachment of a vent system to exhaust flue gases to outdoors.

6. Combustion air pressure switch to prove air supply for combustion
 7. Direct spark ignition of the gas burners with remote flame sensor to prove carryover across all burners
 8. Listed Combination Gas Valve incorporating redundant (two) electric safety shut-off valves, manual shut-off , and gas regulator which regulates gas pressure to burner supply manifold.
 9. A 1/8" NPT tapped test gauge connection in the gas manifold for measuring gas pressure
 10. A union fitting downstream of gas control to facilitate installation and service
 11. An automatic reset type high limit switch to limit maximum outlet air temp to less than 250 F
 12. Manual reset flame rollout switch(es).
 13. A Class II step down transformer to provide 24 VAC control voltage at selected supply voltage
 14. Duct Furnace shall incorporate a Direct Spark Ignition control module that is design certified by a NRTL to ANSI Z21.20 and CAN/CSA-C22.2. The control shall provide
 - a. 100% safety shut-off
 - b. A minimum 15 second pre-purge to provide a minimum of four (4) air changes
 - c. A maximum 0.8 second flame failure response time
 - d. Two additional ignition retrials preceded by an inter-purge period
 - e. A minimum 30 second post-purge
 - f. An automatic reset after one hour should a lockout occur
 - g. A LED indicator light to provide a flash code to identify operating condition of control
 - h. An Alarm capable contact
- I. All electrical components shall be listed or recognized by a NRTL (ETL, UL, CSA, etc.).
- J. Duct Furnace and burners provided are listed for use on Natural or Propane gases as specified at the time of order.
- K. Ratings listed in Submittal Tables are for installations between 0 and 2000 feet (0 to 610m). For installations above 2000 feet, unit must be de-rated in accordance with National Standards. Consult Factory.
- L. The fully assembled Duct Furnace shall be factory fire tested prior to shipment.
- M. Duct Furnace shall be accompanied by wiring diagrams for the control system supplied and printed instructions for proper installation, start-up, operation and maintenance.
- N. Burner and components are warranted for one year from date of installation or 18 months from date of manufacture. Heat exchanger is warranted for ten (10) years on a pro-rated basis. See Heatco Standard Warranty for full details.

- O. Initial on sight start-up must be completed by qualified installation and service agency. A Start-up data sheet is provided for recording operating data and the final heater adjustments. The indicated portion of the Start-up data sheet must be returned to Heatco to validate factory warranty.

2.4 UTILITIES

- A. **Electrical** All models - 115VAC / 1 Φ / 60 Hz. / Less than 6 amps
- B. **Gas Service** All models -13.5" w.c. (1/2 PSI) Maximum Inlet Pressure – Natural Gas
- C. Models with input ratings < 400,000 Btuh
 1. 5.0" w.c. Minimum Inlet Pressure – Natural Gas
 2. 11.0" w.c. Minimum Inlet Pressure – Propane Gas
 3. 3/4" NPT Service connection to gas valve
- D. **External Control (Provided by others)**
 1. Heat Enable – One set **NO** service voltage contacts or 24 VAC control contacts
 2. Modulation – 0 -10 VDC Analog input
- E. Venting
 1. Indoor Installation – Field Installed
 2. Vertical Vent – Category I – B Vent- Size per ANSI Z223.1 / NFPA 54
 3. Horizontal Vent – Category III – Maximum Vent length - 50 equivalent feet Use approved Cat. III venting materials. Refer to Installation Instructions for vent pipe diameter

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired duct heaters and associated fuel and vent features and systems according to **NFPA 54**, applicable local codes and regulations, and manufacturer's written instructions.
- B. Suspended Units: Suspend from substrate using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.
 1. Spring hangers are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to gas-fired duct heaters, allow space for service and maintenance.
- C. Gas Piping: Comply with **Section 221623 Natural Gas Piping**. Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
- D. Vent Connections: Comply with Section 235123 "Gas Vents."
- E. Duct Connections: Comply with **Section 233113 "Metal Ducts."**
- F. Electrical Connections: Comply with applicable requirements in electrical Sections.
 - 1. Install electrical devices furnished with heaters but not specified to be factory mounted.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections:
 - 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 2. Verify bearing lubrication.
 - 3. Verify proper motor rotation.
 - 4. Test Reports: Prepare a written report to record the following:
 - a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Gas-fired duct heater will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Adjust burner and other unit components for optimum heating performance and efficiency.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain gas-fired duct heaters.

END OF SECTION 235513.16

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes low-intensity, gas-fired, forced-draft radiant heaters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 WARRANTY

- A. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace components of radiant heaters that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: All warranty periods listed below are from date of Substantial Completion.
 - a. Burner Assembly: Three years.
 - b. Combustion and Emitter Tubes: Seven years.
 - c. Heater Controls: Three years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. UL listed and labeled, with UL label clearly visible on units indicating compliance with ANSI Z83.20/CSA 2.34.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 FORCED-DRAFT HEATERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. Detroit Radiant Products Co.
 - 2. Advanced Radiant Systems
 - 3. Roberts-Gordon, Inc.
 - 4. Superior Radiant Products Ltd.
- B. Description: Factory-assembled, indoor, overhead-mounted, electrically controlled, low-intensity, infrared radiant heating units using gas combustion. Heater to have all necessary factory-installed wiring and piping required prior to field installation and startup.
- C. Fuel Type: Design burner for natural gas having characteristics same as those of gas available at Project site.
- D. Burner Assembly:
 - 1. Combustion-Air Inlet: Ducted vertical to outdoors through roof with vent caps.
- E. Combustion Chamber: 4-inch-diameter, 16-gage, aluminized-steel tubing with high-emissivity, high-temperature, corrosion-resistant external finish.
- F. Emitter Tube: 4-inch-diameter, 16-gage, aluminized-steel tubing with high-emissivity, high-temperature, corrosion-resistant external finish.
 - 1. Tubing Connections: Compression couplings made from aluminized or stainless steel.
 - 2. 180-degree-bend emitter steel tubing with high-emissivity, high-temperature, corrosion-resistant external finish.
- G. Reflector: Polished aluminum, with end caps. Shape to control radiation from tubing for uniform intensity at floor level with 100 percent cutoff above centerline of tubing. Reflectors or entire heater shall accommodate rotational adjustment from horizontal to a minimum 30-degree tilt from vertical.
- H. Capacities and Characteristics: See drawings.

2.3 CONTROLS AND SAFETIES

- A. Gas Control Valve: Two-stage, regulated redundant 24-V ac gas valve that contains pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
- B. Failure Safeguards: 100 percent shutoff of gas flow in the event of flame or power failure.
- C. Prepurge of 15 seconds of air control system prior to burner ignition.
- D. Safety lockout of burner after three consecutive ignition failures.
- E. Blocked Vent Safety: Differential pressure switch in burner safety circuit to stop burner operation with high discharge or suction pressure.
- F. Control Panel Interlock: Stops burner if panel is open.
- G. Indicator Lights: "Airflow-on" and "burner-on" indicator lights.
- H. Thermostat: Devices and wiring are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC".

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Installation: Install gas-fired, radiant heaters and associated gas features and systems according to NFPA 54.
- B. Suspended Units: Suspend from substrate using chain hanger kits and building attachments.
 - 1. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- C. Maintain manufacturers' recommended clearances for combustibles.
- D. Gas Piping: Comply with Section 221623 "Natural-Gas Piping." Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
 - 1. Gas Connections: Connect gas piping to radiant heaters according to NFPA 54.
- E. Where installing piping adjacent to gas-fired, radiant heaters, allow space for service and maintenance.
- F. Vent Connections: Comply with Section 233113 "Metal Ducts" and with Section 235123 "Gas Vents."
- G. Electrical Connections: Comply with applicable requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

1. Install electrical devices furnished with heaters but not specified to be factory mounted.

3.2 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
2. Verify bearing lubrication.
3. Verify proper motor rotation.
4. Test Reports: Prepare a written report to record the following:
 - a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

B. Gas-fired, radiant heaters will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.3 ADJUSTING

A. Adjust initial-temperature set points.

B. Adjust burner and other unit components for optimum heating performance and efficiency.

END OF SECTION 235523.13

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes gas-fired unit heaters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of gas-fired unit heater.
 - 1. Include rated capacities, operating characteristics, and accessories.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which equipment will be attached.
 - 2. Items penetrating roof and the following:
 - a. Vent and gas piping rough-ins and connections.
- B. Field quality-control reports.
- C. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace heat exchanger of gas-fired unit heater that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - RODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. Modine Manufacturing Company.
2. REZNOR; Thomas & Betts Corporation, a member of ABB Group.
3. Sterling HVAC Products; a Mestek company.

2.2 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Capacities and Characteristics: See drawings.

2.3 MANUFACTURED UNITS

- A. Description: Factory assembled, piped, and wired, and complying with ANSI Z83.8/CSA 2.6.
- B. Gas Type: Design burner for natural gas having characteristics same as those of gas available at Project site.
- C. Type of Venting: Gravity vented.
- D. Housing: Steel, with integral draft hood and inserts for suspension mounting rods.
 1. External Casings and Cabinets: Baked enamel over corrosion-resistant-treated surface.
- E. Accessories:
 1. Four-point suspension kit.
 2. Concentric, Terminal Vent Assembly: Combined combustion-air inlet and power-vent outlet with wall or roof caps. Include adapter assembly for connection to inlet and outlet pipes, and flashing for wall or roof penetration.
- F. Heat Exchanger: Aluminized steel.
- G. Burner Material: Aluminized steel with stainless-steel inserts.
- H. Propeller Unit Fan:
 1. Formed-steel propeller blades riveted to heavy-gage steel spider bolted to cast-iron hub, dynamically balanced, and resiliently mounted.
 2. Fan-Blade Guard: Galvanized steel, complying with OSHA specifications, removable for maintenance.
- I. Motors:
 1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

- J. Controls: Regulated redundant gas valve containing pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 - 1. Gas Control Valve: Two stage.
 - 2. Ignition: Electronically controlled electric spark with flame sensor.
 - 3. Fan Thermal Switch: Operates fan on heat-exchanger temperature.
 - 4. Vent Flow Verification: Flame rollout switch.
 - 5. Control transformer.
 - 6. High Limit: Thermal switch or fuse to stop burner.
 - 7. Thermostat: Devices and wiring are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC".
- K. Electrical Connection: Factory wire motors and controls for a single electrical connection.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired unit heaters and associated gas and vent features and systems according to NFPA 54, applicable local codes and regulations, and manufacturer's written instructions.

3.2 EQUIPMENT MOUNTING

- A. Suspended Units: Suspend from substrate using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.
- B. Substrate-Mounted Units: Provide supports connected to substrate. Secure units to supports.
 - 1. Threaded Rods, Spring Hangers, and Building Attachments: Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" and Section 230548.13 "Vibration Controls for HVAC."

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to gas-fired unit heater, allow space for service and maintenance.
- C. Gas Piping: Comply with Section 221623 "Natural-Gas Piping." Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
- D. Vent Connections: Comply with Section 235123 "Gas Vents."
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

- F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 2. Verify bearing lubrication.
 - 3. Verify proper motor rotation.
 - 4. Test Reports: Prepare a written report to record the following:
 - a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- B. Gas-fired unit heater will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Adjust burner and other unit components for optimum heating performance and efficiency.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain gas-fired unit heaters.

END OF SECTION 235533.16

SECTION 236313 - AIR-COOLED REFRIGERANT CONDENSERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Packaged air-cooled refrigerant condensers.

1.2 ACTION SUBMITTALS

A. Product Data: For each air-cooled refrigerant condenser.

1. Literature shall be provided that indicates dimensions, operating and shipping weights, capacities, ratings, factory supplied accessories, electrical characteristics, and connection requirements. Installation, Operation and Maintenance manual with startup requirements shall be provided.

B. Shop Drawings: For air-cooled refrigerant condensers.

1. Unit drawings shall be provided that indicate assembly, unit dimensions, clearances, and connection details. Wiring diagram shall be provided with details for both power and control systems and differentiate between factory installed and field installed wiring.

C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

A. Unit shall be certified in accordance with UL Standard 60335-2-40 and CSA C22.2 No. 236, Safety Standard for Heating and Cooling Equipment.

B. Unit and refrigeration system shall comply with ASHRAE 15, Safety Standard for Mechanical Refrigeration.

C. Energy Efficiency Ratio (EER) shall be equal to or greater than prescribed by ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings.

D. Unit shall be safety certified by ETL and be ETL US and ETL Canada listed. Unit nameplate shall include the ETL label.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Unit shall be shipped on a wooden pallet with skeleton crating prior to shipment with doors bolted shut to prevent damage during transport and thereafter while in storage awaiting installation.

- B. Follow Installation, Operation and Maintenance manual instructions for rigging, moving, and unloading the unit at its final location.
- C. Unit shall be stored in a clean, dry place protected from construction traffic in accordance with the Installation, Operation and Maintenance manual.

1.5 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-in-Place Concrete."
- B. Coordinate location of refrigerant piping and electrical rough-ins.

1.6 WARRANTY

- A. Manufacturer shall provide a limited "parts only" warranty for a period of 12 months from the date of equipment startup or 18 months from the date of original equipment shipment from the factory, whichever is less. Warranty shall cover material and workmanship that prove defective, within the specified warranty period, provided manufacturer's written instructions for installation, operation and maintenance have been followed. Warranty excludes parts associated with routine maintenance and refrigerant.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. **Manufacturers:** Subject to compliance with requirements, **[provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:**
 - 1. AAON.
 - 2. ClimateCraft.
 - 3. Temptrol.

2.2 GENERAL DESCRIPTION

- A. Air-Source heat pump condensing unit shall include compressors, air-cooled condenser coils, condenser fans, suction and liquid connection valves, accumulator, receiver, reversing valve, filter driers with check valves, and thermal expansion valves.
- B. Unit shall be factory assembled and tested including leak testing of the coil and run testing of the completed unit. Run test report shall be supplied with the unit in the control compartment.
- C. Unit shall have decals and tags to indicate lifting and rigging, service areas and caution areas for safety and to assist service personnel.

- D. Unit components shall be labeled, including pipe stub outs, refrigeration system components and electrical and controls components.
- E. Installation, Operation and Maintenance manual shall be supplied within the unit.
- F. Laminated color-coded wiring diagram shall match factory installed wiring and shall be affixed to the interior of the control compartment's access door.
- G. Unit nameplate shall be provided in two locations on the unit, affixed to the exterior of the unit and affixed to the interior of the control compartment's access door.

2.3 CONSTRUCTION

- A. Unit shall be completely factory assembled, piped, and wired and shipped in one section.
- B. All cabinet walls, access doors, and roof shall be fabricated of G90 galvanized steel panels.
- C. Unit shall be specifically designed for outdoor application.
- D. Access to compressors and control components shall be through hinged access doors with quarter turn, lockable handles.
- E. Access to condenser coils and fans is through removable access panels.
- F. Exterior paint finish shall be capable of withstanding at least 2,500 hours, with no visible corrosive effects, when tested in a salt spray and fog atmosphere in accordance with ASTM B 117-95 test procedure.
- G. Unit shall include lifting lugs.
- H. Unit shall include forklift slots.

2.4 ELECTRICAL

- A. Unit shall be provided with standard power block for connecting power to the unit.
- B. Control circuit transformer and wiring shall provide 24 VAC control voltage from the line voltage provided to the unit.
- C. Unit shall have a 10 kAIC SCCR.
- D. Air-source heat pump shall include an optimized start defrost cycle to prevent frost accumulation on the outdoor coil during heat pump heating operation and to minimized defrost cycle energy usage. If the temperature of the outdoor heat exchanger and/or the suction line is less than a predetermined value, a deferred defrost cycle is initiated wherein the defrost cycle starts after a variable, continuously optimizing, time interval has elapsed. The defrost cycle is terminated when the relative temperatures of the outdoor heat exchanger and/or the suction line indicate that sufficient frost is melted from the heat exchanger to insure adequate time between successive defrost cycles for optimizing the efficiency and reliability of the system, or after a

predetermined time interval has elapsed, whichever condition occurs first. During defrost cycle all compressors shall energize, reversing valves shall energize, and auxiliary heat shall energize.

- E. Unit shall be provided with factory installed and factory wired, non-fused disconnect switch.
- F. Unit shall be provided with factory installed and factory wired 115V, 12 amp GFI outlet in the unit control panel.
- G. Unit shall be provided with phase and brown out protection which shuts down all motors in the unit if the electrical phases are more than 10% out of balance on voltage, the voltage is more than 10% under design voltage, or on phase reversal.

2.5 REFRIGERATION SYSTEM

- A. Each compressor shall be furnished with a crankcase heater.
- B. Compressors shall be mounted in an isolated service compartment which can be accessed without affecting unit operation. Lockable hinged access doors shall provide access to the compressors.
- C. Compressors shall be isolated from the base pan with the compressor manufacturer's recommended rubber vibration isolators and mounted on an elevated compressor deck, to reduce any transmission of noise from the compressors into the building area.
- D. Each refrigeration circuit shall be equipped with automatic reset low pressure and manual reset high pressure refrigerant safety controls, Schrader type service fittings on both the high pressure and low pressure sides, and service valves for liquid and suction connections. Liquid line filter driers shall be factory provided and installed. Field installed refrigerant circuits shall include the low side cooling components, refrigerant, thermal expansion valve, liquid line, insulated hot gas reheat line, and insulated suction line.
- E. Unit shall include a factory holding charge of R-454B refrigerant and oil. Adjusting the charge of the system will be required during installation.
- F. Lead refrigeration circuit shall be provided with modulating hot gas reheat valve, electronic controller, liquid line receiver, supply air temperature sensor and a dehumidification control signal terminal that enables the dehumidification mode of operation, and includes supply air temperature control to prevent supply air temperature swings and overcooling of the space. The matching indoor air handler must include a hot gas reheat coil and a check valve on the hot gas reheat line.
- G. Unit shall be configured as an air-source heat pump. Each refrigeration circuit shall be equipped with a bi-flow liquid line filter drier, reversing valve, suction line accumulator, liquid line receiver, and a bypass loop with check valve around a thermal expansion valve. Reversing valve shall de-energize during the heat pump heating mode of operation. The matching indoor air handler must include a bypass loop with check valve around the thermal expansion valve.
- H. The factory installed controls shall include a 3 minute off delay timer to prevent compressor short cycling. The controls shall also include an adjustable, 20 second delay timer for each

additional capacity stage to prevent multiple capacity stages from starting simultaneously and adjustable compressor lock out.

- I. Units shall be provided with a suction pressure transducer on each refrigeration circuit.

2.6 FANS

- A. Variable frequency drive controlled variable speed condenser fans shall be provided for head pressure control and allow operation down to 35°F. Fan motor shall be weather protected, single phase, direct drive, and open, air over (OPAO) with thermal overload protection.

2.7 COILS

- A. Coils shall be designed for use with R-454B refrigerant and constructed of copper tubes with aluminum fins mechanically bonded to the tubes and galvanized steel end casings. Fin design shall be sine wave rippled.
- B. Coils shall be designed for a minimum of 10°F of refrigerant sub-cooling.
- C. Coils shall be hydrogen leak tested.

2.8 CONTROLS

- A. Unit shall be provided with factory supplied and factory installed controller in the matching air handling unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb, firmly anchored in locations indicated; maintain manufacturer's recommended clearances.
- B. Equipment Mounting:
 - 1. Install air-cooled condenser refrigerant condensers on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- C. Maintain manufacturer's recommended clearances for service and maintenance.
- D. Loose Components: Install electrical components, devices, and accessories that are not factory mounted.

3.2 PIPING CONNECTIONS

- A. Piping installation requirements are specified in Section 232300 "Refrigerant Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Refrigerant Piping: Where indicated on Drawings, connect piping to unit with pressure-relief, service valve, filter-dryer, and moisture indicator on each refrigerant-circuit liquid line.
- D. Apply labels to refrigerant lines in accordance with Section 230553, "Identification for HVAC Piping and Equipment."

3.3 ELECTRICAL CONNECTIONS

- A. Install field power to each condenser unit electrical power connection.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- E. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least **1/2 inch** high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."
- C. Install nameplate for each control connection, indicating field control panel designation and I/O control designation feeding connection.

3.5 STARTUP SERVICE

- A. **Perform** startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions and perform the following:

- a. Inspect for physical damage to unit casing.
 - b. Verify that access doors move freely and are weathertight.
 - c. Clean units and inspect for construction debris.
 - d. Verify that all bolts and screws are tight.
 - e. Adjust vibration isolation and flexible connections.
 - f. Verify that controls are connected and operational.
2. Lubricate bearings on fan motors.
 3. Verify that fan wheel is rotating in the correct direction and is not vibrating or binding.
 4. Start unit according to manufacturer's written instructions and complete manufacturer's startup checklist.
 5. Measure and record airflow and air-temperature rise over coils.
 6. Verify proper operation of capacity control device.
 7. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.
 8. After startup and performance test, lubricate bearings.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Perform tests and inspections **with the assistance of a factory-authorized service representative.**
- D. Tests and Inspections:
 1. Perform electrical test and visual and mechanical inspection.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Complete manufacturer's starting checklist.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 5. Verify proper airflow over coils.
- E. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.
- F. Air-cooled refrigerant condensers will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports.

3.7 DEMONSTRATION

- A. **Train** Owner's maintenance personnel to adjust, operate, and maintain air-cooled refrigerant condensers.

END OF SECTION 236313

SECTION 237313.16 - INDOOR, SEMI-CUSTOM AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulated, double-wall-casing, indoor, semi-custom air-handling units that are factory assembled using multiple section components, including the following:
 - 1. Casings.
 - 2. Fans, drives, and motors.
 - 3. Coils.
 - 4. Air filtration.
 - 5. Dampers.
 - 6. Sound attenuators.
 - 7. Air blender.
 - 8. Diffuser.

1.2 ACTION SUBMITTALS

- A. Product Data: For each air-handling unit. Literature shall be provided that indicates dimensions, operating and shipping weights, capacities, ratings, fan performance, filter information, factory supplied accessories, electrical characteristics, and connection requirements. Installation, Operation and Maintenance manual with startup requirements shall be provided. Run test report shall be supplied with the unit in the control compartment's literature packet, and also available electronically after the unit ships.
- B. Shop Drawings: For each type and configuration of indoor, semi-custom air handling unit.
 - 1. Include plans, elevations, sections, and **mounting** details.
 - 2. Computer generated fan curves for each fan shall be submitted with specific design operation point noted.
 - 3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 4. Detail fabrication and assembly of indoor, semi-custom air-handling units, as well as procedures and diagrams.
 - 5. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Source quality-control reports.

- C. Startup service reports.
- D. Field quality-control reports.
- E. Sample Warranty: For manufacturer's warranty.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Unit shall be on a wooden pallet with skeleton crating prior to shipment to prevent damage during transport and thereafter while in storage awaiting installation.
- B. Follow Installation, Operation and Maintenance manual instructions for rigging, moving, and unloading the unit at its final location.
- C. Unit shall be handled carefully to avoid damage to components, enclosures and finish.
- D. Unit shall be stored in a clean, dry place protected from weather and construction traffic in accordance with Installation, Operation and Maintenance manual instructions.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-handling units to include in emergency, operation, and maintenance manuals.

1.6 WARRANTY

- A. Warranty: Manufacturer agrees to repair or replace components of indoor, semi-custom air-handling units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: 1 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- C. Unit shall be certified in accordance with UL Standard 60335-2-40 and CSA C22.2 No. 236, Safety Standard for Heating and Cooling Equipment.
- D. Unit and refrigeration system shall comply with ASHRAE 15, Safety Standard for Mechanical Refrigeration.

- E. Unit Energy Efficiency Ratio (EER) shall be equal to or greater that prescribed by ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings.
- F. Unit shall be safety certified by ETL and be ETL US and ETL Canada listed. Unit nameplate shall include the ETL label.
- G. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- H. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- I. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design vibration isolation, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- J. Structural Performance: Casing panels shall be self-supporting and capable of withstanding positive/negative **6-inch wg** of internal static pressure, without exceeding a midpoint deflection of **0.0042 inch/inch** of panel span.
- K. Casing Leakage Performance: ASHRAE 111, **Class 6 leakage** or better at **plus or minus 8 inch wg**.

2.2 CAPACITIES AND CHARACTERISTICS

- 1. See drawings.

2.3 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AAON, Model H3 (Basis of Design)
 - 2. Adaptiv Air.
 - 3. ClimateCraft.
 - 4. Temtrol.

2.4 General Description

- A. Indoor air handling units shall include filters, supply fans, and the following:
 - 1. DX evaporator coil
 - 2. reheat coil
 - 3. mixing box
 - 4. unit controls
- B. Unit shall have a draw-through supply fan configuration and discharge air horizontally.

- C. Unit shall be shipped in two sections and factory tested including leak testing of the coils and run testing of the supply fans and factory wired system. Run test report shall be supplied with the unit in the control compartment's literature packet, and also available electronically after the unit ships.
- D. Unit shall have decals and tags to indicate lifting and rigging, service areas and caution areas for safety and to assist service personnel.
- E. Unit components shall be labeled, including pipe stub outs, refrigeration system components and electrical and controls components.
- F. Installation, Operation and Maintenance manual shall be supplied within the unit.
- G. Laminated color-coded wiring diagram shall match factory installed wiring and shall be affixed to the interior of the control compartment's hinged access door.
- H. Unit nameplate shall be provided in two locations on the unit, affixed to the exterior of the unit and affixed to the interior of the control compartment's hinged access door.

2.5 Construction

- A. All cabinet walls, access doors, and roof shall be fabricated of double wall, impact resistant, rigid polyurethane foam injected panels.
- B. Unit insulation shall have a minimum thermal resistance R-value of 6.25. Foam insulation shall have a minimum density of 2 pounds/cubic foot and shall be tested in accordance with ASTM D1929-11 for a minimum flash ignition temperature of 610°F.
- C. Unit construction shall be double wall with G90 galvanized steel on both sides and a thermal break. Double wall construction with a thermal break prevents moisture accumulation on the insulation, provides a cleanable interior, reduces heat transfer through the panel and prevents exterior condensation on the panel.
- D. Unit shall be designed to reduce air leakage and infiltration through the cabinet. Sealing shall be included between panels and between access doors and openings to reduce air leakage. Piping and electrical conduit through cabinet panels shall include sealing to reduce air leakage.
- E. Access doors shall be flush mounted to cabinetry.
- F. Units shall include double-sloped 304 stainless steel drain pan. Drain pan connection shall be on the right hand side of unit with a 1" MPT fitting.
- G. Cooling coil shall be mechanically supported above the drain pan by multiple supports that allow drain pan cleaning and coil removal.
- H. Unit shall be provided with a high condensate level switch that shuts down the unit when a high water level is detected in the drain pan.
- I. Unit shall include factory wired control panel compartment LED service lights.

2.6 Electrical

- A. Unit shall be provided with an external control panel with separate low voltage control wiring with conduit and high voltage power wiring with conduit between the control panel and the unit. Both side walls of the control panel shall include louvered vents. Control panel shall be field mounted and shall include a piano hinged service access door with tooled entry.
- B. Unit shall be provided with standard power block for connecting power to the unit.
- C. Unit shall include a factory installed 24V control circuit transformer.
- D. Unit shall have a 10 kAIC SCCR.
- E. Unit shall include high and low voltage quick connects for easy wiring at installation.
- F. Unit shall be provided with phase and brown out protection which shuts down all motors in the unit if the electrical phases are more than 10% out of balance on voltage, the voltage is more than 10% under design voltage or on phase reversal.
- G. Unit shall be provided with remote safety shutdown terminals for wiring to a field installed smoke detector, firestat, or building safety automatic shutdown system.

2.7 Supply Fans

- A. Unit shall include direct drive, unhooded, backward curved, plenum supply fans.
- B. Blower and motor assembly shall be dynamically balanced.
- C. Motor shall be IE5 efficiency permanent magnet totally enclosed motor. Variable frequency drive shall be factory wired and mounted in the unit.
- D. Blower and motor assembly shall utilize neoprene gasket.

2.8 Cooling Coil

- A. Access to cooling coil shall be through hinged access door with lockable quarter turn handles.
- B. Access to reheat coil shall be through hinged access door with lockable quarter turn handles.
- C. Evaporator Coil
 - 1. Coil shall be designed for use with R-454B refrigerant and constructed of copper tubes with aluminum fins mechanically bonded to the tubes and aluminum end casings. Fin design shall be sine wave rippled.
 - 2. Coil shall two circuits and interlaced circuitry.
 - 3. Coil shall be 6 row high capacity and 12 fins per inch.

4. Coil shall be hydrogen leak tested.
5. Coil shall be furnished with factory installed thermostatic expansion valves. The sensing bulbs shall be field installed on the suction line immediately outside the cabinet.
6. Coil shall have right hand external piping connections. Liquid and suction connections shall be sweat connection. Coil connections shall be labeled, extend beyond the unit casing, and be factory sealed on both the interior and exterior of the unit casing to minimize air leakage.

2.9 Refrigeration System

- A. Air handling unit and matching condensing unit shall be capable of operation as an R-454B split system heat pump.
- B. Each refrigeration circuit shall be equipped with thermostatic expansion valve type refrigerant flow control.
- C. Modulating hot gas reheat shall be provided on the lead refrigeration circuit. Air handling unit shall be provided with hot gas reheat coil, a check valve on the liquid line, and a check valve on the hot gas reheat line. The matching condensing unit must include modulating 3-way reheat valve, liquid line receiver, electronic controller, supply air temperature sensor and a dehumidification control signal terminal. This allows the system to have a dehumidification mode of operation and includes supply air temperature control to prevent supply air temperature swings and overcooling of the space. Reheat line connections shall be labeled, extend beyond the unit casing and be located near the suction and liquid line connections for ease of field connection. Connections shall be factory sealed on both the interior and exterior of the unit casing to minimize air leakage.
- D. Unit shall be configured as heat pump. Refrigeration circuit shall be equipped with a thermal expansion with an external check valve on the indoor coil.
- E. Reversing valve, outdoor coil thermal expansion valve, bi-flow filter drier, and liquid line receiver shall be factory installed in the matching AAON condensing unit.

2.10 Filters

- A. Unit filter access shall be through service access door with piano hinges and draw latches.
- B. Unit shall include 4 inch thick, pleated panel filters with a MERV rating of 13, upstream of the cooling coil. Unit shall also include 2 inch thick, pleated panel pre filters with MERV rating of 8, upstream of the 4 inch standard filters.
- C. Unit shall include a clogged filter switch that senses the pressure drop across the unit filter bank and cooling coil.

2.11 Mixing Box

- A. Damper access shall be through service access door with removable pin hinges and lockable quarter turn handle.
- B. Unit shall contain a mixing box with left return air opening and front outside air opening.

2.12 Controls

- A. Unit shall be provided with a proof of airflow switch. When airflow is not detected, other electrical components cannot power on.
- B. Unit shall be provided with an external control panel with separate low voltage control wiring with conduit and high voltage power wiring with conduit between the control panel and the unit. Control panel shall be field mounted.
- C. Access to external control panel shall be through hinged access door with tooled entry.
- D. Factory Installed and Factory Provided Controller
 - 1. Unit controller shall be capable of controlling all features and options of the unit. Controller shall be factory installed in the unit controls compartment and factory tested.
 - 2. Controller shall be capable of stand alone operation with unit configuration, setpoint adjustment, sensor status viewing, unit alarm viewing, and occupancy scheduling available without dependence on a building management system.
 - 3. Controller shall have an onboard clock and calendar functions that allow for occupancy scheduling.
 - 4. Controller shall include non-volatile memory to retain all programmed values without the use of a battery, in the event of a power failure.
 - 5. Unit configuration, setpoint adjustment, sensor status viewing, unit alarm viewing, and occupancy scheduling shall be accomplished with connection to interface module with LCD screen and input keypad, interface module with touch screen, or with connection to PC with free configuration software. Controller shall be capable of connection with other factory installed and factory provided unit controllers with individual unit configuration, setpoint adjustment, sensor status viewing, and occupancy scheduling available from a single unit. Connection between unit controllers shall be with a modular cable. Controller shall be capable of communicating and integrating with a LonWorks or BACnet network.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Examine roughing-in for steam, hydronic, and condensate drainage piping systems and electrical services to verify actual locations of connections before installation.

B. Equipment Mounting:

1. Install air-handling units on cast-in-place concrete equipment bases. Coordinate sizes and locations of concrete bases with actual equipment provided. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

C. Suspended Units: Suspend units from structural-steel support frame using threaded steel rods and spring hangers. Comply with requirements for vibration isolation devices specified in **Section 230548.13 "Vibration Controls for HVAC."**

D. Arrange installation of units to provide access space around air-handling units for service and maintenance.

E. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing, with new, clean filters.

F. Install filter-gauge, static-pressure taps upstream and downstream of filters. Mount filter gauges on outside of filter housing or filter plenum in accessible position. Provide filter gauges on filter banks, installed with separate static-pressure taps upstream and downstream of filters.

G. Connect duct to air-handling units with flexible connections. Comply with requirements in Section 233300 "Air Duct Accessories."

3.2 PIPING CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to air-handling unit, allow for service and maintenance.

C. Connect piping to air-handling units mounted on vibration isolators with flexible connectors.

D. Connect condensate drain pans using **NPS 1-1/4**, ASTM B88, Type M copper tubing. Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.

E. Hot- and Chilled-Water Piping: Comply with applicable requirements in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Install shutoff valve and union or flange at each coil supply connection. Install balancing valve and union or flange at each coil return connection.

F. Steam and Condensate Piping: Comply with applicable requirements in Section 232213 "Steam and Condensate Heating Piping" and Section 232216 "Steam and Condensate Heating Piping Specialties." Install shutoff valve at steam supply connections, float and thermostatic trap, and union or flange at each coil return connection. Install gate valve and inlet strainer at supply

connection of dry steam humidifiers, and inverted bucket steam trap to condensate return connection.

- G. Refrigerant Piping: Comply with applicable requirements in Section 232300 "Refrigerant Piping." Install shutoff valve and union or flange at each supply and return connection.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.5 STARTUP SERVICE

- A. **Perform** startup service.
1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Verify that shipping, blocking, and bracing are removed.
 3. Verify that unit is secure on mountings and supporting devices and that connections to piping, ducts, and electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers, and switches.
 4. Verify proper motor rotation direction, free fan wheel rotation, and smooth bearing operations. Reconnect fan drive system, align belts, and install belt guards.
 5. Verify that bearings, pulleys, belts, and other moving parts are lubricated with factory-recommended lubricants.
 6. Verify that zone dampers fully open and close for each zone.
 7. Verify that face-and-bypass dampers provide full face flow.

8. Verify that outdoor- and return-air mixing dampers open and close, and maintain minimum outdoor-air setting.
9. Comb coil fins for parallel orientation.
10. Verify that proper thermal-overload protection is installed for electric coils.
11. Install new, clean filters.
12. Verify that manual and automatic volume control and fire and smoke dampers in connected duct systems are in fully open position.

B. Starting procedures for air-handling units include the following:

1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated rpm.
2. Measure and record motor electrical values for voltage and amperage.
3. Manually operate dampers from fully closed to fully open position and record fan performance.

3.6 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.
- C. Occupancy Adjustments: When requested within **12** months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to **two** visits to Project during other-than-normal occupancy hours for this purpose.

3.7 CLEANING

- A. After completing system installation and testing, adjusting, and balancing air-handling unit and air-distribution systems and after completing startup service, clean air-handling units internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: **Contractor** will engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections **with the assistance of a factory-authorized service representative**:
 1. Leak Test: After installation, fill water and steam coils with water, and test coils and connections for leaks.
 2. Charge refrigerant coils with refrigerant and test for leaks.
 3. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

4. HEPA Filters: Pressurize housing to a minimum of 3-inch wg or to designed operating pressure, whichever is higher; test housing joints, door seals, and sealing edges of filter with soapy water to check for air leaks.
 5. HEPA Filters, Critical Applications: Pressurize housing to a minimum of 3-inch wg or to designed operating pressure, whichever is higher; test housing joints, door seals, and sealing edges of filter for air leaks according to ASME AG-1, pressure-decay method.
 6. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Air-handling unit or components will be considered defective if unit or components do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 DEMONSTRATION

- A. **Train** Owner's maintenance personnel to adjust, operate, and maintain air-handling units.

END OF SECTION 237313.16

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes indoor, direct-fired heating and ventilating units.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type and configuration of indoor, direct-fired heating and ventilating unit.
- B. Shop Drawings: For each type and configuration of indoor, direct-fired heating and ventilating unit.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. Sustainable design systems require minimum efficiency equal to requirements in ASHRAE/IES 90.1.
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Unit shall be on a wooden pallet with skeleton crating prior to shipment to prevent damage during transport and thereafter while in storage awaiting installation.
- B. Follow Installation, Operation and Maintenance manual instructions for rigging, moving, and unloading the unit at its final location.
- C. Unit shall be handled carefully to avoid damage to components, enclosures and finish.
- D. Unit shall be stored in a clean, dry place protected from weather and construction traffic in accordance with Installation, Operation and Maintenance manual instructions.

1.6 WARRANTY

- A. Manufacturer shall provide a limited “parts only” warranty for a period of 12 months from the date of equipment start up or 18 months from the date of original equipment shipment from the factory, whichever is less. Warranty shall cover material and workmanship that prove defective, within the specified warranty period, provided manufacturer’s written instructions for installation, operation, and maintenance have been followed. Warranty excludes parts associated with routine maintenance, such as belts and air filters.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. AAON (Basis of Design).
2. Adaptiv Air
3. ClimateCraft

2.2 SYSTEM DESCRIPTION

- A. Factory-assembled, prewired, self-contained unit consisting of cabinet, supply fan, controls, filters, and direct-fired gas burner to be installed on inside of the building.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 UNIT CASINGS

- A. General Fabrication Requirements for Casings:
1. G90 galvanized steel, with double wall construction and a thermal break.
 2. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
 3. Casing Joints: Sheet metal screws or pop rivets, factory sealed with water-resistant sealant.
 4. Unit shall be designed to reduce air leakage and infiltration through the cabinet. Sealing shall be included between panels and between access doors and openings to reduce air leakage. Piping and electrical conduit through cabinet panels shall include sealing to reduce air leakage.
 5. Access doors shall be flush mounted to cabinetry.

6. Unit shall include exterior corrosion protection which shall be capable of withstanding at least 2,500 hours, with no visible corrosive effects, when tested in a salt spray and fog atmosphere in accordance with ASTM B 117-95 test procedure.
 7. Factory Finish for Galvanized-Steel Casings: Apply manufacturer's standard primer immediately after cleaning and pretreating.
 8. Air-Handling-Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.
- B. Configuration: Horizontal unit with discharge in front and intake in back (see drawings for more information).
- C. Cabinet: G90 Galvanized-steel panels, formed to ensure rigidity and supported by galvanized-steel channels or structural channel supports with lifting lugs. Duct flanges at inlet and outlet.
- D. Outer Casing: 0.0598-inch thick steel with heat-resistant, baked-enamel in color by architect.
- E. Inner Casing:
1. Burner Section Inner Casing: 0.0299-inch-thick steel.
 2. Double-wall casing with inner wall of solid steel, for the following sections:
 - a. Blower section.
 - b. Filter section.
 - c. Access Panels: Lift out for burner and fan motor assemblies on both sides of unit.
 3. Unit Insulation: Foam insulation, tested in accordance with ASTM D1929-11 for minimum flash ignition temperature of 610 F.
 - a. Thickness: 2 inch.
 - b. Minimum R-Value: 6.25
 - c. Insulation Adhesive: Comply with ASTM C 916, Type I.
 - d. Density: 2 lb/cu. ft..
 - e. Mechanical Fasteners: Galvanized steel suitable for adhesive, mechanical, or welding attachment to casing without damaging liner when applied as recommended by manufacturer and without causing air leakage.

2.4 ACCESSORIES

- A. See drawings.

2.5 SUPPLY-AIR FAN

- A. Fan Type: Backward curved plenum fan, rated according to AMCA 210; statically and dynamically balanced, galvanized steel; mounted on solid-steel shaft with heavy-duty, self-aligning, permanently lubricated ball bearings. Bearing rating: L10 of 60,000 hours.
- B. IE5 Efficiency permanent magnet totally enclosed motor.
- C. Blower and motor assembly shall utilize neoprene gasket.

- D. Drive: Direct drive with factory mounted and wired VFD.
- E. Fan-Shaft Lubrication Lines: Extended to a location outside the casing.
- F. Fan assembly mounted on neoprene vibration isolators.
- G. Fans shall be selected for fully loaded filter conditions.

2.6 AIR FILTERS

- A. Comply with NFPA 90B.
- B. Unit filter access shall be through service access door with piano hinges and draw latches.
- C. Unit shall include 4 inch thick, pleated panel filters with a MERV rating of 14, upstream of the cooling coil. Unit shall also include 2 inch thick, pleated panel pre filters with MERV rating of 8, upstream of the 4 inch standard filters.
- D. Unit shall include a clogged filter switch that senses the pressure drop across the unit filter bank and cooling coil.

2.7 DAMPERS

- A. Outdoor-Air Damper: Galvanized-steel, opposed-blade dampers with vinyl blade seals and stainless-steel jamb seals, having a maximum leakage of 3 cfm/sq. ft. of damper area, at a differential pressure of 1-inch wg.
- B. Damper Operator: Direct coupled, electronic with spring return or fully modulating as required by the control sequence.

2.8 DIRECT-FIRED GAS BURNER

- A. Description: Factory assembled, piped, and wired; and complying with ANSI Z21.47, "Gas-Fired Central Furnaces," and with NFPA 54, "National Fuel Gas Code."
 - 1. Burners: Aluminized steel with stainless-steel inserts.
 - a. Gas Control Valve: Modulating.
 - b. Rated maximum turndown ratio of 30 to 1.
 - c. Fuel: Natural gas.
 - d. Minimum Combustion Efficiency: 92 percent.
 - e. Ignition: Electronically controlled electric spark with flame sensor.
- B. Safety Controls:
 - 1. Vent Flow Verification: Flame rollout switch.
 - 2. Control Transformer: 24-V ac.
 - 3. High Limit: Thermal switch or fuse to stop burner.

4. Gas Train: Regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, electronic-modulating temperature control valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
5. Purge-period timer shall automatically delay burner ignition and bypass low-limit control.
6. Automatic-Reset, High-Limit Control Device: Stops burner and closes main gas valve if high-limit temperature is exceeded.
7. Safety Lockout Switch: Locks out ignition sequence if burner fails to light after three tries. Controls are reset manually by turning the unit off and on.

2.9 UNIT CONTROL PANEL

- A. Factory-wired, fuse-protected control transformer, connection for power supply and field-wired unit to remote control panel.
- B. Control Panel: Surface-mounted remote panel, with engraved plastic cover and the following lights and switches:
 1. On-off-auto fan switch.
 2. Heat-vent-off switch.
 3. Supply-fan operation indicating light.
 4. Heating operation indicating light.
 5. Thermostat.
 6. Damper position potentiometer.
 7. Dirty-filter indicating light operated by unit-mounted differential pressure switch.
 8. Safety-lockout indicating light.
 9. Enclosure: NEMA 250, Type 1.

2.10 CONTROLS

- A. Control Devices:
- B. Thermostat: Devices and wiring are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC".
- C. Fan Control: Interlock fan to start with exhaust fan(s) to which this heating and ventilating unit is associated for makeup air.
- D. Smoke detectors, located in supply air, shall stop fans when the presence of smoke is detected.
- E. Outdoor-Air Damper Control, 100 Percent Outdoor-Air Units: Outdoor-air damper shall open when supply fan starts, and close when fan stops.
- F. Temperature Control: Operates gas valve to maintain supply-air temperature.
 1. Operates gas valve to maintain discharge-air temperature with factory-mounted sensor in blower outlet.
 2. Timer shall select remote setback thermostat to maintain space temperature at 50 deg F (adj).

2.11 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.12 CAPACITIES AND CHARACTERISTICS

- A. See drawings.

EXECUTION

2.13 INSTALLATION

- A. Equipment Mounting:
 - 1. Suspend makeup air unit and remote gas-fired heating coil from structure.
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Install gas-fired units according to NFPA 54, "National Fuel Gas Code."
- C. Install controls and equipment shipped by manufacturer for field installation with direct-fired heating and ventilating units.

2.14 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
 - 1. Gas Piping: Comply with requirements in Section 221623 "Natural-Gas Piping." Connect gas piping with shutoff valve and union, and with sufficient clearance for burner removal and service. Make final connections of gas piping to unit with corrugated, stainless-steel tubing flexible connectors complying with ANSI LC 1/CSA 6.26 equipment connections.
- B. Duct Connections: Connect supply ducts to direct-fired heating and ventilating units with flexible duct connectors. Comply with requirements in Section 233300 "Air Duct Accessories" for flexible duct connectors.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

2.15 FIELD QUALITY CONTROL

- A. Perform tests and inspections with the assistance of a factory-authorized service representative.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

2.16 ADJUSTING

- A. Adjust initial temperature set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

2.17 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain heating and ventilating units.

END OF SECTION 237339

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 - 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: One year(s) from date of Substantial Completion.

- c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:

1. Mitsubishi Electric & Electronics USA, Inc.
2. Samsung HVAC.
3. YORK; a Johnson Controls company.

2.2 INDOOR UNITS (5 TONS OR LESS)

- A. Wall-Mounted, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
2. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
3. Fan: Direct drive, centrifugal. Statically and dynamically balanced.
4. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - c. Enclosure Type: Totally enclosed, fan cooled.
 - d. NEMA Premium (TM) efficient motors as defined in NEMA MG 1.
 - e. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
 - f. Mount unit-mounted disconnect switches on exterior of unit.
5. Condensate Drain Pans:
 - a. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and humidifiers, and to direct water toward drain connection.
 - 1) Depth: A minimum of 1 inch deep.
 - b. Single-wall, stainless-steel sheet.
 - c. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end of pan.
 - 1) Minimum Connection Size: NPS 1.
 - d. Drain pan level switch kit shall be provided and installed in the condensate pan to prevent condensate from overflowing. Upon level switch sensing high level in the

drain pan, indoor unit shall be de-energized and an alarm shall be generated on the BAS.

6. Air Filtration Section:

a. General Requirements for Air Filtration Section:

- 1) Comply with NFPA 90A.
- 2) Minimum MERV according to ASHRAE 52.2.
- 3) Filter-Holding Frames: Arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.

b. Disposable Panel Filters:

- 1) Factory-fabricated, viscous-coated, flat-panel type.
- 2) Thickness: 1 inch.
- 3) Media: Interlaced glass fibers sprayed with nonflammable adhesive.
- 4) Frame: Galvanized steel, with metal grid on outlet side, steel rod grid on inlet side, and hinged; with pull and retaining handles.

2.3 OUTDOOR UNITS (5 TONS OR LESS)

A. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
2. Compressor: Inverter driven, variable speed, hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - a. Compressor Type: Scroll.
 - b. Refrigerant: R-454B.
 - c. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 206/110.
3. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
4. Fan: Aluminum-propeller type, directly connected to motor.
5. Motor: Permanently lubricated, with integral thermal-overload protection.
6. Low Ambient Kit: Permits operation down to 0 deg F.
7. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC."

- B. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- C. Thermostat: Wireless infrared functioning to remotely control compressor and evaporator fan, with the following features:
 - 1. Compressor time delay.
 - 2. 24-hour time control of system stop and start.
 - 3. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
 - 4. Fan-speed selection including auto setting.
- D. Automatic-reset timer to prevent rapid cycling of compressor.
- E. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.
- F. Drain Hose: For condensate.
- G. Units shall automatically restart and resume control after power failure without need for manual intervention.

2.5 CAPACITIES AND CHARACTERISTICS

- A. See drawings for performance requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Equipment Mounting:
 - 1. Install ground-mounted, compressor-condenser components on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

3.4 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238126

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes wall and ceiling heaters with propeller fans and electric-resistance heating coils.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Samples: For each exposed product and for each color and texture specified.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or an approved equal:
 - 1. INDEECO.
 - 2. Marley Engineered Products.
 - 3. QMark; Marley Engineered Products.

2.2 DESCRIPTION

- A. Assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.
- B. Unit heater shall be UL Listed.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 CABINET

- A. Front Panel: Extruded-aluminum bar grille, with removable panels fastened with tamperproof fasteners.

- B. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
- C. Surface-Mounted Cabinet Enclosure: Steel with finish to match cabinet.

2.4 COIL

- A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high-temperature protection. Heating element shall be warranted for 5 years.
- B. Thermal cutout shall be provided to automatically shutoff heater in the event of overheating and reactivate when temperatures return to normal.

2.5 FAN AND MOTOR

- A. Fan: Aluminum propeller directly connected to motor.
- B. Motor: Permanently lubricated. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.6 CONTROLS

- A. Controls: Unit-mounted thermostat.
- B. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.
- C. Unit shall also be provided with terminals for connection to Building Automation System.

2.7 CAPACITIES AND CHARACTERISTICS

- A. See drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wall and ceiling unit heaters to comply with NFPA 90A.
- B. Install wall and ceiling unit heaters level and plumb.

- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

END OF SECTION 238239.19