



**PROJECT MANUAL – VOLUME 2 OF 3**

**TECHNICAL SPECIFICATIONS**

**CONSTRUCTION OF THE MORTON ANNEX ADDITION AND SITE REPAIRS**

**200 Yale Avenue  
Morton, PA 19070**

**for**

**DELAWARE COUNTY INTERMEDIATE UNIT**

**200 Yale Avenue  
Morton, PA 19070**

**BID SET**

**19 February, 2024**

**22-DCIU-02 Construction of the Morton Annex Addition and Site Repairs  
Delaware County Intermediate Unit**

**SECTION 03 30 00 - CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Cast-in-place concrete, including concrete materials, mixture design, placement procedures, and finishes.
- B. Related Requirements:
  - 1. Section 31 20 00 "Earth Moving" for drainage fill under slabs-on-ground.
  - 2. Section 32 13 13 "Concrete Paving" for concrete pavement and walks.

**1.3 DEFINITIONS**

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.
- B. Water/Cement Ratio (w/cm): The ratio by weight of water to cementitious materials.

**1.4 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
    - a. Contractor's superintendent.
    - b. Independent testing agency responsible for concrete design mixtures.
    - c. Ready-mix concrete manufacturer.
    - d. Concrete Subcontractor.
    - e. Special concrete finish Subcontractor.
  - 2. Review the following:
    - a. Special inspection and testing and inspecting agency procedures for field quality control.
    - b. Construction joints, control joints, isolation joints, and joint-filler strips.
    - c. Semirigid joint fillers.
    - d. Vapor-retarder installation.
    - e. Anchor rod and anchorage device installation tolerances.
    - f. Cold and hot weather concreting procedures.
    - g. Concrete finishes and finishing.
    - h. Curing procedures.
    - i. Forms and form-removal limitations.
    - j. Methods for achieving specified floor and slab flatness and levelness.
    - k. Floor and slab flatness and levelness measurements.
    - l. Concrete repair procedures.
    - m. Concrete protection.

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- n. Initial curing and field curing of field test cylinders (ASTM C31/C31M.)
- o. Protection of field cured field test cylinders.

1.5 ACTION SUBMITTALS

A. Product Data: For each of the following.

- 1. Portland cement.
- 2. Fly ash.
- 3. Slag cement.
- 4. Aggregates.
- 5. Admixtures:

- a. Include limitations of use, including restrictions on cementitious materials, supplementary cementitious materials, air entrainment, aggregates, temperature at time of concrete placement, relative humidity at time of concrete placement, curing conditions, and use of other admixtures.

- 6. Fiber reinforcement.
- 7. Vapor retarders.
- 8. Floor and slab treatments.
- 9. Liquid floor treatments.
- 10. Curing materials.

- a. Include documentation from color pigment manufacturer, indicating that proposed methods of curing are recommended by color pigment manufacturer.

- 11. Joint fillers.
- 12. Repair materials.

B. Design Mixtures: For each concrete mixture, include the following:

- 1. Mixture identification.
- 2. Minimum 28-day compressive strength.
- 3. Durability exposure class.
- 4. Maximum w/cm.
- 5. Slump limit.
- 6. Air content.
- 7. Nominal maximum aggregate size.
- 8. Indicate amounts of mixing water to be withheld for later addition at Project site if permitted.
- 9. Include manufacturer's certification that permeability-reducing admixture is compatible with mix design.
- 10. Include certification that dosage rate for permeability-reducing admixture matches dosage rate used in performance compliance test.
- 11. Intended placement method.
- 12. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

C. Shop Drawings:

- 1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
  - a. Location of construction joints is subject to approval of the Architect.

D. Samples: For manufacturer's standard colors for color pigment.

E. Concrete Schedule: For each location of each Class of concrete indicated in "Concrete Mixtures" Article, including the following:

- 1. Concrete Class designation.

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2. Location within Project.
3. Exposure Class designation.
4. Formed Surface Finish designation and final finish.
5. Final finish for floors.
6. Curing process.
7. Floor treatment if any.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For the following:

1. Installer: Include copies of applicable ACI certificates.
2. Ready-mixed concrete manufacturer.
3. Testing agency: Include copies of applicable ACI certificates.

B. Material Certificates: For each of the following, signed by manufacturers:

1. Cementitious materials.
2. Admixtures.
3. Curing compounds.
4. Floor and slab treatments.
5. Bonding agents.
6. Adhesives.
7. Vapor retarders.
8. Semirigid joint filler.
9. Joint-filler strips.
10. Repair materials.

C. Material Test Reports: For the following, from a qualified testing agency:

1. Portland cement.
2. Fly ash.
3. Slag cement.
4. Blended hydraulic cement.
5. Silica fume.
6. Performance-based hydraulic cement.
7. Aggregates.
8. Admixtures:

- a. Permeability-Reducing Admixture: Include independent test reports, indicating compliance with specified requirements, including dosage rate used in test.

D. Floor surface flatness and levelness measurements report, indicating compliance with specified tolerances.

E. Research Reports:

1. For concrete admixtures in accordance with ICC's Acceptance Criteria AC198.
2. For sheet vapor retarder/termite barrier, showing compliance with ICC AC380.

F. Preconstruction Test Reports: For each mix design.

G. Field quality-control reports.

H. Minutes of preinstallation conference.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs Project personnel qualified as an ACI-certified Flatwork Technician and Finisher and a supervisor who is a certified ACI Flatwork Concrete Finisher/Technician or an ACI Concrete Flatwork Technician.

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1. Post-Installed Concrete Anchors Installers: ACI-certified Adhesive Anchor Installer.
  - B. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
    1. Manufacturer certified in accordance with NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
  - C. Laboratory Testing Agency Qualifications: A testing agency qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated and employing an ACI-certified Concrete Quality Control Technical Manager.
    1. Personnel performing laboratory tests shall be an ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician, Grade I. Testing agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician, Grade II.
  - D. Field Quality Control Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.
    1. Personnel conducting field tests shall be qualified as an ACI Concrete Field Testing Technician, Grade 1, in accordance with ACI CPP 610.1 or an equivalent certification program.
  - E. Mockups: Cast concrete slab-on-ground panels to demonstrate typical joints, surface finish, texture, tolerances, floor treatments, and standard of workmanship.
    1. Slab-On-Ground: Build panel approximately 15 feet by 15 feet (3.35 meters by 3.35 meters) in the location indicated or, if not indicated, as directed by Architect.
      - a. Divide panel into four equal panels to demonstrate saw joint cutting.
    2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Comply with ASTM C94/C94M and ACI 301 (ACI 301M).
- 1.9 FIELD CONDITIONS
- A. Cold-Weather Placement: Comply with ACI 301 (ACI 301M) and ACI 306.1 and as follows.
    1. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
    2. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301 (ACI 301M).
    3. Do not use frozen materials or materials containing ice or snow.
    4. Do not place concrete in contact with surfaces less than 35 deg F (1.7 deg C), other than reinforcing steel.
    5. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
  - B. Hot-Weather Placement: Comply with ACI 301 (ACI 301M) and ACI 305.1 (ACI 305.1M), and as follows:
    1. Maintain concrete temperature at time of discharge to not exceed 95 deg F (35 deg C).
    2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

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1.10 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to furnish replacement sheet vapor retarder/termite barrier material and accessories for sheet vapor retarder/ termite barrier and accessories that do not comply with requirements or that fail to resist penetration by termites within specified warranty period.
1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with ACI 301 (ACI 301M) unless modified by requirements in the Contract Documents.

2.2 CONCRETE MATERIALS

A. Source Limitations:

1. Obtain all concrete mixtures from a single ready-mixed concrete manufacturer for entire Project.
2. Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant.
3. Obtain aggregate from single source.
4. Obtain each type of admixture from single source from single manufacturer.

B. Cementitious Materials:

1. Portland Cement: ASTM C150/C150M, Type I, gray.
2. Fly Ash: ASTM C618, Class C or F.
3. Slag Cement: ASTM C989/C989M, Grade 100 or 120.

C. Normal-Weight Aggregates: ASTM C33/C33M coarse aggregate or better, graded. Provide aggregates from a single source.

1. Alkali-Silica Reaction: Comply with one of the following:
  - a. Expansion Result of Aggregate: Not more than 0.04 percent at one-year when tested in accordance with ASTM C1293.
  - b. Expansion Results of Aggregate and Cementitious Materials in Combination: Not more than 0.10 percent at an age of 16 days when tested in accordance with ASTM C1567.
  - c. Alkali Content in Concrete: Not more than 4 lb./cu. yd. (2.37 kg/cu. m) for moderately reactive aggregate or 3 lb./cu. yd. (1.78 kg/cu. m) for highly reactive aggregate, when tested in accordance with ASTM C1293 and categorized in accordance with ASTM C1778, based on alkali content being calculated in accordance with ACI 301 (ACI 301M).
2. Maximum Coarse-Aggregate Size: 3/4 inch (19 mm) nominal.
3. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.

D. Air-Entraining Admixture: ASTM C260/C260M.

E. Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride in steel-reinforced concrete.

1. Water-Reducing Admixture: ASTM C494/C494M, Type A.
2. Retarding Admixture: ASTM C494/C494M, Type B.
3. Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
5. High-Range, Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type G.

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6. Plasticizing and Retarding Admixture: ASTM C1017/C1017M, Type II.
7. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C494/C494M, Type C.
8. Non-Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, non-set-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete.
9. Permeability-Reducing Admixture: ASTM C494/C494M, Type S, hydrophilic, permeability-reducing crystalline admixture, capable of reducing water absorption of concrete exposed to hydrostatic pressure (PRAH).
  - a. Permeability: No leakage when tested in accordance with U.S. Army Corps of Engineers CRC C48 at a hydraulic pressure of 200 psi (1.28 MPa) for 14 days.

F. Water and Water Used to Make Ice: ASTM C94/C94M, potable.

**2.3 VAPOR RETARDERS**

- A. Sheet Vapor Retarder, Class A: ASTM E1745, Class A not less than 15 mils thick. Include manufacturer's recommended adhesive or pressure-sensitive tape.

**2.4 LIQUID FLOOR TREATMENTS**

- A. Penetrating Liquid Floor Treatment: Clear, chemically reactive, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; that penetrates, hardens, and densifies concrete.

**2.5 CURING MATERIALS**

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.
- C. Moisture-Retaining Cover: ASTM C171, polyethylene film burlap-polyethylene sheet.
- D. Water: Potable or complying with ASTM C1602/C1602M.
- E. Clear, Waterborne, Membrane-Forming, Dissipating Curing Compound: ASTM C309, Type 1, Class B.
- F. Clear, Waterborne, Membrane-Forming, Nondissipating Curing Compound: ASTM C309, Type 1, Class B, certified by curing compound manufacturer to not interfere with bonding of floor covering.
- G. Clear, Waterborne, Membrane-Forming, Curing Compound: ASTM C309, Type 1, Class B, 18 to 25 percent solids, nondissipating, certified by curing compound manufacturer to not interfere with bonding of floor covering.
- H. Clear, Solvent-Borne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.
- I. Clear, Waterborne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.

**2.6 RELATED MATERIALS**

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D1751, asphalt-saturated cellulosic fiber or ASTM D1752, cork or self-expanding cork.
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 in accordance with ASTM D2240.

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- C. Bonding Agent: ASTM C1059/C1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade and class to suit requirements, and as follows:
  - 1. Types I and II, nonload bearing or Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

**2.7 REPAIR MATERIALS**

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3 mm) and that can be feathered at edges to match adjacent floor elevations.
  - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
  - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
  - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3 to 6 mm) or coarse sand, as recommended by underlayment manufacturer.
  - 4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested in accordance with ASTM C109/C109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch (6 mm) and that can be filled in over a scarified surface to match adjacent floor elevations.
  - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
  - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
  - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
  - 4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested in accordance with ASTM C109/C109M.

**2.8 CONCRETE MIXTURES, GENERAL**

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with ACI 301 (ACI 301M).
  - 1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
  - 1. Fly Ash or Other Pozzolans: 25 percent by mass.
  - 2. Slag Cement: 50 percent by mass.
  - 3. Silica Fume: 10 percent by mass.
  - 4. Total of Fly Ash or Other Pozzolans, Slag Cement, and Silica Fume: 50 percent by mass, with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
  - 5. Total of Fly Ash or Other Pozzolans and Silica Fume: 35 percent by mass with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
- C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.
  - 1. Use water-reducing, high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
  - 2. Use water-reducing and -retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

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3. Use water-reducing admixture in pumped concrete, concrete for parking structure slabs, and concrete with a w/cm below 0.50.
  4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
  5. Use permeability-reducing admixture in concrete mixtures where indicated.
- D. Color Pigment: Add color pigment to concrete mixture in accordance with manufacturer's written instructions and to result in hardened concrete color consistent with approved mockup.

**2.9 CONCRETE MIXTURES**

**A. Normal-weight concrete used for footings.**

1. Minimum Compressive Strength: 3000 psi (20.7 MPa) at 28 days.
2. Maximum w/cm: 0.50.
3. Slump Limit: 4 inches (100 mm), plus or minus 1 inch (25 mm).
4. Air Content: N/A

**B. Normal-weight concrete used for piers.**

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Maximum w/cm: 0.50.
3. Slump Limit: 4 inches (100 mm) , plus or minus 1 inch (25 mm).
4. Air Content:
  - a. 5.0 percent, plus or minus 1.5 percent at point of delivery for concrete containing 3/4-inch (19-mm) nominal maximum aggregate size.

**C. Normal-weight concrete used for interior slabs-on-ground.**

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Slump Limit: 4 inches (100 mm) , plus or minus 1 inch (25 mm).
3. Air Content:
  - a. Do not use an air-entraining admixture or allow total air content to exceed 3 percent for concrete used in trowel-finished floors.
4. Synthetic Micro-Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than a rate of [1.0 lb/cu. yd. (0.60 kg/cu. m)].
5. Synthetic Macro-Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than a rate of [4.0 lb/cu. yd. (2.4 kg/cu. m)].

**2.10 CONCRETE MIXING**

**A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete in accordance with ASTM C94/C94M and furnish batch ticket information.**

**B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete in accordance with ASTM C94/C94M. Mix concrete materials in appropriate drum-type batch machine mixer.**

1. For mixer capacity of 1 cu. yd. (0.76 cu. m) or smaller, continue mixing at least 1-1/2 minutes, but not more than five minutes after ingredients are in mixer, before any part of batch is released.
2. For mixer capacity larger than 1 cu. yd. (0.76 cu. m), increase mixing time by 15 seconds for each additional 1 cu. yd. (0.76 cu. m).
3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

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**PART 3 - EXECUTION**

**3.1 EXAMINATION**

**A. Verification of Conditions:**

1. Before placing concrete, verify that installation of concrete forms, accessories, and reinforcement, and embedded items is complete and that required inspections have been performed.
2. Do not proceed until unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

**A. Provide reasonable auxiliary services to accommodate field testing and inspections, acceptable to testing agency, including the following:**

1. Daily access to the Work.
2. Incidental labor and facilities necessary to facilitate tests and inspections.
3. Secure space for storage, initial curing, and field curing of test samples, including source of water and continuous electrical power at Project site during curing period for test samples.
4. Security and protection for test samples and for testing and inspection equipment at Project site.

**3.3 INSTALLATION OF EMBEDDED ITEMS**

**A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.**

1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of ANSI/AISC 303.
3. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

**3.4 INSTALLATION OF VAPOR RETARDER**

**A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder in accordance with ASTM E1643 and manufacturer's written instructions.**

1. Install vapor retarder with longest dimension parallel with direction of concrete pour.
2. Face laps away from exposed direction of concrete pour.
3. Lap vapor retarder over footings and grade beams not less than 6 inches (150 mm), sealing vapor retarder to concrete.
4. Lap joints 6 inches (150 mm) and seal with manufacturer's recommended tape.
5. Terminate vapor retarder at the top of floor slabs, grade beams, and pile caps, sealing entire perimeter to floor slabs, grade beams, foundation walls, or pile caps.
6. Seal penetrations in accordance with vapor retarder manufacturer's instructions.
7. Protect vapor retarder during placement of reinforcement and concrete.
  - a. Repair damaged areas by patching with vapor retarder material, overlapping damages area by 6 inches (150 mm) on all sides, and sealing to vapor retarder.

**3.5 JOINTS**

**A. Construct joints true to line, with faces perpendicular to surface plane of concrete.**

**B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.**

1. Install so strength and appearance of concrete are not impaired, at locations indicated on Drawings or as approved by Architect.

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2. Place joints perpendicular to main reinforcement.
    - a. Continue reinforcement across construction joints unless otherwise indicated.
    - b. Do not continue reinforcement through sides of strip placements of floors and slabs.
  3. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
  4. Locate joints for beams, slabs, joists, and girders at third points of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
  5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
  6. Space vertical joints in walls as indicated on Drawings. Unless otherwise indicated on Drawings, locate vertical joints beside piers integral with walls, near corners, and in concealed locations where possible.
  7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Control Joints in Slabs-on-Ground: Form weakened-plane control joints, sectioning concrete into areas as indicated. Construct control joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Grooved Joints: Form control joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3.2 mm). Repeat grooving of control joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
  2. Sawed Joints: Form control joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random cracks.
- D. Isolation Joints in Slabs-on-Ground: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated on Drawings.
  2. Terminate full-width joint-filler strips not less than 1/2 inch (13 mm) or more than 1 inch (25 mm) below finished concrete surface, where joint sealants, specified in Section 07 92 00 "Joint Sealants," are indicated.
  3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints:
1. Install dowel bars and support assemblies at joints where indicated on Drawings.
  2. Lubricate or asphalt coat one-half of dowel bar length to prevent concrete bonding to one side of joint.
- 3.6 CONCRETE PLACEMENT
- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
  2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Architect and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect in writing, but not to exceed the amount indicated on the concrete delivery ticket.

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1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301 (ACI 301M), but not to exceed the amount indicated on the concrete delivery ticket.
  1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- E. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
  1. If a section cannot be placed continuously, provide construction joints as indicated.
  2. Deposit concrete to avoid segregation.
  3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
  4. Consolidate placed concrete with mechanical vibrating equipment in accordance with ACI 301 (ACI 301M).
    - a. Do not use vibrators to transport concrete inside forms.
    - b. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer.
    - c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
    - d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- F. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
  1. Do not place concrete floors and slabs in a checkerboard sequence.
  2. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
  3. Maintain reinforcement in position on chairs during concrete placement.
  4. Screed slab surfaces with a straightedge and strike off to correct elevations.
  5. Level concrete, cut high areas, and fill low areas.
  6. Slope surfaces uniformly to drains where required.
  7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
  8. Do not further disturb slab surfaces before starting finishing operations.

**3.7 FINISHING FORMED SURFACES**

**A. As-Cast Surface Finishes:**

1. ACI 301 (ACI 301M) Surface Finish SF-2.0: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams.
  - a. Patch voids larger than 3/4 inch (19 mm) wide or 1/2 inch (13 mm) deep.
  - b. Remove projections larger than 1/4 inch (6 mm).
  - c. Patch tie holes.
  - d. Surface Tolerance: ACI 117 (ACI 117M) Class B.
  - e. Locations: Apply to concrete surfaces exposed to public view, to receive a rubbed finish, or to be covered with a coating or covering material applied directly to concrete.

**B. Related Unformed Surfaces:**

1. At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a color and texture matching adjacent formed surfaces.
2. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

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**3.8 FINISHING FLOORS AND SLABS**

- A. Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Trowel Finish:
  - 1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
  - 2. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance.
  - 3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
  - 4. Do not add water to concrete surface.
  - 5. Do not apply hard-troweled finish to concrete, which has a total air content greater than 3 percent.
  - 6. Apply a trowel finish to surfaces exposed to view.
  - 7. Finish surfaces to the following tolerances, in accordance with ASTM E1155 (ASTM E1155M), for a randomly trafficked floor surface:
    - a. Slabs on Ground:
      - 1) Finish and measure surface so gap at any point between concrete surface and an unlevelled, freestanding, 10-ft.- (3.05-m-) long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch (3 mm) in 2 feet (610 mm).
      - 2) Specified overall values of flatness, FF 45; and of levelness, FL 35; with minimum local values of flatness, FF 30; and of levelness, FL 24.
      - 3) Specified Overall Value (SOV): FF 50 and FL 25 with minimum local value (MLV): FF 40 and FL 17.
- C. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and locations indicated on Drawings.
  - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.
  - 2. Coordinate required final finish with Architect before application.

**3.9 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS**

- A. Filling In:
  - 1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
  - 2. Mix, place, and cure concrete, as specified, to blend with in-place construction.
  - 3. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations:
  - 1. Coordinate sizes and locations of concrete bases with actual equipment provided.
  - 2. Construct concrete bases 4 inches (100 mm) high unless otherwise indicated on Drawings, and extend base not less than 6 inches (150 mm) in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated on Drawings, or unless required for seismic anchor support.
  - 3. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
  - 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
  - 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete substrate.

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6. Prior to pouring concrete, place and secure anchorage devices.
  - a. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - b. Cast anchor-bolt insert into bases.
  - c. Install anchor bolts to elevations required for proper attachment to supported equipment.

**3.10 CONCRETE CURING**

- A. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
  1. Comply with ACI 301 (ACI 301M) and ACI 306.1 for cold weather protection during curing.
  2. Comply with ACI 301 (ACI 301M) and ACI 305.1 (ACI 305.1M) for hot-weather protection during curing.
  3. Maintain moisture loss no more than 0.2 lb/sq. ft. x h (1 kg/sq. m x h), calculated in accordance with ACI 305.1,) before and during finishing operations.
- B. Curing Formed Surfaces: Comply with ACI 308.1 (ACI 308.1M) as follows:
  1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
  2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
  3. If forms remain during curing period, moist cure after loosening forms.
  4. If removing forms before end of curing period, continue curing for remainder of curing period, as follows:
    - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
    - b. Continuous Sprinkling: Maintain concrete surface continuously wet.
    - c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
    - d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.
    - e. Membrane-Forming Curing Compound: Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
      - 1) Recoat areas subject to heavy rainfall within three hours after initial application.
      - 2) Maintain continuity of coating and repair damage during curing period.
- C. Curing Unformed Surfaces: Comply with ACI 308.1 (ACI 308.1M) as follows:
  1. Begin curing immediately after finishing concrete.
  2. Interior Concrete Floors:
    - a. Floors to Receive Floor Coverings Specified in Other Sections: Contractor has option of the following:
      - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
        - a) Lap edges and ends of absorptive cover not less than 12-inches (300-mm).
        - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
      - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive.

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- a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
  - b) Cure for not less than seven days.
- 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
- a) Water.
  - b) Continuous water-fog spray.
- b. Floors to Receive Curing and Sealing Compound:
- 1) Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller in accordance with manufacturer's written instructions.
  - 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
  - 3) Repeat process 24 hours later, and apply a second coat. Maintain continuity of coating, and repair damage during curing period.

**3.11 TOLERANCES**

- A. Conform to ACI 117 (ACI 117M).

**3.12 APPLICATION OF LIQUID FLOOR TREATMENTS**

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment in accordance with manufacturer's written instructions.
  - 1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
  - 2. Do not apply to concrete that is less than three days' old.
  - 3. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing.
  - 4. Rinse with water; remove excess material until surface is dry.
  - 5. Apply a second coat in a similar manner if surface is rough or porous.
- B. Sealing Coat: Uniformly apply a continuous sealing coat of curing and sealing compound to hardened concrete by power spray or roller in accordance with manufacturer's written instructions.

**3.13 JOINT FILLING**

- A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.
  - 1. Defer joint filling until concrete has aged at least one month(s).
  - 2. Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints.
- D. Overfill joint, and trim joint filler flush with top of joint after hardening.

**3.14 CONCRETE SURFACE REPAIRS**

- A. Defective Concrete:
  - 1. Repair and patch defective areas when approved by Architect.
  - 2. Remove and replace concrete that cannot be repaired and patched to Architect's approval.

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- B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.
  
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
  - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension to solid concrete.
    - a. Limit cut depth to 3/4 inch (19 mm).
    - b. Make edges of cuts perpendicular to concrete surface.
    - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
    - d. Fill and compact with patching mortar before bonding agent has dried.
    - e. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
  
  - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
    - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
    - b. Compact mortar in place and strike off slightly higher than surrounding surface.
  
  - 3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance as determined by Architect.
  
- D. Repairing Unformed Surfaces:
  - 1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface tolerances specified for each surface.
    - a. Correct low and high areas.
    - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
  
  - 2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
  
  - 3. After concrete has cured at least 14 days, correct high areas by grinding.
  
  - 4. Correct localized low areas during, or immediately after, completing surface-finishing operations by cutting out low areas and replacing with patching mortar.
    - a. Finish repaired areas to blend into adjacent concrete.
  
  - 5. Correct other low areas scheduled to receive floor coverings with a repair underlayment.
    - a. Prepare, mix, and apply repair underlayment and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
    - b. Feather edges to match adjacent floor elevations.
  
  - 6. Correct other low areas scheduled to remain exposed with repair topping.
    - a. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations.
    - b. Prepare, mix, and apply repair topping and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
  
  - 7. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete.

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- a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around.
  - b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
  - c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
  - d. Place, compact, and finish to blend with adjacent finished concrete.
  - e. Cure in same manner as adjacent concrete.
8. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar.
- a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
  - b. Dampen cleaned concrete surfaces and apply bonding agent.
  - c. Place patching mortar before bonding agent has dried.
  - d. Compact patching mortar and finish to match adjacent concrete.
  - e. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.
- 3.15 FIELD QUALITY CONTROL
- A. Special Inspections: Owner will engage a special inspector to perform field tests and inspections and prepare testing and inspection reports.
- B. Testing Agency: Owner will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
1. Testing agency shall be responsible for providing curing container for composite samples on Site and verifying that field-cured composite samples are cured in accordance with ASTM C31/C31M.
  2. Testing agency shall immediately report to Architect, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
  3. Testing agency shall report results of tests and inspections, in writing, to Owner, Architect, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
    - a. Test reports shall include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and ACI 301, including the following as applicable to each test and inspection:
      - 1) Project name.
      - 2) Name of testing agency.
      - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
      - 4) Name of concrete manufacturer.
      - 5) Date and time of inspection, sampling, and field testing.
      - 6) Date and time of concrete placement.
      - 7) Location in Work of concrete represented by samples.
      - 8) Date and time sample was obtained.
      - 9) Truck and batch ticket numbers.
      - 10) Design compressive strength at 28 days.
      - 11) Concrete mixture designation, proportions, and materials.
      - 12) Field test results.
      - 13) Information on storage and curing of samples before testing, including curing method and maximum and minimum temperatures during initial curing period.
      - 14) Type of fracture and compressive break strengths at seven days and 28 days.
- C. Batch Tickets: For each load delivered, submit three copies of batch delivery ticket to testing agency, indicating quantity, mix identification, admixtures, design strength, aggregate size, design air content, design slump at time of batching, and amount of water that can be added at Project site.

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D. Inspections:

1. Headed bolts and studs.
2. Verification of use of required design mixture.
3. Concrete placement, including conveying and depositing.
4. Curing procedures and maintenance of curing temperature.
5. Verification of concrete strength before removal of shores and forms from beams and slabs.
6. Batch Plant Inspections: On a random basis, as determined by Architect.

E. Concrete Tests: Testing of composite samples of fresh concrete obtained in accordance with ASTM C 172/C 172M shall be performed in accordance with the following requirements:

1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
  - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
2. Slump: ASTM C143/C143M:
  - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
  - b. Perform additional tests when concrete consistency appears to change.
3. Slump Flow: ASTM C1611/C1611M:
  - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
  - b. Perform additional tests when concrete consistency appears to change.
4. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete; ASTM C173/C173M volumetric method, for structural lightweight concrete.
  - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
5. Concrete Temperature: ASTM C1064/C1064M:
  - a. One test hourly when air temperature is 40 deg F (4.4 deg C) and below or 80 deg F (27 deg C) and above, and one test for each composite sample.
6. Unit Weight: ASTM C567/C567M fresh unit weight of structural lightweight concrete.
  - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
7. Compression Test Specimens: ASTM C31/C31M:
  - a. Cast, initial cure, and field cure two sets of four standard cylinder specimens for each composite sample.
8. Compressive-Strength Tests: ASTM C39/C39M.
  - a. Test one set of four field-cured specimens at seven days and one set of two specimens at 28 days.
  - b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.

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9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa) if specified compressive strength is 5000 psi (34.5 MPa), or no compressive strength test value is less than 10 percent of specified compressive strength if specified compressive strength is greater than 5000 psi (34.5 MPa).
11. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
12. Additional Tests:
  - a. Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
  - b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Architect.
    - 1) Acceptance criteria for concrete strength shall be in accordance with ACI 301 ((ACI 301M),) section 1.6.6.3.
13. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
14. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

- F. Measure floor and slab flatness and levelness in accordance with ASTM E1155 (ASTM E1155M) within 48 hours of completion of floor finishing and promptly report test results to Architect.

**3.16 PROTECTION**

- A. Protect concrete surfaces as follows:

1. Protect from petroleum stains.
2. Diaper hydraulic equipment used over concrete surfaces.
3. Prohibit vehicles from interior concrete slabs.
4. Prohibit use of pipe-cutting machinery over concrete surfaces.
5. Prohibit placement of steel items on concrete surfaces.
6. Prohibit use of acids or acidic detergents over concrete surfaces.
7. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.
8. Protect concrete surfaces scheduled to receive surface hardener or polished concrete finish using Floor Slab Protective Covering.

**END OF SECTION 03 30 00**

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**SECTION 04 20 00 - UNIT MASONRY**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

1. Concrete masonry units.
2. Mortar and grout.
3. Steel reinforcing bars.
4. Masonry-joint reinforcement.
5. Ties and anchors.
6. Embedded flashing.
7. Miscellaneous masonry accessories.

B. Related Requirements:

1. Section 07 62 00 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

**1.3 DEFINITIONS**

- A. CMU(s): Concrete masonry unit(s).
- B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

**1.4 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.

**1.5 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Shop Drawings: For the following:
  1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
  2. Reinforcing Steel: Detail bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315.
  3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
- C. Samples for Verification: For each type and color of the following:
  1. Split faced masonry units.
  2. Weep holes
  3. Accessories embedded in masonry.

**1.6 INFORMATIONAL SUBMITTALS**

- A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other

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information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.

1. Submittal is for information only. Receipt of list does not constitute approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.
  - B. Qualification Data: For testing agency.
  - C. Material Certificates: For each type and size of the following:
    1. Masonry units.
      - a. Include material test reports substantiating compliance with requirements.
      - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
    2. Integral water repellent used in CMUs.
    3. Cementitious materials. Include name of manufacturer, brand name, and type.
    4. Mortar admixtures.
    5. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
    6. Grout mixes. Include description of type and proportions of ingredients.
    7. Reinforcing bars.
    8. Joint reinforcement.
    9. Anchors, ties, and metal accessories.
  - D. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
    1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C109/C109M for compressive strength, ASTM C1506 for water retention, and ASTM C91/C91M for air content.
    2. Include test reports, according to ASTM C1019, for grout mixes required to comply with compressive strength requirement.
  - E. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to TMS 602/ACI 530.1/ASCE 6.
  - F. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.
- 1.7 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Qualified according to ASTM C1093 for testing indicated.
- 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
  - B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
  - C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
  - D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.

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- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
  - 1. Extend cover a minimum of 24 inches (600 mm) down both sides of walls, and hold cover securely in place.
  - 2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches (600 mm) down face next to unconstructed wythe, and hold cover in place.
- B. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
  - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
  - 2. Protect sills, ledges, and projections from mortar droppings.
  - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
  - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.

2.2 PERFORMANCE REQUIREMENTS

- A. Provide unit masonry that develops indicated net-area compressive strengths at 28 days.
  - 1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to TMS 602/ACI 530.1/ASCE 6.
  - 2. Determine net-area compressive strength of masonry by testing masonry prisms according to ASTM C1314.

2.3 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6, except as modified by requirements in the Contract Documents.

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- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work.

**2.4 CONCRETE MASONRY UNITS**

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
  - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
  - 2. Provide bullnose units for outside corners unless otherwise indicated.
- B. Integral Water Repellent: Provide units made with integral water repellent for exposed units.
  - 1. Integral Water Repellent: Liquid polymeric, integral water-repellent admixture that does not reduce flexural bond strength. Units made with integral water repellent, when tested according to ASTM E514/E514M as a wall assembly made with mortar containing integral water-repellent manufacturer's mortar additive, with test period extended to 24 hours, shall show no visible water or leaks on the back of test specimen.
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) ACM Chemistries.
      - 2) Euclid Chemical Company (The); a subsidiary of RPM International, Inc.
      - 3) GCP Applied Technologies Inc.
- C. CMUs: ASTM C90.
  - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2800 psi (19.3 MPa).
  - 2. Density Classification: Normalweight unless otherwise indicated.
  - 3. Size (Width): Manufactured to dimensions 3/8 inch (10 mm) less than nominal dimensions.
  - 4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
- D. Architectural Concrete Masonry Units (ACMU): ASTM C90 and C744, normal weight.
  - 1. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
  - 2. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
  - 3. Pattern and Texture for:
    - a. Split Face –
      - 1) Field - Match Existing masonry units.

**2.5 MORTAR AND GROUT MATERIALS**

- A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
  - 1. Alkali content shall not be more than 0.1 percent when tested according to ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

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- D. Colored Cement Products: Packaged blend made from portland cement and hydrated lime and mortar pigments, all complying with specified requirements, and containing no other ingredients.
  - 1. Colored Portland Cement-Lime Mix: to match Lehigh Custom Color, or equal, as selected from manufacturer's full range.
  - 2. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
  - 3. Pigments shall not exceed 10 percent of portland cement by weight.
  
- E. Aggregate for Mortar: ASTM C144.
  - 1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
  - 2. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
  - 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
  - 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
  
- F. Aggregate for Grout: ASTM C404.
  
- G. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C494/C494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Euclid Chemical Company (The); a subsidiary of RPM International, Inc.
    - b. GCP Applied Technologies Inc.
  
- H. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs containing integral water repellent from same manufacturer.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. ACM Chemistries.
    - b. Euclid Chemical Company (The); a subsidiary of RPM International, Inc.
    - c. GCP Applied Technologies Inc.
  
- I. Water: Potable.

**2.6 REINFORCEMENT**

- A. Uncoated-Steel Reinforcing Bars: ASTM A615/A615M or ASTM A996/A996M, Grade 60 (Grade 420) .
  
- B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch (3.77-mm) steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
  
- C. Masonry-Joint Reinforcement, General: ASTM A951/A951M.
  - 1. Interior Walls: Hot-dip galvanized carbon steel.
  - 2. Exterior Walls: Hot-dip galvanized carbon steel.
  - 3. Wire Size for Side Rods: 9 gauge diameter.
  - 4. Wire Size for Cross Rods: 9 gauge diameter.
  - 5. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches (407 mm) o.c.
  - 6. Provide in lengths of not less than 10 feet (3 m) , with prefabricated corner and tee units.
  
- D. Masonry-Joint Reinforcement for Single-Wythe Masonry: Ladder type with single pair of side rods.

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**2.7 TIES AND ANCHORS**

- A. General: Ties and anchors shall extend at least 1-1/2 inches (38 mm) into veneer but with at least a 5/8-inch (16-mm) cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
  - 1. Mill-Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A641/A641M, Class 1 coating.
  - 2. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A153/A153M, Class B-2 coating.
  - 3. Stainless Steel Wire: ASTM A580/A580M, Type 304
  - 4. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.
  - 5. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
  - 6. Stainless Steel Bars: ASTM A276 or ASTM A666, Type 304.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches (100 mm) wide.
  - 1. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches (50 mm) long may be used for masonry constructed from solid units.
  - 2. Where wythes do not align are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches (32 mm) .
  - 3. Wire: Fabricate from 3/16-inch-(4.76-mm-) diameter, hot-dip galvanized steel wire.
- D. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
  - 1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch- (6.35-mm-) diameter, hot-dip galvanized steel wire.
  - 2. Tie Section: Triangular-shaped wire tie made from 0.187-inch-(4.76-mm-) diameter, hot-dip galvanized steel wire.

**2.8 MISCELLANEOUS MASONRY ACCESSORIES**

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene .
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Mastic / Sealant: Mastic/sealant: Product standard of quality is York Manufacturing, Inc.; UniverSeal US100.
  - 1. Characteristics:
    - a. Type: One part 100% solids, solvent-free formulated silyl-terminated polyether (STPE), ASTM C920-11, Type S, Grade NS, Class 50.
- D. Bond-Breaker Strips: Asphalt-saturated felt complying with ASTM D226/D226M, Type I (No. 15 asphalt felt).

**2.9 MASONRY CLEANERS**

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Diedrich Technologies, Inc.
    - b. EaCo Chem, Inc.
    - c. ProSoCo, Inc.

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2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
1. Do not use calcium chloride in mortar or grout.
  2. Use portland cement-lime mortar unless otherwise indicated.
  3. For exterior masonry, use portland cement-lime mortar.
  4. For reinforced masonry, use portland cement-lime mortar.
  5. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Provide the following types of mortar for applications stated unless another type is indicated.
1. For masonry below grade or in contact with earth, use Type M.
  2. For reinforced masonry, use Type S .
  3. For mortar parge coats, use Type N.
  4. For exterior, above-grade, load-bearing and nonload-bearing walls and parapet walls; for interior load-bearing walls; for interior nonload-bearing partitions; and for other applications where another type is not indicated, use Type N.
  5. For interior nonload-bearing partitions, Type O may be used instead of Type N.
- D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products.
1. Pigments shall not exceed 10 percent of portland cement by weight.
  2. Pigments shall not exceed 5 percent of mortar cement by weight.
  3. Mix to match Architect's sample.
  4. Application: Use pigmented mortar for exposed mortar joints with the following units:
    - a. Cast-stone trim units.
- E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.
1. Mix to match Architect's sample.
  2. Application: Use colored-aggregate mortar for exposed mortar joints with the following units:
    - a. Cast-stone trim units.
- F. Grout for Unit Masonry: Comply with ASTM C476.
1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with TMS 602/ACI 530.1/ASCE 6 for dimensions of grout spaces and pour height.
  2. Provide grout with a slump of 8 to 11 inches (200 to 280 mm) as measured according to ASTM C143/C143M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
  2. Verify that foundations are within tolerances specified.
  3. Verify that reinforcing dowels are properly placed.

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4. Verify that substrates are free of substances that impair mortar bond.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
  - C. Proceed with installation only after unsatisfactory conditions have been corrected.
- 3.2 INSTALLATION, GENERAL
- A. Thickness: Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
  - B. Build chases and recesses to accommodate items specified in this and other Sections.
  - C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.
  - D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
  - E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.
  - F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.
- 3.3 TOLERANCES
- A. Dimensions and Locations of Elements:
    1. For dimensions in cross section or elevation, do not vary by more than plus 1/2 inch (12 mm) or minus 1/4 inch (6 mm) .
    2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2 inch (12 mm) .
    3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4 inch (6 mm) in a story height or 1/2 inch (12 mm) total.
  - B. Lines and Levels:
    1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 feet (6 mm in 3 m) , or 1/2-inch (12-mm) maximum.
    2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet (3 mm in 3 m) , 1/4 inch in 20 feet (6 mm in 6 m) , or 1/2-inch (12-mm) maximum.
    3. For vertical lines and surfaces, do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m) , 3/8 inch in 20 feet (9 mm in 6 m) , or 1/2-inch (12-mm) maximum.
    4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet (3 mm in 3 m) , 1/4 inch in 20 feet (6 mm in 6 m) , or 1/2-inch (12-mm) maximum.
    5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 feet (6 mm in 3 m) , 3/8 inch in 20 feet (9 mm in 6 m) , or 1/2-inch (12-mm) maximum.
    6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet ((6 mm in 3 m),) or 1/2-inch (12-mm) maximum.
    7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch (1.5 mm) except due to warpage of masonry units within tolerances specified for warpage of units.
  - C. Joints:

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1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm) , with a maximum thickness limited to 1/2 inch (12 mm) .
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch (3 mm) .
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch (9 mm) or minus 1/4 inch (6 mm) .
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm) . Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch(3 mm) .
5. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch (1.5 mm) from one masonry unit to the next.

**3.4 LAYING MASONRY WALLS**

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond ; do not use units with less-than-nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches(100 mm) . Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches (600 mm) under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

**3.5 MORTAR BEDDING AND JOINTING**

- A. Lay CMUs as follows:
  1. Bed face shells in mortar and make head joints of depth equal to bed joints.
  2. Bed webs in mortar in all courses of piers, columns, and pilasters.
  3. Bed webs in mortar in grouted masonry, including starting course on footings.
  4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.
  5. Fully bed units and fill cells with mortar at anchors and ties as needed to fully embed anchors and ties in mortar.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

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**3.6 MASONRY-JOINT REINFORCEMENT**

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch (16 mm) on exterior side of walls, 1/2 inch (13 mm) elsewhere. Lap reinforcement a minimum of 6 inches (150 mm).
  - 1. Space reinforcement not more than 16 inches (406 mm) o.c.
  - 2. Space reinforcement not more than 8 inches (203 mm) o.c. in foundation walls and parapet walls.
  - 3. Provide reinforcement not more than 8 inches (203 mm) above and below wall openings and extending 12 inches (305 mm) beyond openings in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

**3.7 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE**

- A. Anchor masonry to structural steel and concrete, where masonry abuts or faces structural steel or concrete, to comply with the following:
  - 1. Provide an open space not less than 1/2 inch (13 mm) wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
  - 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
  - 3. Space anchors as indicated, but not more than 24 inches (610 mm) o.c. vertically and 36 inches (915 mm) o.c. horizontally.

**3.8 CONTROL AND EXPANSION JOINTS**

- A. General: Install control- and expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
  - 1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout, and rake out joints in exposed faces for application of sealant.
  - 2. Install preformed control-joint gaskets designed to fit standard sash block.
  - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar, or rake out joint for application of sealant.
  - 4. Install temporary foam-plastic filler in head joints, and remove filler when unit masonry is complete for application of sealant.

**3.9 LINTELS**

- A. Install steel lintels where indicated.
- B. Provide concrete lintels where shown and where openings of more than 12 inches (305 mm) for brick-size units and 24 inches (610 mm) for block-size units are shown without structural steel or other supporting lintels.
- C. Provide minimum bearing of 8 inches (200 mm) at each jamb unless otherwise indicated.

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**3.10 REINFORCED UNIT MASONRY**

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
  - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
  - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and that of other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in TMS 602/ACI 530.1/ASCE 6.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
  - 1. Comply with requirements in TMS 602/ACI 530.1/ASCE 6 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
  - 2. Limit height of vertical grout pours to not more than 60 inches(1520 mm) .

**3.11 FIELD QUALITY CONTROL**

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
- B. Inspections: Special inspections according to Level B in TMS 402/ACI 530/ASCE 5.
  - 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
  - 2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
  - 3. Place grout only after inspectors have verified proportions of site-prepared grout.
- C. Testing Prior to Construction: One set of tests.
- D. Testing Frequency: One set of tests for each 5000 sq. ft. (464 sq. m) of wall area or portion thereof.
- E. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C140 for compressive strength.
- F. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C780.
- G. Mortar Test (Property Specification): For each mix provided, according to ASTM C780. Test mortar for mortar air content and compressive strength.
- H. Grout Test (Compressive Strength): For each mix provided, according to ASTM C1019.
- I. Prism Test: For each type of construction provided, according to ASTM C1314 at 7 days and at 28 days.

**3.12 REPAIRING, POINTING, AND CLEANING**

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

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- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
  - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
  - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
  - 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
  - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
  - 5. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
  - 6. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.
  - 7. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
  - 8. Clean stone trim to comply with stone supplier's written instructions.
  - 9. Clean limestone units to comply with recommendations in ILI's "Indiana Limestone Handbook."

**3.13 MASONRY WASTE DISPOSAL**

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
  - 1. Crush masonry waste to less than 4 inches (100 mm) in each dimension.
  - 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 31 20 00 "Earth Moving."
  - 3. Do not dispose of masonry waste as fill within 18 inches (450 mm) of finished grade.
- C. Masonry Waste Recycling: Return broken CMUs not used as fill to manufacturer for recycling.
- D. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

**END OF SECTION 04 20 00**

**SECTION 04 72 00 - CAST STONE MASONRY**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:

- 1. Cast-stone trim including the following:
  - a. Wall cap.

- B. Related Sections:

- 1. Section 04 20 00 "Unit Masonry" for installing cast-stone units in unit masonry.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

- 1. For cast-stone units, include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: Show fabrication and installation details for cast-stone units. Include dimensions, details of reinforcement and anchorages if any, and indication of finished faces.

- 1. Include building elevations showing layout of units and locations of joints and anchors.

- C. Samples for Verification:

- 1. For each color and texture of cast stone required, 10 inches square in size.

- D. Full-Size Samples: For each color, texture and shape of cast-stone unit required.

- 1. Make available for Architect's review at Project site.
- 2. Make Samples from materials to be used for units used on Project immediately before beginning production of units for Project.
- 3. Approved Samples may be installed in the Work.

**1.4 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For manufacturer and testing agency.

- 1. Include copies of material test reports for completed projects, indicating compliance of cast stone with ASTM C 1364.

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- B. Material Test Reports: For each mix required to produce cast stone, based on testing according to ASTM C 1364, including test for resistance to freezing and thawing.
  - 1. Provide test reports based on testing within previous two years.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer of cast-stone units similar to those indicated for this Project that has sufficient production capacity to manufacture required units, and is a plant certified by the Cast Stone Institute, the Architectural Precast Association, or the Precast/Prestressed Concrete Institute for Group A, Category AT.
- B. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
- C. Source Limitations for Cast Stone: Obtain cast stone units through single source from single manufacturer.
- D. Mockups: Furnish cast stone for installation in mockups specified in Section 04 20 00 "Unit Masonry."
- E. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Build mockup of typical wall area as shown on Drawings.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Coordinate delivery of cast stone with unit masonry work to avoid delaying the Work and to minimize the need for on-site storage.
- B. Pack, handle, and ship cast-stone units in suitable packs or pallets.
  - 1. Lift with wide-belt slings; do not use wire rope or ropes that might cause staining. Move cast-stone units if required, using dollies with wood supports.
  - 2. Store cast-stone units on wood skids or pallets with nonstaining, waterproof covers, securely tied. Arrange to distribute weight evenly and to prevent damage to units. Ventilate under covers to prevent condensation.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store mortar aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

1.7 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Comply with cold-weather construction requirements in TMS 602/ACI 530.1/ASCE 6.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until cast stone has dried, but no fewer than seven days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements in TMS 602/ACI 530.1/ASCE 6.

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**PART 2 - PRODUCTS**

**2.1 CAST STONE UNITS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Continental Cast Stone, East.
  2. Hoyle Stone Products.
  3. Sun Precast Co., Inc.
- B. Provide cast stone units complying with ASTM C 1364 using either the vibrant dry tamp or wet-cast method.
1. Provide units that are resistant to freezing and thawing as determined by laboratory testing according to ASTM C 666/C 666M, Procedure A, as modified by ASTM C 1364.
- C. Fabricate units with sharp arris and accurately reproduced details, with indicated texture on all exposed surfaces unless otherwise indicated.
1. Slope exposed horizontal surfaces 1:12 to drain unless otherwise indicated.
  2. Provide raised fillets at backs of sills and at ends indicated to be built into jambs.
  3. Provide drips on projecting elements unless otherwise indicated.
- D. Fabrication Tolerances:
1. Variation in Cross Section: Do not vary from indicated dimensions by more than 1/8 inch.
  2. Variation in Length: Do not vary from indicated dimensions by more than 1/360 of the length of unit or 1/8 inch, whichever is greater, but in no case by more than 1/4 inch.
  3. Warp, Bow, and Twist: Not to exceed 1/360 of the length of unit or 1/8 inch, whichever is greater.
  4. Location of Grooves, False Joints, Holes, Anchorages, and Similar Features: Do not vary from indicated position by more than 1/8 inch on formed surfaces of units and 3/8 inch on unformed surfaces.
- E. Cure Units as Follows:
1. Keep units damp and continue curing to comply with one of the following:
    - a. No fewer than five days at mean daily temperature of 70 deg F or above.
    - b. No fewer than six days at mean daily temperature of 60 deg F or above.
    - c. No fewer than seven days at mean daily temperature of 50 deg F or above.
- F. Acid etch units after curing to remove cement film from surfaces to be exposed to view.
- G. Colors and Textures: Provide units with fine-grained texture resembling Indiana limestone as selected by architect from full range of standard colors.

**2.2 ACCESSORIES**

- A. Anchors: Type and size indicated, fabricated from Type 304 stainless steel complying with ASTM A 240, ASTM A 276, or ASTM A 666.
- B. Dowels: 1/2-inch diameter round bars, fabricated from Type 304 stainless steel complying with ASTM A 240, ASTM A 276, or ASTM A 666.

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2.3 SOURCE QUALITY CONTROL

- A. Engage a qualified independent testing agency to sample and test cast-stone units according to ASTM C 1364.
  - 1. Include one test for resistance to freezing and thawing.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SETTING CAST STONE IN MORTAR

- A. Install cast-stone units to comply with requirements in Section 04 20 00 "Unit Masonry."

3.3 ADJUSTING AND CLEANING

- A. Remove and replace stained and otherwise damaged units and units not matching approved Samples. Cast stone may be repaired if methods and results are approved by Architect.
- B. Replace units in a manner that results in cast stone matching approved Samples, complying with other requirements, and showing no evidence of replacement.

**END OF SECTION 04 72 00**

**SECTION 05 52 13 - PIPE AND TUBE RAILINGS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Aluminum pipe and tube railings.
- B. Related Requirements:
  - 1. Section 32 13 13 "Concrete Paving".

**1.3 COORDINATION**

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorages for railings. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
- C. Schedule installation so wall attachments are made only to completed walls. Do not support railings temporarily by any means that do not satisfy structural performance requirements.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For the following:
  - 1. Manufacturer's product lines of mechanically connected railings.
  - 2. Railing brackets.
  - 3. Grout, anchoring cement, and paint products.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each type of exposed finish required.
  - 1. Sections of each distinctly different linear railing member, including handrails, top rails, posts, and balusters.
  - 2. Fittings and brackets.
  - 3. Assembled Sample of railing system, made from full-size components, including top rail, post, handrail, and infill. Sample need not be full height.
    - a. Show method of connecting and finishing members at intersections.

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- D. Delegated-Design Submittal: For railings, include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

**1.5 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For testing agency.
- B. Welding certificates.
- C. Product Test Reports: For pipe and tube railings, for tests performed by a qualified testing agency, according to ASTM E 894 and ASTM E 935.
- D. Evaluation Reports: For post-installed anchors, from ICC-ES.

**1.6 QUALITY ASSURANCE**

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
- B. Product Options: Information on Drawings and in Specifications establishes requirements for system's aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including structural analysis, preconstruction testing, field testing, and in-service performance.
  - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- C. Mock-ups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
  - 1. Build mockups for each form and finish of railing consisting of two posts, top rail, infill area, and anchorage system components that are full height and are not less than 24 inches (600 mm) in length.
- D. Pre-Installation Conference: Conduct conference at Project site.

**1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

**1.8 FIELD CONDITIONS**

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

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**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. Aluminum Pipe and Tube Railings:
  - 1. Tri Tech Inc – Washington Handrail System
  - 2. McNichols
  - 3. C.R. Laurence Co., Inc. – Aluminum Component Railing System
  - 4. Hollaender Architectural Railing Systems – AL ADA Compliant Handrail
- B. Source Limitations: Obtain each type of railing from single source from single manufacturer.
- C. Source Limitations: Obtain each type of railing from single source from single manufacturer.

**2.2 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design railings, including attachment to building construction.
- B. Structural Performance: Railings, including attachment to building construction, shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Handrails and Top Rails of Guards:
    - a. Uniform load of 50 lbf/ ft. (0.73 kN/m) applied in any direction.
    - b. Concentrated load of 200 lbf (0.89 kN) applied in any direction.
    - c. Uniform and concentrated loads need not be assumed to act concurrently.
  - 2. Infill Guards: Refer to Drawings.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
  - 1. Temperature Change: [120 deg F (67 deg C), ambient; 180 deg F (100 deg C, material surfaces)

**2.3 METALS, GENERAL**

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
- B. Brackets, Flanges, and Anchors: Cast or formed metal of same type of material and finish as supported rails unless otherwise indicated.
  - 1. Provide type of bracket with predrilled hole for exposed bolt anchorage and that provides 1-1/2-inch (38-mm) clearance from inside face of handrail to finished wall surface.

**2.4 ALUMINUM**

- A. Aluminum, General: Provide alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with not less than the strength and durability properties of alloy and temper designated below for each aluminum form required.
- B. Extruded Bars and Tubing: ASTM B 221 (ASTM B 221M), Alloy 6063-T5/T52.

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- C. Extruded Structural Pipe and Round Tubing: ASTM B 429/B 429M, Alloy 6063-T6.
  - 1. Provide Standard Weight (Schedule 40) pipe unless otherwise indicated.
- D. Drawn Seamless Tubing: ASTM B 210 (ASTM B 210M), Alloy 6063-T832.
- E. Plate and Sheet: ASTM B 209 (ASTM B 209M), Alloy 6061-T6.
- F. Die and Hand Forgings: ASTM B 247 (ASTM B 247M), Alloy 6061-T6.
- G. Castings: ASTM B 26/B 26M, Alloy A356.0-T6.

**2.5 STEEL AND IRON**

- A. Plates, Shapes, and Bars: ASTM A 36/A 36M.

**2.6 FASTENERS**

- A. General: Provide the following:
  - 1. Aluminum Railings: Type 304 stainless-steel fasteners with plastic washer separation as required.
  - 2. Provide exposed fasteners with finish matching appearance, including color and texture, of railings.
- B. Fasteners for Anchoring Railings to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction indicated and capable of withstanding design loads.
- C. Fasteners for Interconnecting Railing Components:
  - 1. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless otherwise indicated.
  - 2. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless exposed fasteners are unavoidable or are the standard fastening method for railings indicated.
  - 3. Provide Tamper-resistant flat-head machine screws for exposed fasteners unless otherwise indicated.
- D. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors capable of sustaining, without failure, a load equal to 6 times the load imposed when installed in unit masonry and 4 times the load imposed when installed in concrete, as determined by testing according to ASTM E 488/E 488M, conducted by a qualified independent testing agency.
  - 1. Material for Interior and Exterior Locations: Carbon-steel components zinc-plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
  - 2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 (A1) stainless-steel bolts, ASTM F 593 (ASTM F 738M), and nuts, ASTM F 594 (ASTM F 836M).
- E. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
- F. The bearing plates are intended to distribute the force over a greater bearing area of concrete to withstand the required impact load. The steel plate used shall meet ASTM A36. Size thickness will be adjusted to meet the design requirement.
- G. Alloy Group 1 (A1) refers to Type 304 and similar alloys, and Alloy Group 2 (A4) refers to Type 316 and similar alloys.

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**2.7 MISCELLANEOUS MATERIALS**

- A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.
- B. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Public Health's (formerly, the California Department of Health Services') "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Etching Cleaner for Galvanized Metal: Complying with MPI#25.
- D. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- E. Shop Primers: Provide primers that comply with Section 09 91 13 "Exterior Painting," Section 09 91 23 "Interior Painting."
- F. Intermediate Coats and Topcoats: Provide products that comply with Section 09 91 13 "Exterior Painting," "Section 09 91 23 "Interior Painting."
- G. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187/D 1187M.
- H. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- I. Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with water at Project site to create pourable anchoring, patching, and grouting compound.
  - 1. Water-Resistant Product: At exterior locations and where indicated provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended by manufacturer for exterior use.

**2.8 FABRICATION**

- A. General: Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage, but not less than that required to support structural loads.
- B. Shop assemble railings to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
- C. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- D. Form work true to line and level with accurate angles and surfaces.
- E. Fabricate connections that are exposed to weather in a manner that excludes water. Provide weep holes where water may accumulate.
- F. Cut, reinforce, drill, and tap as indicated to receive finish hardware, screws, and similar items.
- G. Connections: Fabricate railings with welded connections unless otherwise indicated.
- H. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.

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1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  2. Obtain fusion without undercut or overlap.
  3. Remove flux immediately.
  4. At exposed connections, finish exposed surfaces smooth and blended so no roughness shows after finishing and welded surface matches contours of adjoining surfaces.
- I. Welded Connections for Aluminum Pipe: Fabricate railings to interconnect members with concealed internal welds that eliminate surface grinding, using manufacturer's standard system of sleeve and socket fittings.
- J. Form Changes in Direction as Follows:
1. By bending or by inserting prefabricated elbow fittings.
- K. For changes in direction made by bending, use jigs to produce uniform curvature for each repetitive configuration required. Maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- L. Close exposed ends of railing members with prefabricated end fittings.
- M. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated. Close ends of returns unless clearance between end of rail and wall is 1/4 inch (6 mm) or less.
- N. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work unless otherwise indicated.
1. At brackets and fittings fastened to plaster or gypsum board partitions, provide crush-resistant fillers or other means to transfer loads through wall finishes to structural supports and prevent bracket or fitting rotation and crushing of substrate.
- O. Provide inserts and other anchorage devices for connecting railings to concrete or masonry work. Fabricate anchorage devices capable of withstanding loads imposed by railings. Coordinate anchorage devices with supporting structure.
- P. For railing posts set in concrete, provide steel sleeves not less than 6 inches (150 mm) long with inside dimensions not less than 1/2 inch (13 mm) greater than outside dimensions of post, with metal plate forming bottom closure.
- Q. Toe Boards: Where indicated, provide toe boards at railings around openings and at edge of open-sided floors and platforms. Fabricate to dimensions and details indicated.

**2.9 GENERAL FINISH REQUIREMENTS**

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipment.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Provide exposed fasteners with finish matching appearance, including color and texture, of railings.

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2.10 ALUMINUM FINISHES

- A. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are unacceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- B. Mill Finish: AA-M12, nonspecular as fabricated.
- C. Clear Anodic Finish: AAMA 611, AA-M12C22A41

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine gypsum board or masonry block assemblies, where reinforced to receive anchors, to verify that locations of concealed reinforcements are clearly marked for Installer. Locate reinforcements and mark locations if not already done.

3.2 INSTALLATION, GENERAL

- A. Fit exposed connections together to form tight, hairline joints.
- B. Perform cutting, drilling, and fitting required for installing railings. Set railings accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.
  - 1. Do not weld, cut, or abrade surfaces of railing components that are coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
  - 2. Set posts plumb within a tolerance of 1/16 inch in 3 feet (2 mm in 1 m).
  - 3. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet (6 mm in 3.5 m).
- C. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.
  - 1. Coat, with a heavy coat of bituminous paint, concealed surfaces of aluminum that are in contact with grout, concrete, masonry, wood, or dissimilar metals.
- D. Adjust railings before anchoring to ensure matching alignment at abutting joints.
- E. Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing railings and for properly transferring loads to in-place construction.

3.3 RAILING CONNECTIONS

- A. Nonwelded Connections: Use mechanical or adhesive joints for permanently connecting railing components. Seal recessed holes of exposed locking screws using plastic cement filler colored to match finish of railings.
- B. Welded Connections: Use fully welded joints for permanently connecting railing components. Comply with requirements for welded connections in "Fabrication" Article whether welding is performed in the shop or in the field.

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- C. Expansion Joints: Install expansion joints at locations indicated but not farther apart than required to accommodate thermal movement. Provide slip-joint internal sleeve extending 2 inches (50 mm) beyond joint on either side, fasten internal sleeve securely to one side, and locate joint within 6 inches (150 mm) of post.

**3.4 ANCHORING POSTS**

- A. Use metal sleeves preset and anchored into concrete for installing posts. After posts are inserted into sleeves, fill annular space between post and sleeve with nonshrink, nonmetallic grout or anchoring cement, mixed and placed to comply with anchoring material manufacturer's written instructions.
- B. Cover anchorage joint with flange of same metal as post, welded to post after placing anchoring material.
- C. Anchor posts to metal surfaces with oval flanges, angle type, or floor type as required by conditions, connected to posts and to metal supporting members as follows:

**3.5 ATTACHING RAILINGS**

- A. Anchor railing ends at walls with round flanges anchored to wall construction and welded to railing ends or connected to railing ends using nonwelded connections.
- B. Anchor railing ends to metal surfaces with flanges bolted to metal surfaces and welded to railing ends or connected to railing ends using nonwelded connections.
- C. Attach railings to wall with wall brackets, except where end flanges are used. Locate brackets at spacing required to support structural loads.
- D. Secure wall brackets and railing end flanges to building construction as follows:
  - 1. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.
  - 2. For hollow masonry anchorage, use toggle bolts.
  - 3. For steel-framed partitions, use toggle bolts installed through flanges of steel framing or through concealed steel reinforcements.

**3.6 ADJUSTING AND CLEANING**

- A. Clean aluminum washing thoroughly with clean water and soap and rinsing with clean water.

**3.7 PROTECTION**

- A. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at time of Substantial Completion.

**END OF SECTION 05 52 13**

**SECTION 07 11 13 - BITUMINOUS DAMPPROOFING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:

- 1. Cold-applied, cut-back-asphalt dampproofing.

- B. Related Requirements:

- 1. Section 03 30 00 "Cast-in-Place Concrete" for bituminous vapor retarders.
  - 2. Section 04 20 00 "Unit Masonry" for mortar parge coat on masonry surfaces.
  - 3. Section 07 14 16 "Cold Fluid-Applied Waterproofing" for waterproofing.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

**1.4 FIELD CONDITIONS**

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit dampproofing to be performed according to manufacturers' written instructions.
- B. Ventilation: Provide adequate ventilation during application of dampproofing in enclosed spaces. Maintain ventilation until dampproofing has cured.

**PART 2 - PRODUCTS**

**2.1 MATERIALS, GENERAL**

- A. Source Limitations: Obtain primary dampproofing materials and primers from single source from single manufacturer. Provide protection course and auxiliary materials recommended in writing by manufacturer of primary materials.
- B. VOC Content: Products shall comply with VOC content limits of authorities having jurisdiction unless otherwise required.

**2.2 COLD-APPLIED, CUT-BACK-ASPHALT DAMPPROOFING**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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1. BASF Construction Chemicals - Building Systems; Sonneborn Brand Products.
2. Henry Company.
3. Karnak Corporation.
4. Meadows, W. R., Inc.

- B. Trowel Coats: ASTM D 4586, Type I, Class 1, fibered. Brush and Spray Coats: ASTM D 4479, Type I, fibered
- C. VOC Content: 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Low-Emitting Materials: Dampproofing shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

**2.3 AUXILIARY MATERIALS**

- A. General: Furnish auxiliary materials recommended in writing by dampproofing manufacturer for intended use and compatible with bituminous dampproofing.
- B. Emulsified-Asphalt Primer: ASTM D 1227, Type III, Class 1, except diluted with water as recommended in writing by manufacturer.
1. Primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Asphalt-Coated Glass Fabric: ASTM D 1668, Type I.
- D. Patching Compound: Epoxy or latex-modified repair mortar of type recommended in writing by dampproofing manufacturer.
- E. Protection Course: ASTM D 6506, 1/8-inch- (3-mm-) thick, semirigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions with Applicator present, for compliance with requirements for surface smoothness, surface moisture, and other conditions affecting performance of bituminous dampproofing work.
1. Test for surface moisture according to ASTM D 4263.
- B. Proceed with application only after substrate construction and penetrating work have been completed and unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Mask or otherwise protect adjoining exposed surfaces from being stained, spotted, or coated with dampproofing. Prevent dampproofing materials from entering and clogging weep holes and drains.
- B. Clean substrates of projections and substances detrimental to the dampproofing work; fill voids, seal joints, and remove bond breakers if any, as recommended in writing by prime material manufacturer.

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- C. Apply patching compound to patch and fill tie holes, honeycombs, reveals, and other imperfections; cover with asphalt-coated glass fabric.

**3.3 APPLICATION, GENERAL**

- A. Comply with manufacturer's written instructions for dampproofing application, cure time between coats, and drying time before backfilling unless more stringent requirements are indicated.
  - 1. Apply dampproofing to provide continuous plane of protection.
  - 2. Apply additional coats if recommended in writing by manufacturer or to achieve a smooth surface and uninterrupted coverage.
- B. Dampproof footings and foundation walls, apply from finished-grade line to top of footing; extend over top of footing and down a minimum of 6 inches (150 mm) over outside face of footing.
  - 1. Extend dampproofing 12 inches (300 mm) onto intersecting walls and footings, but do not extend onto surfaces exposed to view when Project is completed.
  - 2. Install flashings and corner protection stripping at internal and external corners, changes in plane, construction joints, cracks, and where shown as "reinforced," by embedding an 8-inch- (200-mm-) wide strip of asphalt-coated glass fabric in a heavy coat of dampproofing. Dampproofing coat for embedding fabric is in addition to other coats required.
- C. Dampproof exterior face of inner wythe of exterior masonry cavity walls, lap dampproofing at least 1/4 inch (6 mm) onto flashing, masonry reinforcement, veneer ties, and other items that penetrate inner wythe.
  - 1. Extend dampproofing over outer face of structural members and concrete slabs that interrupt inner wythe.
  - 2. Lap dampproofing at least 1/4 inch (6 mm) onto shelf angles supporting veneer.

**3.4 COLD-APPLIED, CUT-BACK-ASPHALT DAMPPROOFING**

- A. Concrete Foundations and Parged Masonry Foundation Walls: Apply two brush or spray coats at not less than 1.25 gal./100 sq. ft. (0.5 L/sq. m) for first coat and 1 gal./100 sq. ft. (0.4 L/sq. m) for second coat.
- B. Unexposed Face of Concrete Retaining Walls: Apply one brush or spray coat at not less than 1.25 gal./100 sq. ft. (0.5 L/sq. m).
- C. Unexposed Face of Masonry Retaining Walls: Apply primer and one brush or spray coat at not less than 1.25 gal./100 sq. ft. (0.5 L/sq. m).
- D. Concrete Backup for Brick Veneer Assemblies: Apply one brush or spray coat at not less than 1 gal./100 sq. ft. (0.4 L/sq. m).
- E. Exterior Face of Inner Wythe of Cavity Walls: Apply primer and one brush or spray coat at not less than 1 gal./100 sq. ft. (0.4 L/sq. m).

**3.5 CLEANING**

- A. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended in writing by manufacturer of affected construction.

**END OF SECTION 07 11 13**

**SECTION 07 21 00 - THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Foam-plastic board insulation.
- 2. Mineral-wool blanket insulation.
- 3. Vapor retarders.

B. Related Sections:

- 1. Section 04 20 00 "Unit Masonry" for insulation installed in cavity walls and masonry cells.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Plenum Rating: Provide slag-wool-fiber/rock-wool-fiber insulation where indicated in ceiling plenums whose test performance is rated as follows for use in plenums as determined by testing identical products per "Erosion Test" and "Mold Growth and Humidity Test" described in UL 181, or on comparable tests from another standard acceptable to authorities having jurisdiction.

- 1. Erosion Test Results: Insulation shows no visible evidence of cracking, flaking, peeling, or delamination of interior surface of duct assembly, after testing for 4 hours at 2500-fpm (13-m/s) air velocity.
- 2. Mold Growth and Humidity Test Results: Insulation shows no evidence of mold growth, delamination, or other deterioration due to the effects of high humidity, after inoculation with *Chaetomium globosum* on all surfaces and storing for 60 days at 100 percent relative humidity in the dark.

**1.5 INFORMATIONAL SUBMITTALS**

- A. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each product.
- B. Research/Evaluation Reports: For foam-plastic insulation, from ICC-ES.

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1.6 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect foam-plastic board insulation as follows:
1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
  2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site before installation time.
  3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

PART 2 - PRODUCTS

2.1 FOAM-PLASTIC BOARD INSULATION

- A. Extruded-Polystyrene Board Insulation: ASTM C 578, of type and minimum compressive strength indicated below, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. DiversiFoam Products.
    - b. Dow Chemical Company (The).
    - c. Owens Corning.
    - d. Pactiv Building Products.
  2. Type IV, 25 psi (173 kPa).
- B. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.

2.2 MINERAL-WOOL BLANKET INSULATION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Fibrex Insulations Inc.
  2. Owens Corning.
  3. Thermafiber.
  4. Johns Manville.
- B. Unfaced, Mineral-Wool Blanket Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.

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**2.3 VAPOR RETARDERS**

- A. Reinforced-Polyethylene Vapor Retarders: Two outer layers of polyethylene film laminated to an inner reinforcing layer consisting of either nylon cord or polyester scrim and weighing not less than 25 lb/1000 sq. ft. (12 kg/100 sq. m), with maximum permeance rating of 0.0507 perm (2.9 ng/Pa x s x sq. m).
1. Products: Subject to compliance with requirements, provide the following:
    - a. Raven Industries Inc.; DURA-SKRIM 6WW.
    - b. Reef Industries, Inc.; Griffolyn T-65.
- B. Fire-Retardant, Reinforced-Polyethylene Vapor Retarders: Two outer layers of polyethylene film laminated to an inner reinforcing layer consisting of either nonwoven grid of nylon cord or polyester scrim and weighing not less than 22 lb/1000 sq. ft. (10 kg/100 sq. m), with maximum permeance rating of 0.1317 perm (7.56 ng/Pa x s x sq. m) and with flame-spread and smoke-developed indexes of not more than 5 and 60, respectively, per ASTM E 84.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Raven Industries Inc.; DURA-SKRIM 2FR.
    - b. Reef Industries, Inc.; Griffolyn T-55 FR.
- C. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.
- D. Vapor-Retarder Fasteners: Pancake-head, self-tapping steel drill screws; with fender washers.
- E. Single-Component Nonsag Urethane Sealant: ASTM C 920, Type I, Grade NS, Class 25, Use NT related to exposure, and Use O related to vapor-barrier-related substrates.
- F. Adhesive for Vapor Retarders: Product recommended by vapor-retarder manufacturer and has demonstrated capability to bond vapor retarders securely to substrates indicated.

**2.4 INSULATION FASTENERS**

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of specified thickness securely in position indicated with self-locking washer in place.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. AGM Industries, Inc.; Series T TACTOO Insul-Hangers.
    - b. Gemco; Spindle Type.
  2. Plate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.762 mm) thick by 2 inches (50 mm) square.
  3. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation indicated.
- B. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick galvanized-steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches (38 mm) square or in diameter.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. AGM Industries, Inc.; RC150 or SC150.
    - b. Gemco; Dome-Cap, R-150, or S-150.

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- C. Insulation Standoff: Spacer fabricated from galvanized mild-steel sheet for fitting over spindle of insulation anchor to maintain air space of 2 inches (50 mm) between face of insulation and substrate to which anchor is attached.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Gemco; Clutch Clip, or equal.
- D. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. AGM Industries, Inc.; TACTOO Adhesive.
    - b. Gemco; Tuff Bond Hanger Adhesive.

**PART 3 - EXECUTION**

**3.1 PREPARATION**

- A. Clean substrates of substances that are harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders, or that interfere with insulation attachment.

**3.2 INSTALLATION, GENERAL**

- A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

**3.3 INSTALLATION OF BELOW-GRADE INSULATION**

- A. On vertical surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.
  - 1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm) below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
  - 1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm) from exterior walls.

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**3.4 INSTALLATION OF CAVITY-WALL INSULATION**

- A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches (610 mm) o.c. both ways on inside face, and as recommended by manufacturer. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions. Press units firmly against inside substrates.
  - 1. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Section 04 20 00 "Unit Masonry."

**3.5 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION**

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Foam-Plastic Board Insulation: Seal joints between units by applying adhesive, mastic, or sealant to edges of each unit to form a tight seal as units are shoved into place. Fill voids in completed installation with adhesive, mastic, or sealant as recommended by insulation manufacturer.
- C. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
  - 1. Loose-Fill Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft. (40 kg/cu. m).

**3.6 INSTALLATION OF VAPOR RETARDERS**

- A. Place vapor retarders on side of construction indicated on Drawings. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives or other anchorage system as indicated. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- B. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs.
  - 1. Firmly attach vapor retarders to metal framing and solid substrates with vapor-retarder fasteners as recommended by vapor-retarder manufacturer.
- C. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
- D. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

**3.7 PROTECTION**

- A. Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

**3.8 INSULATION SCHEDULE**

- A. Insulation Type IV extruded-polystyrene board insulation: Perimeter insulation.
- B. Insulation Type: Unfaced, mineral-wool blanket insulation at all miscellaneous voids and cavity spaces.

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**END OF SECTION 07 21 00**

**SECTION 07 24 13 - POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. EIFS-clad barrier-wall assemblies that are field applied over substrate – new, patching and repair.

**1.3 DEFINITIONS**

- A. Definitions in ASTM E 2110 apply to Work of this Section.
- B. EIFS: Exterior insulation and finish system(s).
- C. IBC: International Building Code.
- D. Polymer-Based Exterior Insulation and Finish System: Class PB EIFS, as defined in ASTM E 2568.

**1.4 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.

**1.5 ACTION SUBMITTALS**

- A. Product Data: For each EIFS component, and accessory.

**1.6 INFORMATIONAL SUBMITTALS**

- A. Product Certificates: For cementitious materials and aggregates and for insulation, from manufacturer.
- B. Product Test Reports: For each EIFS assembly and component, for tests performed by a qualified testing agency.

**1.7 CLOSEOUT SUBMITTALS**

- A. Maintenance Data: For EIFS to include in maintenance manuals.

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1.8 QUALITY ASSURANCE

- A. Mockups: Build mockups to demonstrate aesthetic effects, to set quality standards for materials and execution, and to set quality standards for fabrication and installation.
  - 1. Build mockup of typical wall area as shown on Drawings.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original, unopened packages with manufacturers' labels intact and clearly identifying products.
- B. Store materials inside and under cover; keep them dry and protected from weather, direct sunlight, surface contamination, aging, corrosion, damaging temperatures, construction traffic, and other causes.

1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions and ambient outdoor air, humidity, and substrate temperatures permit EIFS to be applied, dried, and cured according to manufacturers' written instructions and warranty requirements.
  - 1. Proceed with installation of adhesives or coatings only when ambient temperatures have remained, or are forecast to remain, above 40 deg F (4.4 deg C) for a minimum of 24 hours before, during, and after application. Do not apply EIFS adhesives or coatings during rainfall.

1.11 WARRANTY

**PART 2 - PRODUCTS**

2.1 MANUFACTURERS

- A. Source Limitations: Obtain EIFS from single source from single EIFS manufacturer and from sources approved by EIFS manufacturer as tested and compatible with EIFS components.

2.2 PERFORMANCE REQUIREMENTS

- A. EIFS Performance: Comply with ASTM E 2568 and with the following:
  - 1. Weathertightness: Resistant to water penetration from exterior.
  - 2. Impact Performance: ASTM E 2568, High impact resistance.
  - 3. Abrasion Resistance of Finish Coat: Sample consisting of 1-inch- thick EIFS mounted on 1/2-inch-thick gypsum board; cured for a minimum of 28 days and shows no cracking, checking, or loss of film integrity after exposure to 528 quarts of sand when tested according to ASTM D 968, Method A.
  - 4. Mildew Resistance of Finish Coat: Sample applied to 2-by-2-inch clean glass substrate; cured for 28 days and shows no growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274.

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2.3 EIFS MATERIALS

- A. Flexible-Membrane Flashing: Cold-applied, self-adhering, self-healing, rubberized-asphalt and polyethylene-film composite sheet or tape and primer; EIFS manufacturer's standard or product recommended in writing by EIFS manufacturer.
- B. Insulation Adhesive: EIFS manufacturer's standard formulation designed for indicated use; compatible with substrate and complying with [ one of] the following:
  - 1. Job-mixed formulation of portland cement, complying with ASTM C 150/C 150M, Type I, and polymer-based adhesive specified for base coat.
  - 2. Factory-blended dry formulation of portland cement, dry polymer admixture, and fillers specified for base coat.
  - 3. Factory-mixed noncementitious formulation designed for adhesive attachment of insulation to substrates of type indicated, as recommended by EIFS manufacturer.
- C. Molded, (Expanded) Rigid Cellular Polystyrene Board Insulation: Comply with ASTM E 2430/E 2430M, unless otherwise noted, and the following:
  - 1. Flame-Spread and Smoke-Developed Indexes: 25 and 450 or less, respectively, according to ASTM E 84.
  - 2. Dimensions: Provide insulation boards of not more than 24 by 48 inches, with thickness indicated on Drawings.
- D. Reinforcing Mesh: Balanced, alkali-resistant, open-weave, glass-fiber mesh treated for compatibility with other EIFS materials, made from continuous multi-end strands with retained mesh tensile strength of not less than 120 lbf/in. according to ASTM E 2098/E 2098M and the following:
  - 1. Reinforcing Mesh for EIFS, General: Not less than weight required to comply with impact-performance level specified in "Performance Requirements" Article.
  - 2. Strip-Reinforcing Mesh: Not less than 3.75 oz./sq. yd
- E. Base Coat: EIFS manufacturer's standard mixture complying with [ one of] the following:
  - 1. Job-mixed formulation of portland cement complying with ASTM C 150/C 150M, Type I, white or natural color; and manufacturer's standard polymer-emulsion adhesive designed for use with portland cement.
  - 2. Job-combined formulation of manufacturer's standard polymer-emulsion adhesive and manufacturer's standard dry mix containing portland cement.
  - 3. Factory-blended dry formulation of portland cement, dry polymer admixture, and inert fillers to which only water is added at Project site.
  - 4. Factory-mixed noncementitious formulation of polymer-emulsion adhesive and inert fillers that is ready to use without adding other materials.
- F. Mechanical Fasteners: EIFS manufacturer's standard corrosion-resistant fasteners, consisting of thermal cap, standard washer and shaft attachments, and fastener indicated below; designed to resist Project's design loads; capable of pulling fastener head below surface of insulation board; and complying with the following:
  - 1. For attachment to masonry and concrete substrates, provide sheathing dowel in form of a plastic wing-tipped fastener with thermal cap, sized to fit insulation thickness indicated and to penetrate substrate to depth required to secure anchorage.
- G. Finish Coat: EIFS manufacturer's standard acrylic-based coating complying with the following:
  - 1. Factory-mixed formulation of polymer-emulsion binder, colorfast mineral pigments, sound stone particles, and fillers.
  - 2. Colors: Match existing adjacent color.
  - 3. Textures: Match existing adjacent texture.

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- H. Sealer: Manufacturer's waterproof, clear acrylic-based sealer for protecting finish coat.
- I. Water: Potable.

**2.4 MIXING**

- A. Comply with EIFS manufacturer's requirements for combining and mixing materials. Do not introduce admixtures, water, or other materials, except as recommended by EIFS manufacturer. Mix materials in clean containers. Use materials within time period specified by EIFS manufacturer or discard.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

**3.2 PREPARATION**

- A. Protect contiguous work from moisture deterioration and soiling caused by application of EIFS. Provide temporary covering and other protection needed to prevent spattering of exterior finish coats on other work.
- B. Protect EIFS, substrates, and wall construction behind them from inclement weather during installation. Prevent penetration of moisture behind EIFS and deterioration of substrates.
- C. Prepare and clean substrates to comply with EIFS manufacturer's written instructions to obtain optimum bond between substrate and adhesive for insulation.

**3.3 EIFS INSTALLATION, GENERAL**

- A. Comply with ASTM C 1397, ASTM E 2511, and EIFS manufacturer's written instructions for installation of EIFS as applicable to each type of substrate.

**3.4 BASE-COAT APPLICATION**

- A. Water-Resistant Base Coat: Apply full-thickness to surfaces indicated on Drawings.
- B. Base Coat: Apply full coverage to exposed insulation with not less than 1/16-inch dry-coat thickness.
- C. Reinforcing Mesh: Embed reinforcing mesh in wet base coat to produce wrinkle-free installation with mesh continuous at corners, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C 1397. Do not lap reinforcing mesh within 8 inches of corners. Completely embed mesh, applying additional base-coat material if necessary, so reinforcing-mesh color and pattern are invisible.
- D. Double-Layer Reinforcing-Mesh Application: Where indicated or required, apply second base coat and second layer of reinforcing mesh, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C 1397 in same manner as first application. Do not apply until first base coat has cured.

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**3.5 FINISH-COAT APPLICATION**

- A. Finish Coat: Apply full-thickness coverage over dry base coat, maintaining a wet edge at all times for uniform appearance, to produce a uniform finish of color and texture matching approved sample and free of cold joints, shadow lines, and texture variations.
  - 1. Embed aggregate in finish coat to produce a uniform applied-aggregate finish of color and texture matching approved sample.
- B. Sealer Coat: Apply over dry finish coat, in number of coats and thickness required by EIFS manufacturer.

**3.6 REPAIR PROCEDURE**

- A. Holes or other damage less than 3 in x 3 in (76 mm x 76 mm) in size can be easily repaired using Dryvit RapidPatch product. The product needs to be applied at a thickness of 3/4 in – 1 in (19 mm – 25 mm) to allow proper heat generation for rapid cure. Under normal conditions, finish can be applied the same day.
- B. Small Hole Repair Procedure:
  - 1. With a sharp utility knife, cut through and remove the lamina, exposing a neat uniform- sized area of insulation slightly larger than the damaged area. Using a disk grinder or belt sander with a 20 grit aluminum oxide disk or belt, remove the finish around the cut, exposing the reinforced base coat approximately 3 in (76 mm) around the damage area.
  - 2. Cut out the loose, damaged foam to reveal fresh foam. Cutting off the foam all the way to substrate is not recommended. When foam in the damaged area is well bonded to the substrate, care must be taken to expose as little of the substrate as possible and prevent rupturing the surface of the substrate. The area to be patched should be round or rectangular in shape and between 3/4 in – 1 in (19 mm – 25 mm) in depth. Deeper patches should be filled with a piece of EPS so the patch thickness is within this range. RapidPatch material may be used to adhere the EPS filler to the substrate.
  - 3. Precisely mask the surrounding finish with masking tape.
  - 4. Mix the RapidPatch and apply the mixture to the damaged area with a margin trowel to a depth of approximately 1/8 in (3.2 mm) below the existing base coat surface. Also add a thin layer of material on the exposed base coat surrounding the patch. Cut a piece of Detail Mesh® to the proper size and place over the wet RapidPatch overlapping the existing base coat a minimum of 1 in (25 mm). Add additional RapidPatch material to completely fill the damaged area, cover the mesh and feather onto the surrounding basecoat. If the material appears initially loose, wait a short time until it stiffens up and level of any imperfections with additional RapidPatch mixture as needed.
  - 5. When the patching material in the damaged area is stiff enough, use a clean, damp margin trowel to smooth out the surface. This may be repeated until a satisfactory surface is achieved. The trowel must be clean and damp prior to each smoothing.
  - 6. Let RapidPatch set for at least 60 minutes, depending on ambient conditions.
  - 7. If necessary, again, precisely mask the surrounding existing finish with masking tape.
  - 8. Apply the new finish over the patched area and texture to match the surrounding finish.  
NOTE: Do not sand the patched area prior to finish application.
  - 9. If the entire wall is to be refinished, it is not necessary to mask off and apply finish at this stage. Refer to the procedure for repairing texture variations for complete details. NOTE: Because RapidPatch is specifically designed to compensate for drying shrinkage, it may be used to repair damaged areas up to 3 in x 3 in x 1 in (76 mm x 76 mm x 25 mm).
- C. Impact Damage Repair Procedure:
  - 1. Mask off an area slightly larger than the damaged area. Using a sharp utility knife, hand or circular saw with a carborundum blade, cut into the EIFS down to the substrate, outside of damaged area. Remove the damaged EIFS exposing a neat uniform size area slightly larger than the damage area.
  - 2. Grind off finish a minimum 3 in (76 mm) to expose the existing base coat layer. CAUTION: Care should be taken not to damage the reinforcing mesh with the grinder. The edges of the finish should be sharp, clean and non-tapered beyond the cut out area.

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3. Using the appropriate fasteners and/or adhesive install EPS. Ensure overall tightness at the cut line and sliver if necessary.
4. Apply new base coat (cementitious/noncementitious) and mesh overlapping onto existing exposed base coat layer approximately 2 1/2 in (64 mm). Ensure that the newly applied base coat is flat and is seated approximately 1/16 in (1.6 mm) below the surface of the existing finish. Allow to fully dry (minimum. 24 hours).
5. If necessary again precisely mask off the existing finish. Apply new finish and blend new finish into existing finish. While the finish is still wet, remove the masking tape and feather the edges of the patch so they will blend with the surrounding area. Use a brush, nail, toothpick or similar tool to blend the edges of the patch and to precisely match the texture of the patch with the surrounding area. Proper execution of this step is critical to the success of the patch.

D. Corner Damage Repair Procedure:

1. Using a sharp utility knife, hand or circular saw with a carborundum blade, cut approximately 3 in (76 mm) along each side of the corner down to the substrate. With a margin trowel or similar tool, carefully remove the sections.
2. Examine the piece removed to determine if there is any damaged to the sheathing.
3. If any damage to the substrate is present, repair prior to EIFS application.
4. Grind off excessive finish coat minimum 3 in (76 mm) on each side of the cut out section to expose the existing base coat layer. Do not cut into reinforcing mesh with grinder. The edges of the finish should be sharp, clean, and non-tapered from the finish down to the base coat layer.
5. Install new insulation board to the substrate tight against EPS with the appropriate adhesive or fasteners. Sliver all gaps to ensure there is no space between EPS boards. Do not use base coat to fill gaps between EPS board joints.
6. Mask off the existing finish coat. Apply a layer of Dryvit Corner Mesh™ embedded in base coat over newly installed EPS section overlapping minimum 2 1/2 in (64 mm) onto existing base coat.
7. Install a continuous piece of reinforcing mesh (Standard or Standard Plus™) wrapping around the corner and extended past opposite side exposed EPS and lap onto existing base coat and mesh minimum 2 1/2 in (64 mm). Ensure that the base coat between the old and the new is flat and seated approximately 1/16 in (1.6 mm) below the surface of the existing finish coat. Allowing a 1/16 in (1.6 mm) recess is necessary so the finish coat, when applied, will become overall flush with the existing finish coat. Allow to fully dry.
8. Precisely mask off the existing finish. Apply new finish and blend new texture into existing texture.

3.7 FIELD QUALITY CONTROL

3.8 CLEANING AND PROTECTION

- A. Remove temporary covering and protection of other work. Promptly remove coating materials from window and door frames and other surfaces outside areas indicated to receive EIFS coatings.

**END OF SECTION 07 24 13**

**SECTION 07 92 00 - JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Silicone joint sealants.
- 2. Urethane joint sealants.
- 3. Latex joint sealants.
- 4. Preformed joint sealants.
- 5. Acoustical joint sealants.

B. Related Sections:

- 1. Section 04 20 00 "Unit Masonry" for masonry control and expansion joint fillers and gaskets.

**1.3 PRE-CONSTRUCTION TESTING**

- A. Pre-construction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

- 1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
- 2. Submit not fewer than eight pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
- 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
- 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
- 5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.

- B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:

- 1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
- 2. Conduct field tests for each application indicated below:
  - a. Each kind of sealant and joint substrate indicated.
- 3. Notify Architect seven days in advance of dates and times when test joints will be erected.
- 4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
  - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.

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- 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- D. Joint-Sealant Schedule: Include the following information:
  1. Joint-sealant application, joint location, and designation.
  2. Joint-sealant manufacturer and product name.
  3. Joint-sealant formulation.
  4. Joint-sealant color.

**1.5 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For qualified Installer and testing agency.
- B. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- C. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.
- E. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
  1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
  2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- F. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- G. Field-Adhesion Test Reports: For each sealant application tested.
- H. Warranties: Sample of special warranties.

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1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
  - 2. Test according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
- D. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.
- E. Pre-installation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
  - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F (5 deg C).
  - 2. When joint substrates are wet.
  - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
  - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.8 WARRANTY

- A. Special Installer's Warranty: Manufacturer's standard form in which Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
  - 1. Warranty Period: Three years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which joint-sealant manufacturer agrees to furnish joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
  - 1. Warranty Period: 20 years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
  - 1. Movement of the structure caused by structural settlement or errors attributable to design or construction resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
  - 2. Disintegration of joint substrates from natural causes exceeding design specifications.
  - 3. Mechanical damage caused by individuals, tools, or other outside agents.
  - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

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**PART 2 - PRODUCTS**

**2.1 MATERIALS, GENERAL**

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
  - 1. Architectural Sealants: 250 g/L.
  - 2. Sealant Primers for Nonporous Substrates: 250 g/L.
  - 3. Sealant Primers for Porous Substrates: 775 g/L.
- C. Low-Emitting Interior Sealants: Sealants and sealant primers used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- E. Suitability for Contact with Food: Where sealants are indicated for joints that will come in repeated contact with food, provide products that comply with 21 CFR 177.2600.
- F. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

**2.2 SILICONE JOINT SEALANTS**

- A. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 790.
    - b. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
    - c. Sika Corporation, Construction Products Division; SikaSil-C990.
    - d. Tremco Incorporated; Spectrem 1.
- B. Mildew-Resistant, Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
  - 1. Products: Subject to compliance with requirements, provide the following:
    - a. Pecora Corporation; 898.

**2.3 URETHANE JOINT SEALANTS**

- A. Multicomponent, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 50, for Use T.
  - 1. Products: Subject to compliance with requirements, provide one of the following:

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- a. Polymeric Systems, Inc.; PSI-270.
- b. Tremco Incorporated; Dymeric 240 FC.

**2.4 LATEX JOINT SEALANTS**

A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. BASF Building Systems; Sonolac.
- b. Bostik, Inc.; Chem-Calk 600.
- c. Pecora Corporation; AC-20+.
- d. Tremco Incorporated; Tremflex 834.

**2.5 PREFORMED JOINT SEALANTS**

A. Preformed Silicone Joint Sealants: Manufacturer's standard sealant consisting of precured low-modulus silicone extrusion, in sizes to fit joint widths indicated, combined with a neutral-curing silicone sealant for bonding extrusions to substrates.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Dow Corning Corporation; 123 Silicone Seal.
- b. GE Advanced Materials - Silicones; UltraSpan US1100.
- c. Pecora Corporation; Sil-Span.
- d. Tremco; E-Z Seal

B. Preformed Foam Joint Sealant: Manufacturer's standard preformed, precompressed, open-cell foam sealant manufactured from urethane foam with minimum density of 10 lb/cu. ft. (160 kg/cu. m) and impregnated with a nondrying, water-repellent agent. Factory produce in precompressed sizes in roll or stick form to fit joint widths indicated; coated on one side with a pressure-sensitive adhesive and covered with protective wrapping.

1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:

- a. EMSEAL Joint Systems, Ltd.; Emseal 25V.
- b. Sandell Manufacturing Co., Inc.; Polyseal.

**2.6 ACOUSTICAL JOINT SEALANTS**

A. Acoustical Joint Sealant: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Pecora Corporation; AC-20 FTR.
- b. USG Corporation; SHEETROCK Acoustical Sealant.

**2.7 JOINT SEALANT BACKING**

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- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin), Type O (open-cell material), Type B (bicellular material with a surface skin) or any of the preceding types, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

**2.8 MISCELLANEOUS MATERIALS**

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
  - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
  - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Stone
    - d. Unglazed surfaces of ceramic tile.
    - e. Exterior finish systems.

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3. Remove laitance and form-release agents from concrete.
4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
  - a. Metal.
  - b. Glass.
  - c. Porcelain enamel.
  - d. Glazed surfaces of ceramic tile.

B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

### 3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.

B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.

E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:

1. Place sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses in each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
4. Provide flush joint profile where indicated per Figure 8B in ASTM C 1193.

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5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.
  - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

G. Installation of Preformed Silicone-Sealant System: Comply with the following requirements:

1. Apply masking tape to each side of joint, outside of area to be covered by sealant system.
2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone-sealant system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch (10 mm). Hold edge of sealant bead 1/4 inch (6 mm) inside masking tape.
3. Within 10 minutes of sealant application, press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact between sealant and both extrusion and substrate.
4. Complete installation of sealant system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.

H. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 FIELD QUALITY CONTROL

A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:

1. Extent of Testing: Test completed and cured sealant joints as follows:
  - a. Perform 1 test for each 100 feet (30 m) of joint length for each sealant type.
2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
  - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
3. Inspect tested joints and report on the following:
  - a. Whether sealants filled joint cavities and are free of voids.
  - b. Whether sealant dimensions and configurations comply with specified requirements.
  - c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.

B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

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3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Exterior joints in vertical surfaces and horizontal nontraffic surfaces.

- 1. Joint Locations:

- a. Control and expansion joints in unit masonry.
- b. Construction joints in cast-in-place concrete.
- c. Joints in dimension stone cladding.
- d. Joints in exterior insulation and finish systems.
- e. Joints between different materials listed above.
- f. Perimeter joints between materials listed above and frames of doors, windows and louvers.
- g. Control and expansion joints in ceilings and other overhead surfaces.

- 2. Urethane Joint Sealant: Single component, nonsag, Class 100/50.

- 3. Preformed Joint Sealant: Preformed silicone.

- 4. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

- B. Joint-Sealant Application: Interior joints in horizontal traffic surfaces.

- 1. Joint Locations:

- a. Isolation joints in cast-in-place concrete slabs.
- b. Control and expansion joints in tile flooring.

- 2. Single component, nonsag, traffic grade, neutral curing and Single component, pourable, traffic grade, neutral curing. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

- C. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces.

- 1. Joint Locations:

- a. Control and expansion joints on exposed interior surfaces of exterior walls.
- b. Perimeter joints of exterior openings where indicated.
- c. Tile control and expansion joints.
- d. Vertical joints on exposed surfaces of interior unit masonry, walls and partitions.
- e. Perimeter joints between interior wall surfaces and frames of interior doors, windows and elevator entrances.

- 2. Joint Sealant: Latex.

- 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

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- D. Joint-Sealant Application: Mildew-resistant interior joints in vertical surfaces and horizontal nontraffic surfaces.
  - 1. Joint Sealant Location:
    - a. Joints between plumbing fixtures and adjoining walls, floors, and counters.
    - b. Tile control and expansion joints where indicated.
    - c. In all Food Service Areas, restrooms and showers unless noted otherwise.
  - 2. Joint Sealant: Mildew resistant, single component, nonsag, neutral curing, Silicone.
  - 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
  
- E. Joint-Sealant Application: Interior acoustical joints in vertical surfaces and horizontal nontraffic surfaces.
  - 1. Joint Location:
    - a. Acoustical joints where indicated.
  - 2. Joint Sealant: Acoustical.
  - 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

**END OF SECTION 07 92 00**

**SECTION 08 11 13 - HOLLOW METAL DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section includes hollow-metal work.
- B. Related Requirements:
  - 1. Section 08 71 00 "Door Hardware" for door hardware for hollow-metal doors.
  - 2. Section 09 91 13 "Exterior Painting" and 09 91 23 "Interior Painting" for field painting hollow metal doors and frames.
  - 3. Division 26 for electrical connections, including conduit and wiring for door controls and operators.

**1.3 DEFINITIONS**

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or SDI A250.8.

**1.4 COORDINATION**

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

**1.5 PRE-INSTALLATION MEETINGS**

- A. Pre-installation Conference: Conduct conference at Project site.

**1.6 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, core descriptions, and finishes.
- B. Shop Drawings: Include the following:
  - 1. Elevations of each door type.
  - 2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
  - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
  - 4. Locations of reinforcement and preparations for hardware.
  - 5. Details of each different wall opening condition.
  - 6. Details of anchorages, joints, field splices, and connections.
  - 7. Details of accessories.

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8. Details of moldings and removable stops.
9. Details of conduit and preparations for power, signal, and control systems.

- C. Schedule: Provide a schedule of hollow-metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final Door Hardware Schedule.

1.7 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of hollow-metal door and frame assembly, for tests performed by a qualified testing agency.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal work palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jams and mullions.
- C. Store hollow-metal work vertically under cover at Project site with head up. Place on minimum 4-inch-(102-mm-) high wood blocking. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

1.9 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.10 COORDINATION

- A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amweld International, LLC.
  2. Curries Company; an Assa Abloy Group company.
  3. Mesker Door Inc.
  4. Republic Doors and Frames.
  5. Mesker Door.
- B. Source Limitations: Obtain hollow-metal work from single source from single manufacturer.

2.2 REGULATORY REQUIREMENTS

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**2.3 INTERIOR DOORS AND FRAMES**

- A. Construct interior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Extra-Heavy-Duty Doors and Frames: SDI A250.8, Level 3.
  - 1. Physical Performance: Level A according to SDI A250.4.
  - 2. Doors:
    - a. Type: As indicated in the Door and Frame Schedule.
    - b. Thickness: 1-3/4 inches (44.5 mm).
    - c. Face: Metallic-coated, cold-rolled steel sheet, minimum thickness of 0.053 inch (1.3 mm).
    - d. Edge Construction: Model 2, Seamless.
    - e. Core: Polystyrene.
  - 3. Frames:
    - a. Materials: Metallic-coated, steel sheet, minimum thickness of 0.053 inch (1.3 mm).
    - b. Construction: Full profile welded.
  - 4. Exposed Finish: Prime.

**2.4 EXTERIOR HOLLOW-METAL DOORS AND FRAMES**

- A. Construct exterior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Extra-Heavy-Duty Doors and Frames: SDI A250.8, Level 3.
  - 1. Physical Performance: Level A according to SDI A250.4.
  - 2. Doors:
    - a. Type: As indicated in the Door and Frame Schedule.
    - b. Thickness: 1-3/4 inches (44.5 mm.)
    - c. Face: Metallic-coated steel sheet, minimum thickness of 0.053 inch (1.3 mm), with minimum A40 (ZF120) coating.
    - d. Edge Construction: Model 2, Seamless.
    - e. Core: Manufacturer's standard polystyrene, polyurethane or polyisocyanurate core at manufacturer's discretion.
      - 1) Thermal-Rated Doors: Provide doors fabricated with thermal-resistance value (R-value) of not less than 2.1 deg F x h x sq. ft./Btu (0.370 K x sq. m/W) 13 when tested according to ASTM C 1363.
  - 3. Frames:
    - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch (1.3 mm), with minimum A40 (ZF120) coating.
    - b. Construction: Full profile welded.
  - 4. Exposed Finish: Prime.

**2.5 FRAME ANCHORS**

- A. Jamb Anchors:

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1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch (1.0 mm) thick, with corrugated or perforated straps not less than 2 inches (51 mm) wide by 10 inches (254 mm) long; or wire anchors not less than 0.177 inch (4.5 mm) thick.
  2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch (1.0 mm) thick.
- B. Floor Anchors: Formed from same material as frames, minimum thickness of 0.042 inch (1.0 mm), and as follows:
1. At separate Topping Concrete Slabs: Provide adjustable-type anchors with extension clips, allowing not less than 2-inch (51-mm) height adjustment. Terminate bottom of frames at finish floor surface.

**2.6 MATERIALS**

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B.
- D. Frame Anchors: ASTM A 879/A 879M, Commercial Steel (CS), 04Z (12G) coating designation; mill phosphatized.
1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008/A 1008M or ASTM A 1011/A 1011M, hot-dip galvanized according to ASTM A 153/A 153M, Class B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Grout: ASTM C 476, except with a maximum slump of 4 inches (102 mm), as measured according to ASTM C 143/C 143M.
- H. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.
- I. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

**2.7 FABRICATION**

- A. Fabricate hollow-metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Hollow-Metal Doors:
1. Steel-Stiffened Door Cores: Provide minimum thickness 0.026 inch (0.66 mm), steel vertical stiffeners of same material as face sheets extending full-door height, with vertical webs spaced not

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- more than 6 inches (152 mm) apart. Spot weld to face sheets no more than 5 inches (127 mm) o.c. Fill spaces between stiffeners with glass- or mineral-fiber insulation.
2. Vertical Edges for Single-Acting Doors: Bevel edges 1/8 inch in 2 inches (3.2 mm in 51 mm).
  3. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets.
  4. Bottom Edge Closures: Close bottom edges of doors with end closures or channels of same material as face sheets.
  5. Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch (19 mm) beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- C. Hollow-Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
1. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
  2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
  3. Grout Guards: Weld guards to frame at back of hardware mortises in frames to be grouted.
  4. Floor Anchors: Weld anchors to bottoms of jambs with at least four spot welds per anchor; however, for slip-on drywall frames, provide anchor clips or countersunk holes at bottoms of jambs.
  5. Jamb Anchors: Provide number and spacing of anchors as follows:
    - a. Masonry Type: Locate anchors not more than 16 inches (406 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c., to match coursing, and as follows:
      - 1) Two anchors per jamb up to 60 inches (1524 mm) high.
      - 2) Three anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
      - 3) Four anchors per jamb from 90 to 120 inches (2286 to 3048 mm) high.
      - 4) Four anchors per jamb plus one additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 120 inches (3048 mm) high.
    - b. Stud-Wall Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:
      - 1) Three anchors per jamb up to 60 inches (1524 mm) high.
      - 2) Four anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
      - 3) Five anchors per jamb from 90 to 96 inches (2286 to 2438 mm) high.
      - 4) Five anchors per jamb plus one additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 96 inches (2438 mm) high.
    - c. Post-installed Expansion Type: Locate anchors not more than 6 inches (152 mm) from top and bottom of frame. Space anchors not more than 26 inches (660 mm) o.c.
  6. Head Anchors: Two anchors per head for frames more than 42 inches (1067 mm) wide and mounted in metal-stud partitions.
  7. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows.
    - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
    - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- D. Fabricate concealed stiffeners and edge channels from either cold- or hot-rolled steel sheet.
- E. Hardware Preparation: Factory prepare hollow-metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to SDI A250.6, the Door Hardware Schedule, and templates.

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1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
  - a. The use of through-bolts to install surface applied hardware is not acceptable.
2. Comply with applicable requirements in SDI A250.6 and BHMA A156.115 for preparation of hollow-metal work for hardware.
3. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.
  - a. Where electrified hardware is required on a door and frame, provide Electrolynx™ wiring harnesses in the door and around the frame which plug directly into the electric hardware and hinge. Harness must be factory installed. Provide the number of wires necessary as required by the specified hardware.
  - b. Provide 16 gauge cover boxes for all electronic hardware mortises in grouted hollow metal frames. This includes, but is not limited to, door contacts, electric strikes, electric hinges and pivots. Provide conduit from the lower cover boxes to the door contact junction box at the top of the frame. Spot weld guards to frame and secure conduit.

**2.8 STEEL FINISHES**

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
  1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

**2.9 ACCESSORIES**

- A. Mullions and Transom Bars:
  1. Removable mullions.
  2. Join to transom bars adjacent members by welding or rigid mechanical anchors
- B. Grout Guards: Formed from same material as frames, not less than 0.016 inch (0.4 mm) thick.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.

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- B. Drill and tap doors and frames to receive non-templated, mortised, and surface-mounted door hardware.

**3.3 INSTALLATION**

- A. General: Install hollow-metal work plumb, rigid, properly aligned, and securely fastened in place. Comply with Drawings and manufacturer's written instructions.
- B. Hollow-Metal Frames: Install hollow-metal frames of size and profile indicated. Comply with SDI A250.11 or NAAMM-HMMA 840 as required by standards specified.
  - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
    - a. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
    - b. Install frames with removable stops located on secure side of opening.
    - c. Install door silencers in frames before grouting.
    - d. Remove temporary braces necessary for installation only after frames have been properly set and secured.
    - e. Check plumb, square, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
    - f. Field apply bituminous coating to backs of frames that will be filled with grout containing anti-freezing agents.
  - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post installed expansion anchors.
    - a. Floor anchors may be set with power-actuated fasteners instead of post-installed expansion anchors if so indicated and approved on Shop Drawings.
  - 3. Metal-Stud Partitions: Solidly pack mineral-fiber insulation inside frames.
  - 4. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
  - 5. Installation Tolerances: Adjust hollow-metal door frames for squareness, alignment, twist, and plumb to the following tolerances:
    - a. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
    - b. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
    - c. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
    - d. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.
- C. Hollow-Metal Doors: Fit hollow-metal doors accurately in frames, within clearances specified below. Shim as necessary.
  - 1. Non-Fire-Rated Steel Doors:
    - a. Between Door and Frame Jambs and Head: 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
    - b. Between Edges of Pairs of Doors: 1/8 inch (3.2 mm) to 1/4 inch (6.3 mm) plus or minus 1/32 inch (0.8 mm).
    - c. At Bottom of Door: Refer to door schedule.
    - d. Between Door Face and Stop: 1/16 inch (1.6 mm) to 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
  - 2. Smoke-Control Doors: Install doors and gaskets according to NFPA 105.

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3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow-metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow-metal work immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- D. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- E. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in painting Sections.

**END OF SECTION 08 11 13**

**SECTION 08 33 00 - ROLLING SERVICE DOORS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Insulated rolling service doors.

B. Related Sections:

- 1. Section 05 50 00 "Metal Fabrications" for support framing and framed opening.
- 2. Section 08 71 00 "Door Hardware" for product requirements for cylinder core and keys.
- 3. Section 09 90 00 "Painting" for field applied finish.

**1.3 REFERENCES**

- A. ANSI/DASMA 108 – American National Standards Institute Standard Method For Testing Sectional Garage Doors And Rolling Doors: Determination of Structural Performance Under Uniform Static Air Pressure Difference.
- B. NFRC 102 – Test Procedure for measuring the Steady-State Thermal Transmittance of Fenestration Systems/
- C. ASTM E 90 – S ASTM A 653 – Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvennealed) by Got-Dip Process.
- D. ASTM E 330 - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
- E. ASTM A 653 – Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvennealed) by Got-Dip Process.
- F. ASTM A 666 - Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
- G. ASTM A 924 – Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by Hot-Dip Process.
- H. ASTM B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
- I. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).
- J. NEMA MG 1 - Motors and Generators.

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1.4 DESIGN / PERFORMANCE REQUIREMENTS

- A. Single-Source Responsibility: Provide doors, tracks, motors, and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories, Inc. acceptable to authority having jurisdiction as suitable for purpose specified.

1.5 SUBMITTALS

- A. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Details of construction and fabrication.
  - 4. Installation instructions.
- B. Shop Drawings: Include detailed plans, elevations, details of framing members, anchoring methods, required clearances, hardware, and accessories. Include relationship with adjacent construction. Include plans, elevations, sections, and mounting details.
- C. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.
- D. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) long, representing actual product, color, and patterns.
- E. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- F. Operation and Maintenance Data: Submit lubrication requirements and frequency, and periodic adjustments required.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in performing Work of this section with a minimum of five year's experience in the fabrication and installation of security closures.
- B. Installer Qualifications: Installer Qualifications: Company specializing in performing Work of this section with minimum three years and approved by manufacturer.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect materials from exposure to moisture. Do not deliver until after wet work is complete and dry.
- C. Store materials in a dry, warm, ventilated weathertight location.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

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1.9 COORDINATION

- A. Coordinate Work with other operations and installation of adjacent materials to avoid damage to installed materials.

1.10 WARRANTY

- A. Warranty: Manufacturer's limited door and operator system, except the counterbalance spring and finish, to be free from defects in materials and workmanship for 3 years or 20,000 cycles, whichever occurs first.
- B. Warranty: Manufacturer's limited door system warranty for 2 years for all parts and components.
- C. PowderGuard Finish
  - 1. PowderGuard Max: Applied to curtain, guides, bottom bar, headplates: Manufacturer's limited Max Finish warranty for 5 years.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Manufacturer: Overhead Door Corporation or equal.

2.2 INSULATED ROLLING SERVICE DOORS (OH)

- A. Basis-of-Design: Stormtite Advanced Performance Insulated Rolling Service Doors: Overhead Door Corporation Stormtite AP Model 627.
  - 1. Curtain: Interlocking roll-formed slats as specified following. Endlocks shall be attached to each end of alternate slats to prevent lateral movement.
    - a. Flat profile type FIT-265 for doors up to 40 feet (12.19 m) wide.
    - b. Front slat fabricated of:
      - 1) 20-gauge galvanized steel.
    - c. Back slat fabricated of:
      - 1) 24-gauge galvanized steel.
    - d. Slat cavity filled with CFC-free foamed-in-place, polyurethane insulation.
      - 1) R-Value: 10.9, U-Value: 0.09
  - 2. Performance:
    - a. Through Curtain Sound Rating: Sound Rating: STC-28 (STC-30+ with HZ noise generator) as per ASTM E 90.
    - b. U-factor: 0.84 NFRC test report, maximum Li-factor of no higher than 1.00.
    - c. Air Infiltration: Meets ASH RAE 90.1 and I ECC 2012/2015 C402.4.3 Air leakage <1.00 cfm/ft<sup>2</sup>.
  - 3. Slats and Hood Finish:
    - a. Galvanized Steel: Slats and hood galvanized in accordance with ASTM A 653 and receive rust-inhibitive, roll coating process, including 0.2 mils thick baked-on prime paint, and 0.6 mils thick baked-on polyester topcoat.

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- 1) Powder Coat:
  - a) PowderGuard Max powder coat, color as selected by Architect.
4. Weatherseals:
  - a. Vinyl bottom seal and internal hood seals.
  - b. Interior and exterior EPDM triple-seal finned guide weatherseal.
  - c. Lintel weatherseal.
  - d. Air Infiltration Package: IECC 2012/2015 listed; product to meet C402.4.3 2012 Air leakage <1.00 cfm/ft<sup>2</sup>.
    - 1) Air infiltration perimeter seal package includes guide cover, guide cap, PVC weatherseal on exterior of guide, EPDM triple finned weatherseal on interior of guide; lintel weatherseal and vinyl bottom seal.
5. Bottom Bar:
  - a. Two powder coated black steel angles minimum thickness 1/8 inch (3mm) bolted back to back to reinforce curtain in the guides.
6. Guides: Three structural steel angles.
7. Brackets:
  - a. Hot rolled powder coated black steel to support counterbalance, curtain and hood.
8. Finish; Guides, Headplate and Brackets:
  - a. PowderGuard Max powder coat color as selected by the Architect.
9. Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel, supporting the curtain with deflection limited to 0.03 inch per foot of span. Counterbalance is adjustable by means of an adjusting tension wheel.
10. Hood: Provide with internal hood baffle weatherseal.
  - a. 24-gauge galvanized steel with intermediate supports as required.
11. Manual Operation:
  - a. Chain hoist.
12. Electric Motor Operation: Provide UL listed electric operator, size as recommended by manufacturer to move door in either direction at not less than 2/3 foot nor more than 1 foot per second.
  - a. Sensing Edge Protection:
    - 1) Pneumatic sensing edge.
  - b. Operator Controls:
    - 1) Push-button operated control stations with open, close, and stop buttons.
    - 2) Controls for interior location.
    - 3) Controls surface mounted.
  - c. Special Operation:
    - 1) Card reader control.

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- d. Motor Voltage: 115/230 single phase, 60 Hz.
- 13. Wind Load Design
  - c. Standard windload shall be 20 PSF.
- 14. Operation: Design door assembly, including operator, to operate for not less than 20,000 cycles.
- 15. Locking:
  - a. Cylinder lock for electric operation with interlock switch.
- 16. Wall Mounting Condition:
  - a. Face-of-wall mounting.
- 17. Insulated Vision Lites: 10 inches by 1 inch (254 mm by 25-4 mm) uniformly spaced openings.
  - a. Provide with dual-wall polycarbonate.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Verify opening sizes, tolerances and conditions are acceptable.
- B. Examine conditions of substrates, supports, and other conditions under which this work is to be performed.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

**3.2 PREPARATION**

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

**3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.
- E. Coordinate installation of sealants and backing materials at frame perimeter as specified in Section 07 90 00.
- F. Install perimeter trim and closures.
- G. Instruct Owner's personnel in proper operating procedures and maintenance schedule.

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3.4 ADJUSTING

- A. Test for proper operation and adjust as necessary to provide proper operation without binding or distortion.
- B. Adjust hardware and operating assemblies for smooth and noiseless operation.

3.5 CLEANING

- A. Clean curtain and components using non-abrasive materials and methods recommended by manufacturer.
- B. Remove labels and visible markings.
- C. Touch-up, repair or replace damaged products before Substantial Completion.

3.6 PROTECTION

- A. Protect installed products until completion of project.

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**SECTION 08 71 00 – DOOR HARDWARE**

**PART 1 - GENERAL**

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SECTION INCLUDES

- A. Hardware for wood, aluminum, and hollow metal doors.
- B. Hardware for fire-rated doors.
- C. Electrically operated and controlled hardware.
- D. Lock cylinders for doors with balance of hardware specified in other sections.
- E. Thresholds.
- F. Smoke and draft control seals.
- G. Weatherstripping and gasketing.

1.3 RELATED REQUIREMENTS

- A. Section 081113 - Hollow Metal Doors and Frames.
- B. Section 081116 - Aluminum Doors and Frames.
- C. Section 081213 - Hollow Metal Frames.
- D. Section 081416 - Flush Wood Doors.
- E. Section 281000 - Access Control: Electronic access control devices.

1.4 REFERENCE STANDARDS

- A. ADA Standards - Americans with Disabilities Act (ADA) Standards for Accessible Design 2010.
- B. BHMA A156.1 - Standard for Butts and Hinges 2021.
- C. BHMA A156.2 - Bored and Preassembled Locks and Latches 2017.
- D. BHMA A156.3 - Exit Devices 2020.
- E. BHMA A156.4 - Door Controls - Closers 2019.
- F. BHMA A156.8 - Door Controls - Overhead Stops and Holders 2021.

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- G. BHMA A156.13 - Mortise Locks & Latches Series 1000 2017.
- H. BHMA A156.16 - Auxiliary Hardware 2018.
- I. BHMA A156.18 - Materials and Finishes 2020.
- J. BHMA A156.21 - Thresholds 2019.
- K. BHMA A156.25 - Electrified Locking Devices 2018.
- L. BHMA A156.26 - Standard for Continuous Hinges 2021.
- M. BHMA A156.28 - Recommended Practices For Mechanical Keying Systems 2018.
- N. BHMA A156.115 - Hardware Preparation In Steel Doors And Steel Frames 2016.
- O. BHMA A156.115W - Hardware Preparation in Wood Doors with Wood or Steel Frames 2006.
- P. DHI (H&S) - Sequence and Format for the Hardware Schedule 2019.
- Q. DHI (KSN) - Keying Systems and Nomenclature 2019.
- R. NFPA 70 - National Electrical Code Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- S. NFPA 80 - Standard for Fire Doors and Other Opening Protectives 2022.
- T. NFPA 101 - Life Safety Code Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- U. NFPA 105 - Standard for Smoke Door Assemblies and Other Opening Protectives 2022.
- V. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies 2022.
- W. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies Current Edition, Including All Revisions.

**1.5 ADMINISTRATIVE REQUIREMENTS**

- A. Coordinate the manufacture, fabrication, and installation of products that door hardware is installed on.
- B. Sequence installation to ensure facility services connections are achieved in an orderly and expeditious manner.
- C. Preinstallation Meeting: Convene a preinstallation meeting four weeks prior to commencing work of this section; require attendance by affected installers and the following:
  - 1. Architect.
  - 2. Installer's Architectural Hardware Consultant (AHC).
  - 3. Hardware Installer.
  - 4. Owner's Security Consultant.
- D. Furnish templates for door and frame preparation to manufacturers and fabricators of products requiring internal reinforcement for door hardware.
- E. Keying Requirements Meeting:

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1.6 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. Product Data: Manufacturer's catalog literature for each type of hardware, marked to clearly show products to be furnished for this project, and includes construction details, material descriptions, finishes, and dimensions and profiles of individual components.
- C. Shop Drawings - Door Hardware Schedule: A detailed listing that includes each item of hardware to be installed on each door.
  - 1. Prepared by or under supervision of Architectural Hardware Consultant (AHC).
  - 2. Comply with DHI (H&S) using door numbering scheme and hardware set numbers as indicated in Contract Documents.
    - a. Submit in vertical format.
  - 3. List groups and suffixes in proper sequence.
  - 4. Include complete description for each door listed.
  - 5. Include manufacturer's and product names, and catalog numbers; include functions, types, styles, sizes and finishes of each item.
  - 6. Include account of abbreviations and symbols used in schedule.
- D. Shop Drawings - Electrified Door Hardware: Include diagrams for power, signal, and control wiring for electrified door hardware that include details of interface with building safety and security systems. Provide elevations and diagrams for each electrified door opening as follows:
  - 1. Prepared by or under supervision of Architectural Hardware Consultant (AHC) and Electrified Hardware Consultant (EHC).
  - 2. Elevations: Include front and back elevations of each door opening showing electrified devices with connections installed and an operations narrative describing how opening operates from either side at any given time.
  - 3. Diagrams: Include point-to-point wiring diagrams that show each device in door opening system with related colored wire connections to each device.
- E. Manufacturer's Installation Instructions: Indicate special procedures and perimeter conditions requiring special attention.
- F. Manufacturer's qualification statement.
- G. Installer's qualification statement.
- H. Supplier's qualification statement.
- I. Maintenance Data: Include data on operating hardware, lubrication requirements, and inspection procedures related to preventative maintenance.
  - 1. Include manufacturer's parts lists and templates.
  - 2. Bitting List: List of combinations as furnished.
- J. Keying Schedule:
  - 1. Submit three (3) copies of Keying Schedule in compliance with requirements established during Keying Requirements Meeting unless otherwise indicated.
- K. Warranty: Submit manufacturer's warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.
- L. Project Record Documents: Record actual locations of concealed equipment, services, and conduit.

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- M. Maintenance Materials and Tools: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 016000 - Product Requirements, for additional provisions.
  - 2. Tools: One set of each special wrench or tool applicable for each different or special hardware component, whether supplied by hardware component manufacturer or not.

**1.7 QUALITY ASSURANCE**

- A. Standards for Fire-Rated Doors: Maintain one copy of each referenced standard on site, for use by Architect and Contractor.
- B. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum three years of documented experience.
- C. Installer Qualifications: Company specializing in performing work of the type specified for commercial door hardware with at least three years of documented experience.
- D. Supplier Qualifications: Company with certified Architectural Hardware Consultant (AHC) and Electrified Hardware Consultant (EHC) to assist in work of this section.

**1.8 DELIVERY, STORAGE, AND HANDLING**

- A. Package hardware items individually; label and identify each package with door opening code to match door hardware schedule.

**1.9 WARRANTY**

- A. See Section 017800 - Closeout Submittals for additional warranty requirements.
- B. Manufacturer Warranty: Provide manufacturer warranty against defects in material and workmanship for period indicated, from Date of Substantial Completion. Complete forms in Owner's name and register with manufacturer.
  - 1. Closers: Ten years, minimum.
  - 2. Exit Devices: Five years, minimum.
  - 3. Locksets and Cylinders: Ten years, minimum.

**PART 2 - PRODUCTS**

**2.1 General Requirements**

- A. Provide specified door hardware as required to make doors fully functional, compliant with applicable codes, and secure to extent indicated.
- B. Provide individual items of single type, of same model, and by same manufacturer.
- C. Closers:
  - 1. Provide door closer on each exterior door, unless otherwise indicated.
  - 2. Provide door closer on each fire-rated and smoke-rated door.
  - 3. Spring hinges are not an acceptable self-closing device, unless otherwise indicated.
- D. Overhead Stops and Holders (Door Checks):.

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1. Provide stop for every swinging door, unless otherwise indicated.
  2. Overhead Stop is not required if positive stop feature is specified for door closer; positive stop feature of door closer is not an acceptable substitute for a stop, unless otherwise indicated.
  3. Overhead stop is not required if a floor or wall stop has been specified for the door.
- E. Drip Guards: Provide at head of outswinging exterior doors unless protected by roof or canopy directly overhead.
- F. Thresholds:
1. Exterior Applications: Provide at each exterior door, unless otherwise indicated.
- G. Smoke and Draft Control Seals:
1. Provide gasketing for smoke and draft control doors that complies with local codes, requirements of assemblies tested in accordance with UL 1784.
- H. Weatherstripping and Gasketing:
1. Provide weatherstripping on each exterior door at head, jambs, and meeting stiles of door pairs, unless otherwise indicated.
  2. Provide door bottom sweep on each exterior door, unless otherwise indicated.
- I. Electrically Operated and/or Controlled Hardware: Provide necessary power supplies, power transfer hinges, relays, and interfaces as required for proper operation; provide wiring between hardware and control components and to building power connection in compliance with NFPA 70.
- J. See Section 281000 for additional access control system requirements.
- K. Fasteners:
1. Provide fasteners of proper type, size, quantity, and finish that comply with commercially recognized standards for proposed applications.
    - a. Aluminum fasteners are not permitted.
    - b. Provide phillips flat-head screws with heads finished to match door surface hardware unless otherwise indicated.
- L. Provide machine screws for attachment to reinforced hollow metal and aluminum frames.
1. Self-drilling (Tek) type screws are not permitted.
  2. Provide stainless steel machine screws and lead expansion shields for concrete and masonry substrates.
  3. Provide wall grip inserts for hollow wall construction.
  4. Fire-Resistance-Rated Applications: Comply with NFPA 80.
    - a. Provide wood or machine screws for hinges mortised to doors or frames, strike plates to frames, and closers to doors and frames.
    - b. Provide steel through bolts for attachment of surface mounted closers, hinges, or exit devices to door panels unless proper door blocking is provided.
- 2.2 PERFORMANCE Requirements
- A. Provide door hardware products that comply with the following requirements:
1. Applicable provisions of federal, state, and local codes.
    - a. NFPA 101.

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2. Accessibility: ADA Standards and ICC A117.1.
3. Fire-Resistance-Rated Doors: NFPA 80, listed and labeled by qualified testing agency for fire protection ratings indicated, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
4. Hardware on Fire-Resistance-Rated Doors: Listed and classified by UL (DIR), ITS (DIR), or testing firm acceptable to authorities having jurisdiction as suitable for application indicated.
5. Hardware for Smoke and Draft Control Doors: Provide door hardware that complies with local codes, and requirements of assemblies tested in accordance with UL 1784.
6. Hardware Preparation for Steel Doors and Steel Frames: BHMA A156.115.
7. Hardware Preparation for Wood Doors with Wood or Steel Frames: BHMA A156.115W.
8. Products Requiring Electrical Connection: Listed and classified by UL (DIR) as suitable for the purpose specified.

**2.3 HINGES**

**A. Manufacturers: Conventional butt hinges.**

1. BEST; dormakaba Group:
2. Mckinney.
3. Ives Hardware.

**B. Properties:**

1. Butt Hinges: As applicable to each item specified.
  - a. Standard Weight Hinges: Minimum of two (2) permanently lubricated non-detachable bearings.
  - b. Heavy Weight Hinges: Minimum of four (4) permanently lubricated bearings on heavy weight hinges.
  - c. Template screw hole locations.
  - d. Bearings: Concealed fully hardened bearings.
  - e. UL 10C listed for fire-resistance-rated doors.
2. Continuous Hinges: As applicable to each item specified.
3. Manufactures: Best Access, Roton , Select Hardware
  - a. Geared Continuous Hinges: As applicable to each item specified.
    - 1) Non-handed.
    - 2) Anti-spinning through-fastener.
    - 3) UL 10C listed for fire-resistance-rated doors.
      - a) Metal Door Installation: Rated up to 90 minutes.
      - b) Wood Door Installation: Rated up to 60 minutes.
    - 4) Sufficient size to permit door to swing 180 degrees

**C. Sizes: See Door Hardware Schedule.**

1. Hinge Widths: As required to clear surrounding trim.
2. Sufficient size to allow 180 degree swing of door.

**D. Finishes: See Door Hardware Schedule.**

1. Fully polish hinges; front, back, and barrel.

**E. Grades:**

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1. Butt Hinges: Comply with BHMA A156.1 and BHMA A156.7 for templated hinges.
2. Comply with BHMA A156.18 Materials and Finishes.
3. Continuous Hinges: Comply with BHMA A156.26, Grade 1.

F. Material: Base metal as indicated for each item by BHMA material and finish designation.

G. Types:

1. Butt Hinges: Include full mortise hinges.
2. Continuous Hinges: Include geared hinges.

H. Options: As applicable to each item specified.

I. Quantities:

1. Butt Hinges: Three (3) hinges per leaves up to 90 inches (2286 mm) in height. Add one (1) for each additional 30 inches (762 mm) in height or fraction thereof.

a. Hinge weight and size unless otherwise indicated in hardware sets:

- 1) For doors up to 36 inches (914 mm) wide and up to 1-3/4 inches (44.5 mm) thick provide hinges with a minimum thickness of 0.134 inch (3.4 mm) and a minimum of 4-1/2 inches (114 mm) in height.
- 2) For doors from 36 inches (914 mm) wide up to 42 inches (1067 mm) wide and up to 1-3/4 inches (44.5 mm) thick provide hinges with a minimum thickness of 0.145 inch (3.7 mm) and a minimum of 4-1/2 inches (114 mm) in height.
- 3) For doors from 42 inches (1067 mm) wide up to 48 inches (1219 mm) wide and up to 1-3/4 inches (44.5 mm) thick provide hinges with a minimum thickness of 0.180 inch (4.6 mm) and a minimum of 5 inches (127 mm) in height.
- 4) For doors greater than 1-3/4 inches (44.5 mm) thick provide hinges with a minimum thickness of 0.180 inch (4.6 mm) and a minimum of 5 inches (127 mm) in height.

2. Continuous Hinges: One per door leaf.

J. Applications: At swinging doors.

1. Provide non-removable pins at out-swinging doors with locking hardware and all exterior doors.

K. Products:

1. Butt Hinges:

- a. Ball Bearing, Five (5) Knuckle.

2. Continuous Hinges:

- a. Aluminum geared hinges.

**2.4 BOLTS**

A. Manufacturers:

1. Trimco.
2. Hiawatha.
3. Burns.

B. Properties:

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1. Dustproof Strikes: For bolting into floor, provide except at metal thresholds.

C. Options:

1. Extension Bolts: In leading edge of door, one bolt into floor, one bolt into top of frame.
2. Lever extensions: Provide for top bolt at oversized doors.

2.5 EXIT DEVICES

A. Manufacturers:

1. Precision Apex 2000 Series. No Substitution.

B. Properties:

1. Actuation: Crossbar.
2. Touchpads: "T" style metal touchpads and rail assemblies with matching chassis covers end caps.
3. Latch Bolts: Stainless steel deadlocking with 3/4 inch (19 mm) projection using latch bolt.
4. Lever Design: Match project standard lockset trims.
5. Cylinder: Include where cylinder dogging or locking trim is indicated.
6. Strike as recommended by manufacturer for application indicated.
7. Dogging:
  - a. Non-Fire-Resistance-Rated Devices: Cylinder 1/4 inch (6 mm) hex key dogging.
  - b. Fire-Resistance-Rated Devices: Manual dogging not permitted.
8. Touch bar assembly on wide style exit devices to have a 1/4 inch (6.3 mm) clearance to allow for vision frames.
9. All exposed exit device components to be of architectural metals and "true" architectural finishes.
10. Handing: Field-reversible.
11. Fasteners on Back Side of Device Channel: Concealed - exposed fasteners not allowed.
12. Vertical Latch Assemblies' Operation: Gravity, without use of springs.

C. Grades: Complying with BHMA A156.3, Grade 1.

1. Provide exit devices tested and certified by UL or by a recognized independent laboratory for mechanical operational testing to 10 million cycles minimum with inspection confirming Grade 1 Loaded Forces have been maintained.

D. Standards Compliance:

1. UL Listed for Panic and Fire for Class II Circuitry.
2. Provide UL (DIR) listed exit device assemblies for fire-resistance-rated doors.
3. Comply with UL 10C.

E. Code Compliance: As required by authorities having jurisdiction in the State in which the Project is located.

1. Listed by UL as a Controlled Exit Device (FULA) and Special Locking Arrangements (FWAX) category.

F. Options:

1. Electrified Devices:
2. Delayed Egress Devices: Manufacturer's standard for the application.
3. Internally mounted switch used to signal other components.
4. Internally mounted switch that monitors the position of the latchbolt.
5. MLR: Motorized latch retraction.

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G. Products:

1. 2000.

2.6 LOCK CYLINDERS

A. Manufacturers:

1. BEST No Substitution.

B. Material:

1. Manufacturer's standard corrosion-resistant brass alloy.

C. Types: As applicable to each item specified.

1. Patented small format interchangeable core (SFIC) type cylinders, with seven pin cores.

2.7 CYLINDRICAL LOCKS

A. Manufacturers:

1. BEST 9K Series. No Substitution.

B. Properties:

1. Mechanical Locks:

- a. Fitting modified ANSI A115.2 door preparation.
- b. Door Thickness Fit: 1-3/8 inches (35 mm) to 2-1/4 inches (57 mm) thick doors.
- c. Construction: Hub, side plate, shrouded rose, locking pin to be a one-piece casting with a shrouded locking lug.
  - 1) Through-bolted anti-rotational studs.
- d. Cast stainless steel latch retractor with roller bearings for exceptionally smooth operation and superior strength and durability.
- e. Bored Hole: 2-1/8 inch (54 mm) diameter.
- f. Backset: 2-3/4 inches (70 mm) unless otherwise indicated.
- g. Latch: Single piece tail-piece construction.

- 1) Latchbolt Throw: 9/16 inch (14.3 mm), minimum.

h. Cylinders:

- 1) Cylinder Core Types: Locks capable of supporting manufacturers' cores, as applicable.

i. Lever Trim:

- 1) Style: See Door Hardware Schedule.
- 2) Outside Lever Sleeve: Seamless one-piece construction.

2. Electrified Locks: Same properties as standard locks, and as follows:

- a. Function: Electrically locked (Fail Safe) or unlocked (Fail Secure), as indicated for each lock in Door Hardware Schedule.

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- C. Finishes: See Door Hardware Schedule.
  - 1. Core Faces: Match finish of lockset.
- D. Grades: Comply with BHMA A156.2, Grade 1, Series 4000, Operational Grade 1, Extra Heavy Duty.
- E. Material: Manufacturer's standard for specified lock.
- F. Products: Cylindrical locks, including mechanical and electrified types.
  - 1. 9K (Grade 1).

**2.8 DOOR PULLS AND PUSH PLATES**

- A. Manufacturers:
  - 1. Trimco
  - 2. Hiawatha.
  - 3. Burns.
- B. Material: Stainless steel, unless otherwise indicated.

**2.9 CLOSERS**

- A. Manufacturers:
  - 1. Dorma 8900 Series
  - 2. LCN 4040XP Series.
- B. Properties:
- C. Grades:
  - 1. Closers: Comply with BHMA A156.4, Grade 1.
    - a. Underwriters Laboratories Compliance:
      - 1) Product Listing: UL (DIR) and ULC for use on fire-resistance-rated doors.
        - a) UL 228 - Door Closers-Holders, With or Without Integral Smoke Detectors.
- D. Installation:
  - 1. Mounting: Includes surface mounted installations.
  - 2. Mount closers on non-public side of door and stair side of stair doors unless otherwise noted in hardware sets.
  - 3. At outswinging exterior doors, mount closer on interior side of door.
  - 4. Provide adapter plates, shim spacers, and blade stop spacers as required by frame and door conditions.
  - 5. Where an overlapping astragal is included on pairs of swinging doors, provide coordinator to ensure door leaves close in proper order.

**2.10 OVERHEAD STOPS AND HOLDERS**

- A. Manufacturers:

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1. Architectural Builders Hardware Mfg (ABH)
2. Glynn Johnson
3. Rixson

B. Sizes: Manufacturer's standard for the application.

C. Finishes:

1. Arms and Brackets: Zinc-plated.

D. Grades: As applicable to item specified.

1. Comply with BHMA A156.8, Grade 1.

E. Types:

1. Surface-applied.
2. Concealed.

F. Products:

1. Surface Overhead Stops and Holders:
  - a. 900 Heavy Duty.
  - b. ABH: 9020 Series.
2. Concealed Overhead Stops and Holders:
  - a. 910 Heavy Duty.
  - b. ABH: 1020 SL Series.

**2.11 PROTECTION PLATES**

A. Manufacturers:

1. Trimco
2. Hiawatha.
3. Burns.

B. Properties:

1. Plates:
  - a. Kick Plates: Provide along bottom edge of push side of every wood door with closer, except aluminum storefront and glass entry doors, unless otherwise indicated.
    - 1) Size: 10 inches (254 mm) high by 2 inch (51 mm) less door width (LDW) on push side of door.
  - b. Mop Plates: Provide along bottom edge of push side of doors to provide protection from cleaning liquids and equipment damage to door surface.
  - c. Edges: Beveled, on four (4) unless otherwise indicated.

C. Grades: Comply with BHMA A156.6.

D. Material: As indicated for each item by BHMA material and finish designation.

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1. Metal Properties: Stainless steel.
  - a. Metal, Standard Duty: Thickness 0.050 inch (1.27 mm), minimum.

E. Installation:

1. Fasteners: Countersunk screw fasteners

2.12 STOPS AND HOLDERS

A. Manufacturers:

1. Trimco
2. Hiawatha.
3. Burns.

B. General: Provide overhead stop/holder when wall or floor stop is not feasible.

C. Grades:

1. Door Holders, Wall Bumpers, and Floor Stops: Comply with BHMA A156.16 and Resilient Material Retention Test as described in this standard.

D. Types:

2.13 THRESHOLDS

A. Manufacturers:

1. National Guard Products, Inc: [www.ngpinc.com/#sle](http://www.ngpinc.com/#sle).
2. Pemko.
3. Reese.

B. Properties:

1. Threshold Surface: Fluted horizontal grooves across full width.

C. Grades: Thresholds: Comply with BHMA A156.21.

D. Material: Base metal as indicated for each item by BHMA material and finish designation.

E. Types: As applicable to project conditions. Provide barrier-free type at every location where specified.

1. Saddle Thresholds: Without thermal break.
2. Bumper Seal Thresholds with Gasket: Use silicone gaskets.

2.14 WEATHERSTRIPPING AND GASKETING

A. Manufacturers:

1. National Guard Products, Inc: [www.ngpinc.com/#sle](http://www.ngpinc.com/#sle).
2. Pemko
3. Reese.

B. Products:

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1. Weatherstripping: See Door Hardware Schedule.
2. Smoke Seals: See Door Hardware Schedule.
3. Meeting Stile Seals: See Door Hardware Schedule.
4. Door Bottom Seals:
  - a. Door Sweeps: See Door Hardware Schedule.

2.15 Keys and Cores

A. Manufacturers:

1. BEST: No Substitution.

B. Properties: Complying with guidelines of BHMA A156.28.

1. Provide small format interchangeable core.
2. Provide Patented CORMAX keys and cores.
3. Provide keying information in compliance with DHI (KSN) standards.
4. Keying Schedule: Arrange for a keying meeting, with Architect, Owner and hardware supplier, and other involved parties to ensure locksets and locking hardware, are functionally correct and keying complies with project requirements.
5. Keying: Master keyed.
6. Include construction keying and control keying with removable Brass core cylinders.
7. Supply keys in following quantities:
  - a. Grand Master Keys: 2 each.
  - b. Master Keys: 4 each each group.
  - c. Construction Master Keys: 4 each.
  - d. Construction Control Keys: 2 each.
  - e. Change Keys: 2 each change keys for each keyed core.
8. Deliver keys with identifying tags to Owner by security shipment direct from manufacturer.
9. Include installation of permanent cores and return construction cores to hardware supplier. Construction cores and keys to remain property of hardware supplier.

2.16 Key Cabinets

A. Manufacturers:

1. Lund Equipment Company, Inc
2. Telkee

B. Properties:

1. Key Management System: For each keyed lock on project, provide one set of consecutively numbered duplicate key tags with hanging hole and snap catch.
2. Security Key Tags: For each keyed lock on project, provide one set of matching key tags for permanent attachment to one key of each set.
3. Provide key collection envelopes, receipt cards, and index cards in quantity suitable to manage number of keys.
4. Mounting: Wall surface mounted.
5. Capacity: Actual quantity of keys, plus 50 percent additional capacity.
6. Key cabinet lock to facility's keying system.

C. Finishes: Baked enamel, manufacturer's standard color.

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- D. Material: Sheet steel.

2.17 FINISHES

- A. Finishes: Identified in Hardware Sets.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that doors and frames are ready to receive this work; labeled, fire-rated doors and frames are properly installed, and dimensions are as indicated on shop drawings.
- B. Correct all defects prior to proceeding with installation.
- C. Verify that electric power is available to power operated devices and of correct characteristics.

3.2 INSTALLATION

- A. Install hardware in accordance with manufacturer's instructions and applicable codes.
- B. Install hardware using the manufacturer's fasteners provided. Drill and tap all screw holes located in metallic materials. Do not use "Riv-Nuts" or similar products.
- C. Install hardware on fire-rated doors and frames in accordance with applicable codes and NFPA 80.
- D. Install hardware for smoke and draft control doors in accordance with NFPA 105.
- E. Use templates provided by hardware item manufacturer.
- F. Do not install surface mounted items until application of finishes to substrate are fully completed.
- G. Wash down masonry walls and complete painting or staining of doors and frames.
- H. Complete finish flooring prior to installation of thresholds.
- I. Set exterior door thresholds with full-width bead of elastomeric sealant at each point of contact with floor providing a continuous weather seal; anchor thresholds with stainless steel countersunk screws.

3.3 FIELD QUALITY CONTROL

- A. Perform field inspection and testing under provisions of Section 014000 - Quality Requirements.
- B. Provide an Architectural Hardware Consultant (AHC) to inspect installation and certify that hardware and installation has been furnished and installed in accordance with manufacturer's instructions and as specified.

3.4 CLEANING

- A. Clean finished hardware in accordance with manufacturer's written instructions after final adjustments have been made.

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- B. Clean adjacent surfaces soiled by hardware installation activities.

**3.5 PROTECTION**

- A. Protect finished Work under provisions of Section 017000 - Execution and Closeout Requirements.
- B. Do not permit adjacent work to damage hardware or finish.

**Manufacturer List**

<b>Code</b>	<b>Name</b>
AB	ABH Manufacturing Inc.
BE	Best Access Systems
BY	By Related Section
NA	National Guard
PR	BEST Precision Exit Devices
RC	RCI
ST	BEST Hinges and Sliding
TR	Trimco

**Finish List**

<b>Code</b>	<b>Description</b>
26D	Satin Chrome
32D	Satin Stainless Steel
626	Satin Chromium Plated
630	Satin Stainless Steel
689	Aluminum Painted
AL	Aluminum
BLACK	Black
US32D	Stainless Steel, Dull

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Hardware Sets

**Set #001 - Exterior Card Access**

Doors: 100, 101, 102

3	Hinges	FBB199 4.5" x 4.5" NRP	32D	ST
1	Exit Device	2103 X 1703A LD	630	PR
1	Rim Cylinder	12E-72 PATD	626	BE
1	Electric Strike	0162LM	32D	RC
1	Closer	8916 SDS	689	DM
1	Kick Plate	K0050 10" x 2" LDW HVY B4E CSK	630	TR
1	Card Reader	CARD READER BY OWNER'S SECURITY VENDOR		BY
1	Power Supply	POWER SUPPLY BY OWNER'S SECURITY VENDOR		BY
1	Request To Exit	REQUEST TO EXIT BY OWNER'S SECURITY VENDOR		BY
1	Door Position Switch	9540	BLACK	RC
1	Drip Cap	16 A - 4" ODW		NA
1	Gasketing	700 NA @ Head & Jambs		NA
1	Door Sweep	200 NA		NA
1	Threshold	896 N 1/4-20 SSMS/EA	AL	NA

NOTE: Operation: Door normally closed and locked. Presentation of valid credential releases electric strike allowing entry. Egress always allowed. Mechanical key bypass.  
Coordinate wiring / installation with GC / EC / Owner's Security Vendor.

**Set #002 - Interior PAir Card Access**

Doors: 103

8	Butt Hinge	FBB168 4.5" x 4.5" NRP	26D	ST
1	Manual Flushbolt	3917-24	626	TR
	NOTE: TOP BOLT			
1	Manual Flushbolt	3917-12	626	TR
1	Electromechanical Lock	9KW3-7DEU15D PATD 7/8"LTC C RQE	626	BE
1	Closer	8916 SDS	689	DM
	NOTE: @ ACTIVE LEAF			
1	Overhead Stop	9020 Series	US32D	AB
	NOTE: @ INACTIVE LEAF			
2	Kick Plate	K0050 10" x 1" LDW HVY B4E CSK	630	TR
1	Card Reader	CARD READER BY OWNER'S SECURITY VENDOR		BY
1	Power Supply	POWER SUPPLY BY OWNER'S SECURITY VENDOR		BY
2	Door Position Switch	9540	BLACK	RC
1	Dust Proof Strike	3910	630	TR
1	Harness	WH-192P		ST
1	Harness	WH-XXP LAR		ST
1	Power Transfer	EPT-12C	630	PR
1	Gasketing	2525B @ Head & Jambs		NA
1	Astragal	139 SP		NA

NOTE: Operation: Doors normally closed and locked. Presentation of valid credential releases secure lever allowing entry. Egress always allowed. Mechanical key bypass. Request to exit is integral to the specified lockset.  
Coordinate wiring with GC / EC / Owner's Security Vendor.

**END OF SECTION 08 71 00**

**SECTION 09 91 13 - EXTERIOR PAINTING**

**PART 1 - GENERAL**

**1.1 STIPULATIONS**

- A. The specifications sections "General Conditions of Contract", "Special Conditions" and "Division 01 – General Requirements" form a part of this section by this reference thereto and shall have the same force and effect as if printed herewith in full.

**1.2 SUMMARY**

- A. This Section includes surface preparation and the application of paint systems on the following new exterior substrates:
  - 1. Steel.
  - 2. Galvanized metal.
  - 3. Aluminum (not anodized or otherwise coated).
- B. Related Sections include the following:
  - 1. Division 05 Sections for shop priming of metal substrates with primers specified in this Section.
  - 2. Division 09 Section "Interior Painting" for surface preparation and the application of paint systems on interior substrates.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of topcoat product indicated.
- C. Samples for Verification: For each type of paint system and each color and gloss of topcoat indicated.
  - 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
  - 2. Step coats on Samples to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
  - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
  - 2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

**1.4 QUALITY CONTROL**

- A. MPI Standards:
  - 1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
  - 2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.
- B. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

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1. Professional will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
  - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
  - b. Other Items: Professional will designate items or areas required.
2. Final approval of color selections will be based on benchmark samples.
  - a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by Professional at no added cost to the Agency.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
  1. Maintain containers in clean condition, free of foreign materials and residue.
  2. Remove rags and waste from storage areas daily.

1.6 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

1.7 MAINTENANCE MATERIAL

- A. Furnish extra materials from same product run that match products installed in unopened cans and identified with labels describing color and paint type.
  1. Exterior Paint: Provide one gallon for each color and paint type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS - PAINT

- A. Manufacturers: Basis-of-Design: Sherwin-Williams Company or subject to compliance with requirements, provide products by one of the following:
  1. Benjamin Moore & Co.
  2. Duron, Inc.
  3. PPG Architectural Finishes, Inc.

2.2 PAINT, GENERAL

- A. Material Compatibility:
  1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Colors: As selected by Professional from manufacturer's full range.

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**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
  - 1. Concrete: 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

**3.2 PREPARATION**

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
  - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
- E. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- F. Aluminum Substrates: Remove surface oxidation.

**3.3 APPLICATION**

- A. Apply paints according to manufacturer's written instructions.
  - 1. Use applicators and techniques suited for paint and substrate indicated.
  - 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

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- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

**3.4 CLEANING AND PROTECTION**

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Professional, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

**3.6 EXTERIOR PAINTING SCHEDULE**

**A. Steel Substrates:**

**1. Alkyd System:**

- a. Prime Coat: Alkyd anticorrosive metal primer. MPI #79, SW Kem Bond HS.
- b. Intermediate Coat: Exterior rust preventative enamel matching topcoat.
- c. Topcoat: Exterior rust preventative enamel gloss Level 6, MPI #9, SW SeaGuard 1000 Marine.

**B. Galvanized-Metal Substrates:**

**1. Latex System:**

- a. Prime Coat: Primer, galvanized metal.
- b. Intermediate Coat: Exterior rust preventative enamel matching topcoat.
- c. Topcoat: Exterior rust preventative enamel gloss (Gloss Level 6). MPI #9, SW SeaGuard 1000 Marine.

**C. Aluminum Substrates:**

**1. Alkyd System:**

- a. Prime Coat: Primer, rust inhibitive, waterbased, MPI #107, SW Pro-Cryl Universal Metal Primer.
- b. Intermediate Coat: Exterior rust preventative enamel matching topcoat.
- c. Topcoat: Exterior rust preventative enamel gloss (Gloss Level 6). MPI #119, SW Acrylic Gloss Coating.

**END OF SECTION 09 91 13**

**SECTION 09 91 23 - INTERIOR PAINTING**

**PART 1 - GENERAL**

**1.1 STIPULATIONS**

- A. The specifications sections "General Conditions of Contract", "Special Conditions" and "Division 01 – General Requirements" form a part of this section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

**1.2 SUMMARY**

- A. This Section includes surface preparation and the application of paint and encapsulation systems on the following interior substrates within the areas of construction:
  - 1. Concrete.
  - 2. Concrete masonry units (CMU).
  - 3. Steel.
  - 4. Galvanized metal.
- B. Related Sections include the following:
  - 1. Division 05 Sections for shop priming of metal substrates with primers specified in this Section.
  - 2. Division 06 Sections for shop priming carpentry with primers specified in this Section.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of topcoat product indicated.
- C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
  - 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
  - 2. Step coats on Samples to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
  - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
  - 2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

**1.4 QUALITY CONTROL**

- A. MPI Standards:
  - 1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
  - 2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.

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1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

1.6 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

1.7 MAINTENANCE MATERIAL

- A. Furnish extra materials from same product run that match products installed in unopened cans and identified with labels describing color and paint type.
  - 1. Interior Paint: Provide one gallon for each color and paint type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Paint and Coatings Manufacturers: Basis-of-Design: Sherwin-Williams Company or subject to compliance with requirements, provide products by one of the following:
  - 1. Benjamin Moore & Co.
  - 2. Duron, Inc.
  - 3. M.A.B. Paints
  - 4. PPG Architectural Finishes, Inc.

2.2 PAINT & COATINGS, GENERAL

- A. Material Compatibility:
  - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Chemical Components of Field-Applied Interior Paints and Coatings: Provide products that comply with the following limits for VOC content, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24) and the following chemical restrictions; these requirements do not apply to primers or finishes that are applied in a fabrication or finishing shop:
  - 1. Flat Paints and Coatings: VOC content of not more than 50 g/L.
  - 2. Nonflat Paints and Coatings: VOC content of not more than 150 g/L.
  - 3. Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight of total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).

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4. Restricted Components: Paints and coatings shall not contain any of the following:

- a. Acrolein.
- b. Acrylonitrile.
- c. Antimony.
- d. Benzene.
- e. Butyl benzyl phthalate.
- f. Cadmium.
- g. Di (2-ethylhexyl) phthalate.
- h. Di-n-butyl phthalate.
- i. Di-n-octyl phthalate.
- j. 1,2-dichlorobenzene.
- k. Diethyl phthalate.
- l. Dimethyl phthalate.
- m. Ethylbenzene.
- n. Formaldehyde.
- o. Hexavalent chromium.
- p. Isophorone.
- q. Lead.
- r. Mercury.
- s. Methyl ethyl ketone.
- t. Methyl isobutyl ketone.
- u. Methylene chloride.
- v. Naphthalene.
- w. Toluene (methylbenzene).
- x. 1,1,1-trichloroethane.
- y. Vinyl chloride.

C. Colors: As selected by Professional from manufacturer's full range.

**2.3 BLOCK FILLERS**

- A. Interior/Exterior Acrylic Latex Block Filler: MPI #4.
- B. Epoxy Block Filler: MPI #116.

**2.4 PRIMERS/SEALERS**

- A. Interior Latex Primer/Sealer: MPI #50.
- B. Sealer Concrete Floors: MPI #99.
- C. Bonding Primer: MPI #17.

**2.5 SOLID COLOR STAIN AND SEALER**

- A. Water-based solid color concrete stain.

**2.6 METAL PRIMERS**

- A. Alkyd Anticorrosive Metal Primer: MPI #79.
- B. Quick-Drying Alkyd Metal Primer: MPI #76.
- C. Rust-Inhibitive Primer (Water Based): MPI #107.

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- D. Waterborne Galvanized-Metal Primer: MPI #134.
- E. Quick-Drying Primer for Aluminum: MPI #95.
- F. Cleaner Etching: MPI #25.

**2.7 ACRYLIC LATEX PAINTS**

- A. Interior Acrylic Latex (Eggshell): MPI #144.
- B. Interior Acrylic Latex (Semigloss): MPI #147.
- C. Interior Acrylic Latex (Gloss): MPI #114.
- D. High Performance Architectural Latex: MPI #141.
- E. Interior and exterior Bonding Primer: MPI #17.

**2.8 WATERBASED EPOXY**

- A. Pre-Catalyzed waterbased epoxy: MPI #153.

**2.9 QUICK-DRYING ENAMELS**

- A. Quick-Drying Enamel (Semigloss): MPI #81 (Gloss Level 5).

**2.10 ALUMINUM PAINT**

- A. Aluminum Paint: MPI #1.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
  - 1. Concrete: 12 percent.
  - 2. Masonry (CMU): 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

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**3.2 PREPARATION**

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
  - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove mildew before painting by washing with a solution of 1 part liquid household bleach and 3 parts of warm water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with clean water and allow the surface to dry 48 hours before painting. Wear protective glasses or goggles, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach/water solution.
  - 2. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- F. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
- G. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- H. Aluminum Substrates: Remove surface oxidation.

**3.3 APPLICATION**

- A. Apply paints and coatings according to manufacturer's written instructions.
  - 1. Use applicators and techniques suited for paint and substrate indicated.
  - 2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
  - 3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

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- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:
  - 1. Mechanical Work:
    - a. Uninsulated metal piping.
    - b. Uninsulated plastic piping.
    - c. Pipe hangers and supports.
    - d. Tanks that do not have factory-applied final finishes.
    - e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
    - f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
    - g. Mechanical equipment that is indicated to have a factory-primed finish for field painting.
  - 2. Plumbing Work:
    - a. Uninsulated metal piping.
    - b. Uninsulated plastic piping.
    - c. Pipe hangers and supports.
    - d. Tanks that do not have factory-applied final finishes.
    - e. Equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
    - f. Plumbing equipment that is indicated to have a factory-primed finish for field painting.
  - 3. Electrical Work:
    - a. Switchgear.
    - b. Panelboards.
    - c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

**3.4 FIELD QUALITY CONTROL**

- A. Testing of Paint Materials: The Owner reserves the right to invoke the following procedure at any time and as often as deemed necessary during the period when paints are being applied:
  - 1. Engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
  - 2. Testing agency will perform tests for compliance with product requirements.
  - 3. The Owner may direct the Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

**3.5 CLEANING AND PROTECTION**

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

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- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Professional, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

**3.6 INTERIOR PAINTING SCHEDULE**

**A. Concrete Vertical Surfaces:**

**1. Latex System:**

- a. Prime Coat: Primer, alkyd resistant, waterbased, MPI #3, SW Loxon Concrete and Masonry Primer.
- b. Intermediate Coat: Interior latex matching topcoat.
- c. Topcoat: Interior latex eggshell, (Gloss Level 3), MPI #52. SW Pro Mar 200 Zero VOC.

**B. Concrete Substrates, Traffic Surfaces:**

**1. Solid color concrete stain:**

- a. H & C ColorTop applied per manufacturer's instructions.

**2. Clear Sealer System:**

- a. First Coat: Interior/exterior clear concrete floor sealer (water based), MPI #99. SW H&C Wet Look Sealer.
- b. Topcoat: Interior/exterior clear concrete floor sealer (water based), MPI #99. SW H&C Wet Look Sealer.

**C. CMU Substrates:**

**1. Latex System:**

- a. Prime Coat: Interior/exterior latex block filler, MPI #4. SW Prep Rite Block Filler.
- b. Intermediate Coat: Interior latex matching topcoat.
- c. Topcoat: Interior latex, (Gloss Level 3), MPI #44. SW Pro Mar 200 Zero VOC Interior Latex Paint, Eg-Shel.

**D. Steel Substrates:**

**1. Quick-Drying Enamel System:**

- a. Prime Coat: Quick-drying alkyd metal primer, MPI #76. SW Protective & Marine Kem Bond HS Universal Alklyd Primer
- b. Intermediate Coat: Quick-drying enamel matching topcoat.
- c. Topcoat: Light Industrial Coating, Interior, Waterbased, (Gloss Level 6), MPI #154, SW Pro Industrial Acrylic Gloss.

**E. Galvanized-Metal Substrates:**

**1. High Performance Architectural Latex System.**

- a. Prime Coat: Galvanized, water based MPI #134. Protective & Marine DTM Acrylic Primer/Finish
- b. Intermediate Coat: Latex interior, high performance architectural matching topcoat.
- c. Topcoat: Latex, interior, high performance architectural, gloss, (Gloss Level 6), MPI #114. Pro Industrial Multi-Surface Acrylic Gloss

**F. Aluminum (Not Anodized or Otherwise Coated) Substrates:**

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1. High-Performance Architectural Latex System:
  - a. Prime Coat: Primer, Rust Inhibitive, water based, MPI #107, SW Pro Cryl Universal Metal Primer.
  - b. Intermediate Coat: High-performance architectural latex matching topcoat.
  - c. Topcoat: High-performance architectural latex, (Gloss Level 5), MPI #141. SW Pro Industrial Acrylic Semi Gloss Coating.

**END OF SECTION 09 91 23**

**SECTION 10 14 23 - PANEL SIGNAGE**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:

- 1. Room-identification signs, and other accessible signage.

- B. Related Requirements:

- 1. Section 01 50 00 "Temporary Facilities and Controls" for temporary Project identification signs and for temporary information and directional signs.
- 2. Section 22 05 53 "Identification for Plumbing Piping and Equipment" for labels, tags, and nameplates for plumbing systems and equipment.
- 3. Section 26 05 53 "Identification for Electrical Systems" for labels, tags, and nameplates for electrical equipment.

**1.3 DEFINITIONS**

- A. Accessible: In accordance with the accessibility standard.

**1.4 COORDINATION**

- A. Furnish templates for placement of sign-anchorage devices embedded in permanent construction by other installers.

**1.5 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

- B. Shop Drawings: For panel signs.

- 1. Include fabrication and installation details and attachments to other work.
- 2. Show sign mounting heights, locations of supplementary supports to be provided by others, and accessories.
- 3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.

- C. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.

- 1. Include representative Samples of available typestyles and graphic symbols.

- D. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:

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1. Room-Identification Signs: Full-size Sample.
2. District seal: Mock up
3. Exposed Accessories: Full-size Sample of each accessory type.

E. Sign Schedule: Use same designations specified or indicated on Drawings or in a sign schedule.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturer.
- B. Sample Warranty: For special warranty.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For signs to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer of products and installers who are trained and approved by manufacturer.

1.9 FIELD CONDITIONS

- A. Field Measurements: Verify locations of anchorage devices embedded in permanent construction by other installers by field measurements before fabrication, and indicate measurements on Shop Drawings.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Deterioration of finishes beyond normal weathering.
- b. Deterioration of embedded graphic image.
- c. Separation or delamination of sheet materials and components.

2. Warranty Period: Five years from date of Substantial Completion.

**PART 2 - PRODUCTS**

2.1 PERFORMANCE REQUIREMENTS

- A. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

- B. Accessibility Standard: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities and ICC A117.1 for signs.

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**2.2 SIGNS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ace Sign Systems, Inc.
  - 2. APCO Graphics, Inc.
  - 3. ASI Sign Systems, Inc.
  - 4. Best Sign Systems Inc.
  - 5. Mohawk Sign Systems.
  - 6. Nelson-Harkins Industries.
  - 7. Bayuk Graphics.
  
- B. Room-Identification Sign: Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
  - 1. Laminated-Sheet Sign: Photopolymer face sheet with raised graphics laminated to acrylic backing sheet to produce composite sheet.
    - a. Composite-Sheet Thickness: 0.125 inch (3.18 mm).
    - b. Surface-Applied Graphics: Applied vinyl film.
    - c. Color(s): As selected by Architect from manufacturer's full range.
  
  - 2. Mounting: Surface mounted to wall with concealed anchors or adhesive.
  - 3. Text and Typeface: Accessible raised characters and Braille as selected by Architect from manufacturer's full range. Finish raised characters to contrast with background color, and finish Braille to match background color.

**2.3 PANEL-SIGN MATERIALS**

- A. Acrylic Sheet: ASTM D 4802, category as standard with manufacturer for each sign, Type UVF (UV filtering).
  
- B. Vinyl Film: UV-resistant vinyl film of nominal thickness indicated, with pressure-sensitive, permanent adhesive on back; die cut to form characters or images as indicated and suitable for exterior applications.

**2.4 ACCESSORIES**

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signage, noncorrosive and compatible with each material joined, and complying with the following:
  - 1. Use concealed fasteners and anchors unless indicated to be exposed.
  - 2. Inserts: Furnish inserts to be set by other trades into concrete or masonry work.
  
- B. Adhesives: As recommended by sign manufacturer and with a VOC content of 70 g/L or less for adhesives used inside the weatherproofing system and applied on-site when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

**2.5 FABRICATION**

- A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.
  - 1. Preassemble signs and assemblies in the shop to greatest extent possible. Disassemble signs and assemblies only as necessary for shipping and handling limitations. Clearly mark units for reassembly and installation; apply markings in locations concealed from view after final assembly.

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2. Comply with AWS for recommended practices in welding and brazing. Provide welds and brazes behind finished surfaces without distorting or discoloring exposed side. Clean exposed welded and brazed connections of flux, and dress exposed and contact surfaces.
  3. Conceal connections if possible; otherwise, locate connections where they are inconspicuous.
  4. Internally brace signs for stability and for securing fasteners.
  5. Provide rebates, lugs, and brackets necessary to assemble components and to attach to existing work. Drill and tap for required fasteners. Use concealed fasteners where possible; use exposed fasteners that match sign finish.
- B. Shop- and Subsurface-Applied Vinyl: Align vinyl film in final position and apply to surface. Firmly press film from the middle outward to obtain good bond without blisters or fishmouths.
- C. Signs with Changeable Message Capability: Fabricate signs to allow insertion of changeable messages as follows:
1. For slide-in changeable inserts, fabricate slot without burrs or constrictions that inhibit function. Furnish initial changeable insert. Furnish two blank inserts for each sign for Owner's use. Subsequent changeable inserts are by Owner

**2.6 GENERAL FINISH REQUIREMENTS**

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Directional Finishes: Run grain with long dimension of each piece and perpendicular to long dimension of finished trim or border surface unless otherwise indicated.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of signage work.
- B. Verify that sign-support surfaces are within tolerances to accommodate signs without gaps or irregularities between backs of signs and support surfaces unless otherwise indicated.
- C. Verify that anchor inserts are correctly sized and located to accommodate signs.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 INSTALLATION**

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
  1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
  2. Install signs so they do not protrude or obstruct according to the accessibility standard.
  3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.

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- B. Room-Identification Signs and Other Accessible Signage: Install in locations on walls according to accessibility standards.
- C. Mounting Methods:
  - 1. Concealed Studs: Using a template, drill holes in substrate aligning with studs on back of sign. Remove loose debris from hole and substrate surface.
    - a. Masonry Substrates: Fill holes with adhesive. Leave recess space in hole for displaced adhesive. Place sign in position and push until flush to surface, embedding studs in holes. Temporarily support sign in position until adhesive fully sets.
    - b. Thin or Hollow Surfaces: Place sign in position and flush to surface, install washers and nuts on studs projecting through opposite side of surface, and tighten.
  - 2. Adhesive: Clean bond-breaking materials from substrate surface and remove loose debris. Apply linear beads or spots of adhesive symmetrically to back of sign and of suitable quantity to support weight of sign after cure without slippage. Keep adhesive away from edges to prevent adhesive extrusion as sign is applied and to prevent visibility of cured adhesive at sign edges. Place sign in position, and push to engage adhesive. Temporarily support sign in position until adhesive fully sets.

**3.3 ADJUSTING AND CLEANING**

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
- C. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

**3.4 ADA COMPLIANT ROOM PANEL SIGN SCHEDULE (Final room numbers will be provided by Owner at a later date.)**

- A. Accessibility Signage, Restrooms, Accessible Route, Stairs, Elevator, Areas of Refuge accessible entrances where not all entrances are accessible, location of accessible exits, each door to egress stairway and exit discharge, unisex toilet. Provide and Install Room Signage outside all accessible locations, and as required to meet the requirements of the Americans with Disabilities Act – 1990 (ADA) and ANSI A117.1.
  - 1. Sign Size: Not less than 8-inches by 8-inches, and as required to accommodate text size and length.
  - 2. Text Format: Centered, Symbols and Room Designation.
  - 3. Symbols: 4-inch accessibility symbols and gender symbol (if applicable), with the verbal description placed directly below followed by Grade 2 Braille.
- B. Directional Signage: Provide directional signage indicating the route to the nearest like accessible element at the following locations: elevators, separate sex toilets indicating the location of the nearest accessible unisex toilets.
- C. Provide a tactile sign stating "EXIT" adjacent to each door to an egress stairway, an exit passageway and the exit discharge.

**END OF SECTION 10 14 23**

**SECTION 10 56 13 - METAL STORAGE SHELVING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Four-post metal storage shelving.
  - 2. Heavy-duty pallet racks.

**1.3 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Design metal storage shelving, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance for Four-Post Metal Storage Shelving and Heavy-Duty Pallet Racks: Capable of withstanding the loads indicated according to MH 28.1.
- C. Structural Performance for Post-and-Beam Metal Storage Shelving and Heavy-Duty Pallet Racks: Capable of withstanding the loads indicated according to MH 28.2.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include rated capacities, construction details, material descriptions, dimensions of individual components and profiles, and finishes for metal storage shelving.
- B. Shop Drawings: For customized metal storage shelving. Include plans, elevations, sections, details, and attachments to other work. Include installation details of connectors, lateral bracing, and special bracing.
- C. Samples for Initial Selection: For units with factory-applied color finishes. Include similar Samples of accessories involving color selection.

**1.5 CLOSEOUT SUBMITTALS**

- A. Maintenance Data: For metal storage shelving to include in maintenance manuals.

**1.6 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials from same production run that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Shelves: Full-size units equal to 5 percent of amount installed for each type indicated, but no fewer than five shelves.

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2. Shelf-to-Post Connectors: Full-size units equal to 5 percent of amount installed for each type indicated, but no fewer than 10 connectors.
3. Shelf-Label Holders: Full-size units equal to 5 percent of amount installed for each type indicated, but no fewer than 10 holders.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain metal storage shelving from single source from single manufacturer.
- C. Preinstallation Conference: Conduct conference at Project site.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install metal storage shelving until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.9 COORDINATION

- A. Coordinate sizes and locations of blocking and backing required for installation of metal storage shelving attached to wall and ceiling assemblies.
- B. Coordinate locations and installation of metal storage shelving that may interfere with ceiling systems including lighting, HVAC, speakers, sprinklers, access panels, electrical switches or outlets, and floor drains.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- B. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with G60 (Z180) zinc (galvanized) or A60 (ZF180) zinc-iron-alloy (galvannealed) coating.
- D. Steel Tubing: ASTM A 513, Type 2.
- E. Stainless-Steel Tubing: ASTM A 554, Grade MT-304.
- F. Steel Wire: ASTM A 899.
- G. Stainless-Steel Wire: ASTM A 580/A 580M, Type 304.
- H. Particleboard: ANSI A208.1, made with binder containing no urea formaldehyde.

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- I. Hardboard: ANSI A135.4.
- J. Composite Wood Products: Products shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- K. Floor Anchors: Galvanized-steel, power-actuated fasteners or threaded concrete screws. Provide number per unit recommended by manufacturer unless additional anchors are indicated in calculations.
- L. Wall Anchors: Manufacturer's standard, galvanized-steel anchors designed to secure metal storage shelving to adjacent wall. Provide one per shelving unit for each shelving unit adjacent to a wall unless additional anchors are indicated in calculations.

**2.2 FOUR-POST METAL STORAGE SHELVING**

- A. Open Four-Post Metal Storage Shelving: Factory-formed, field-assembled, freestanding system, designed for shelves to span between and be supported by corner posts, with shelves adjustable over the height of shelving unit. Fabricate initial shelving unit with a post at each corner. Fabricate additional shelving units similarly, so each unit is independent. Provide fixed top and bottom shelves, adjustable intermediate shelves, and accessories indicated.

**1. Manufacturers:**

- a. Borroughs Corporation
- b. Edsal
- c. Excalibur Shelving System
- d. Hollowell
- e. Hodge
- f. Penco Products
- g. Spacesaver Corporation
- h. Tennsco
- i. Unicor

**2. Load-Carrying Capacity per Shelf: 700 lb (318 kg).**

**3. Posts: Fabricated from hot-rolled steel; in manufacturer's standard shape; with perforations at 1-1/2 inches (38 mm) o.c. to receive shelf-to-post connectors.**

- a. Steel Thickness, Nominal: As required for load-carrying capacity per shelf and number of shelves.
- b. Post Base: Bolt leveler.

**4. Bracing: Manufacturer's standard, single or double diagonal cross bracing at back and ends; as required for stability, load-carrying capacity of shelves, and number of shelves.**

**5. Back Panel: Two half panels fabricated from cold-rolled steel sheet.**

- a. Steel-Sheet Thickness, Nominal: As required for load-carrying capacity per shelf.

**6. End Panels: Fabricated from cold-rolled steel sheet.**

- a. Steel-Sheet Thickness, Nominal: As required for load-carrying capacity per shelf.

**7. Solid-Type Shelves: Fabricated from steel sheet as follows:**

- a. Steel-Sheet Thickness, Nominal: As required for load-carrying capacity per shelf.
- b. Metallic-Coated Steel-Sheet Thickness, Nominal: As required for load-carrying capacity per shelf.
- c. Slots or Holes for Shelf Dividers: 2 inches (51 mm) o.c.

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- d. Fabricate fronts and backs of shelves with box-formed edges, with corners lapped and welded.
  - e. Fabricate fronts and backs of shelves with vertical edges that are flanged and returned, with edges reinforced with steel bars, angles or channels.
8. Shelf Quantity: Five shelves per shelving unit in addition to top and bottom shelf.
9. Shelf-to-Post Connectors: Manufacturer's standard connectors.
10. Base: Open, with exposed post legs.
11. Overall Unit Width: As required.
12. Overall Unit Depth: As indicated on drawings.
13. Overall Unit Height: As indicated on drawings.
14. Accessories:
- a. Finished End Panels: Fabricated as perforated full-height panels from manufacturer's standard thickness cold-rolled steel sheet and with same finish as posts, with trim for a finished appearance along edges abutting posts and top shelf.
  - b. Shelf Dividers: Fabricated from same material and with same finish as shelves; tapered type.
  - c. Shelf-Label Holders: Clear plastic, designed to clip onto front edge of shelf.
15. Finish: Baked enamel or powder coat.
- a. Color and Gloss: As selected by Architect from manufacturer's full range.

**2.3 HEAVY-DUTY PALLET RACKS:**

- A. Heavy-duty pallet racks: Factory-formed, field-assembled, freestanding system, designed for shelves to span between and be supported by corner posts. Fabricate initial shelving unit with a post at each corner. Fabricate additional shelving units similarly, so each unit is independent.
- 1. Manufacturers in accordance to specifications by the following or equal:
    - a. Basis-of-Design: Uline.
  - 2. Load-Carrying Capacity per Shelf: 6,800-7,000 lbs per pair based on width.
  - 3. Posts: Fabricated from hot-rolled steel; in manufacturer's standard shape.
    - a. Steel Thickness, Nominal: As required for load-carrying capacity per shelf and number of shelves, 14 gauge steel frame, 16 gauge steel beams.
- B. Fasteners: Boltless assembly, beams lock into place and adjust in 2-inch increments.
- C. Size: As indicated on drawings.
- D. Accessories: Heavy-Duty pallet rack wire decking. 2 ½ by 4 inch galvanized steel mesh. Load capacity of 3,500 lbs.

**2.4 FABRICATION**

- A. Shop Fabrication: Prefabricate shelving components in shop to greatest extent possible to minimize field fabrication; temporarily preassemble shelving components where necessary to ensure that field-assembled components fit together properly. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Fabricate metal storage shelving square and rigid, with posts plumb and true and shelves flat and free of dents or distortion. Fabricate connections to form a rigid structure, free of buckling and warping.

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1. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges.
  2. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible. Locate joints where least conspicuous.
  3. Build in straps, plates, brackets, and other reinforcements as needed to support shelf loading.
  4. Cut, reinforce, drill, and tap metal fabrications to receive hardware, fasteners, and similar items.
- C. Form metal in maximum lengths to minimize joints. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing the Work. Form backs of shelving units up to 48 inches (1219 mm) wide from one piece.
- D. Form edges and corners free of sharp edges or rough areas. Fold back and crimp exposed edges of unsupported sheet metal to form a 1/2-inch- (13-mm-) wide hem on the concealed side; ease edges of metal plate to radius of approximately 1/32 inch (0.8 mm). Shear and punch metals cleanly and accurately. Remove burrs.
- E. Weld corners and seams continuously to develop strength, minimize distortion, and maintain the corrosion resistance of base metals. At exposed locations, finish welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface. Weld before finishing components to greatest extent possible. Remove weld spatter and welding oxides from exposed surfaces before finishing.

**2.5 GENERAL FINISH REQUIREMENTS**

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

**2.6 METALLIC-COATED STEEL-SHEET FINISHES**

- A. Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas, and apply galvanizing repair paint, complying with SSPC-Paint 20, to comply with ASTM A 780.
- B. Baked-Enamel or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry thickness.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine floors for suitable conditions where metal storage shelving will be installed.
- C. Examine walls and ceilings to which metal storage shelving will be attached for properly located blocking, grounds, or other solid backing for attachment of support fasteners.

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- D. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Vacuum finished floor and wet mop resilient flooring over which metal storage shelving is to be installed.

**3.3 INSTALLATION**

- A. Install metal storage shelving level, plumb, square, rigid, true, and with shelves flat and free of dents or distortion. Make connections to form a rigid structure, free of buckling and warping.
  - 1. Install exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible.
  - 2. Install braces, straps, plates, brackets, and other reinforcements as needed to support shelf loading and as required for stability.
  - 3. Adjust post-base bolt leveler to achieve level and plumb installation.
  - 4. Anchor shelving units to floor with floor anchors through floor plate. Shim floor plate to achieve level and plumb installation.
  - 5. Install seismic restraints.
  - 6. Connect side-to-side and back-to-back shelving units together.
  - 7. Install shelves in each shelving unit at spacing indicated on Drawings or, if not indicated, at equal spacing.
    - a. Case-Type Metal Storage Shelving: Install adjustable shelf clips at front and back of each shelf.
    - b. Four-Post Metal Storage Shelving: Install four clips, one at each post, for support of each shelf; with clips fully engaged in post perforations.
    - c. Post-and-Beam Metal Storage Shelving: Install beams with beam-to-post connectors fully engaged in post perforations.
- B. Accessories:
  - 1. Install finished end panels and trim at exposed ends of shelving units.
  - 2. Back Ledges: Install one per shelf.

**3.4 ERECTION TOLERANCES**

- A. Erect four-post metal storage shelving to a maximum tolerance from vertical of 1/2 inch (13 mm) in up to 10 feet (3 m) of height, not exceeding 1 inch (25 mm) for heights taller than 10 feet (3 m).
- B. Erect post-and-beam metal storage shelving to a maximum tolerance from vertical of 1/4 inch (6 mm) in 84 inches (2134 mm) of height.

**3.5 ADJUSTING**

- A. Adjust metal storage shelving so that connectors and other components engage accurately and securely.
- B. Adjust and lubricate operable components to operate smoothly and easily, without binding or warping. Check and readjust operating hardware.
- C. Touch up marred finishes or replace metal storage shelving that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by metal storage shelving manufacturer.

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- D. Replace metal storage shelving that has been damaged or has deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

**END OF SECTION 10 56 13**

**SECTION 10 74 00 – MANUFACTURED EXTERIOR SPECIALTIES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Aluminum deck ramp and platform.

**1.3 SUBMITTALS**

- A. Manufacturer's product literature and data.
- B. Shop drawings including surrounding conditions.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. Provide an Aluminum Deck (ATT) Ramp and Platform System or equal, compliant with the Americans with Disabilities Act (ADA), Federal Specification RRG- 1602C and the American National Standards Institute (ANSI) Code: A117.1. All ramp material and fabrication is made in the USA.

**2.2 PERFORMANCE REQUIREMENTS**

- A. Design of the Aluminum members shall conform to the current edition of the Aluminum Association specifications for Aluminum structures.
- B. Aluminum welding shall be in accordance with the ANSI/AWS D1.2-90 Gas Metal Arc Welding Process.
- C. All exposed surfaces shall be free of sharp or jagged edges.
- D. Warranty: Manufacturer shall warrant its products to be free from defects in material and workmanship in the regular course of business for a minimum period of one (1) year beginning on the date of the invoice.

**2.3 RAMPS**

- A. Ramps shall comply with all provisions of applicable local building codes, so long as Handi-Ramp is provided with a copy of the local building codes.

**2.4 RAMP SECTIONS**

- A. Ramp sections shall be designed for a maximum uniform live load of 100 lbs/ sq. foot and a concentrated vertical load of 300 lbs distributed uniformly over an area of 1 sq foot.
  - 1. Materials:
    - a. Ramp sections shall be all aluminum construction a combination of 5032-H32, 6061 and/or 6063 alloy.
    - b. Tread walking surfaces shall meet Federal Specification RR-G-1602 governing slip resistance.

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- c. All legs shall be attached to the frame of the ramp and platform system by through bolting using stainless steel hardware.
  - d. All legs shall have 4" x 4" minimum dimension support pads.
2. Design:
- a. Ramp sections shall be fabricated in standard lengths with custom lengths available on request.
  - b. All ramp sections shall be designed for variable heights and slopes.
  - c. Ramp walking surface shall be 48 inches clear width.
  - d. The walking surface of the ramp shall be continuous, without gaps, aluminum deck with slip resistant surface in a perforated-button tread design.
  - e. All ramp sections shall have a side safety curb of at least 2 inches or as required by local codes.
3. PLATFORMS
- a. Platforms design in terms of loading capacity is the same as ramp sections.
    - 1. Materials:
      - a. Platforms shall be of aluminum construction a combination of 5032-H32, 6061 and/or 6063 alloy.
      - b. Platforms shall have a perforated-button surface that shall meet Federal Specification RR-G-1602 governing slip resistance.
    - 2. Design:
      - a. Platforms shall be fabricated in 5' x 5' sections or larger, dependent on local codes and/or for specific applications as indicated on architect's drawings.
      - b. Platforms shall be designed for variable heights.
      - c. The walking surface of each Platform shall be without gaps.
4. LEGS
- a. Engineering:
    - 1. The legs shall be designed to support the ramp and platform sections.
  - b. Material:
    - 1. Legs for Ramp Sections and Platforms shall be constructed of a Brace made from 1 ¼" square aluminum tubing welded to a aluminum channel (two legs per channel). Leg Braces shall be placed at ramp connection points and at the midpoint of the 7', 9' or 10' long ramps.
    - 2. Minimum shall have adjustable screw type mounting foot terminating in a flat steel pad with a minimum dimension of 4" x 4".
    - 3. All fasteners shall be made of stainless steel
  - c. Design:
    - 1. Legs shall be attached to the ramp and platform. Legs shall be designed so that they are always perpendicular to the ground, and the load shall remain vertical regardless of the slope.
    - 2. Refer to structural details for foundation requirements.
5. HANDRAILS - DOUBLE-BAR
- a. Engineering:
    - 1. Two Line (Double Bar) Handrails shall be designed and constructed for a concentrated load of 200 pounds applied at any point and in any direction.

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- a. Note: The above loads shall not be applied simultaneously.
  - b. Materials:
    1. Handrails shall be constructed from approximately 1-1/2" outside diameter Steel Tubing.
    2. Handrail receptor cups shall be constructed from aluminum tubing and welded to the to the ramp curb.
  - c. Design:
    1. Handrails surface shall be smooth and continuous for each ramp section and shall have smooth, interconnecting sections between ramp and platform sections.
    2. The top of the handrail shall be placed between 34 and 38 inches above the walking surface of the ramp or platform structure.
    3. Handrails shall be mounted in the receptor cups and secured by nut, bolt and washer fasteners.
    4. Handrails ends shall have a 1-foot return at top or bottom locations where they are not connected to other sections or where the handrails do not terminate at a wall or extend into cross traffic. Where the termination point does not have a return the end shall be finished in a rounded termination at the upright support.
6. GUARDRAILS - VERTICAL PICKET
- a. Engineering:
    1. Vertical picket handrails shall be designed and constructed for a concentrated load of 200 pounds applied at any point and in any direction at the top of the guardrail.
    2. Handrails shall also be engineered and constructed for a load of 50 pounds per linear foot applied horizontally at the required guardrail height and a simultaneous load of 100 pounds per linear foot applied downward at the top of the handrail.
    3. Handrails shall further be designed and constructed to resist a 200 pound concentrated horizontal load applied over a one square foot area at any point in the system. Note: The above loading will not be applied simultaneously.
  - b. Materials
    1. Top guardrail, bottom support and vertical end posts shall be constructed from approximately 1-1/2" outside diameter Steel Tubing.
    2. Vertical Pickets
      - a. Vertical pickets shall be constructed of 1/2 inch square (Outside Dimension) steel tubing.
      - b. The continuous inside handrail shall be constructed from 1-1/2" diameter Steel Tubing.
    3. Finish: Guardrail and inside mounted handrail shall be cleaned and painted with Corrosion resistant "Silver Aluminum" or "Gloss Black" paint.
  - c. Design
    1. The upper guardrail shall be set at 42 inches above the ramp surface.
    2. To meet local, state and federal safety codes, vertical picket guardrail shall be utilized for the full length of certain ramp/platform sections.
    3. Rise requirements shall be in accordance with local codes.
    4. Vertical Pickets shall be attached to an upper and lower support; so that center-to-center measurements for the vertical picket spacing is 4 Inches or less.
    5. End posts shall support the vertical picket guardrail sections and handrail brackets shall be attached by welding. Inside mounted handrail shall attach to the brackets by means of screws into the bottom of the handrail at support locations.

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6. Vertical picket guardrail sections shall be attached to the overall ramp and platform by inserting vertical posts into receptor cup that have been welded to the safety curb of the ramp/platform, and through bolting of each section.
7. FINISHING
  - a. Handrails shall be painted in "Silver Aluminum" or "Gloss Black Enamel" per the documentation at the time of order.

**PART 3 - EXECUTION**

- 3.1 There shall be no rubber or plastic plugs utilized on handrails, guardrails or any other surface. Any open tube items shall be finished with welded caps of the same material. All welds in these situations shall be of smooth finish.
- 3.2 The manufacturer has over 20 years' experience in the manufacture of like ramp and platform systems and shall provide a minimum of three references where such systems are installed, to include name of organization, contact person, address and contact telephone number.

**END SECTION 10 74 00**

**SECTION 13 34 19 - METAL BUILDING SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Structural-steel framing.
- 2. Metal roof panels.
- 3. Metal wall panels.
- 4. Metal soffit panels.
- 5. Thermal insulation.
- 6. Accessories.

B. Related Requirements:

- 1. Section 08 33 00 "Rolling Service Doors" for coiling vehicular doors in metal building systems.
- 2. Section 08 36 13 "Sectional Doors" for sectional vehicular doors in metal building systems.

**1.3 DEFINITIONS**

- A. Terminology Standard: See MBMA's "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in standards referenced by this Section.

**1.4 COORDINATION**

- A. Coordinate sizes and locations of concrete foundations and casting of anchor-rod inserts into foundation walls and footings. Anchor rod installation, concrete, reinforcement, and formwork requirements are specified in Section 03 30 00 "Cast-in-Place Concrete."
- B. Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

**1.5 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to metal building systems including, but not limited to, the following:
    - a. Condition of foundations and other preparatory work performed by other trades.
    - b. Structural load limitations.
    - c. Construction schedule. Verify availability of materials and erector's personnel, equipment, and facilities needed to make progress and avoid delays.
    - d. Required tests, inspections, and certifications.
    - e. Unfavorable weather and forecasted weather conditions and impact on construction schedule.
  - 2. Review methods and procedures related to metal roof panel assemblies including, but not limited to, the following:
    - a. Compliance with requirements for purlin and rafter conditions, including flatness and attachment to structural members.

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- b. Structural limitations of purlins and rafters during and after roofing.
  - c. Flashings, special roof details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect metal roof panels.
  - d. Temporary protection requirements for metal roof panel assembly during and after installation.
  - e. Roof observation and repair after metal roof panel installation.
3. Review methods and procedures related to metal wall panel assemblies including, but not limited to, the following:
- a. Compliance with requirements for support conditions, including alignment between and attachment to structural members.
  - b. Structural limitations of girts and columns during and after wall panel installation.
  - c. Flashings, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.
  - d. Temporary protection requirements for metal wall panel assembly during and after installation.
  - e. Wall observation and repair after metal wall panel installation.

**1.6 ACTION SUBMITTALS**

- A. Product Data: For each type of metal building system component.
1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
    - a. Metal roof panels.
    - b. Metal wall panels.
    - c. Metal soffit panels.
    - d. Thermal insulation and vapor-retarder facings.
- B. Shop Drawings: Indicate components by others. Include full building plan, elevations, sections, details and the following:
1. Anchor-Rod Plans: Submit anchor-rod plans and templates before foundation work begins. Include location, diameter, and minimum required projection of anchor rods required to attach metal building to foundation. Indicate column reactions at each location.
  2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
  3. Metal Roof and Wall Panel Layout Drawings: Show layouts of panels including methods of support. Include details of edge conditions, joints, panel profiles, corners, anchorages, clip spacing, trim, flashings, closures, and special details. Distinguish between factory- and field-assembled work; show locations of exposed fasteners.
    - a. Show roof-mounted items including roof hatches, equipment supports, pipe supports and penetrations, lighting fixtures, and items mounted on roof curbs.
    - b. Show wall-mounted items including personnel doors, vehicular doors, and lighting fixtures.
  4. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches (1:8)
    - a. Flashing and trim.
    - b. Gutters.
    - c. Downspouts.
- C. Samples for Initial Selection: For units with factory-applied finishes.
- D. Samples for Verification: For the following products:

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1. Panels: Nominal 12 inches (300 mm) long by actual panel width. Include fasteners, closures, and other exposed panel accessories.
2. Flashing and Trim: Nominal 12 inches (300 mm) long. Include fasteners and other exposed accessories.
3. Vapor-Retarder Facings: Nominal 6-inch- (150-mm-) square Samples.
4. Accessories: Nominal 12-inch- (300-mm-) long Samples for each type of accessory.

E. Delegated Design Submittals: For metal building systems.

1. Include analysis data indicating compliance with performance requirements and design data signed and sealed by the qualified professional engineer responsible for their preparation. The professional engineer shall be licensed in the state of the project.

**1.7 INFORMATIONAL SUBMITTALS**

A. Qualification Data: For erector manufacturer .

B. Welding certificates.

C. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:

1. Name and location of Project.
2. Order number.
3. Name of manufacturer.
4. Name of Contractor.
5. Building dimensions including width, length, height, and roof slope.
6. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
7. Governing building code and year of edition.
8. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
9. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
10. Building-Use Category: Indicate category of building use and its effect on load importance factors.

D. Erector Certificates: For qualified erector, from manufacturer.

E. Material Test Reports: For each of the following products:

1. Structural steel including chemical and physical properties.
2. Bolts, nuts, and washers including mechanical properties and chemical analysis.
3. Tension-control, high-strength, bolt-nut-washer assemblies.
4. Shop primers.
5. Nonshrink grout.

F. Source quality-control reports.

G. Field quality-control reports.

H. Sample Warranties: For special warranties.

**1.8 CLOSEOUT SUBMITTALS**

A. Maintenance Data: For metal panel finishes and door hardware to include in maintenance manuals.

**1.9 QUALITY ASSURANCE**

A. Manufacturer Qualifications: A qualified manufacturer.

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1. Accreditation: Manufacturer's facility accredited according to IAS AC472, "Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems."
  2. Engineering Responsibility: Preparation of comprehensive engineering analysis and Shop Drawings by a professional engineer who is legally qualified to practice in jurisdiction where Project is located.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  2. AWS D1.3, "Structural Welding Code - Sheet Steel."

**1.10 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Protect foam-plastic insulation as follows:
1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
  2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.
  3. Complete installation and concealment of foam-plastic materials as rapidly as possible in each area of construction.

**1.11 FIELD CONDITIONS**

- A. Weather Limitations: Proceed with panel installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.

**1.12 WARRANTY**

- A. Special Warranty on Metal Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  2. Finish Warranty Period: 20 years from date of Substantial Completion.
- B. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.
1. Warranty Period: 20 years from date of Substantial Completion.

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**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.

**2.2 SYSTEM DESCRIPTION**

- A. Provide a complete, integrated set of mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
- B. Primary-Frame Type:
  - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
- C. End-Wall Framing:
  - 1. Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, and end-wall columns.
- D. Secondary-Frame Type: Manufacturer's standard purlins and joists and exterior-framed (bypass) girts.
- E. Bay Spacing: As indicated on Drawings.
- F. Roof Slope: 2 inch per 12 inches (1:12)
- G. Roof System: Manufacturer's standard standing-seam, vertical-rib metal roof panels.
  - 1. Liner Panels: Tapered rib.
- H. Exterior Wall System: Manufacturer's standard concealed-fastener, flush-profile metal wall panels.
  - 1. Liner Panels: Flush profile.

**2.3 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 01 40 00 "Quality Requirements," to design metal building system.
- B. Structural Performance: Metal building systems to withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."
  - 1. Design Loads: As indicated on Drawings.
  - 2. Deflection and Drift Limits:
    - a. Design metal building system assemblies to withstand serviceability design loads without exceeding deflections and drift limits recommended in AISC Steel Design Guide No. 3 "Serviceability Design Considerations for Steel Buildings."
    - b. No greater than the following:
      - 1) Purlins and Rafters: Vertical deflection of 1/240 of the span.
      - 2) Girts: Horizontal deflection of 1/240 of the span.
      - 3) Metal Roof Panels: Vertical deflection of 1/240 of the span.
      - 4) Metal Wall Panels: Horizontal deflection of 1/240 of the span.
      - 5) Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.

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6) Lateral Drift: Maximum of 1/200 of the building height.

C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change: [20 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

D. Structural Performance for Metal Roof and Wall Panels: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:

1. Wind Loads: As indicated on Drawings.

## 2.4 STRUCTURAL-STEEL FRAMING

A. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings."

B. Bolted Connections: Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts."

C. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.

D. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafters, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.

1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.

a. Slight variations in span and spacing may be acceptable if necessary to comply with manufacturer's standard, as approved by Architect.

2. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.

3. Frame Configuration: Single gable.

4. Exterior Column: Tapered.

5. Rafter: Tapered.

E. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:

1. Purlins:

a. C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch- (64-mm-) wide flanges.

b. Steel joists of depths indicated on Drawings.

1) Depth: As needed to comply with system performance requirements.

2. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch- (64-mm-) wide flanges.

a. Depth: As indicated on Drawings.

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3. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
  4. Flange Bracing: Minimum 2-by-2-by-1/8-inch (51-by-51-by-3-mm) structural-steel angles or 1-inch-(25-mm-) diameter, cold-formed structural tubing to stiffen primary-frame flanges.
  5. Sag Bracing: Minimum 1-by-1-by-1/8-inch (25-by-25-by-3-mm) structural-steel angles.
  6. Base or Sill Angles: Manufacturer's standard base angle, minimum 3-by-2-inch (76-by-51-mm), fabricated from zinc-coated (galvanized) steel sheet.
  7. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.
  8. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
  9. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.
- F. Bracing: Provide adjustable wind bracing using any method as follows:
1. Rods: ASTM A36/A36M; ASTM A572/A572M, Grade 50 (345); or ASTM A529/A529M, Grade 50 (345); minimum 1/2-inch- (13-mm-) diameter steel; threaded full length or threaded a minimum of 6 inches (152 mm) at each end.
  2. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.
  3. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
- G. Anchor Rods: Headed anchor rods as indicated in Anchor Rod Plan for attachment of metal building to foundation.
- H. Materials:
1. W-Shapes: ASTM A992/A992M; ASTM A572/A572M, Grade 50 or 55 (345 or 380); or ASTM A529/A529M, Grade 50 or 55 (345 or 380).
  2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55 (345 or 380); or ASTM A529/A529M, Grade 50 or 55 (345 or 380).
  3. Plate and Bar: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55 (345 or 380); or ASTM A529/A529M, Grade 50 or 55 (345 or 380).
  4. Steel Pipe: ASTM A53/A53M, Type E or S, Grade B.
  5. Cold-Formed Hollow Structural Sections: ASTM A500, Grade B or C, structural tubing.
  6. Structural-Steel Sheet: Hot-rolled, ASTM A1011/A1011M, Structural Steel (SS), Grades 30 through 55 (205 through 380), or High-Strength Low-Alloy Steel (HSLAS) or High-Strength Low-Alloy Steel with Improved Formability (HSLAS-F), Grades 45 through 70 (310 through 480); or cold-rolled, ASTM A1008/A1008M, Structural Steel (SS), Grades 25 through 80 (170 through 550), or HSLAS, Grades 45 through 70 (310 through 480).
  7. Metallic-Coated Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80 (230 through 550), or HSLAS or HSLAS-F, Grades 50 through 80 (340 through 550); with G60 (Z180) coating designation; mill phosphatized.
  8. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80 (230 through 550), or HSLAS or HSLAS-F, Grades 50 through 80 (340 through 550); with G90 (Z275) coating designation.
    - b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A792/A792M, SS, Grade 50 or 80 (340 or 550); with Class AZ50 (AZM150) coating.
  9. Non-High-Strength Bolts, Nuts, and Washers: ASTM A307, Grade A, carbon-steel, hex-head bolts; ASTM A563 (ASTM A563M) carbon-steel hex nuts; and ASTM F844 plain (flat) steel washers.
    - a. Finish: Plain.

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10. High-Strength Bolts, Nuts, and Washers, Grade A325 (Grade A325M): ASTM F3125/F3125M, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH, (ASTM A563M, Class 10S) heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.
    - a. Finish: Plain
  11. High-Strength Bolts, Nuts, and Washers, Grade A490 (Grade A490M): ASTM F3125/F3125M, Type 1, heavy-hex steel structural bolts or Grade F2280 tension-control, bolt-nut-washer assemblies with splined ends; ASTM A563, Grade DH, (ASTM A563M, Class 10S) heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
  12. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, heavy-hex head assemblies consisting of steel structural bolts with splined ends; ASTM A563, Grade DH, (ASTM A563M, Class 10S) heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1 hardened carbon-steel washers.
    - a. Finish: Plain
  13. Unheaded Anchor Rods: ASTM F1554, Grade 36
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 (ASTM A563M) heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 (ASTM F436M) hardened carbon steel.
    - e. Finish: Plain
  14. Headed Anchor Rods: ASTM F1554, Grade 36
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 (ASTM A563M) heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 (ASTM F436M) hardened carbon steel.
    - e. Finish: Plain
  15. Threaded Rods: ASTM A572/A572M, Grade 50 (345)
    - a. Nuts: ASTM A563 (ASTM A563M) heavy-hex carbon steel.
    - b. Washers: ASTM A36/A36M carbon steel.
    - c. Finish: Plain
- I. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.
1. Clean and prepare in accordance with SSPC-SP2.
  2. Coat with manufacturer's standard primer. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil (0.025 mm).
    - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil (0.013 mm) on each side.

**2.5 METAL ROOF PANELS**

- A. Standing-Seam, Vertical-Rib, Metal Roof Panels: Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.
1. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.030-inch (0.76-mm) nominal uncoated steel thickness. Preprimed by the coil-coating process to comply with ASTM A755/A755M.
    - a. Exterior Finish: Three-coat fluoropolymer .

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- b. Color: As selected by Architect from manufacturer's full range.
  - 2. Clips: Two-piece floating to accommodate thermal movement.
  - 3. Joint Type: Mechanically seamed.
  - 4. Panel Coverage: 16 inches (406 mm).
  - 5. Panel Height: 2 inches (51 mm).
- B. Finishes:
- 1. Exposed Coil-Coated Finish:
    - a. Three-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

**2.6 METAL WALL PANELS**

- A. Concealed-Fastener, Flush-Profile, Metal Wall Panels: Formed with vertical panel edges and a single wide recess, centered between panel edges; with flush joint between panels; with 1-inch- (25-mm-) wide flange for attaching interior finish; designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners and factory-applied sealant in side laps.
- 1. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.030-inch (0.76-mm) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Exterior Finish: Fluoropolymer.
    - b. Color: As selected by Architect from manufacturer's full range.
  - 2. Panel Coverage: 16 inches (406 mm).
  - 3. Panel Height: 3 inches (76 mm).
- B. Finishes:
- 1. Exposed Coil-Coated Finish:
    - a. Three-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

**2.7 METAL SOFFIT PANELS**

- A. General: Provide factory-formed metal soffit panels designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps. Include accessories required for weathertight installation.
- B. Metal Soffit Panels: Match profile and material of metal wall panels.
- 1. Finish: Match finish and color of metal roof panels.

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**2.8 THERMAL INSULATION**

- A. Retainer Strips: For securing insulation between supports, 0.025-inch (0.64-mm) nominal-thickness, formed, metallic-coated steel or PVC retainer clips colored to match insulation facing.
- B. Vapor-Retarder Facing: ASTM C1136, with permeance not greater than 0.02 perm (1.15 ng/Pa x s x sq. m) when tested according to ASTM E96/E96M, Desiccant Method.
  - 1. Composition:
    - a. White film facing, fiberglass scrim reinforcement, and metallized-polyester film backing.
- C. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

**2.9 ACCESSORIES**

- A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.
  - 1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
  - 1. Closures: Provide closures at eaves and ridges, fabricated of same material as metal roof panels.
  - 2. Clips: Manufacturer's standard, formed from stainless steel sheet, designed to withstand negative-load requirements.
  - 3. Cleats: Manufacturer's standard, mechanically seamed cleats formed from stainless steel sheet or nylon-coated aluminum sheet.
  - 4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  - 5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
  - 6. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch (25-mm) standoff; fabricated from extruded polystyrene.
- C. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including copings, fasciae, mullions, sills, corner units, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels unless otherwise indicated.
  - 1. Closures: Provide closures at eaves and rakes, fabricated of same material as metal wall panels.
  - 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  - 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- D. Flashing and Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match adjacent metal panels.
  - 1. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers.

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2. Opening Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.030-inch (0.76-mm) nominal uncoated steel thickness, prepainted with coil coating. Trim head and jamb of door openings, and head, jamb, and sill of other openings.
- E. Gutters: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2438-mm-) long sections, sized according to SMACNA's "Architectural Sheet Metal Manual."
1. Gutter Supports: Fabricated from same material and finish as gutters.
  2. Strainers: Bronze, copper, or aluminum wire ball type at outlets.
- F. Downspouts: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot- (3-m-) long sections, complete with formed elbows and offsets.
1. Mounting Straps: Fabricated from same material and finish as gutters.
- G. Pipe Flashing: Premolded, EPDM pipe collar with flexible aluminum ring bonded to base.
- H. Materials:
1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating.
  2. Fasteners for Metal Roof Panels:
    - a. Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless steel or zinc-alloy-steel hex washer head, with EPDM washer under heads of fasteners bearing on weather side of metal panels.
  3. Fasteners for Metal Wall Panels:
    - a. Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless steel or zinc-alloy-steel hex washer head, with EPDM sealing washers bearing on weather side of metal panels.
  4. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
  5. Blind Fasteners: High-strength aluminum or stainless steel rivets.
  6. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
  7. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.
  8. Metal Panel Sealants:
    - a. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene-compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape of manufacturer's standard size.
    - b. Joint Sealant: ASTM C920; one part elastomeric polyurethane or polysulfide; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended by metal building system manufacturer.
- 2.10 FABRICATION
- A. General: Design components and field connections required for erection to permit easy assembly.
1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.

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2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members to be free of cracks, tears, and ruptures.
- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.
- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
1. Make shop connections by welding or by using high-strength bolts.
  2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
  3. Brace compression flange of primary framing with steel angles or cold-formed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
  4. Weld clips to frames for attaching secondary framing if applicable, or punch for bolts.
  5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll forming or break forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
1. Make shop connections by welding or by using non-high-strength bolts.
  2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.
- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.
- 2.11 SOURCE QUALITY CONTROL
- A. Special Inspection: Owner will engage a qualified special inspector to perform source quality control inspections and to submit reports.
1. Accredited Manufacturers: Special inspections will not be required if fabrication is performed by an IAS AC472-accredited manufacturer approved by authorities having jurisdiction to perform such Work without special inspection.
    - a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
1. Engage land surveyor to perform surveying.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

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**3.2 PREPARATION**

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

**3.3 ERECTION OF STRUCTURAL FRAMING**

- A. Erect metal building system according to manufacturer's written instructions and drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
  - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
  - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
  - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  - 1. Level and plumb individual members of structure.
  - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.
- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.
  - 1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt type and joint type specified.
    - a. Joint Type: Snug tightened or pretensioned as required by manufacturer.
- G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
  - 1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
  - 2. Locate and space wall girts to suit openings such as doors.
  - 3. Provide supplemental framing at entire perimeter of openings, including doors, ventilators, and other penetrations of roof and walls.
- H. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
  - 1. Tighten rod and cable bracing to avoid sag.

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2. Locate interior end-bay bracing only where indicated.
  - I. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.
  - J. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.
- 3.4 METAL PANEL INSTALLATION, GENERAL
- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
  - B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.
  - C. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.
    1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.
  - D. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
    1. Field cut metal panels as required for doors, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
      - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
    2. Install metal panels perpendicular to structural supports unless otherwise indicated.
    3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.
    4. Locate and space fastenings in uniform vertical and horizontal alignment.
    5. Locate metal panel splices over structural supports with end laps in alignment.
    6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
  - E. Lap-Seam Metal Panels: Install screw fasteners using power tools with controlled torque adjusted to compress EPDM washers tightly without damage to washers, screw threads, or metal panels. Install screws in predrilled holes.
    1. Arrange and nest side-lap joints so prevailing winds blow over, not into, lapped joints. Lap ribbed or fluted sheets one full rib corrugation. Apply metal panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
  - F. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
  - G. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.
    1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.

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2. Prepare joints and apply sealants to comply with requirements in Section 07 92 00 "Joint Sealants."

**3.5 METAL ROOF PANEL INSTALLATION**

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
  1. Install ridge caps as metal roof panel work proceeds.
  2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.
- B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.
  1. Install clips to supports with self-drilling or self-tapping fasteners.
  2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
  3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
  4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
  5. Rigidly fasten eave end of metal roof panels and allow ridge end free movement for thermal expansion and contraction. Pre-drill panels for fasteners.
  6. Provide metal closures at peaks, rake edges, rake walls and each side of ridge caps.
- C. Metal Fascia Panels: Align bottom of metal panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws. Flash and seal metal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.
- D. Metal Roof Panel Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

**3.6 METAL WALL PANEL INSTALLATION**

- A. General: Install metal wall panels in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to girts, extending full height of building, unless otherwise indicated. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement.
  1. Unless otherwise indicated, begin metal panel installation at corners with center of rib lined up with line of framing.
  2. Shim or otherwise plumb substrates receiving metal wall panels.
  3. When two rows of metal panels are required, lap panels 4 inches (102 mm) minimum.
  4. When building height requires two rows of metal panels at gable ends, align lap of gable panels over metal wall panels at eave height.
  5. Rigidly fasten base end of metal wall panels and allow eave end free movement for thermal expansion and contraction. Pre-drill panels.
  6. Flash and seal metal wall panels with weather closures at eaves and rakes, and at perimeter of all openings. Fasten with self-tapping screws.
  7. Install screw fasteners in predrilled holes.
  8. Install flashing and trim as metal wall panel work proceeds.
  9. Apply elastomeric sealant continuously between metal base channel (sill angle) and concrete, and elsewhere as indicated on Drawings; if not indicated, as necessary for waterproofing.
  10. Align bottom of metal wall panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws.
  11. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.

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- C. Insulated Metal Wall Panels: Install insulated metal wall panels on exterior side of girts. Attach panels to supports at each panel joint using concealed clip and fasteners at maximum 42 inches (1067 mm) o.c., spaced not more than manufacturer's recommendation. Fully engage tongue and groove of adjacent insulated metal wall panels.
  - 1. Install clips to supports with self-tapping fasteners.
  - 2. Apply continuous ribbon of sealant to panel joint on concealed side of insulated metal wall panels as vapor seal; apply sealant to panel joint on exposed side of panels as weather seal.
- D. Installation Tolerances: Shim and align metal wall panels within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m), noncumulative; level, plumb, and on location lines; and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

**3.7 METAL SOFFIT PANEL INSTALLATION**

- A. Provide metal soffit panels the full width of soffits. Install panels perpendicular to support framing.
- B. Flash and seal metal soffit panels with weather closures where panels meet walls and at perimeter of all openings.

**3.8 THERMAL INSULATION INSTALLATION**

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
  - 1. Set vapor-retarder-faced units with vapor retarder toward warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces except for firestopping.
  - 2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to the surrounding construction to ensure airtight installation.
  - 3. Install factory-laminated, vapor-retarder-faced blankets straight and true in one-piece lengths, with both sets of facing tabs sealed, to provide a complete vapor retarder.
  - 4. Install blankets straight and true in one-piece lengths. Install vapor retarder over insulation, with both sets of facing tabs sealed, to provide a complete vapor retarder.
- B. Board Wall Insulation: Extend board insulation in thickness indicated to cover entire wall. Hold in place by metal wall panels fastened to secondary framing. Comply with manufacturers' written instructions.
  - 1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.

**3.9 ACCESSORY INSTALLATION**

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
  - 1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  - 2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  - 3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

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1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
  2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).
- C. Gutters: Join sections with riveted-and-soldered or lapped-and-sealed joints. Attach gutters to eave with gutter hangers spaced as required for gutter size, but not more than 36 inches (914 mm) o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.
- D. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch (25 mm) away from walls; locate fasteners at top and bottom and at approximately 60 inches (1524 mm) o.c. in between.
1. Provide elbows at base of downspouts to direct water away from building.
  2. Tie downspouts to underground drainage system indicated.
- E. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.
- 3.10 FIELD QUALITY CONTROL
- A. Special Inspections: Owner will engage a qualified special inspector to perform field quality control special inspections and to submit reports.
  - B. Product will be considered defective if it does not pass tests and inspections.
  - C. Prepare test and inspection reports.
- 3.11 CLEANING AND PROTECTION
- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A780/A780M and manufacturer's written instructions.
  - B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
  - C. Touchup Painting:
    1. After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing and accessories.
      - a. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
      - b. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
    2. Cleaning and touchup painting are specified in Section 09 91 13 "Exterior Painting" and Section 09 91 23 "Interior Painting."
  - D. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.

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1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

**END OF SECTION 13 34 19**